

**THERMAL ARC**  
Professional 

**Versatile,  
Efficient  
& Powerful**



**PowerMaster® Range**



## ***Thermal Arc Professional: when welding is your business***

Thermal Arc is on the move! The Thermal Arc family of arc welding equipment has been completely overhauled, re-engineered and expanded following extensive research and development activities. We have rebuilt our range to ensure products meet your requirements and expectations for outstanding performance, reliability and durability.

We distinguish ourselves from our competition through superior featured, durable, dependable product and excellence in customer service and technical support.

Our upgraded PowerMaster range is proof of this commitment to deliver quality equipment that does the job and exceeds expectations. A wealth of features and options make Thermal Arc PowerMaster the perfect choice for the serious welding professional.



PowerMaster 500  
Heavy duty package  
Part No: W1001301  
Note: wire coil not included

## Versatile, efficient and powerful

Our expanded PowerMaster range is the ultimate multi-purpose, multi-process equipment range with the versatility and power to do it all. Whatever the arc welding process, PowerMaster can handle your present and future welding requirements.

With high power output and duty cycle, the PowerMaster range will run up to 1/8" (3.2mm) MIG/Flux Cored wire or 1/4" (6.4mm) stick electrodes or 350 Amp TIG applications all day, every day.

PowerMaster will save you money from the moment you switch it on due to the extremely energy efficient inverter design. This design produces optimized arc welding performance for all arc welding processes with the added benefit of significant electricity savings when compared to most equivalent thyristor (SCR) power supplies.

The PowerMaster pulse version has 24 factory installed optimized pulse programs you can easily select for pulse welding of steel, stainless steel, aluminum or nickel alloys.

With our simple-to-use graphical user software (GUS) option, PowerMaster 500P becomes fully programmable using a personal computer. The GUS software permits simple adjustment of factory installed pulse programs for the ultimate in customization and flexibility.



PowerMaster 350  
Part No: 100099  
with optional roll cage  
Part No: 831097

PowerMaster 500  
Part No: 100060A  
with optional roll cage  
Part No: 831097

PowerMaster 500P  
Part No: 100054A  
with optional running gear  
Part No: 831096

## *The ultimate welding experience!*

Here at Thermal Arc, we know that you want improved productivity and flexibility from your equipment. That's why we have expanded our PowerMaster equipment range to give you three models to choose from with an unbeatable list of standard features, including:

- Multi-process Pulse MIG <sup>(1)</sup> (GMAW-P), MIG (GMAW), Flux Cored (FCAW), Lift TIG (GTAW), Stick (SMAW), CAG (Carbon Arc Gouging)
- Heavy Duty, Multi-process output for CC and CV
- Energy saving technology with 90% efficiency
- Embedded microprocessor <sup>(1)</sup>
- Compact size, lightweight
- Heavy duty lifting eye
- Robust optional wheel kit, single cylinder rack and handle
- Robust optional roll cage
- Infinitely variable welding power
- Electronic waveform control providing positive arc initiation and low spatter, even with CO<sub>2</sub>
- Exceptional DC welding characteristics & arc control
- Electronics optimized for each weld process
- Digital volt meter/ammeter
- Easy to use controls
- 110 Volt / 10 Amp auxiliary power
- Standard 14 and 19 pin receptacles

With all these features PowerMaster is a high-tech inverter that combines versatility, power and efficiency all in the one compact power source.

(1) PowerMaster 500P models only.



## PowerMaster 350: The essential high productivity power source

### Welding DC

Maximum output	425 Amp
Maximum duty cycle @ 104°F	60% @ 425 Amp at 37V
Output @ 100% duty cycle	350 Amp at 34V
Current range	5-425 Amp
Voltage/Amperage control	Infinitely variable
Welding voltage range	10-38 Volt
GMAW wire diameter range	.023" - 1/16" (0.6 - 1.6mm)
SMAW electrode range	3/32" - 1/4" (2.4 - 6.4mm)
GTAW DC tungsten electrode range	.040" - 1/8" (1 - 3.2mm)
CAG Carbon arc gouging electrode	1/4" (6.4mm)
Dimensions (HxWxD)	26.75x 15x 23.5 in (679 x 379 x 597mm)
Weight	159 lb. (72 kg)

The Thermal Arc PowerMaster 350 is a versatile high duty cycle-350 Amp @ 100%, high efficiency, multi voltage, multi process CC/CV inverter power supply. Combined with an Ultrafeed or Portafeed wirefeeder you have a highly efficient system for high productivity MIG and Flux Cored welding in the shop or on site.

Applications include:

- Industrial Manufacturing
- Maintenance and Repair
- Semi Automation
- Automotive Components
- Construction
- Fabrication
- Railroad
- Truck and Trailer Manufacturing
- Repair Shops
- Rental Fleets



### Primary Power

Primary voltage	208/230/400/460 Volt
Rated input current @ 350 Amp	49/47/30/25 Amp
Rated kVA @ 350 Amp	15.9/16.4/18.4/18 kVA
Approvals	CSA (pending)

### Primary current & efficiencies

Primary Voltage	Primary Current	Efficiency	Output Power
208V/3 phase	64 Amp	89%	425A/37V
230V/3 phase	60 Amp	90%	425A/37V
400V/3 phase	38 Amp	90%	425A/37V
460V/3 phase	32 Amp	91%	425A/37V



PowerMaster 350  
Standard package  
Part No: W1001101  
Note: wire coil not included



PowerMaster 350  
Part No: 100099

\* Limited warranty, refer to warranty schedule.



## PowerMaster 500: The heavy duty all-rounder

### Welding DC

Maximum output	560 Amp
Maximum duty cycle @ 104°F	60% @ 500 Amp at 40V
Output @ 100% duty cycle	450 Amp at 38V
Current range	5-560 Amp
Voltage/Amperage control	Infinitely variable
Welding voltage range	10-44 Volt
GMAW wire diameter range	.023" - 1/16" (0.6 - 1.6mm)
SMAW electrode range	3/32" - 1/4" (2.4 - 6.4mm)
GTAW DC tungsten electrode range	.040" - 1/8" (1 - 3.2mm)
CAG Carbon arc gouging electrode	3/8" (9.5mm)
Dimensions (HxWxD)	26.75x 15x 23.5 in (679 x 379 x 597mm)
Weight	159 lb. (72 kg)



PowerMaster 500  
Heavy duty package  
Part No: W1001301  
Note: wire coil not included



PowerMaster 500  
Part No: 100060A

The Thermal Arc PowerMaster 500 is a versatile, high output, high duty cycle-500 Amp @ 60%, efficient, multi voltage, multi process CC/CV inverter power supply. Combined with an Ultrafeed or Portafeed wirefeeder you have a highly efficient system for high productivity MIG and Flux Cored welding in the shop or on site. PowerMaster 500 with its higher output has the added benefit of Carbon Arc Gouging capabilities.

### Applications include:

- Industrial Manufacturing
- Maintenance and Repair
- Semi Automation
- Heavy Industrial
- Automotive Components
- Construction
- Mining
- Railroad
- Truck and Trailer Manufacturing
- Repair Shops
- Rental Fleets

### Primary Power

Primary voltage	208/230/400/460 Volt
Rated input current @ 450 Amp	68/64/40/34 Amp
Rated kVA @ 450 Amp	24.5/25.5/27.7/27 kVA
Approvals	CSA (pending)

### Primary current & efficiencies

Primary Voltage	Primary Current	Efficiency	Output Power
208V/3 phase	88 Amp	89%	560A/42.4V
230V/3 phase	82 Amp	89%	560A/42.4V
400V/3 phase	53 Amp	91%	560A/42.4V
460V/3 phase	45 Amp	90%	560A/42.4V

\* Limited warranty, refer to warranty schedule.

## PowerMaster 500P: The heavy duty pulse all-rounder

### Welding DC

Maximum output	560 Amp
Maximum duty cycle @ 104°F	60% @ 500 Amp at 40V
Output @ 100% duty cycle	450 Amp at 38V
Current range	5-560 Amp
Voltage/Amperage control	Infinitely variable
Welding voltage range	10-44 Volt
Number of pulse programs	24
GMAW wire diameter range	.023" - 1/16" (0.6 - 1.6mm)
SMAW electrode range	3/32" - 1/4" (2.4 - 6.4mm)
GTAW DC tungsten electrode range	.040" - 1/8" (1 - 3.2mm)
CAG Carbon arc gouging electrode	1/4" (6.4mm)
Dimensions (HxWxD)	26.75x 15x 23.5 in (679 x 379 x 597mm)
Weight	159 lb. (72 kg)

The Thermal Arc PowerMaster 500P is a versatile, high output, high duty cycle-500 amp @ 60%, efficient, multi voltage, multi process CC/CV Pulse inverter power supply. Combined with an Ultrafeed or Portafeed wirefeeder you have a highly efficient system for high productivity MIG & Flux Cored welding in the shop or on site. PowerMaster 500 is supplied standard with 24 optimized pulse programs for a wide range of base materials.

Applications include:

- Industrial Manufacturing
- Maintenance and Repair
- Robotic Automation
- Heavy Industrial
- Aluminum Boat Fabrication
- Automotive Components
- Stainless Steel Fabrication
- Automotive Components
- Construction
- Mining
- Railroad
- Truck and Trailer Manufacturing
- Repair Shops



### Primary Power

Primary voltage	208/230/400/460 Volt
Rated input current @ 450 Amp	68/64/40/34 Amp
Rated kVA @ 450 Amp	24.5/25.5/27.7/27 kVA
Approvals	CSA (pending)

### Primary current & efficiencies

Primary Voltage	Primary Current	Efficiency	Output Power
208V/3 phase	88 Amp	89%	560A/42.4V
230V/3 phase	82 Amp	89%	560A/42.4V
400V/3 phase	53 Amp	91%	560A/42.4V
460V/3 phase	45 Amp	90%	560A/42.4V



PowerMaster 500P  
Heavy duty package  
Part No: W1001401  
Note: wire coil not included



PowerMaster 500P  
Part No: 100054A

\* Limited warranty, refer to warranty schedule.

## PowerMaster 500 series: System packages

Powermaster 500  
Standard Package  
Part No. W1001300

Supplied with



### Standard Package comes with:

- PowerMaster 500 power source
- Ultrafeed VA2000 heavy duty 2-roll wirefeeder
- .035"-.045" (0.9-1.2mm) V groove drive rolls fitted
- Spare .045 (1.2mm) flux cored drive rolls
- Interconnection cable assembly 15 ft (4.6 m)
- Tweco® 450 Amp Spraymaster MIG gun 15 ft (4.6 m)
- 15 ft (4.6 m) 2/0 work lead with clamp
- Victor gas regulator/flowmeter
- Easy fit wheels/cylinder rack
- Cable storage hook
- Lifting point
- Operation manual

Powermaster 500  
Heavy Duty Package  
Part No. W1001301

Supplied with



### Heavy Duty Package comes with:

- PowerMaster 500 power source
- Ultrafeed VA4000 heavy duty 4-roll wirefeeder
- .045" (1.2 mm) flux cored drive rolls fitted
- Spare .035"-.045" (0.9-1.2 mm) V groove drive rolls
- Spare 1/16" (1.6 mm) flux cored groove drive rolls
- Interconnection cable assembly 15 ft (4.6 m)
- Tweco® 450 Amp Spraymaster MIG gun 15 ft (4.6 m)
- 15 ft (4.6 m) 2/0 work lead with clamp
- Victor gas regulator/flowmeter
- Easy fit wheels/cylinder rack
- Cable storage hook
- Lifting point
- Operation manual

Powermaster 500P  
Standard Package  
Part No. W1001400

Supplied with



### Standard Package comes with:

- PowerMaster 500P power source
- Ultrafeed VA2000 heavy duty 2-roll wirefeeder
- .035"-.045" (0.9-1.2 mm) V groove drive rolls fitted
- Spare .045" (1.2 mm) flux cored drive rolls
- Interconnection cable assembly 15 ft (4.6 m)
- Tweco® 450 Amp Spraymaster MIG gun 15 ft (4.6 m)
- 15 ft (4.6 m) 2/0 work lead with clamp
- Victor gas regulator/flowmeter
- Easy fit wheels/cylinder rack
- Cable storage hook
- Lifting point
- Operation manual

Powermaster 500P  
Heavy Duty Package  
Part No. W1001401

Supplied with



### Heavy Duty Package comes with:

- PowerMaster 500P power source
- Ultrafeed VA4000 heavy duty 4-roll wirefeeder
- .045" (1.2mm) flux cored drive rolls fitted
- Spare .035"-.045" (0.9-1.2 mm) V groove drive rolls
- Spare 1/16" (1.6mm) flux cored groove drive rolls
- Interconnection cable assembly 15 ft (4.6 m)
- Tweco® 450 Amp Spraymaster MIG gun 15 ft (4.6 m)
- 15 ft (4.6 m) 2/0 work lead with clamp
- Victor gas regulator/flowmeter
- Easy fit wheels/cylinder rack
- Cable storage hook
- Lifting point
- Operation manual

## The PowerMaster Series: Powerful packages and options

The PowerMaster Standard Package Systems are ideally suited for almost all workshop GMAW welding applications with .035"-.045" (0.9-1.2mm) diameter wire with the added benefit of up to 50% reduction in electrical running cost when compared with most equivalent thyristor (SCR) power supplies! If, on the other hand, you're welding heavier sections with bigger wires, then the PowerMaster Heavy Duty Package Systems will better suit your needs while you still achieve the previously mentioned electrical running cost savings.

With the flick of a switch on the PowerMaster and an Arcair gouging torch (plus shop air), you've got a highly efficient metal removal unit for back gouging, edge preparation, defect repairs or most other metal removal jobs around your workshop!

When it comes to site construction, building a processing plant or outside maintenance work you can't beat the winning combination of a PowerMaster with an optional heavy duty roll cage and our new Portafeed VS212 wirefeeder to get the job done!

If you need to do DC TIG root runs or any other DC TIG welding jobs then just add our Industrial TIG Kit (plus gas) and you have a great TIG package system without having to spend mega dollars! And when it comes to doing that odd maintenance job with stick electrodes, just add our Industrial STICK Kit to the PowerMaster and you have a powerful system that can run STICK electrodes up to 1/4" (6.4mm)!

So what ever your welding needs the PowerMaster range and accessories will do the job <sup>(2)</sup>.

(2) Cannot perform AC TIG welding



## Ordering details PowerMaster 350



Product	Part No.	Description
PowerMaster 350 Package	W1001101	PowerMaster 350, Ultrafeed VA2000 Heavy Duty 2-roll wirefeeder with reversible drive rolls fitted, extra drive roll kit, interconnection cable, Tweco® 350 Amp Spraymaster MIG gun, work lead with clamp, Victor gas regulator/flowmeter, wheels and single cylinder rack, cable storage hook
PowerMaster 350 Power Source	100099	208/230/400/460V, 3 phase, 50/60hz power source
<b>Wirefeeders</b>		
Ultrafeed VA 2000	W3300001	110V, 50/60Hz, Heavy Duty 2-roll wirefeeder
Ultrafeed VA 4000	W3400001	110V, 50/60Hz, Heavy Duty 4-roll wirefeeder
Ultrafeed VA 4000D	W3420001	110V, 50/60Hz, Heavy Duty, Dual Feed System 4-roll wirefeeder
Portafeed VS212	W3512002	15-100V DC, Heavy Duty, CC/CV operation, 2-roll wirefeeder
<b>Guns</b>		
Tweco® Spraymaster 12 ft	MS312-116	Gun assembly with 12 ft cable, 350 Amp @ 80%
Tweco® Spraymaster 15 ft	MS315-3545	Gun assembly with 15 ft cable, 350 Amp @ 80%
Tweco® No.4 12 ft	412-3545	Gun assembly with 12 ft cable, 400 Amp @ 60%
Tweco® No.4 15 ft	415-3545	Gun assembly with 15 ft cable, 400 Amp @ 60%
Tweco® Supra XT 12 ft	SE400-4M1,6	Gun assembly with 12 ft cable, 450 Amp @ 60%
Tweco® Supra XT 15 ft	SE400-5M1,6	Gun assembly with 15 ft cable, 450 Amp @ 60%
<b>Accessories</b>		
Victor Regulator/Flowmeter Mixed Gases	0781-3873	HSR flowmeter/regulator, Argon - Argon/CO <sub>2</sub> mix gases
Victor Regulator/Flowmeter CO <sub>2</sub>	0781-0353	SR311 flowmeter/regulator, CO <sub>2</sub>
Heavy Duty Roll Cage	831097	Protective roll cage
Single Cylinder Running Gear	831096	Running gear, storage cable hook, single cylinder rack
Dual Cylinder Running Gear	830457-001	Running gear, dual cylinder rack
Industrial TIG Kit	W4009500	Includes 15 ft, 2/0 work lead with clamp, regulator/flowmeter with 6 ft gas hose, CK26V TIG torch with valve and 12 ft cable hose, torch consumable parts
Industrial Stick Kit	W4009400	Includes 15 ft, 2/0 electrode and work lead with clamp
Arcair® K4000 Gouging Torch	61082008	K4000 torch and 7 ft cable, 1000 Amp @ 100%
Dual Feeder Interlock	870008-001	Permits welding from two separate wire feeders from a single power source
Front/Weather Security Cover	830470	Ideal for securing machine controls plus protects the controls from the weather
Rear Weather Cover	830469	Keeps the weather out of the rear panel control sockets
6 ft (1.8 m) Interconnection Cable Assembly	W4009200	2/0 welding cable & connections, gas hose & fitting, 19 pin control cable
15 ft (4.6 m) Interconnection Cable Assembly	W4009201	
25 ft (7.6 m) Interconnection Cable Assembly	W4009202	
50 ft (15 m) Interconnection Cable Assembly	W4009203	
6 ft (1.6 m) Control Cable	374878-006	19 pin control cable for compatible wire feeders
15 ft (4.6 m) Control Cable	374878-015	
25 ft (7.6 m) Control Cable	374878-025	
15 ft (4.6 m) Extension Control Cable	170558-015	19 pin extension control cable
25 ft (7.6 m) Extension Control Cable	170558-025	
50 ft (15 m) Extension Control Cable	170558-050	
Work Lead 15 ft	W4009300	Work lead, 2/0 cable, 1/2" ID terminal, 500 Amp work clamp
Remote Control Hand Pendant	10-2005	Remote power control with on/off switch, 25ft (7.6m), 14 pin
Remote On/Off Switch	10-2001	Remote on/off control, 25ft (7.6m), 14 pin
Foot Control 15ft	10-2008	Remote power control, 15ft (4.6m), 14 pin
Foot Control 25ft	10-2007	Remote power control, 25ft (7.6m), 14 pin
Slide Control CK9 Handle	10-2002	Suits 5/8"-7/8" dia. handle, 25ft (7.6m), 14 pin
Slide Control CK17 Handle	10-2003	Suits 7/8"-1-1/8" dia. handle, 25ft (7.6m), 14 pin
Slide Control CK26 Handle	10-2004	Suits 1-1/8"-1-3/8" dia. handle, 25ft (7.6m), 14 pin
MIG Gun Control Lead & 4 Pin Plug	MSAK-354	Connection lead between Tweco MIG guns and Wirefeeders

## Ordering details PowerMaster 500/500P



Product	Part No.	Description
PowerMaster 500 Heavy Duty Package	W1001301	PowerMaster 500, Ultrafeed VA4000 Heavy Duty 4-roll wirefeeder with reversible drive rolls, extra flux cored drive roll kit, interconnection cable assembly, Tweco® 450 Amp Spraymaster MIG gun, work lead with clamp, Victor gas regulator/flowmeter, wheels & single cylinder rack, cable storage hook
PowerMaster 500 Standard Package	W1001300	PowerMaster 500, Ultrafeed VA2000 Heavy Duty 2-roll wirefeeder with reversible drive rolls, extra flux cored drive roll kit, interconnection cable assembly, Tweco® 450 Amp Spraymaster MIG gun, work lead with clamp, Victor gas regulator/flowmeter, wheels & single cylinder rack, cable storage hook
PowerMaster 500 Power Source	100060A	208/230/400/460 Volt, 3 Phase, 50/60Hz Power Source
PowerMaster 500P Heavy Duty Package	W1001401	PowerMaster 500P, Ultrafeed VA4000 Heavy Duty 4-roll wirefeeder with reversible drive rolls, extra flux cored drive roll kit, interconnection cable assembly, Tweco® 450 Amp Spraymaster MIG gun, work lead with clamp, Victor gas regulator/flowmeter, wheels & single cylinder rack, cable storage hook
PowerMaster 500P Standard Package	W1001400	PowerMaster 500P, Ultrafeed VA2000 Heavy Duty 2-roll wirefeeder with reversible drive rolls, extra flux cored drive roll kit, interconnection cable assembly, Tweco® 450 Amp Spraymaster MIG gun, work lead with clamp, Victor gas regulator/flowmeter, wheels & single cylinder rack, cable storage hook
PowerMaster 500P Power Source	100054A	208/230/400/460 Volt, 3 Phase, 50/60Hz Power Source

### Wirefeeders

Ultrafeed VA 2000	W3300001	110V, 50/60Hz, Heavy Duty 2-roll wirefeeder
Ultrafeed VA 4000	W3400001	110V, 50/60Hz, Heavy Duty 4-roll wirefeeder
Ultrafeed VA 4000D	W3420001	110V, 50/60Hz, Heavy Duty, Dual Feed System 4-roll wirefeeder
Portafeed VS212	W3512002	15-100V DC, Heavy Duty, CC/CV operation, 2-roll wirefeeder

### Guns

Tweco® Spraymaster 12 ft	MS412-116	Gun assembly with 12 ft cable, 450 Amp @ 80%
Tweco® Spraymaster 15 ft	MS415-116	Gun assembly with 15 ft cable, 450 Amp @ 80%
Tweco® Supra XT 12 ft	SE400-4M1,6	Gun assembly with 12 ft cable, 450 Amp @ 60%
Tweco® Supra XT 15 ft	SE400-5M1,6	Gun assembly with 15 ft cable, 450 Amp @ 60%
Tweco® No.4 12 ft	412-116	Gun assembly with 12 ft cable, 400 Amp @ 60%
Tweco® No.4 15 ft	415-116	Gun assembly with 15 ft cable, A00 amp @ 60%

### Accessories

Victor Regulator/Flowmeter Mixed Gases	0781-3873	HSR flowmeter/regulator, Argon - Argon/CO <sub>2</sub> mix gases
Victor Regulator/Flowmeter CO <sub>2</sub>	0781-0353	SR311 flowmeter/regulator, CO <sub>2</sub>
Heavy Duty Roll Cage	831097	Protective roll cage
Single Cylinder Running Gear	831096	Running gear, storage cable hook, single cylinder rack
Dual Cylinder Running Gear	830457-001	Running gear, dual cylinder rack
Industrial TIG Kit	W4009500	Includes 15 ft, 2/0 work lead with clamp, regulator/flowmeter with 6 ft gas hose, CK26V TIG torch with valve and 12 ft cable hose, torch consumable parts
Industrial Stick Kit	W4009400	Includes 15 ft, 2/0 electrode and work lead with clamp
Arcair® K4000 Gouging Torch	61082008	K4000 torch and 7 ft cable, 1000 Amp @ 100%
Dual Feeder Interlock	870008-001	Permits welding from two separate wire feeders from a single power source
Front/Weather Security Cover	830470	Ideal for securing machine controls plus protects the controls from the weather
Rear Weather Cover	830469	Keeps the weather out of the rear panel control sockets
6 ft (1.8 m) Interconnection Cable Assembly	W4009200	2/0 welding cable & connections, gas hose & fitting, 19 pin control cable
15 ft (4.6 m) Interconnection Cable Assembly	W4009201	
25 ft (7.6 m) Interconnection Cable Assembly	W4009202	
50 ft (15 m) Interconnection Cable Assembly	W4009203	
6 ft (1.6 m) Control Cable	374878-006	
15 ft (4.6 m) Control Cable	374878-015	
25 ft (7.6 m) Control Cable	374878-025	
15 ft (4.6 m) Extension Control Cable	170558-015	
25 ft (7.6 m) Extension Control Cable	170558-025	
50 ft (15 m) Extension Control Cable	170558-050	
Work Lead 15 ft	W4009300	
Remote Control Hand Pendant	10-2005	Remote power control with on/off switch, 25ft (7.6m), 14 pin
Remote On/Off Switch	10-2001	Remote on/off control, 25ft (7.6m), 14 pin
Foot Control 15ft	10-2008	Remote power control, 15ft (4.6m), 14 pin
Foot Control 25ft	10-2007	Remote power control, 25ft (7.6m), 14 pin
Slide Control CK9 Handle	10-2002	Suits 5/8"-7/8" dia. handle, 25ft (7.6m), 14 pin
Slide Control CK17 Handle	10-2003	Suits 7/8"-1-1/8" dia. handle, 25ft (7.6m), 14 pin
Slide Control CK26 Handle	10-2004	Suits 1-1/8"-1-3/8" dia. handle, 25ft (7.6m), 14 pin
MIG Gun Control Lead & 4 Pin Plug	MSAK-354	Connection lead between Tweco MIG guns and Wirefeeders

For further information on this range contact your Thermal Arc District Manager or refer to our fully detailed Technical Sales Brochures at [www.thermalarc.com](http://www.thermalarc.com)



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**[www.thermalarc.com](http://www.thermalarc.com)**

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