

Low Cost



Custom OEM





Heavy Industrial



Testing Applications

## **Linear and Rotary Measurement Solutions**

Easy, Simple, Reliable.

2009 2010

updated: 05.12.10









## Accessories

Electrical Interconnect Cable Assembly	specifications	transducer series	order number
Pin No. Wire Color A Red B Black C Green D White E Blue F Brown	6-pin plug with 15-ft. long 6-conductor shelded 24 AWG multiconductor cable. Mates to any of our position sensors with the 6-pin connector option. Available with either plastic or metal connector.	PT1, PT100, PT5, PT8000, PT9000, RT8000, RT9000, IT9000	9603513-0015 (plastic connector) 9603924-0015 (metal connector)
6-pin 90° Mating Plug			
20 F. (51 mg)  L 2.3 in. [59 mm]	6-pin, 90-degree metal mat- ing plug. Mates to any of our position sensors with the 6-pin connector option.	PT1, PT100, PT5, PT8000, PT9000, RT8000, RT9000, IT9000	9036810-0018
6-Pin Plastic Mating Plug			
3.0 in. [78 mm]	6-pin, plastic mating plug. Mates to any of our position sensors with the 6-pin plastic connector option.	PT1, PT100, PT5, PT8000, PT9000, RT8000, RT9000, IT9000	9036830-0001
6-Pin Metal Mating Plug			
2.4 in. [60 mm]	6-pin, metal mating plug. Mates to any of our position sensors with the 6-pin metal connector option.	PT1, PT100, PT5, PT8000, PT9000, RT8000, RT9000, IT9000	9036810-0001
18-Pin Plastic Mating Plug			
2.5 in. [64 mm]	18-pin, plastic mating plug. mates to encoder based position sensors with18-pin connector option.	DPT250, PT5E, PT8150 and PT9150 only. Used for Line Driver Option w/Index Channels	9036820-0003
Extension / Leader Cable Assemblies		description	
	Extension cable enables	.019-inch nylon-coated stain- less steel cable assembly	9603969-XXXX
	the position transducer to be mounted away from the range of measurement.	.034-inch nylon-coated stain- less steel cable assembly	9603740-XXXX
	XXXX = length in inches (example: 0025 = 25 in)	.047-inch nylon-coated stain- less steel cable assembly	9603965-XXXX
Leader Cable and Hardware Kit		description	order number
		Bare .047-in. dia. stainless steel cable for making your own leader cable. (sold by the foot)	9000154-0047
Celesco Transducer Products Inc		cable-end hardware kit (includes 1 ea: swivel, clip,snubber)	9610005-0005

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

celesco celesco.com • info@celesco.com

## **Accessories: continued**

Measuring Cable Crimping Tool		
Used when making your own measuring cables. Sized perfectly for crimps provided in measuring cable hardware kits.	measuring cable crimping tool	9610035-0000
Spring Winding Tool	description	
	PT8000 Spring Winding Tool	9610018-0000
	PT8600 Spring Winding Tool	9610031-0000
	PT9000 and PT9600 Spring Winding Tool	9610021-0000
Underwater Testing		
Recommended for Underwater Applications	Celesco will pressure test and certify transducer for water tightness. Transducer is subjected to an elevated air pressure of 55 psia for 2 hours and monitored for internal seal failure.  For extreme depth applications, please contact factory.	Form 7.3_29
Certificate of Conformance		
Certifies that a transducer shipped on an order was produced in accordance with and perform to contractually applicable government, customer and/or company specifications.	Certificate of Conformance	Form 7.3_24
Certificate of Calibration		
Certifies that a transducer shipped on an order was calibrated to measurement standards.	Certificate of Calibration	Form 7.3_25

## **OEM Series: Cable-Extension Position Transducer**

## **Incremental Encoder Output**

Ranges: 0-1000 to 0-1250 mm

**Compact Size • OEM Applications** 

## **Specification Summary:**

GENERAL	
Full Stroke Ranges	0-1000 & 0-1250 mm
Spool Circumference	125 mm
Output Signal	incremental (quadrature) encoder
Accuracy	+0.04% of F.S.
Repeatability	+0.02% of F.S.
Resolution	0.8 to 20 pulses per mm*
Measuring Cable	0.034-in dia. nylon-coated stainless steel
Optional Measuring Cable	0.040-in. dia. thermoplastic
Sensor	incremental optical encoder
Frame Material	zinc-plated steel
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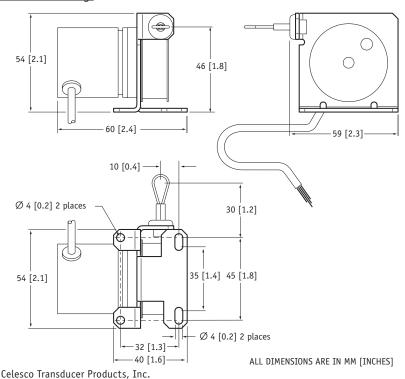
#### **ELECTRICAL**

Encoder Output Driver Options	TTL-CMOS, open collector and line-driver
Output Channels	A, B and index (with and without compliments)*
Input Voltage	4.5 to 26.4 VDC*
Current Consumption	80 mA max.*
Sink Current	

### **ENVIRONMENTAL**

Operating Temperature	10°C to +70°C
Storage Temperature	
Humidity	RH 85%, no condensation
Vibration	$10 \sim 55 \text{ Hz} / 1.5 \text{ mm } 2 \text{ hr}.$
Shock	30 G 11ms (X,Y, Z each 3 times)
*specifications may vary with configuration, please of	consult factory

## Outline Drawing



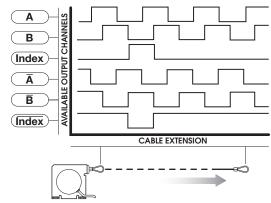
A125



The A125 Cable-ExtensionTransducer is an optical encoder-based compact, flexible and highly accurate position feedback transducer.

The standard A125 can be simply modified to meet specific OEM requirements. Just about any encoder type can be used for your specific requirment. Designs are available for new applications or as drop-in replacements of current assemblies. You can specify custom mounting, custom electrical connections and even customer-specified life testing. Quantities are available as small as 100 units.

## Output Signal



20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

## A125 • OEM Series • Cable-Extension Transducer • Incremental Encoder Output

## Order Form • Application Worksheet

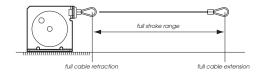
**Application** please provide a brief description of application. include exact stroke range, velocity of stroke and estimated number of cycles per year.

□ 1000 mm

□ 1250 mm

□ other:

Full Stroke Range select available range or specify complete requirements

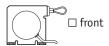


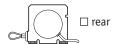
## **Measuring Cable**



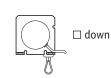
- □ 0.034" dia. nylon-coated stainless steel
- □ 0.040" dia. thermoplastic

## **Measuring Cable Exit**









## Encoder

☐ TTL - CMOS compatible



□ line driver



□ open collector

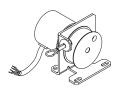


Resolution

- □ 0.8 pulses per mm
- ☐ 8 pulses per mm
- ☐ 16 pulses per mm
- ☐ 20 pulses per mm

## **Enclosure**

select no cover or specity custom enclosure requirements



☐ no cover

□ custom enclosure:

## **Electrical Connection**



□ without connector

- $\square$  with connector □ cable length:  $\square$  connector manufacturer:
  - manufacturer's part no.:

version: 1.0 last updated: April 14, 2005

## **OEM Series: Cable-Extension Position Transducer**

## **Incremental Encoder Output**

Ranges: 0-2000 to 0-2500 mm

**Compact Size • OEM Applications** 

## **Specification Summary:**

GENERAL	
Full Stroke Ranges	0-2000 & 0-2500 mm
Spool Circumference	250 mm
Output Signal	incremental (quadrature) encoder
Accuracy	
Repeatability	+0.02% of F.S.
Resolution	0.4 to 10 pulses per mm*
Measuring Cable	0.034-in dia. nylon-coated stainless steel
Optional Measuring Cable	0.040-in. dia. thermoplastic
Sensor	incremental optical encoder
Frame Material	zinc-plated steel
Weight, max	1 lb.

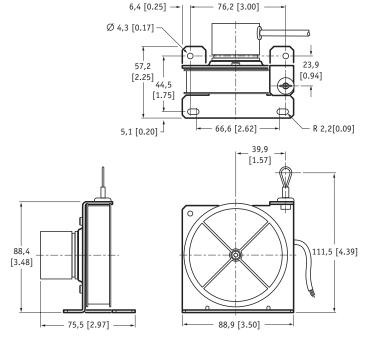
#### **ELECTRICAL**

Encoder Output Driver Options	TTL-CMOS, open collector and line-driver
Output Channels	A, B and index (with and without compliments)*
Input Voltage	4.5 to 26.4 VDC*
Current Consumption	80 mA max.*
Sink Current	20 mA max.*

#### **ENVIRONMENTAL**

Operating Temperature	10°C to +70°C	
Storage Temperature	30°C to +80°C	
Humidity	RH 85%, no condensation	
Vibration	10 ~ 55 Hz / 1.5 mm 2 hr.	
Shock	30 G 11ms (X,Y, Z each 3 times)	
*specifications may vary with configuration, please consult factory		

## Outline Drawing



ALL DIMENSIONS ARE IN MM [INCHES]

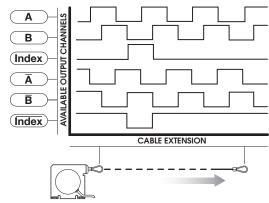
A250



The A250 Cable-ExtensionTransducer is an optical encoder-based compact, flexible and highly accurate position feedback transducer.

The standard A250 can be simply modified to meet specific OEM requirements. Just about any encoder type can be used for your specific requirment. Designs are available for new applications or as drop-in replacements of current assemblies. You can specify custom mounting, custom electrical connections and even customer-specified life testing. Quantities are available as small as 100 units.

## Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

## A250 • OEM Series • Cable-Extension Transducer • Incremental Encoder Output

## Order Form • Application Worksheet

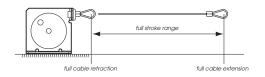
**Application** please provide a brief description of application. include exact stroke range, velocity of stroke and estimated number of cycles per year.

□ 2000 mm

□ 2500 mm

□ other:

Full Stroke Range select available range or specify complete requirements

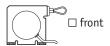


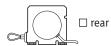
## **Measuring Cable**



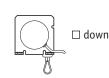
- □ 0.034" dia. nylon-coated stainless steel
- □ 0.040" dia. thermoplastic

## **Measuring Cable Exit**









## Encoder

☐ TTL - CMOS compatible



□ line driver



□ open collector



Resolution

- □ 0.4 pulses per mm
- ☐ 4 pulses per mm
- ☐ 8 pulses per mm
- ☐ 10 pulses per mm

## **Enclosure**

select no cover or specity custom enclosure requirements



☐ no cover

□ custom enclosure:

## **Electrical Connection**



□ without connector

 $\square$  with connector □ cable length:  $\square$  connector manufacturer: manufacturer's part no.:

version: 1.0 last updated: April 14, 2005

## **Rotary Incremental Encoder**

## 100 to 5000 Pulses Per Revolution 5...30 VDC • Push-Pull Driver M12 Connector • IP67





## **CH25**

## **Specification Summary:**

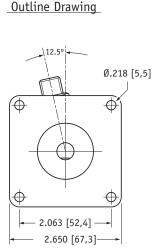
ELECTRICAL
Pulses Per Revolution Options
Output Driver push-pull (V <sub>out</sub> = V <sub>in</sub> )
Input Voltage (V <sub>in</sub> )
Input Current
Load
Output Level (@ 20 mA load)
High
Low
Pulse Frequency200 kHz
Circuit Protectioninverse-polarity protection
Electrical Connection

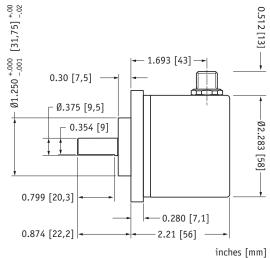
### **MECHANICAL**

MECHANICAL	
Housing	aluminum, powder-coated
Flange	
Shaft	stainless steel
Shaft Loading, Radial	
Shaft Loading, Axial	27 lbs (120 N) max .
Starting Torqueapprox. 1.4 oz-in. (1 N-	-cm) @ ambient temperature
Bearing Type	precision ball bearings
Bearing Life:	_
@ 100% of full rated load	10 <sup>9</sup> shaft revolutions
@ 40% of full rated load	10 <sup>10</sup> shaft revolutions
@ 20% of full rated load	10 <sup>11</sup> shaft revolutions
Maximum Operating Speed	8000 RPM
14/-:	

## **ENVIRONMENTAL**

Enclosure Design	IP67
Shaft Seals	IP65
Operating Temperature	4° to 176°F (-20° to 80°C)
Storage Temperature	22° to 176°F (-30° to 80°C)





Introducing Celesco's CH25 Incremental Encoder. This encoder comes with a 2.5-inch square flange, 3/8-inch shaft and a push-pull output driver. The CH25 also accepts a wide input voltage from 5 to 30 VDC and is available in resolutions from 100 to 5000 pulses per revolution.

This encoder is perfect for many applications including electric motors, packaging machines, conveyor systems and elevators.

## Ordering Information:

## **Encoder:**

Order Number	Pulses Per Turn
CH25-100	100
CH25-360	360
CH25-500	500
CH25-1024	1024
CH25-2048	2048
CH25-4096	4096
CH25-5000	5000

## Accessories:

Shielded Cord-Set order #: 9036810-0050 (w/ straight cable socket) 6.5 ft (2 M)

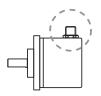
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



## Output Driver:

# 5...30 VDC output signal (1 of 4) ground

## Output Signal Connections:

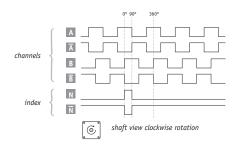


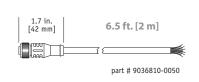


signal	pin	signal	pin
N	5	ground	1
channel	6	530 VDC	2
channel	7	channel A	3
N'	8	channel B	4

**Encoder Pin Connections** 

## Output Waveforms





#### Cord Set Connections

pin	conductor	signal	pin	conductor	signal
(1)	white	ground	(5)	gray	N
(2)	brown	530 VDC	(6)	pink	channel A'
(3)	green	channel A	(7)	blue	channel B'
(4)	yellow	channel B	(8)	red	N'
. ,			` '		

cable specifica	cable specifications				
length:	6.5 ft. (2m)				
wire size:	24 AWG (.25mm <sup>2</sup> )				
shield:	yes				
cable material:	PVC				
cable color:	gray				

version: 3.0 last updated: April 11, 2008

## **Precision Potentiometric Output**

## Ranges: 0-1 to 0-11.5 inches [0-25 to 0-290 mm]

2.5K - 11.6K ohms • IP65



## **Specification Summary:**

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## **ELECTRICAL**

Input Resistance	2.5K to 11.6K ohms (±20%), see ordercode
Recommended Maximum Input Voltage.	42 VDC
Recommended Operating Wiper Current	< 1µA

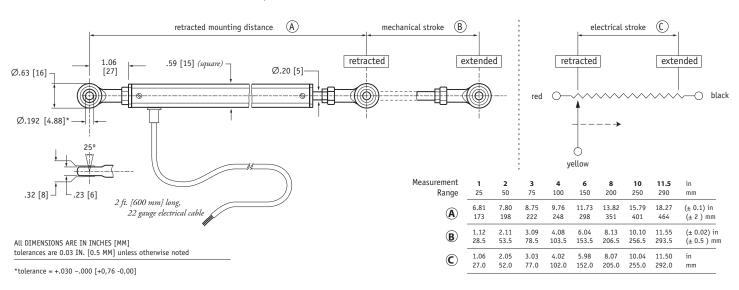
#### **ENVIRONMENTAL**

Enclosure Design	IP65
Environmental Sealing	
Operating Temperature	40° to 212°F
Vibration	up to 10 G's to 2000 Hz maximum



Developed specifically to meet the needs of the auto racing industry and proven in industrial applications, Celesco's CLP series position transducers offer unrivalled performance in terms of accuracy, repeatability, life expectancy and ease of mounting.

The combination of individually corrected conductive plastic elements and precious metal wipers provide a cost effective measuring system which can operate effectively without being unduly influenced by external environmental conditions.



## **Ordering Information:**

<b>Item Number</b>	CLP-25	CLP-50	CLP-75	CLP-100	CLP-150	CLP-200	CLP-250	CLP-290
measurement range, in. [mm]:	1[25]	2[50]	3[75]	4[100]	6[150]	8[200]	10[250]	11.5[290]
resistance, (±20%):	2.5K	5.0K	5.0K	5.0K	10K	10K	10K	11.6K
linearity, %:	0.2%	0.2%	0.2%	0.2%	0.1%	0.1%	0.1%	0.1%
weight, oz. [grams]:	3.0[87]	3.4[97]	3.8[108]	4.1[117]	4.8[138]	5.5[157]	6.2[177]	6.9[197]

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## **Precision Potentiometric Output**

Ranges: 0-3 to 0-30 inches [0-75 to 0-750 mm]

5K - 10K ohms • IP65



CE

## **Specification Summary:**

GENERAL	
Full Stroke Ranges	0-3 to 0-30 in. (0-75 to 0-750 mm)
Output Signal	voltage divider (potentiometer)
Linearity	. $\pm$ 0.04 to 0.1% full stroke, see ordercode
Repeatability	< 0.01 mm
Resolution	essentially infinite
Life Expectancy	50 million cycles
Enclosure Material	aluminum
Sensor	. conductive plastic linear potentiometer
Operating Speed	200 inches (5 M) per second, max.

## **ELECTRICAL**

Input Resistance	5K to 10K ohms (±20%), see ordercode
Recommended Maximum Input Voltage	25-30 V(AC or DC)
Recommended Operating Wiper Current .	≤1 μA

#### **ENVIRONMENTAL**

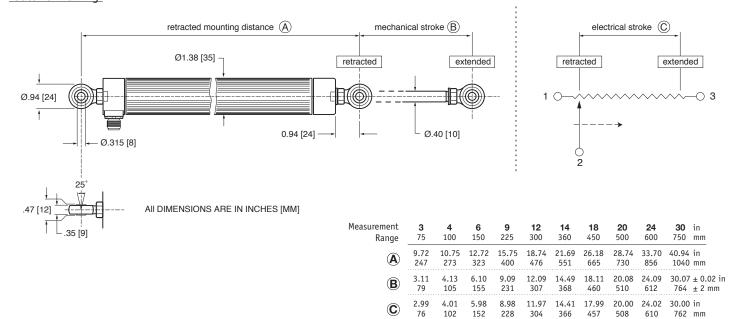
Enclosure Design	IP65
Operating Temperature	22° to 212°F
Vibrationup 1	to 10 G's to 2000 Hz maximum



Developed specifically for a wide range of demanding applications, Celesco's CL series position transducers offer unrivalled performance in terms of accuracy, repeatability, life expectancy and ease of mounting. Such applications include industrial automation, automotive and robotics.

The CLWG uses a twin-bearing actuating rod, backlash-free pivot heads and a superior wiper system to provide outstanding linearity and performance.

## Outline Drawing



## **CLWG • Linear Conductive-Plastic Potentiometer**

## Ordering Information:

## **Model Number:**

CLWG - \_\_\_\_ - \_\_\_

Sample Model Number:

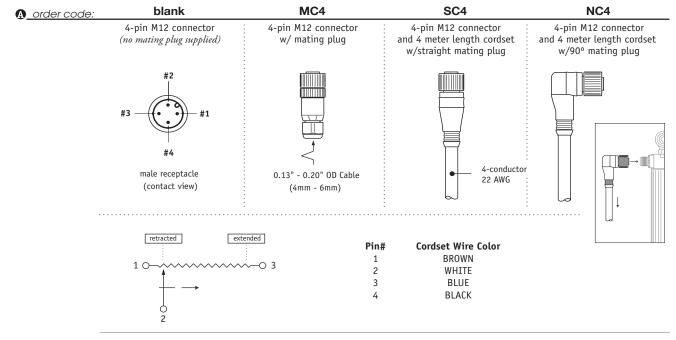
**CLWG - 75 - NC4** 

R range: 3 inches [75 mm]D electrical connection: 4-pin, 90° M12 cordset

## Full Stroke Range:

<b>®</b> <u>order code:</u>	75	100	150	225	300	360	450	500	600	750
measurement range, in. [mm]:	3[75]	4[100]	6[150]	9[225]	12[300]	14[360]	18[450]	20[500]	24[600]	30[750]
resistance, (±20%):	3K	3K	5K	5K	5K	5K	5K	5K	5K	10K
linearity, %:	0.1%	0.1%	0.08%	0.07%	0.06%	0.05%	0.05%	0.05%	0.05%	0.04%

## **Electrical Connection:**



version: 3.1 last updated: April 9, 2009

## **Incremental Encoder Output** Ranges: 0-25 to 0-50 inches **Instrument Grade**

## **DPT250**

## **Specification Summary:**

## General

Full Stroke Ranges	0-25 to 0-50 inches [0-625 to 0-1250 mm]
Output Signal	incremental encoder (quadrature)
Sensor	optical encoder
Output Driver Options	TTL/CMOS, open collector or line driver
Accuracy	see ordering information
Repeatability	see ordering information
Resolution Options	25 to 1250 pulses per inch
Measuring Cable	0.019-in. dia. nylon-coated stainless steel
Enclosure Material	powder-painted and anodized aluminum
Weight	2 lbs. max.

### **Electrical**

Input Voltage ......see ordering information

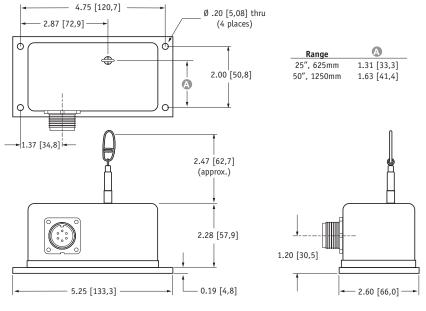
#### **Environmental**

Operating Temperature	0°F to 160°F [-20°C to 70°C]
Humidity	98% RH, no condensation
Vibration	up to 10G's to 2000 Hz
Enclosure	NEMA 1

The DPT250 Cable-Extension Transducer offers a highly accurate incremental encoder output signal that can provide both position and velocity information. The output is a digital pulse stream that can provide resolution down to less than a thousandth's of an inch!

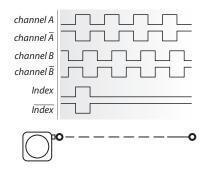
Delivering high accuracy and fine resolution without the need for perfect parallel alignment, this compact device offers the additional benefits of ease of installation and ability to interface to any PLC or controller. These features make the DPT250 the perfect choice for many applications that range from hydraulic cylinder positioning to robotic arm motion feedback.

## fig. 1: Top Exit Option



ALL DIMENSIONS ARE IN INCHES [MM] tolerances are ±0.02 in. [±0,5mm] unless otherwise noted

## **Electrical Output Signal Options**



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tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

## DPT250 Cable-Extension Tranducer • Incremental Encoder Output

## Ordering Information:

## Model Number:

DPT250 - \_\_\_\_ - \_\_\_ 1 \_\_ - \_\_\_ 0 \_\_ 0 \_\_ 0

Sample Model Number:

DPT250 - 0025 - 111 - 1130

Range:
measuring cable tension:
cable exit:
sensing circuit/channels:
resolution:

electrical connection

standard - 12 oz. top TTL/CMOS, A,B 500 pulses per inch 6-pin plastic connector

## Full Stroke Range:

R <u>order code:</u>	0025	0050	0625	1250
full stroke range, min:	25 in.	50 in.	625 mm	1250 mm
accuracy:	±0.010 in. (max)	±.020 in. (max)	±0.25 mm (max)	±0.50 mm (max)
repeatability:	±0.005 in. (max)	±.010 in. (max)	±0.12 mm (max)	±0.25 mm (max)
cable tension* (±30%):	13 oz.	6 oz.	3,6 N	1,6 N
cable acceleration, max.:	11 G's	4 G's	11 G's	4 G's
resolution options:	50, 500, 1000, 1250 pulses per inch	25, 250, 500, 625 pulses per inch	2, 20, 40, 50 pulses per mm	1, 10, 20, 25 pulses per mm

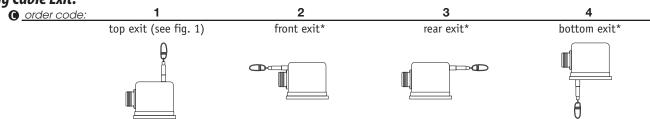
\*note: increased cable tension options available for re-orders only (see below)

## **Measuring Cable Tension:**

A order code:			2**	3**
	standard tension	high tension*		. 4
25 inch range:	13 oz.	65 oz.	4402114	73 oznaly
50 inch range:	6 oz.	33 oz.	₩2 oz.	36 oz.
625 mm range:	3,6 N	18,1 N	george 12 N	geor 20 N
1250 mm range:	1,6 N	9,2 N	6 N	10 N
measuring cable:	.019-in. dia. nylon-co	ated stainless steel	.024-in. dia. s	tainless steel

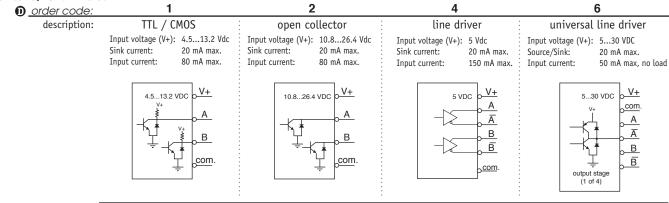
\*-note: spring tension tolerance: ±20% \*\*-note: outline dimensions for these options not controlled on this datasheet.

## **Measuring Cable Exit:**



\*-note: dimensions for optional cable exits not controlled on this datasheet, please contact factory

## Sensing Circuit / Channels:



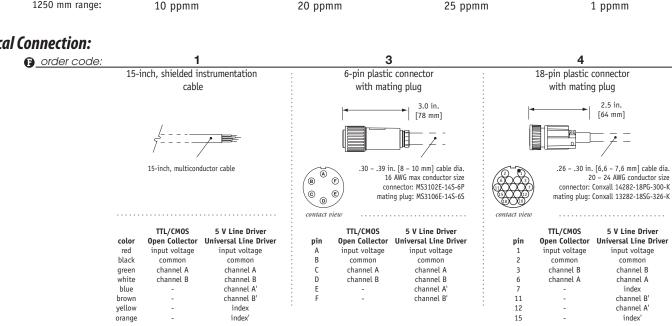
## DPT250 Cable-Extension Tranducer • Incremental Encoder Output

## Ordering Information (cont.):

## **Resolution:**

nder code:	1	2	3	4
25 in. range:	500 ppi	1000 ppi	1250 ppi	50 ppi
50 in. range:	250 ppi	500 ppi	625 ppi	25 ppi
625 mm range:	20 ppmm	40 ppmm	50 ppmm	2 ppmm
1250 mm range:	10 ppmm	20 ppmm	25 ppmm	1 ppmm

## **Electrical Connection:**



## **Cable-Extension Position Transducer**

## **Position and Velocity Output Signals**

Ranges: 0-2 to 0-100 inches

**Instrument Grade** 

( (

## **Specification Summary:**

	RΑI

Full Stroke Range Options	0-2 to 0-100 inches
Measuring Cable	see ordering information
Enclosure Material	.powder-painted and anodized aluminum
Weight	2 lbs. max.

## **POSITION**

Output Signal	voltage divider (potentiometer)
Accuracy	± 0.25% to ±0.10% full stroke <i>see ordering information</i>
Repeatability	± 0.02% full stroke
Resolution	essentially infinite
Sensor	plastic-hybrid precision potentiometer
Input Resistance Options	500, 1K, 5K or 10K $\Omega$ –see ordering information
Power Rating, Watts	2.0 at 70°F derated to 0 at 250° F
Maximum Input Voltage	see ordering information
Output Signal Change Over Fo	ull Stroke Range94% ±4% of input voltage

#### **VELOCITY**

Output Signal	DC tachometer output
Linearity	.better than $\pm 0.10\%$ of output at any velocity
Repeatability	±0.10% of reading
Maximum Velocity • Retraction Accel	eration see ordering information
Sensor	tach generator
Input Voltage	none required
Output Voltage @ 100 inches per min	utesee ordering information
Output Impedance	350 ohms ±10%
Output Ripple (when output ≥ 280 m	V)

#### **ENVIRONMENTAL**

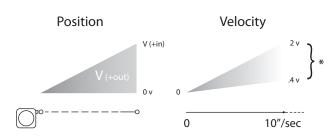
Enclosure	NEMA 1
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup to	o 10 G's to 2000 Hz maximum

# **DV301**



The DV301 is a combination position and velocity transducer for full-scale measurement ranges from 2 to 100 inches. A precision plastic-hybrid potentiometer provides accurate position feedback while a self-generating DC tachometer provides a velocity signal that is proportional to the speed of the traveling stainless-steel measuring cable.

## Output Signals



\*varies by stroke range - see ordering information

## Ordering Information:

## Model Number:

Sample Model Number:

DV301 - 0025 - 111 - 1110

nange: measuring cable tension:

cable exit: output signals: 25 inches

500 ohm position / DC tachometer velocity 6-pin plastic connector

## Full Stroke Range:

<u>order code:</u>	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060	0075	0100
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	75 in.	100 in.
position accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.10%	0.15%	0.10%	0.10%	0.10%	0.10%	0.10%	0.10%
potentiometer cycle life*1:	$2.5 \times 10^{6}$	$2.5 \times 10^6$	5 x 10 <sup>5</sup>	$2.5 \times 10^{5}$	$2.5 \times 10^{5}$	$2.5 \times 10^5$	2.5 x 10 <sup>5</sup>	$2.5 \times 10^{5}$				
velocity output signal (±3%)*2:	322 mV	130 mV	322 mV	217 mV	322 mV*3	130 mV	217 mV*3	165 mV*3	130 mV*3	112 mV	91 mV	66 mV

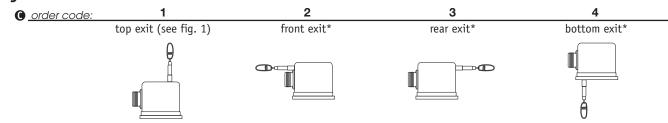
<sup>\*1 – 1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction \*2 – at the rate of 100 inches per minute
\*5 – output signal is reduced by 50% when Measuring Cable Tension options 2 or 3 is selected below

## **Measuring Cable Tension:**

A order code:	1	2**	3**
	standard tension* (max. acceleration)	increased tension*	high tension*
2, 10, 20 inch range:	30 oz. (25 G)	60 oz.	120 oz.
5, 25, 50 inch range:	14 oz. (5 G)	28 oz.	56 oz.
15, 30 inch range:	20 oz. (6 G)	40 oz.	80 oz.
40 inch range:	17 oz. (11 G)	34 oz.	68 oz.
60 inch range:	13 oz. (4 G)	26 oz.	52 oz.
75, 80 inch range:	18 oz. (5 G)	36 oz.	72 oz.
100 inch range:	26 oz. (10 G)	52 oz.	104 oz.

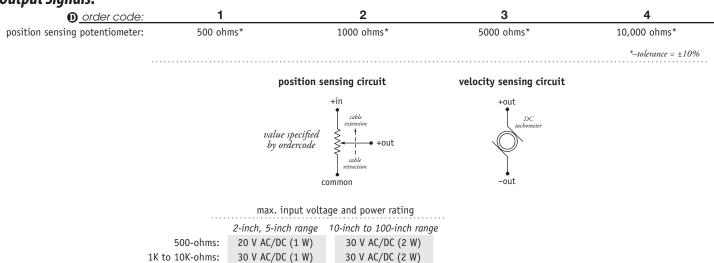
<sup>\*-</sup>note: spring tension tolerance: ±20% \*\*-note: dimensions for Options 2, 3 are not controlled on this datasheet.

## **Measuring Cable Exit:**



\*-note: dimensions for optional cable exits not controlled on this datasheet, please contact factory

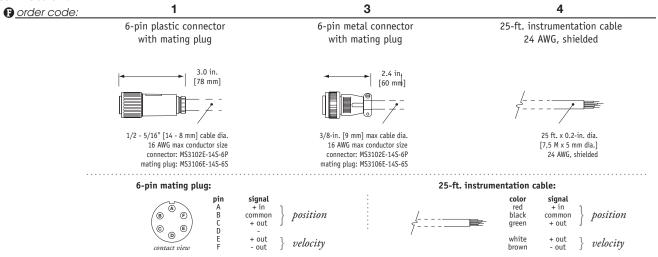
## **Output Signals:**



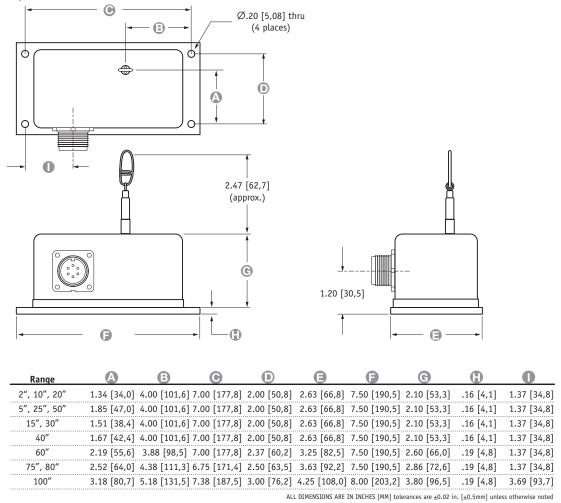
## DV301 • Cable-Extension Transducer: Position and Velocity Output Signals

## Ordering Information (cont.):

## **Electrical Connection:**



## fig. 1: Top Exit Option



E IN INCITES [FIN] CONTAINES are 10.02 III. [10,711111] unless outerwise noccu

version: 5.1 last updated: April 6, 2009

## **Precision Potentiometric Output**

Ranges: 0-105° to 0-240°

## **Industrial Grade**

# IT9101

 $\epsilon$ 

## **Specification Summary:**

### **GENERAL**

Available Full Stroke Ranges	0-105 to 0-240 degrees
Enclosure Material Options pow	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Electrical Connector	MS3102E-14S-6P
Mating Plug (included)	MS3106E-14S-6S
Weight, Aluminum (Stainless Steel) Enclosu	re 5 lbs. (10 lbs.) max.

#### **ELECTRICAL**

Output Signal	. voltage divider (potentiometer)
Input Resistance	1000 Ω (±10%)
Recommended Maximum Input Voltage	30 V (AC/DC)
Output Signal Change Over Measurement Range	$\dots$ 92% ± 6% of input voltage

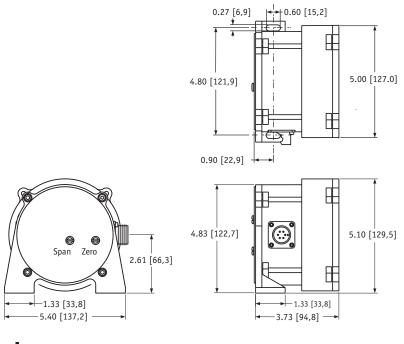
#### **PERFORMANCE**

Accuracy*	± 1% full stroke
Accuracy Option	$\pm 0.5\%$ full stroke—please contact factory
Resolution	essentially infinite
*-when plane of pendulum motion paralle	to plane of rotation within ± 3°

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	30° to 200°F (-34° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

## Outline Drawing

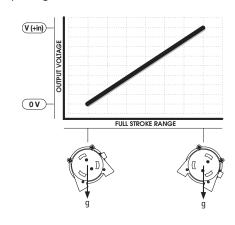




The model IT9101 is a rugged and simple device which provides a voltage divider feedback signal for incline position. The heart of the IT9101 is a magnetically-damped pendulum coupled to a conductive plastic precision potentiometer.

A highly linear relationship between inclination and the output signal is maintained over the full range of the IT9101.

## Output Signal



celesco

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## IT9101 • Inclinometer: Precision Potentiometric Ouput

## Ordering Information:

## Model Number:

T9101 - \_\_\_\_ cw - \_\_ ccw - \_ 1 \_ 0 \_ 0

Sample Model Number:

IT9101 - 060 - 120 - 1110

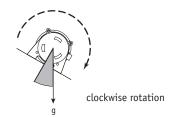
clockwise rotation:
ccum counter-clockwise rotation:
enclosure:
electrical connection:
magnetic dampening:

60° 120° total rotation = 180° aluminum
6-pin plastic connector

yes

**Full Clockwise Rotation:** 

milioc motation.										
<b>CW</b> order code:	000	015	030	045	060	075	090	105	120	
	00	150	200	/E0	600	750	000	1050	1200	_



## Important--

the sum of the Clockwise and Counter-Clockwise Rotations must be in the range of 105° to 240°

## Full Counter-Clockwise Rotation:

CCW order code:	000	015	030	045	060	075	090	105	120
	00	150	300	/5º	600	750	000	1050	1200



#### Important--

the sum of the Clockwise and Counter-Clockwise Rotations must be in the range of 105° to 240°

## **Enclosure Material:**

© order code:

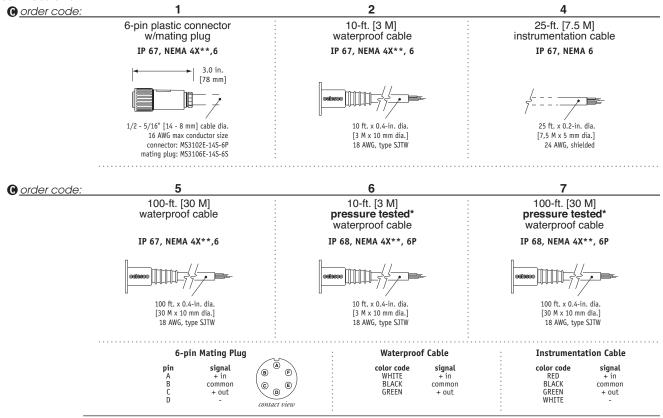
powder-painted aluminum

2

powder-painted aluminum

303 stainless steel

## **Electrical Connection:**



<sup>\*–</sup>Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID) Test Medium: Air; Duration: 2 hours. \*\*–applies to stainless steel enclosure only.

## **Dampening Option:**

order code:

0
with magnetic dampening
without magnetic dampening

## **RS232 Data Communication**

Ranges: 0-105° to 0-240°

## **Industrial Grade**

# IT9232

 $\epsilon$ 

## **Specification Summary:**

### **GENERAL**

Full Stroke Ranges	0-105 to 0-240 degrees
Electrical Interface	RS232
Format	HEX
Accuracy*	± 1% full stroke
Accuracy option	.± 0.5 % full stroke—please consult factory
Resolution	± 0.003% full stroke
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Weight, Aluminum (Stainless Steel) Enc	losure
*-when plane of pendulum motion parallel	to plane of rotation within ± 3°

## **ELECTRICAL**

Input Voltage	9922 VDC
Input Current	40 mA, max.
Baud Rate	9600 (programmable to 38.4K)
Update Rate	32 msec

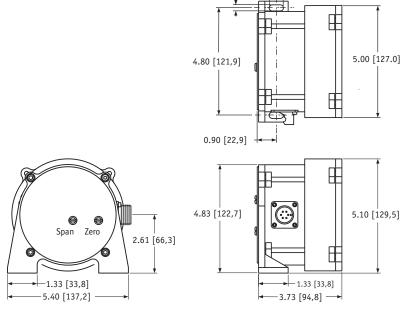
#### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	32° to 176°F (0° to 80°C)
Vibration	up to 10 G's to 2000 Hz maximum

0.27 [6,9]

0.60 [15,2]

## Outline Drawing

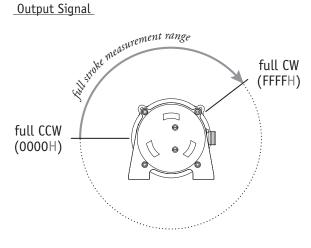




The IT9232 delivers incline position feedback via RS232 serial communication to your data acquisition or controller system. The heart of this inclinometer is a magnetically-damped pendulum coupled to a conductive plastic precision potentiometer.

The IT9232 sends real time data that can be configured to produce engineering units or a raw 16-bit count from 0000H to FFFFH. Additionally this device can be set to continuously send data or send data only when polled.

#### Output Signal

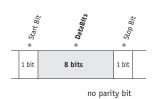


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## I/O Format:

## **Data Format**



#### **Data Frame**

### 6 byte Hex string:

STX	CMD	B <sub>0</sub>	B <sub>1</sub>	B <sub>2</sub>	ETX	
<b>STX</b> = 0x02	CMD = Command Code*		B <sub>0</sub> - B <sub>2</sub> =	- Data Field*	<b>ETX</b> = 0x03	

\* -see helow

Important! All communications to/from the transducer are in HEX!

#### **User Commands:**

		User Command				Sensor Response				
Description	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>		
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	$version^{(4)}$	date <sup>(5)</sup>	date <sup>(5)</sup>		
Get Serial Number	0x15	0x00	0x00	0x00	0x15	se	rial number <sup>(.</sup>	3)		
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00		
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00		
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status <sup>(2)</sup>		

## (1)CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes  $(B_0 \text{ and } B_1)$  of the data field.  $B_0$  is the MSB (most significant byte) and  $B_1$  is the LSB (least significant byte).

The CMC starts at 0000H with the inclinometer in the full clockwise (CW) position and continues counter clockwise to the full counter-clockwise (CCW) position stopping at FFFFH. This holds true for all ranges.

## (2)Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

## (3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

#### (4) Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

## (5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 -12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

## **Baud Rate**

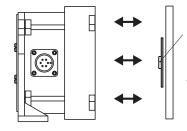
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

DIP-7	DIP-8	baud rate			
0	0	9600			
1	0	19200			
0	1	38400			
1	1	9600			



## RS232 Controller Board and DIP Switch Location

baud rate switches



#### internal dip switches & controller board

to gain access to the controller board, remove four Allen-Head Screws and remove end cover bracket.

## IT9232 • Inclinometer: RS232 Data Communication

## Ordering Information:

## Model Number:

Sample Model Number:

IT9232 - 60 - 120 - AL - D - M6

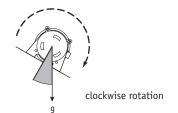
CCW counter-clockwise rotation: 120° } total rotation = 180° A enclosure

aluminum

B magnetic dampening: • electrical connection: 6-pin plastic connector

## Full Clockwise Rotation:

<b>CW</b> order code:	0	15	30	45	60	75	90	105	120	
<u></u>	0°	15°	30°	45°	60°	75°	90°	105°	120°	

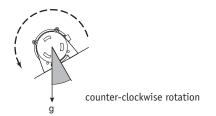


## Important--

the sum of the Clockwise and Counter-Clockwise Rotations must be in the range of 105° to 240°

## Full Counter-Clockwise Rotation:

CCW order code:	0	15	30	45	60	75	90	105	120
	0°	15°	30°	45°	60°	75°	90°	105°	120°



## Important--

the sum of the Clockwise and Counter-Clockwise Rotations must be in the range of 105° to 240°

## **Enclosure Material:**

SS AL A order code: powder-painted aluminum 303 stainless steel

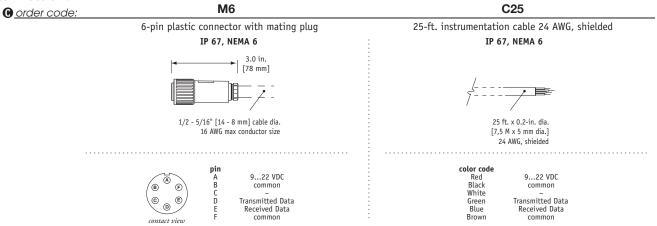
## **Dampening Option:**

ND **B** order code: magnetic dampening without magnetic dampening

## IT9232 • Inclinometer: RS232 Data Communication

## Ordering Information:

## **Electrical Connection:**



## 4...20 mA Output • Hazardous Area Certification

Ranges: 0-45° to 0-240°

## **Industrial Grade**





# IT9420

## **Specification Summary:**

## **GENERAL**

Available Full Stroke Ranges	0-45 to 0-240 degrees
Weight (aluminum enclosure)	
Enclosure Material	aluminum (stainless steel available)
Sensor	precision potentiometer
Electrical Connector	MS3102E-14S-6P
Mating Plug (included)	MS3106E-14S-6S

#### **ELECTRICAL**

Output Signal	420 mA
Input Voltage	see ordering information
Input Current	20 mA max.
Circuit Protection	38 mA maximum

PERFORMANCE
Sensitivity
Accuracy* ± 1% full stroke
Accuracy Option
Resolutionessentially infinite
Output Signal Adjustment for Full Stroke Ranges of 45° - 105°:
Zero Adjustment from factory set zero to 20% of full stroke range
Span Adjustmentto 20% of factory set span
Output Signal Adjustment for Full Stroke Ranges of 120° - 240°:
Zero Adjustment from factory set zero to 40% of full stroke range
Span Adjustmentto 40% of factory set span
*-when plane of pendulum motion parallel to plane of rotation within ± 3°

## **ENVIRONMENTAL**

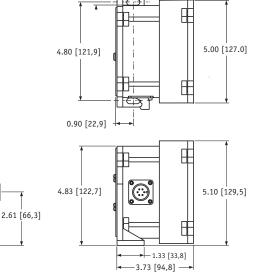
Enclosure	NEMA 4/4X/6, IP 67/68
Hazardous Area Certification	see ordering information
Operating Temperature	
Vibration	

0.27 [6,9]

The model IT9420 is a rugged yet simple device which provides a 4 to 20 mA current feedback signal for incline position. The heart of the IT9420 is a magnetically-damped pendulum coupled to a conductive plastic precision potentiometer. A highly linear relationship between inclination and a 4 to 20 mA output is maintained over the full range of the IT9420.

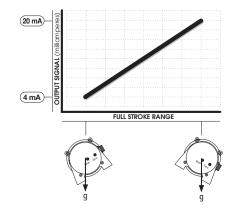
The IT9420 is easy to use: simply attach it to the object of measurement and install two wires for the current loop.

## Outline Drawing



0.60 [15,2]

#### Output Signal



DIMENSIONS ARE IN INCHES [MM] tolerances are ±0.02 in. [±0.5 mm] unless otherwise specified

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-1.33 [33,8]

5.40 [137,2]

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## Ordering Information:

## Model Number:

Sample Model Number:

IT9420 - 060 - 120 - 1110

cw clockwise rotation: **CCW** counter-clockwise rotation:

electrical connection:

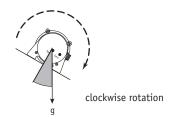
magnetic dampening:

 $\frac{60^{\circ}}{120^{\circ}}$  } total rotation = 180° output signal:

4 mA @ 120° CCW 20 mA @ 60° CW 6-pin plastic conncector

## Full Clockwise Rotation:

CW order code:	000	015	030	045	060	075	090	105	120
	0°	15°	30°	45°	60°	75°	90°	105°	120°



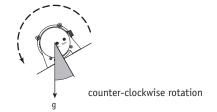
## Important--

the sum of the Clockwise and Counter-Clockwise Rotations must be in the range of 45° to 240°

## **Full Counter-Clockwise Rotation:**

A order code:

CCW order code:	000	015	030	045	060	075	090	105	120	
	O <sub>0</sub>	150	300	45°	600	750	900	1050	1200	



### Important--

the sum of the Clockwise and Counter-Clockwise Rotations must be in the range of 45° to 240°

2

## **Enclosure Material:**

powder-painted aluminum 303 stainless steel **Output Signal:** 5 B order code: 6 output signal options: 4...20 mA 20...4 mA 4...20 mA 20...4 mA 20 20 20 20 max cw

input voltage:

position

8 - 40 vdc not certified

position

position

CSA Standard 22.2 Class 1 Groups A, B, C and D

position

position

Cenelec LCIE EEx ia IIc T4

position

\*IMPORTANT: intrinsically safe when powered from a CSA certified zener barrier rated 28 VDC max, 110 mA max per installation drawing#677984

position

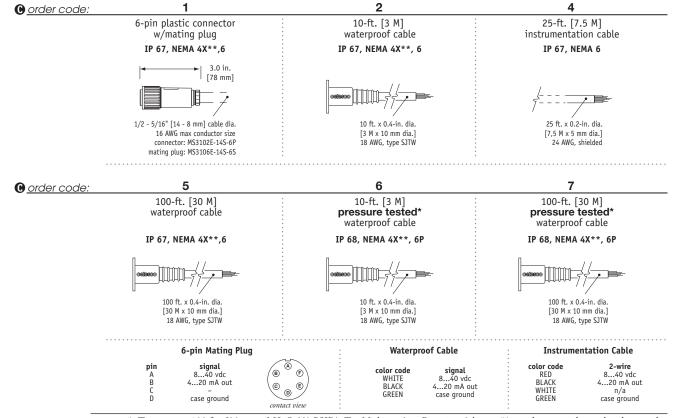
hazardous area certification:

position

14 - 32 vdc

## Ordering Information:

## **Electrical Connection:**



\*-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID) Test Medium: Air; Duration: 2 hours. \*\*-applies to stainless steel enclosure only.

## **Dampening Option:**



## **Output Signal Selection:**

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match the 4 mA and 20mA signal values to the beginning and end points of the stroke.

output signal

switch setting

signal board

20 mA

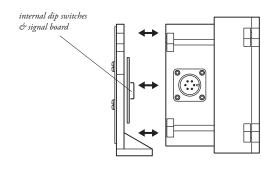
4 mA

max ccw max cw

max ccw max cw

dip-switch location

To gain access to the signal board, remove four Allen-Head Screws and remove end cover bracket.



version: 3.0 last updated: October 17, 2007

nfo@celesco.com

## **Cable-Extension Position Transducer**

## World's Smallest Stringpot

Range: 0-1.5 inches

**High-Cycle • Space-Critical Applications** 

CE

## **Specification Summary:**

GENERAL	
Full Stroke Range	0-1.5 inches
Output Signal Options	voltage divider (potentiometer)
Accuracy	± 1% full stroke
	essentially infinite
Sensitivity	897 – 924 mV/V full stroke
Measuring Cable	.014-inch dia. nylon-coated stainless steel
	4 oz. ±25%
Enclosure Material	anodized aluminum
Sensor	conductive plastic precision potentiometer
Potentiometer Cycle Life	5 million cycles
Weight	0.5 oz. max.

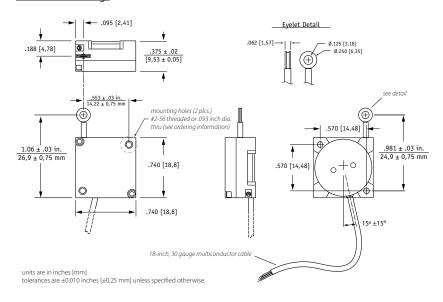
#### **ELECTRICAL**

Input Resistance	5K ±10% ohms
Recommended Output Signal Current	< 1μA
Recommended Maximum Input Voltage	20 VDC

#### **ENVIRONMENTAL**

Enclosure	NEMA 12, IP 50
Operating Temperature	40° to 185°F (-40° to 85°C)
Temp. Coefficient of Sensing Element	0028%/°F (.005%/°C)
Vibration up to	$10\ G's$ at $30\ to\ 2000\ Hz\ max.$

## Outline Drawing



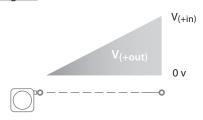
## M150



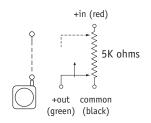
Introducing the world's smallest stringpot. The M150 is smaller than a thumbprint and occupies a tiny space of only .74 x .74 x .38 inches. With a full stroke measurement range of 1.5 inches, the M150 has been designed for many aerospace and automotive space-critical test applications such as throttle position and crash-test instrumentation.

The heart of the M150 is a precision high-cycle conductive plastic potentiometer that delivers a highlinearity voltage position feedback signal. With its rugged all aluminum construction, the M150 has been engineered for reliability and to provide quick, easy and hassle-free installation.

## Output Signal



## **Electrical Connection**





Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

## Ordering Information:

## Model Number:

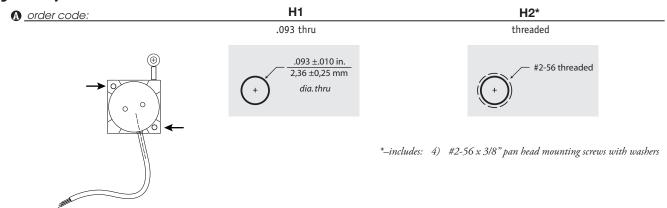
Sample Model Number:

M150 - 4 - H1 - E - 5K - C1

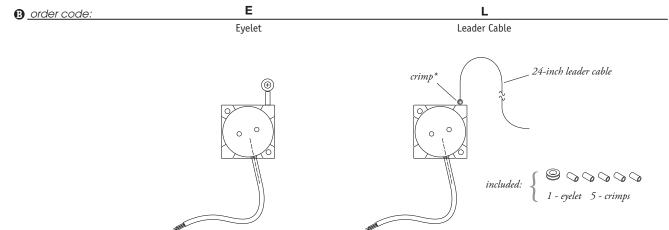
mounting hole style: .093 irmeasuring cable termination: eyelet

.093 inch dia. thru

## Mounting Hole Style:



## **Measuring Cable Termination:**



\*note: crimped stop prevents leader cable from retracting into sensor body

version: 1.1 last updated: November 25, 2008

## Miniature • Extended Temperature Range

Ranges: 0-.5 to 0-6 inches [0-12,5 to 0-150 mm]

1.25K - 10K ohms • IP67

## **Specification Summary:**

CENIEDAL		
	NH	

Full Stroke Ranges	. 0-0.5 to 0-6 in. (0-12.5 to 0-150 mm)
Output Signal	voltage divider (potentiometer)
Linearity	± 0.5% full stroke
Repeatability	0.01 mm
Resolution	essentially infinite
Life Expectancy	> 25 million cycles
Operating Speed	400 inches (10 M) per second max.
Enclosure Material	aluminum
Sensorco	nductive plastic linear potentiometer
Weight	oz. (46 g) max., see ordering infomation

#### **ELECTRICAL**

Input Resistance 1.	25K to 10K ohms (±20%), see ordering information
Recommended Maximum Ir	put Voltage42 VDC
Recommended Operating V	/iper Current< 10µA
Electrical Cable	24 AWG Raychem 55M wire with VITON sleeve
Electrical Cable Length	19 inches (500mm)

#### **ENVIRONMENTAL**

Enclosure Design	IP67
Operating Temperature, Continuous	22° to 300°F (-30° to 150°C)
Operating Temperature, Short Term	350°F (175°C)
Vibrationup to	o 10 G's to 2000 Hz maximum



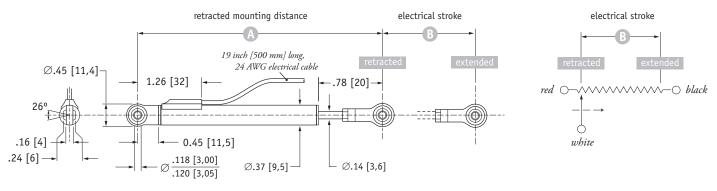


Celesco's miniature MLP series linear potentiometers offer unrivaled performance in an amazingly small size. Though small, the MLP is environmentally robust (IP67), operates over a broad temperature range (-22° to 300°F) and is long lasting (>25 million cycles).

These features make our miniature MLP linear potentiometer the perfect solution for many applications including industrial, medical, automotive and motion control.

## **Ordering Information:**

Item Number:	MLP-12	MLP-25	MLP-50	MLP-75	MLP-100	MLP-125	MLP-150
measurement range, in. [mm]:	0.5 [12.5]	1 [25]	2 [50]	3 [75]	4 [100]	5 [125]	6 [150]
resistance, ohms (±20%):	1.25K	2.5K	5.0K	7.5K	6.5K	8.0K	10.0K
linearity, %:	± 0.5%	± 0.5%	± 0.5%	± 0.5%	± 0.5%	± 0.5%	± 0.5%
weight, oz. [grams]:	.8 [24]	.9 [26]	1 [29]	1.2 [33]	1.3 [37]	1.5 [43]	1.6 [46]



Measurement Range mm 3.3 82.5 3.7 95 4.7 120 5.7 145 7.0 178 8.0 203 9.0 228 ± 0.08 in adjustment ± 2 mm adjustment

All Dimensions are in INCHES [MM] • Tolerances are 0.03 in. [0.5 mm] unless otherwise noted

version: 1.0 last updated: January 15, 2007

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

## **Precision Potentiometric Output**

Ranges: 0-3 and 0-5 inches

Compact Size • Crash Test • Flight Test • OEM

## MTA

## $\epsilon$

## **Specification Summary:**

0-3 and 0-5 inches, min.
voltage divider (potentiometer)
±0.4 % full stroke
±0.02% full stroke
essentially infinite
50 million cycles*
0.024-in. dia. nylon-coated stainless steel
anodized aluminum
conductive plastic potentiometer
3-inch: 0.10 lbs., 5-inch: 0.26 lbs.

#### **ELECTRICAL**

ELECTRICAL	
Input Resistance	5K ohms (±10%)
Power Rating, Watts 1.0 at 40° C (de	rated to 0 @ 110°C)
Recommended Maximum Input Voltage	30V (AC or DC)
Temperature coefficient of voltage dividing ratio	< 2 ppm/°C
Temperature coefficient of resistance	
-50+75°C	±200 ppm/°C
+75+100°C	±300 ppm/°C
Output Signal Change Over Measurement Range94% ±4	1% of input voltage

#### **MECHANICAL**

#### **ENVIRONMENTAL**

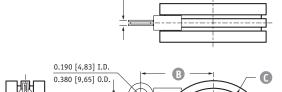
Enclosure Design	NEMA 12, IP55
Operating Temperature	67° to 212°F (-55° to 100°C)

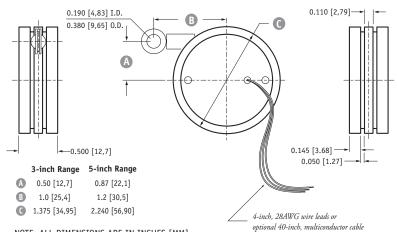
\*note: potentiometer cycle life is defined as the minimum number of times the measuring cable can be fully extended and retracted before any measureable degradation of the output signal occurs.



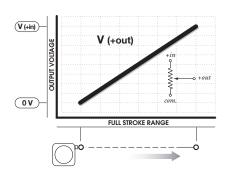
The MTA is part of Celesco's new miniature line of cable-extension position transducers that is perfect for short-ranged testing and control applications where space is at a premium.

This transducer uses a high-cyle conductive plastic potentiometer to provide a precision voltage divider feedback signal for measurement ranges of 3 or 5 inches full stroke. With an accuracy of  $\pm 0.4\%$  and a repeatability of  $\pm 0.02\%$ , the MTA conveniently mounts using servo-clips for easy rotational adjustment.





## Output Signal



NOTE: ALL DIMENSIONS ARE IN INCHES [MM]

Celesco Transducer Products, Inc.

20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



## MTA • Cable-Extension Transducer: Precision Potentiometric Output

## Ordering Information:

## Model Number:

ITA - \_\_\_ - 5K \_\_\_

Sample Model Number:

MTA - 3AE - 5KC - MB

- R range/cable tension: measuring cable termination:
   electrical connection:
- 3 inches/4 oz. eyelet

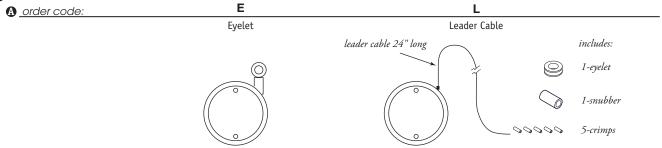
instrumentation cable, 40-in.

• mounting bracket:

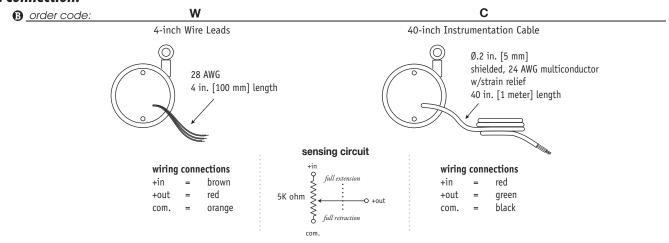
## Full Stroke Range:

<b>®</b> <u>order code:</u>	3	3A	5	5 <b>A</b>	
full stroke range, min:	3 inc	ches	5 in	ches	
std. cable tension (±25%):	2.0 oz.	4.0 oz.	1.2 oz.	2.4 oz.	
max. acceleration:	30 G's	60 G's	3 G's	6 G's	

## **Measuring Cable Termination:**



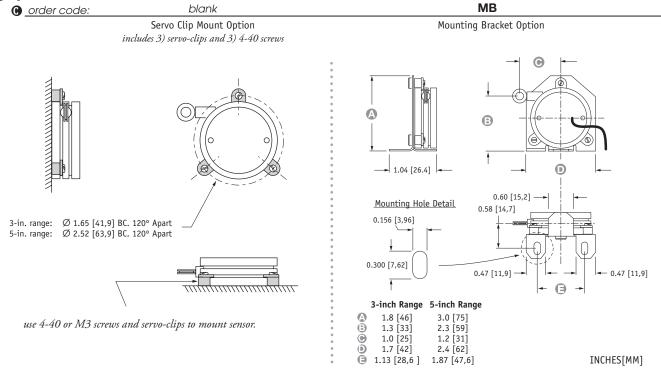
## **Electrical Connection:**



## MTA • Cable-Extension Transducer: Precision Potentiometric Output

## Ordering Information (cont.)

## **Mounting Options:**



## **Precision Potentiometric Output** Ranges: 0-3, 0-9, 0-15, 0-30 inches

Flight/Crash Test Applications • 360° 2-Axis Mount

## **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-3, 0-9, 0-15, 0-30 inches, min.
Output Signal	voltage divider (potentiometer)
Accuracy ± 1%	to 0.25% full stroke, see ordering information
Repeatability	± 0.02% full stroke
	essentially infinite
Measuring Cable	Ø.019-in. nylon-coated stainless steel
Enclosure Material	anodized aluminum
Sensor Cover Options	aluminum or polycarbonate
Sensor	. conductive plastic-hybrid potentiometer

#### **ELECTRICAL**

CENEDAL

Input Resistance	10K ohms (± 10%)
Power Rating, Watts	2.0 at 158°F (70° C), derated to 0 @ 255°F (125°C)
Recommended Maximum Input Vo	ltage
Output Signal Change Over Measu	rement Range94% ±4% of input voltage
Mating Plug	LEMO FGG.OB.304.CLAD52

#### **MECHANICAL**

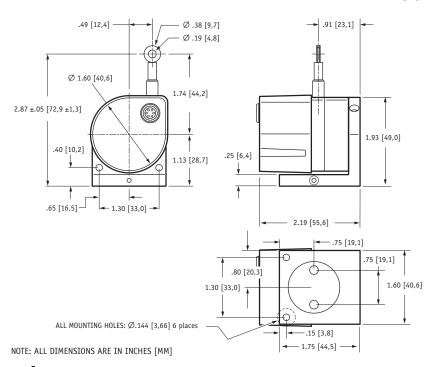
Measuring Cable Tension Options ..........9, 14 and 33 oz., see ordering information Maximum Measuring Cable Acceleration............ 136 G's, see ordering information

## **ENVIRONMENTAL**

Operating Temperature .....-65° to 255° F (-55° to 125°C)

### **GAM EG 13 CERTIFICATION**

Specifications ...... see back page



# MT2A

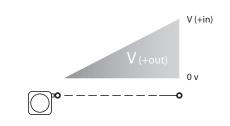


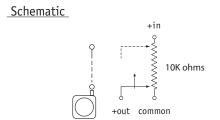
The MT2A is a member of our family of rugged, accurate miniature cable-extension position transducers designed specifically for test applications. One of the major benefits to this sensor its 2-axis 360° rotating mounting bracket to allow for fast and simple installation in any direction.

The MT2A comes in 4 different measuring ranges: 0-3", 0-9", 0-15" and 0-30" and features a highlytensioned heavy-duty measuring cable designed for the high-acceleration demands encountered in flight testing and automotive crash tests.

For extreme impact applications, a new rugged all aluminum sensor cover is now available!

## Output Signal





Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

## MT2A • Cable-Extension Transducer: Precision Potentiometric Output

## Ordering Information

## Model Number:

MT2A - \_\_\_\_ - \_\_ - 10K - \_\_\_

Sample Model Number:

#### MT2A - 9E - 33 - 10K - M1A

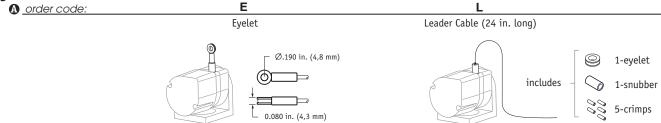
nange: 9 inches nasuring cable termination: eyelet measuring cable tension: 33 oz. (

measuring cable tension:
33 oz. (±6 oz.)
end-mounted connector w/ aluminum sensor cover

## Full Stroke Ranae:

<b>®</b> order code:	3	9	15	30
full stroke range, min:	3 inches	9 inches	15 inches	30 inches
potentiometer cycle-life:	$2.5 \times 10^6$	$8.3 \times 10^5$	$5.0 \times 10^5$	$2.5 \times 10^5$
accuracy (% of full stroke):	1 %	.25%	.25%	.25%

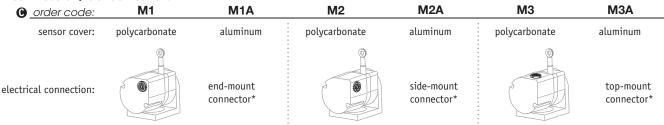
## **Measuring Cable Termination:**

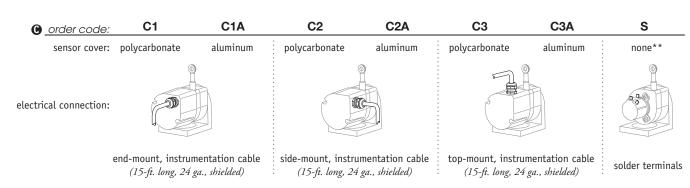


## **Measuring Cable Tension:**

<b>B</b> order code:	9	14	33	
tension:	9 (±2) oz.	14 (±4) oz.	33 (±6) oz.	
max, cable acceleration:	99 G's	136 G's	136 G's	

## **Electrical Connection/ Sensor Cover:**





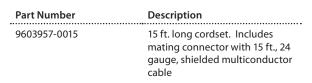
4-pin mating plug				Instrumentation Cable				Solder Terminals		
	FGG.0B.304.CLAD52	pin# 1 2 3	signal +in common +out	}	24 ga., shielded	color Red Black Green	signal +in common +out	-	terminal CW CCW S	signal +in common +out

\*mating plug included \*\*blank cover available, see Accessories on next page



## Accessories:







Additional blank sensor covers can be ordered seperately. This cover comes without electrical wiring access holes so customer can drill to their requirements.

Includes screws and gasket.

Part Number	Description
9604197-0000	Aluminum sensor cover
9603958-0000	Polycarbonate sensor cover

# GAM EG 13 Certification

## **QUALIFICATION LEVEL FOR CLIMATIC AND** THERMAL ENVIRONMENT

External Overpressure, operating (GAM EG 13 Fasc.21)

5 cycles: 1...4.5 Bar in 3 min., 4.5 Bar for 12 hours,

4.5...1 Bar in 1 min.

1 cycle: 1...3.2 Bar in 7.5 min., 3.2 Bar for 2 min.,

3.2...8 Bar in 5 sec., 8 Bar for 2 hours,

8...1 Bar in 2 Bar/sec.

1...4.5 Bar in 20 msec., 4.5 Bar for 5 sec, 1 cycle:

4.5...1 Bar in 20 msec.

Thermal Vacuum Transitory, operating (GAM EG 13 Fasc.10) Room pressure and temperature (1 Bar A;  $20^{\circ}$ C  $\pm 2^{\circ}$ C)

1...10-3 mBar in 100 seconds Vacuum (10-3 mBar) for 10 min.

Climatic Cycles (GAM EG 13 Fasc.8)

Dry heat: 24 hours @ 70°C ±2°C Relative Humidity < 50% 24 hours @ 70°C ±2°C Relative Humidity = 50% Wet heat: Cold: 24 ho urs @ -10°C ±2°C Relative Humidity < 50% Wet heat: 24 hours @ 70°C ±2°C Relative Humidity = 100%

Dry Heat (Relative Humidity <50%)

Room temperature to 70°C in 30 mins 70°C for 5 hours, non operating

70°C for 5 hours, operating

70°C to room temperature in 20 minutes

## **QUALIFICATION LEVEL FOR MECHANICAL ENVIRONMENT**

Random Vibrations (GAM EG 13 Fasc.42 mod. Op1) 20...2000 Hz, 3 min. per axis, operating, 34 g. 20...2000 Hz, 20 sec. per axis, operating, 45 g.

Random Vibrations (GAM EG 13 Fasc.41 mod. Op3)

Compensated Levels, short duration

3...300 Hz @ .2 - .002 g2/ Hz.

Reasearch Critical Frequency

Logarithmic Run, 1 octave / min., 1... 2000 Hz.

Steady Acceleration, operating (GAM EG 13 Fas.45) 37 g, 3 min. per direction (2 directions per axis)

Sinusoidal Vibrations, operating (Gam EG 13 Fasc.41 mod. Op3) Logarithmic run, 1 octave/min. on 3 axis

3...50 Hz., 9 hours per axis @0.6...1.25 g

Sinusoidal Vibrations, operating (Gam EG 13 Fasc.41 mod. Op3)

Logarithmic run, 1 octave/min. on 3 axis

5...2 KHz., 3 axis @12...25 g.

Average Shock (GAM EG 13 Fasc.43 Mode Op1)

1 shock, 1/2 sinusoidal, 100g., 6 msec. operating, wlongitudinal and back direction

Free Fall (GAM EG 13 Fasc.43 Mode Op4)

6 consecutive drops on wood table, height = 100mm

version: 5.1 last updated: June 18, 2009



# **Incremental Encoder Output**

Ranges: 0-30 inches

# Flight/Crash Test Applications • 360° 2-Axis Mount

# **Specification Summary:**

## **GENERAL**

Full Stroke Range	0-30 inches, min.
	incremental encoder (quadrature) signal
Accuracy	0.04% full stroke contact factory for higher accuracy
Repeatability	± 0.02% of measurement
Resolution	316 $\pm$ 7 pulses per inch (13 $\pm$ 1 pulses per mm)
Measuring Cable	Ø.019-in. nylon-coated stainless steel
Enclosure Material	anodized aluminum
Sensor Cover	polycarbonate
Sensor	optical incremental encoder
Weight	0.5 lb. max.

## **ELECTRICAL**

Input Voltage	5 - 26 VDC
Input Current	35 mA, no load
Output Driver	push-pull, 20 mA source/sink
Output Voltage	equal to the input voltage
Mating Plug	LEMO FGG.OB.304.CLAD52

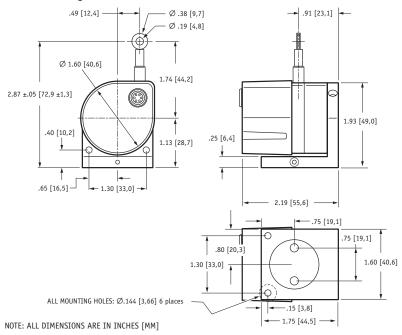
## **MECHANICAL**

Measuring Cable Tension Options ...........9, 14 and 33 oz., see ordering information Maximum Measuring Cable Acceleration............. 136 G's, see ordering information

## **ENVIRONMENTAL**

Operating Temperature ......0° to 70°C

## Outline Drawing



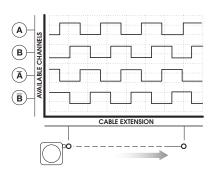
# MT2E



The MT2E is our new encoder-based member to our family of rugged, accurate miniature cable-extension position transducers. The Celesco MT2E features a highly-tensioned heavy-duty measuring cable that was designed for the high-acceleration demands encountered in flight testing and automotive crash tests.

The MT2E was designed with 2-axis 360° rotation in its mounting bracket which allows for fast and simple installation in any direction.

## Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# MT2E • Cable-Extension Transducer: Incremental Encoder Output

# Ordering Information:

## **Model Number:**

MT2E - 30 \_\_\_ - \_\_ - 316 - \_\_\_

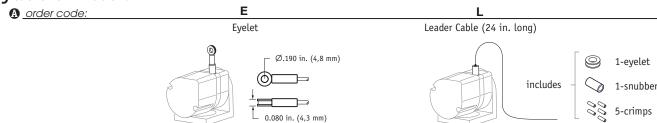
Sample Model Number:

MT2E - 30E - 33 - 316 - M1

R range: 30 inche measuring cable termination: eyelet

B measuring cable tension: 33 oz. (±6 oz.)
electrical connection: end-mounted connecto

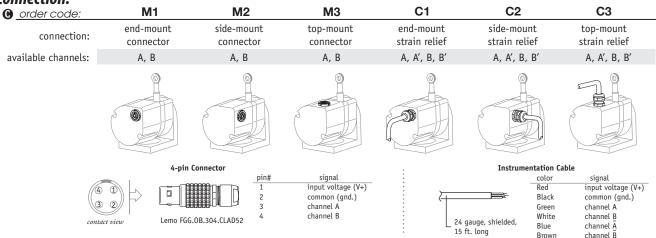
# **Measuring Cable Termination:**



# **Measuring Cable Tension:**

<b>B</b> order code:	9	14	33	
tension:	9 (±2) oz.	14 (±4) oz.	33 (±6) oz.	_
max. cable acceleration:	99 G's	136 G's	136 G's	

# **Electrical Connection:**



## Accessories:



Part No.: 9603957-0015 Description: 15 ft. long cordset

includes mating connector and 15 ft., 24 gauge, shielded multiconductor cable

version: 4.0 last updated: April 7, 2009



# **Precision Potentiometric Output** Ranges: 0-3, 0-9, 0-15, 0-30 inches **Test Applications • Wet Environments**

# MT3A

CE

# **Specification Summary:**

## **GENERAL**

Full Stroke Ranges	0-3, 0-9, 0-15, 0-30 inches, min., <i>see ordering information</i>
Output Signal	voltage divider (potentiometer)
Accuracy	±1 to 0.25% full stroke, see ordering information
Repeatability	± 0.02% full stroke
	essentially infinite
Measuring Cable	Ø.019-in. nylon-coated stainless steel
	anodized aluminum
Sensor Cover	polycarbonate
Sensor	conductive plastic-hybrid potentiometer
Weight	0.5 lb. max.

## **ELECTRICAL**

Input Resistance	10K ohms (± 10%)
Power Rating, Watts	2.0 at 70° C (derated to 0 @ 125°C)
Recommended Maximum Input Voltage	30V (AC or DC)
<b>Output Signal Change Over Measurement Ran</b>	nge94% ±4% of input voltage

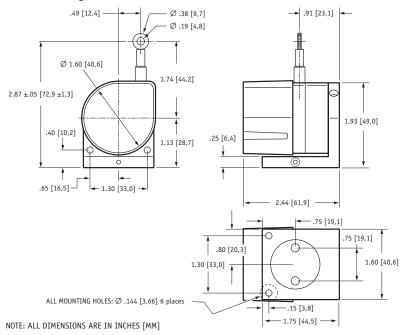
## **MECHANICAL**

Measuring Cable Tension Optionsse	e ordering information
Maximum Measuring Cable Accelerationse	e ordering information

## **ENVIRONMENTAL**

Enclosure	NEMA 4 / IP67
Operating Temperature	$\dots$ -40° to 250°F (-40° to 125°C)

## Outline Drawing

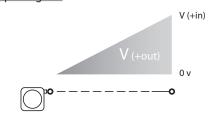


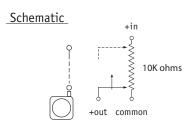


The MT3A is the solution for high-acceleration test applications in potentially wet environments. Just like the MT2A, the MT3A comes in 4 different fullstroke ranges, has a high-tension heavy-duty measuring cable designed for the demands of flight and automotive crash tests and comes with an easy to use 2-axis 360° rotation mounting bracket for installation in hard to fit areas.

For extreme high impact applications, the MT3A is now available with a rugged all aluminum sensor cover!

## Output Signal





Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# Ordering Information:

# Model Number:

Sample Model Number:

MT3A - 9E - 33 - 10K - C1A

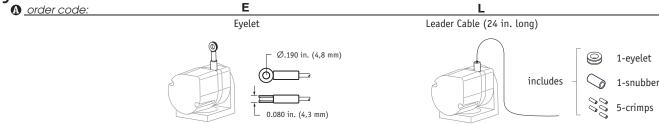
- measuring cable termination:
- **B** measuring cable tension:
- 33 oz. (±6 oz.)
- electrical connection:

15-ft cable w/end-mounted strain relief/aluminum cover

# Full Stroke Ranae:

<b>®</b> <u>order code:</u>	3	9	15	30
full stroke range, min:	3 inches	9 inches	15 inches	30 inches
potentiometer cycle-life:	$2.5 \times 10^6$	$8.3 \times 10^5$	$5.0 \times 10^5$	$2.5 \times 10^5$
accuracy (% of full stroke):	1 %	.25%	.25%	.25%

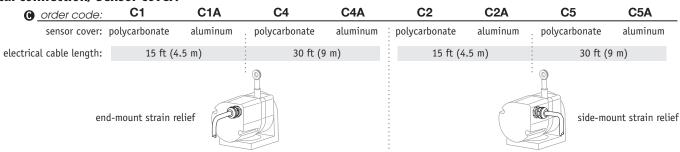
# **Measuring Cable Termination:**



# Measurina Cable Tension:

<b>B</b> order code:	9	14	33
tension:	9 (±2) oz.	14 (±4) oz.	33 (±6) oz.
max. cable acceleration:	17 G's	50 G's	90 G's

# **Electrical Connection/ Sensor Cover:**



• order code:	C3	СЗА	<b>C</b> 6	C6A	ВС	ВСА
sensor cover:	polycarbonate	aluminum	polycarbonate	aluminum	polycarbonate	aluminum
electrical cable length:	15 ft (4	.5 m)	30 ft (9	9 m)	n/a	n/a
to	op-mount strain	relief			blank cover*	
	Signal Connectio Color Code	n 24 gauge,	Green +or	mmon		omers who want to provide their This cover comes without electrical an drill to their requirements.

celesco.com • info@celesco.com

version:7.0 last updated: January 15, 2010

# **Position/Velocity Panel Meter Systems**



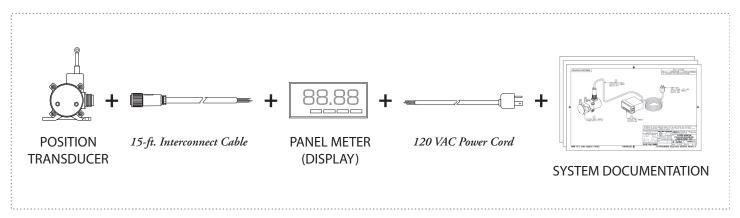
PT8420 shown for illustration, Systems available for ALL Celesco Transducers **Systems Configured to Customer Requirements** Shipped with Record of Calibration Ideal for ISO9000 environments!

> Celesco provides a completely configured and tested panel meter system programmed and calibrated to your exact requirements. Each system includes panel meter, position or velocity transducer, 15-ft. interconnect cable and 120 VAC power cord to power the meter.

> Optional contact closures (setpoints) and separate analog outputs to drive additional control equipment are available. Contact Celesco for system quote and complete information!

# **System Overview:**

# COMPLETE PANEL METER SYSTEM



**Position Transducer** - Select from our full line of linear or rotary position and velocity transducers. Let our application engineers help you select the model to fit your requirement.

- This multiconductor cable provides all electrical connections between the transducer and the panel meter. Custom lengths beyond 15 feet available.

15-ft Interconnect Cable | Panel Meter - Celesco will | provide panel meters from only the best manufacturers. Because we have a long history of providing panel meter systems to our customers, you can be assured we will only deliver systems that will fit your specific requirement.

120 VAC Power Cord -Shipped with all systems. Provides AC power directly to panel meter.

System Documentation - Celesco will provide complete system documents that clearly define all shipped components including specific panel meter programming parameters. Upon receipt of order, Celesco will require customer approval of all documents before final assembly and shipment of your order. See next page for more info.

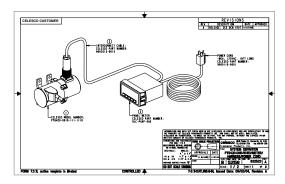
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# System Documentation (defined):

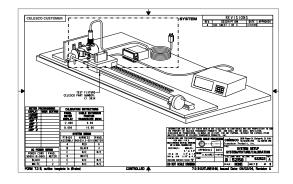
Celesco will provide the following documents with each system:

# System Definition Drawing



description	benefit
Identifies all specific components delivered to the customer.	Clearly defines the entire system in a controlled manner.

# Test Set-Up and Programming Drawing



description	benefit
Identifies all test fixtures and electronic equipment used to verify system performance. Also details specific values used to program display.	Provides controlled record of system programming.

# Calibration Data

CELESCO CUSTOMER	R PT	TES 3420-0010-111-1110	T DATA SHE		O DISP	LAY	SALES ORDER HUMB
		TEST EQU	JIPMENT INFO	RMAT	TON		
	DESCRIPTION		ACCURA	7	CALI	BRATION DATE	RE-CALIBRATIO DATE
TEST FIXTURE	PART NUMBER:	C1 3034	±.002 I	NCH	<del></del>	PAIL	JAIL
		ever	EM INFORMA	TION			l .
		3131	PACCURA PACCURA		_		
			(SPECIFICAL DISPLAT	TION			
SYSTEM: (1)	· @ · @		±.25% F				
		TEST DATA	A POINTS .	DISF	YAJE		•
DISPLACEMENT	EXTENSION I	RETRACTION I	EXTENSION 2	LINE	ARITY	HTSTERIS	IS REPEATABIL
INCHES	DISPLAY	DISPLAY	DISPLAY	11	F.S.	1 F.S.	1 F.S.
0.000							
2.500							_
5.000						_	
7.500				_		_	
10.000						_	
			MAX ERROR			_	
	Dr.	OT SUM SQUAR				_	_
	• ACCURAC	LINEARIT	Y <sup>2</sup> + HYSTER	ısıs²	+ REPE	ATABIL IT!	72
	TECHNICIANG		APPROVALS				
	TEST DA	TE	0C S	GNATURE	DATE		
				_	_		

description	benefit
Provides formal record of calibra-	For ISO9000 environments,
tion data including statement of	provides detailed calibration
accuracy.	procedures.

# **Position/Velocity Panel Meter Systems**

# System Worksheet:

For Position:				
Units of Measurement:	☐ inch ☐ mm.	□ feet □ %	Please use this works	heet to help define
Decimal Point Location:	□ none □ x.x	□ x.xx □ x.xxx	your specifice display example is shown bel	•
Display at Full Extension:			You may submit th	is worksheet with
Display at Full Retraction:			your order.	
			-	
For Velocity:				
Units of Measurement:	☐ inch ☐ mm.	□ feet □ %		
Units of Time:	□ secs. □ min.	☐ hrs.	•	
Decimal Point Location:	□ none □ x.x	□ x.xxx □ x.xxxx	-	
Minimum Velocity:			-	
Maximum Velocity:			-	
Display at Minimum Velocity:			-	
Display at Maximum Velocity:			-	
			-	
For Analog Output:			For Setpoints:	
Display	Output Signal		Display	Setpoint
= -	4 mA □ 0 VDC		= 8	etpoint 1
= -	20 mA 🗌 5 VDC [	☐ 10 VDC	= s	etpoint 2
Example:				• • • • • • • • • • • • • • • • • • • •
For Position:				
Units of Measurement:	☐ mm. ☐ feet ☐ %	Position Display:		
Decimal Point Location: none	□ x.x 🛛 x.xx 🗆 x.xxx	Units of measurement		INCHES
	0 0 0	Display reading when on Display reading whe co		00.00 90.00
Display at Full Retraction:	0 0 0	2.5ptay redaing wife to	is july externacti	30.00
For Analog Output:		Analog Output:		
Display Out  9 0 0 0 = 🛛 4 mA	put Signal	When the display reads	s 00.00 inches, the output should be:	4 mA
	□ 5 VDC □ 10 VDC	When the display reads	s 90.00 inches, the output should be:	20 mA

# **Precision Potentiometric Output**

# Ranges: 0-2 to 0-100 inches

# **Instrument Grade**

CE

# **Specification Summary:**

0-2 to 0-100 inches
voltage divider (potentiometer)
see ordering information
± 0.02% full stroke
essentially infinite
see ordering information
. powder-painted and anodized aluminum
plastic-hybrid precision potentiometer
see ordering information
see ordering information
2 lbs. max.

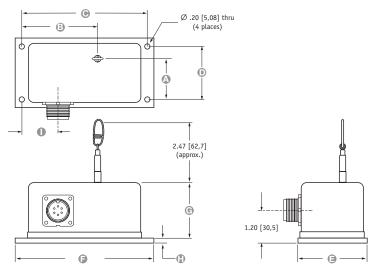
#### **ELECTRICAL**

Input Resistance Options	500, 1K, 5K, 10K or bridge
Maximum Input Voltage	see ordering information
Power Rating	see ordering information
Output Signal Change Over Full Stroke Range	94% ±4% of input voltage

#### **ENVIRONMENTAL**

Enclosure	NEMA 1
Temperature Coefficient of Sensing Element	88 PPM/°F
Humidity	100% RH @ 90°F (32° C)
Operating Temperature	
Vibration	

# fig. 1: Top Exit Option



Range	(A)	(3)	Θ	(b)	<u> </u>	<u> </u>	(9)	<u> </u>	
2", 10", 20"	1.34 [34,0]	2.88 [73,1]	4.75 [120,6]	2.00 [50,8]	2.63 [66,8]	5.25 [133,4]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
5", 25", 50"	1.83 [46,5]	2.88 [73,1]	4.75 [120,6]	2.00 [50,8]	2.63 [66,8]	5.25 [133,4]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
15", 30"	1.56 [39,6]	2.88 [73,1]	4.75 [120,6]	2.00 [50,8]	2.63 [66,8]	5.25 [133,4]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
40"	1.64 [41,6]	2.88 [73,1]	4.75 [120,6]	2.00 [50,8]	2.63 [66,8]	5.25 [133,4]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
60"	2.16 [54,9]	2.88 [73,1]	6.75 [171,4]	2.37 [60,2]	3.25 [82,5]	7.50 [190,5]	2.60 [66,0]	.19 [4,8]	1.37 [34,8]
75", 80"	2.45 [62,2]	2.38 [60,4]	6.75 [171,4]	2.50 [63,5]	3.63 [92,2]	7.50 [190,5]	2.86 [72,6]	.19 [4,8]	1.37 [34,8]
100"	3.10 [78,7]	2.47 [62,8]	7.38 [187,5]	3.00 [76,2]	4.25 [108,0]	8.00 [203,2]	3.79 [96,3]	.19 [4,8]	3.69 [93,7]
				ALI	DIMENSIONS ARE	IN INCHES [MM] tol	erances are ±0.02 in	1. [±0,5mm] unler	ss otherwise noted

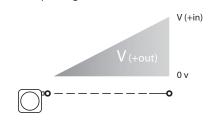
PT101

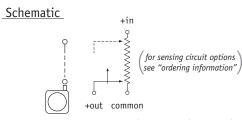


Based on Celesco's original string pot design dating back to the late 1960's, the PT101 has become a standard throughout the years for literally thousands of applications including aircraft structural testing, hydraulic cylinder control, valve stem opening, and factory automation.

Available in full stroke ranges up to 100-inches, the PT101 provides a voltage feedback signal linearly proportional to the position of its traveling stainless steel measuring cable. Additionally the PT101 installs in minutes and doesn't require perfect parallel alignment. Simply secure the base to a fixed surface and attach the measuring cable to your moving ob-

## **Electrical Output Signal**





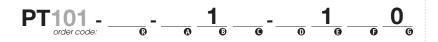
celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

# PT101 Cable-Extension Tranducer: Precision Potentiometric Output

# Ordering Information:

## Model Number:



Sample Model Number:

## PT101 - 0025 - 111 - 1110

cable exit:

sensing circuit: electrical connection:

6-pin plastic connector

# Full Stroke Ranae:

R order code:	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060	0075	0800	0100
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	75 in.	80 in.	100 in.
accuracy (% of f.s.):	0.2	5%	0.1	15%	0.10%	0.15%				0.10%			
potentiometer cycle life*:	2.5 x	c 10 <sup>6</sup>	5 x	10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	5 x 10 <sup>5</sup>				$2.5 \times 10^{5}$			

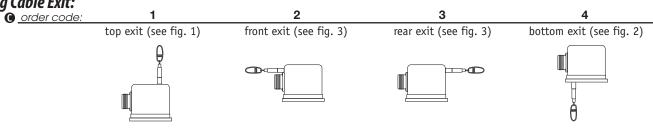
\*-1 cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Measuring Cable Tension:**

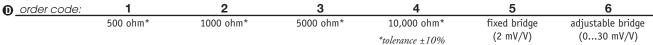
A <u>order code:</u>	1	Н	2**	3**
	standard tension*/ acceleration	high tension*/ acceleration		
2, 10, 20 inch range:	12 oz. / 11 G	65 oz. / 53 G	72 oz.	144 oz.
5, 25, 50 inch range:	5 oz. / 2 G	26 oz. / 11 G	30 oz.	60 oz.
15, 30 inch range:	8 oz. / 3 G	43 oz. / 23 G	48 px	96 ex.
40 inch range:	6 oz. / 4 G	33 oz. / 16 G	Re036 oz.	<b>Reo</b> 72 oz.
60 inch range:	13 oz. / 4 G	22 oz. / 8 G	26 oz.	52 oz.
75, 80 inch range:	10 oz. / 3 G	40 oz. / 12 G	20 oz.	40 oz.
100 inch range:	13 oz. / 5 G	52 oz. / 20 G	26 oz.	52 oz.
measuring cable:	.019-in. dia. nyl	lon-coated stainless steel	.024-in. c	dia. stainless steel

\*–note: spring tension tolerance: ±20% \*\*–note: outline dimensions for these options not controlled on this datasheet.

# **Measuring Cable Exit:**

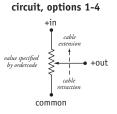


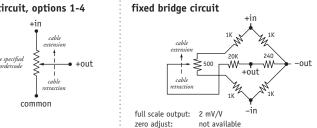
# **Sensing Circuit:**

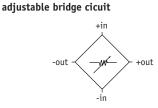


max. input voltage and power rating, options 1-4

2-inch, 5-inch range 10-inch to 100-inch range 20 V AC/DC (1 W) 30 V AC/DC (2 W) 500-ohms: 30 V AC/DC (2 W) 1K to 10K-ohms: 30 V AC/DC (1 W)





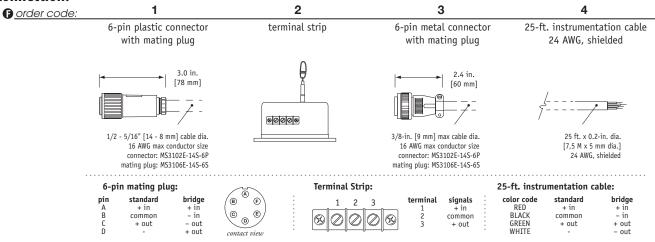


adjustable from 0 to 30mV/V full scale output: zero adjust: from factory set zero to 50% of full stroke

# PT101 Cable-Extension Tranducer: Precision Potentiometric Output

# Ordering Information (cont.):





## fig. 2: Bottom Exit Option

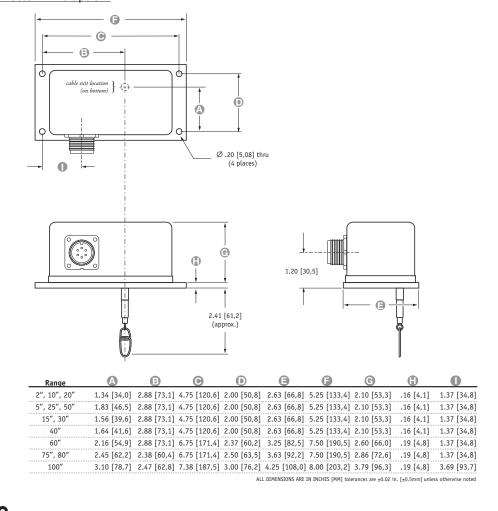
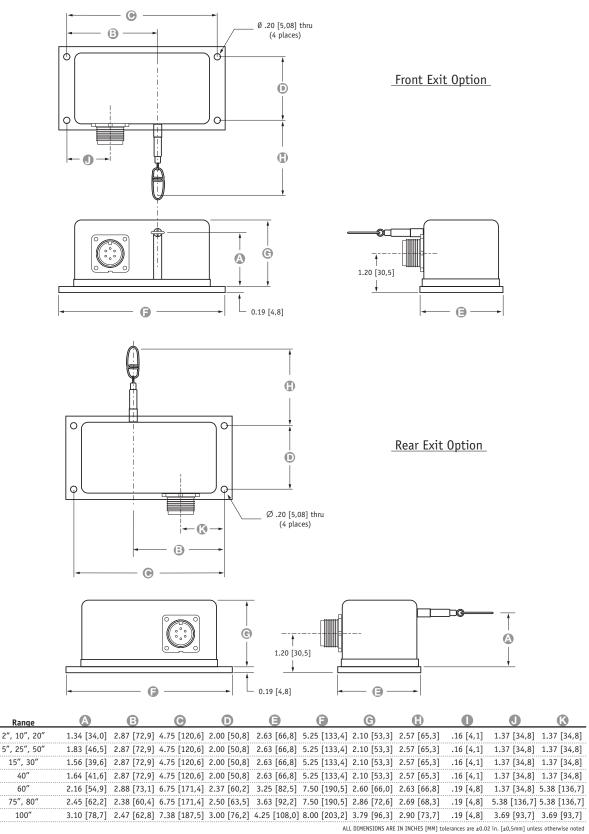


fig. 3: Front and Rear Exit Options



version: 5.1 last updated: April 6, 2009

Range

2", 10", 20"

15", 30"

40"

60"

75", 80

100"

# 0/4...20 mA Output

Ranges: 0-2 to 0-100 inches

# **Instrument Grade**

 $\epsilon$ 

# **Specification Summary:**

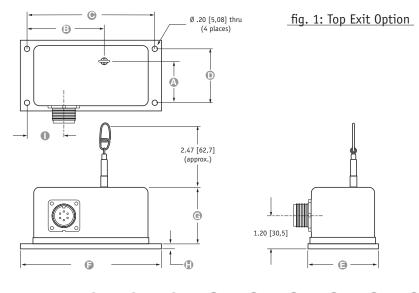
GENERAL	
Full Stroke Range Options	0-2 to 0-100 inches
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	see ordering information
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Enclosure Material	powder-painted and anodized aluminuml
Sensor	plastic-hybrid precision potentiometer
Weight	

#### **ELECTRICAL**

LLLCTRICAL	
Input Voltage	see ordering information
Input Current	20 mA max.
	(loop supply voltage - 8)/0.020
Circuit Protection	38 mA max.
Impedence	
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span
Thermal Effects	
7ero	0.01% fs /°F max

## **ENVIRONMENTAL**

Enclosure	NEMA 1
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup to	10 G's to 2000 Hz maximum



Range	A	₿	0	(D)	<b>3</b>	G	G	•	0
2", 10", 20"	1.34 [34,0]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
5", 25", 50"	1.83 [46,5]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
15", 30"	1.56 [39,6]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
40"	1.64 [41,6]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
60″	2.16 [54,9]	4.19 [106,4]	7.00 [177,8]	2.37 [60,2]	3.25 [82,5]	7.50 [190,5]	2.60 [66,0]	.19 [4,8]	1.37 [34,8]
75", 80"	2.45 [62,2]	4.38 [111,3]	6.75 [171,4]	2.50 [63,5]	3.63 [92,2]	7.50 [190,5]	2.86 [72,6]	.19 [4,8]	1.37 [34,8]
100"	3.10 [78,7]	4.19 [106,4]	7.38 [187,5]	3.00 [76,2]	4.25 [108,0]	8.00 [203,2]	3.79 [96,3]	.19 [4,8]	3.69 [93,7]

ALL DIMENSIONS ARE IN INCHES [MM] tolerances are ±0.02 in. [±0,5mm] unless otherwise noted

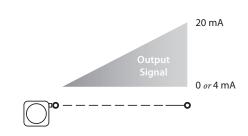
PT420



The PT420 is available with full-scale measurement ranges from 2 to 100 inches, providing a 0/4-20 mA feedback signal that is linearly proportional to the position of a traveling stainless-steel extension cable. Use the PT420 to provide position feedback on hydraulic cylinders in factories and utilities, gate position in fresh or wastewater distribution systems, or valve opening in process-related applications.

The PT420 installs in minutes by mounting its base to a fixed surface and attaching its cable to the movable object. The PT420 works without perfect parallel alignment, and when its stainless steel cable is retracted, its height is less than 5".

## Electrical Output Signal



celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

# PT420 Cable-Extension Tranducer: 0/4...20 mA Output Signal

# Ordering Information:

## Model Number:

PT420 - \_\_\_\_\_ - \_\_\_ 1 \_\_\_ - \_\_\_ 0 \_\_\_ 0 \_\_\_ 0 \_\_\_ 0 \_\_\_ 0 \_\_\_ 0

Sample Model Number:

## PT420 - 0025 - 111 - 1110

range:
measuring cable tension:
cable exit:
output signal:

electrical connection:

25 inches standard - 5 oz. top 4...20 mA

6-pin plastic connector

# Full Stroke Ranae:

<b>R</b> <u>order code:</u>	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060	0075	0100
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	75 in.	100 in.
accuracy (% of f.s.):	0.28%	0.28%	0.18%	0.18%	0.15%	0.18%	0.15%	0.15%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	$2.5 \times 10^6$	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	$2.5 \times 10^5$	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	$2.5 \times 10^{5}$				

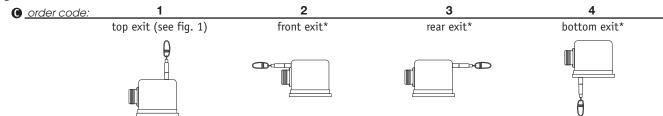
<sup>\*–1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Measuring Cable Tension:**

A order code:	1	Н	2**	3**
	standard tension*/ acceleration	high tension*/ acceleration		
2, 10, 20 inch range:	12 oz. / 11 G	65 oz. / 53 G	72 oz.	144 oz.
5, 25, 50 inch range:	5 oz. / 2 G	26 oz. / 11 G	30 oz.	60 oz.
15, 30 inch range:	8 oz. / 3 G	43 oz. / 23 G	48 92	60 oz. Only
40 inch range:	6 oz. / 4 G	33 oz. / 16 G	26 oz.	300 12 oz.
60 inch range:	13 oz. / 4 G	22 oz. / 8 G	26 oz.	52 oz.
75, 80 inch range:	10 oz. / 3 G	40 oz. / 12 G	20 oz.	40 oz.
100 inch range:	13 oz. / 5 G	52 oz. / 20 G	26 oz.	52 oz.
measuring cable:	.019-in. dia. ny	lon-coated stainless steel	.024-in.	dia. stainless steel

<sup>\*–</sup>note: spring tension tolerance: ±20% \*\*–note: outline dimensions for these options not controlled on this datasheet.

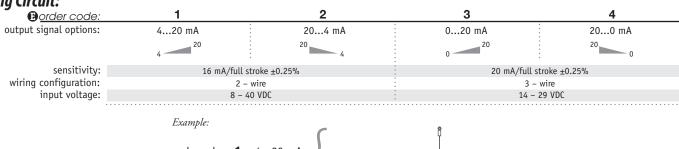
# **Measuring Cable Exit:**



\*-note: dimensions for optional cable exits not controlled on this datasheet, please contact factory

= 20 mA

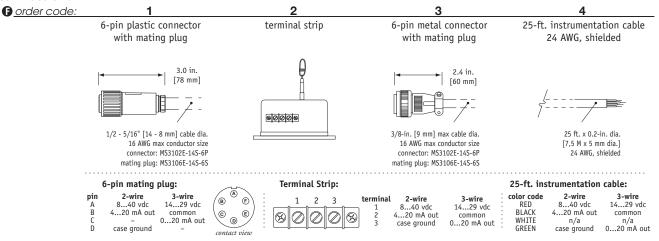
# **Sensing Circuit:**



# PT420 Cable-Extension Tranducer: 0/4...20 mA Output Signal

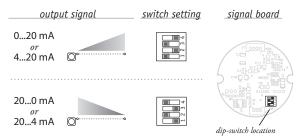
# Ordering Information (cont.):

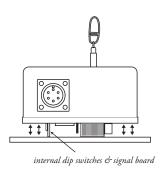
# **Electrical Connection:**



## Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





To gain access to the signal board, remove the two 4-40 screws on top and lift up cover.

version: 5.0 last updated: May 12, 2010

# 0...5, 0...10 VDC Output Options

# Ranges: 0-2 to 0-100 inches

# **Instrument Grade**

 $\epsilon$ 

# **Specification Summary:**

GENEKAL	
Full Stroke Range Options	0-2 to 0-100 inches
Output Signal Options	05, 010 VDC
Accuracy ± 0.28%	to ±0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	see ordering information
Enclosure Material	. powder-painted and anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	2 lbs. max.

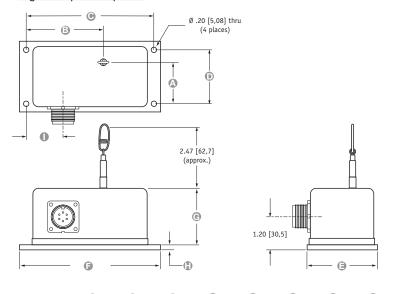
### **ELECTRICAL**

Input	see ordering information
Input Current	10 mÅ maximum
Output Impedence	1000 ohms
Maximum Load	5000 ohms
Zero Adjustment fro	om factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span

#### **ENVIRONMENTAL**

Enclosure	NEMA 1
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup	to 10 G's to 2000 Hz maximum

## fig. 1: Top Exit Option



Range	A	B	Θ	(I)	<u> </u>	G .	G	•	0
2", 10", 20"	1.34 [34,0]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
5", 25", 50"	1.83 [46,5]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
15", 30"	1.56 [39,6]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
40"	1.64 [41,6]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
60″	2.16 [54,9]	4.19 [106,4]	7.00 [177,8]	2.37 [60,2]	3.25 [82,5]	7.50 [190,5]	2.60 [66,0]	.19 [4,8]	1.37 [34,8]
75", 80"	2.45 [62,2]	4.38 [111,3]	6.75 [171,4]	2.50 [63,5]	3.63 [92,2]	7.50 [190,5]	2.86 [72,6]	.19 [4,8]	1.37 [34,8]
100"	3.10 [78,7]	4.19 [106,4]	7.38 [187,5]	3.00 [76,2]	4.25 [108,0]	8.00 [203,2]	3.79 [96,3]	.19 [4,8]	3.69 [93,7]

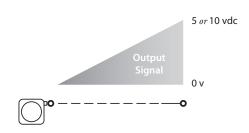
PT510



Based on Celesco's original string pot design dating back to the late 1960's, the PT510 has become a standard throughout the years for literally thousands of applications including aircraft structural testing, hydraulic cylinder control, valve stem opening, and factory automation.

Available in full stroke ranges up to 100-inches, the PT510 provides a regulated voltage feedback signal linearly proportional to the position of its traveling stainless steel measuring cable. Output signal options include 0-5 and 0-10 vdc.

## **Electrical Output Signal**



Celesco Transducer Products, Inc.

20630 Plummer Street • Chatsworth, CA 91311

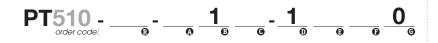
tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# PT510 • Cable-Extension Transducer: 0...5 • 0...10 VDC Ouput Signal Options

# Ordering Information:

## Model Number:



Sample Model Number:

## PT510 - 0025 - 111 - 1110

cable exit:
cutput sign
electrical c output signal:

# Full Stroke Ranae:

<b>®</b> <u>order code:</u>	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060	0075	0100
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	75 in.	100 in.
accuracy (% of f.s.):	0.28%	0.28%	0.18%	0.18%	0.15%	0.18%	0.15%	0.15%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	$2.5 \times 10^6$	$2.5 \times 10^6$	5 x 10 <sup>5</sup>	$2.5 \times 10^5$								

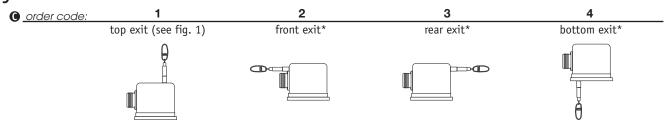
<sup>\*-1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# Measurina Cable Tension:

ining cable rension	110			
♠ order code:	1	Н	2**	3**
	standard tension*/ acceleration	high tension*/ acceleration		
2, 10, 20 inch range:	12 oz. / 11 G	65 oz. / 53 G	72 oz.	144 oz.
5, 25, 50 inch range:	5 oz. / 2 G	26 oz. / 11 G	30 oz.	60 oz.
15, 30 inch range:	8 oz. / 3 G	43 oz. / 23 G	48 02	96 ox.
40 inch range:	6 oz. / 4 G	33 oz. / 16 G	26 oz.	72 oz.
60 inch range:	13 oz. / 4 G	22 oz. / 8 G	26 oz.	52 oz.
75, 80 inch range:	10 oz. / 3 G	40 oz. / 12 G	20 oz.	40 oz.
100 inch range:	13 oz. / 5 G	52 oz. / 20 G	26 oz.	52 oz.
measuring cable:	.019-in. dia. nyl	on-coated stainless steel	.024-in. d	dia. stainless steel

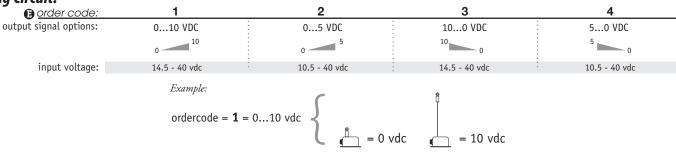
<sup>\*–</sup>note: spring tension tolerance: ±20% \*\*–note: outline dimensions for these options not controlled on this datasheet.

# **Measuring Cable Exit:**



\*-note: dimensions for optional cable exits not controlled on this datasheet, please contact factory

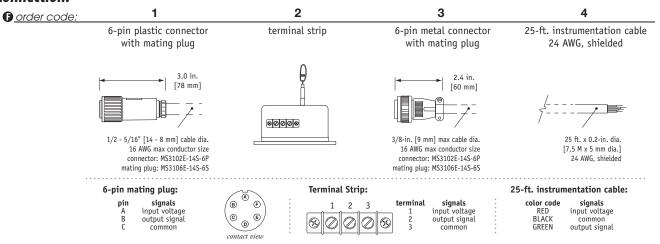
# Sensing Circuit:



# PT510 • Cable-Extension Transducer: 0...5 • 0...10 VDC Ouput Signal Options

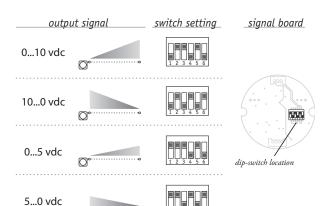
# Ordering Information (cont.):

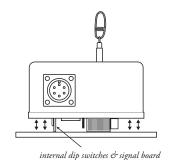
# **Electrical Connection:**



## Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





To gain access to the signal board, remove the two 4-40 screws on top and lift up cover.

version: 4.1 last updated: April 06, 2009



# **Precision Potentiometric Output**

Ranges: 0-2 to 0-50 inches

**Compact Size • OEM Applications** 

# PT1A

 $\epsilon$ 

# **Specification Summary:**

G	E	ľ	ΝE	R/	۱L

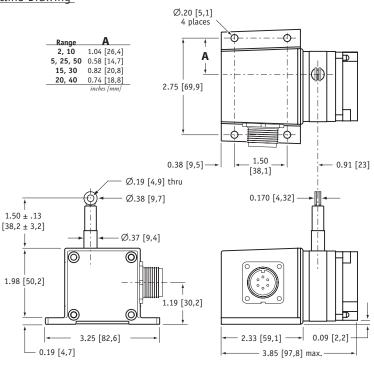
Full Stroke Range Options	0-2 to 0-50 inches
Output Signal Options	voltage divider (potentiometer)
Accuracy	£0.10% full stroke see ordering information
Repeatability	± 0.02% full stroke
Resolution	essentially infinite
Measuring Cable	.019-in. dia. nylon-coated stainless steel
Enclosure Material glass-filled polyca	arbonate and black anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	1 lb. max.

#### **ELECTRICAL**

#### **ENVIRONMENTAL**

Enclosure	NEMA 4, IP 65
Operating Temperature	0° to 200°F (-17° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

## Outline Drawing



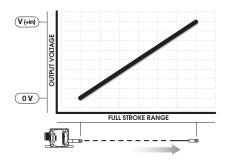
dimensions are in inches [mm], tolerances are 0.03 inches [0,8 mm]



The PT1A is perfect where space and money are limited. The PT1A is part of Celesco's compact line of cable-extension transducers. Using a high cycle plastic-hybrid potentiometer, the PT1A provides a precision voltage divider position feedback signal for full-scale measurement ranges from 2 to 50 inches.

The PT1A has many features to offer including 500 to 10K ohm potentiometer selection, adjustable bridge circuit and multiple measuring cable exit options.

## Output Signal



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Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# PT1A • Cable-Extension Transducer: Precision Potentiometric Output

# Ordering Information:

# **Model Number:**

0

Sample Model Number:

PT1A - 30 - UP - 500 - MC4 - SG

R range:

measuring cable exit:

**B** output signal:

• electrical connection:

• cable guide:

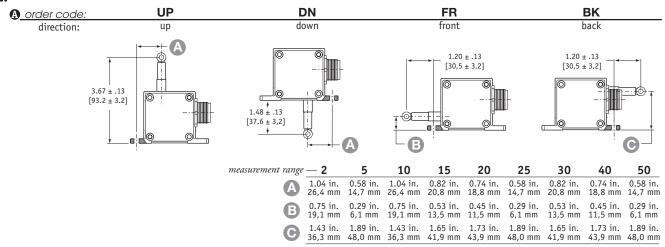
30 inches

500-ohm pot. 4-pin micro connector spring-loaded guide

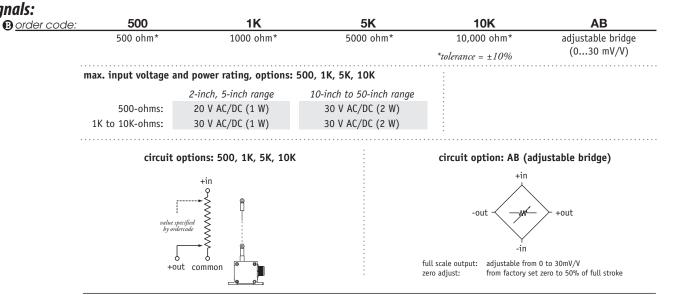
# Full Stroke Ranae:

R <u>order code:</u>	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.2	25%		0.1	5%			0.10%	
potentiometer cycle life:	2,500,00	00 cycles		500,000	) cycles		2	250,000 cycle	S
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
maximum cable acceleration:	11 G's	3 G's	11 G's	5 G's	4 G's	3 G's	5 G's	4 G's	3 G's

# Cable Exit:



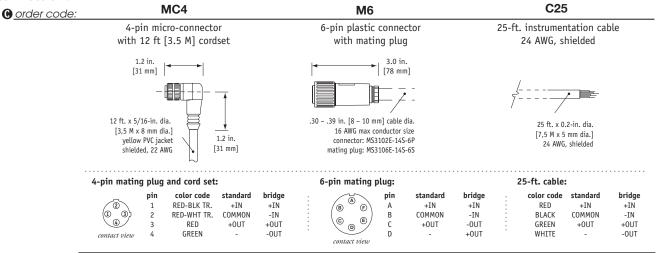
# **Output Signals:**



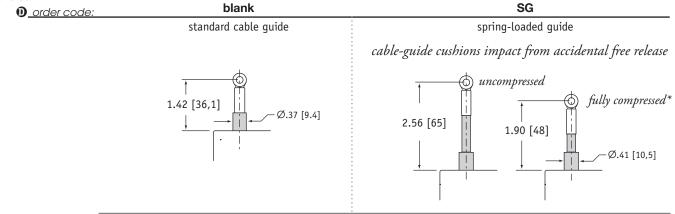
# PT1A • Cable-Extension Transducer: Precision Potentiometric Output

# Ordering Information (cont.)

# **Electrical Connection:**



# Cable Guide:



\*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

# 0...5, 0...10, -5...+5, -10...+10 VDC Output Options

Ranges: 0-2 to 0-50 inches

**Compact Size • OEM Applications** 

# CE

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-2 to 0-50 inches
Output Signal Options	05, 010, -5+5, -10+10 VDC
Accuracy ± 0.28% to	±0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	019-in. dia. nylon-coated stainless steel
Enclosure Material glass-filled polyc	carbonate and black anodized aluminum
Sensor	. plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	1 lb. max.

## **ELECTRICAL**

Input	14.5-40 VDC (10.5-40 VDC for 05 and -5+5 volt output)
Input Current	10 mA maximum
Output Impedence	1000 ohms
	5000 ohms
Zero and Span Adjustment.	see ordering information

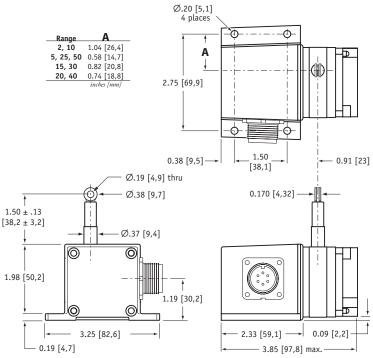
## **ENVIRONMENTAL**

Enclosure	NEMA 4, IP 65
Operating Temperature	0° to 200°F (-17° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

## **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

Emission/Immunity ...... EN50081-2 / EN50082-2

## Outline Drawing



dimensions are in inches [mm], tolerances are 0.03 inches [0,8 mm]

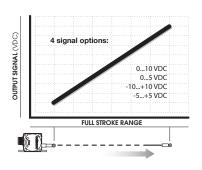
# PT1DC



The PT1DC can operate from an unregulated 14.5 to 40 VDC power supply while providing an output signal that is proportional to the linear movement of it's measuring cable. The PT1DC has a maximum measurement range up to 50" and has 4 output signal options to choose from: 0...10, 0...5, -10...+10 and -5...+5 Vdc.

Just like the rest of the PT1 series, the PT1DC also offers several options including forward and reverse output signals, zero and span adjustments and alternate measuring cable exits.

## Output Signal



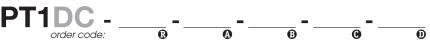
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

celesco

# PT1DC • Cable-Extension Transducer: 0...10 • -10...10 VDC Ouput Signal Options

# Ordering Information:

## Model Number:



Sample Model Number:

PT1DC - 30 - UP - Z10 - MC4 - S(

R range:A measuring cable exit:B output signal:

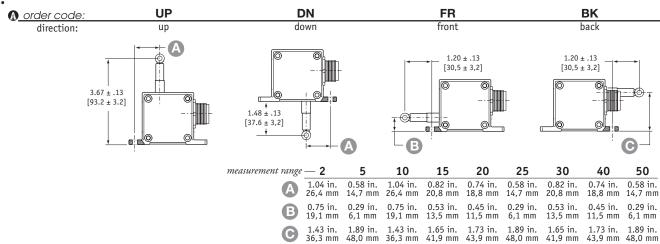
output signal:
electrical connection:
cable guide:

0...10 VDC
4-pin micro connector
spring-loaded guide

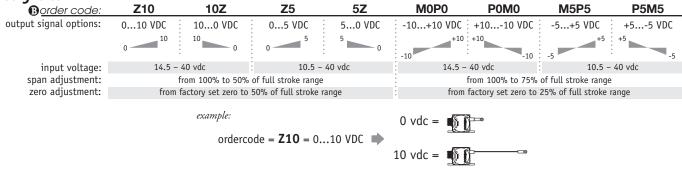
# Full Stroke Range:

ou one manyer									
R order code:	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.2	18%	•	0.1	8%			0.15%	
potentiometer cycle life:	2,500,00	00 cycles		500,000	) cycles			250,000 cycles	5
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
maximum cable acceleration:	11 G's	3 G's	11 G's	5 G's	4 G's	3 G's	5 G's	4 G's	3 G's

# Cable Exit:



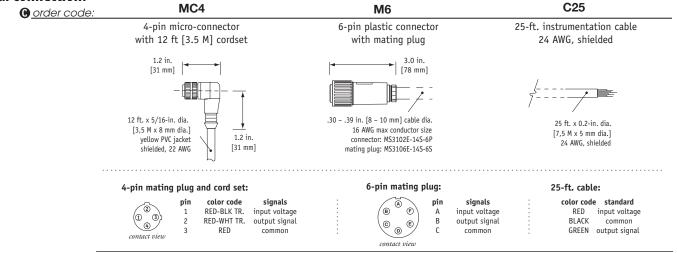
**Output Signals:** 



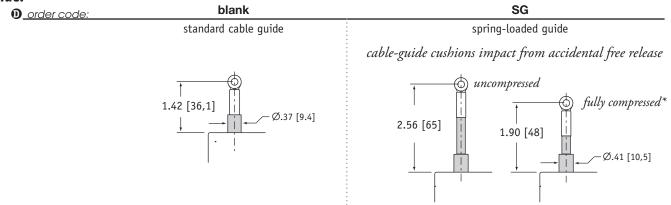
# PT1DC • Cable-Extension Transducer: 0...10 • -10...10 VDC Ouput Signal Options

# Ordering Information (cont.)



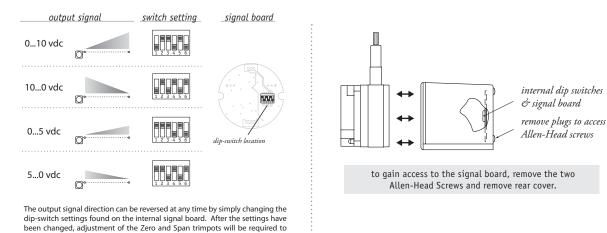


# Cable Guide:



\*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

## Output Signal Selection (does not apply to -5...+5 & -10...+10 vdc options)



version:4.0 last updated: April 28, 2010

precisely match signal values to the beginning and end points of the stroke.

# **DeviceNET®**

Ranges: 0-2 to 0-50 inches

**Compact Size • OEM Applications** 

# **Specification Summary:**

## **GENERAL**

EL . : LL . C
Electrical Interface
Protocol
Accuracy ± 0.25% to ± 0.10% full stroke
Repeatability ± 0.02% full stroke
Resolution ± 0.003% full stroke
Measuring Cable
Enclosure Material glass-filled polycarbonate and black anodized aluminum
Sensor plastic-hybrid precision potentiometer
Potentiometer Cycle Lifesee ordering information
Maximum Retraction Acceleration see ordering information
Weight

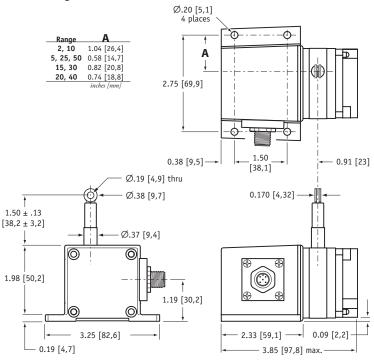
## **ELECTRICAL**

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	063 set via DIP switches – default setting: 63
Baud Rate	125K, 250K or 500K set via DIP switches
	.available @ http://www.celeso.com/download

### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4, IP 67
Operating Temperature	0° to 185°F (-17° to 85°C)
Vibrationup to	o 10 G's to 2000 Hz maximum

## Outline Drawing



dimensions are in inches [mm], tolerances are 0.03 inches [0,8 mm]

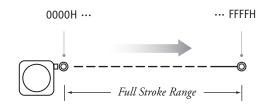
# PT1DN



The PT1DN communicates to your PLC over DeviceNET° and provides a precision position feedback signal for full-scale measurement ranges from 2 to 50 inches. Because the PT1DN uses a potentiometer as it's sensing element, the position signal is "absolute" and does not have to be reset to a "home" position upon startup.

The PT1DN is part of Celesco's compact line of cableextension transducers and is perfect where space is limited.

## Output Signal

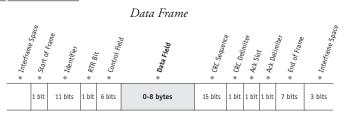


celesco

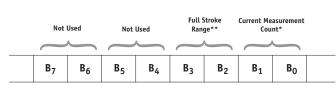
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# I/O Format



# Data Field



 $B_0$  = LSB current measurement byte **B**<sub>1</sub> = MSB current measurement byte **B**<sub>2</sub> = LSB full stroke range byte **B**<sub>3</sub> = MSB full stroke range byte

 $B_4 - B_7 = \text{not used}$ 

#### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B2 and B3) of the data field.

B<sub>2</sub> is the LSB (least significant byte) and B<sub>3</sub> is the MSB (most significant byte).

This value is expressed in inches.

#### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of iust counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

If the full stroke range is 30 inches and the current position is OFF2 Hex (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

## Address Setting (Node ID), Baud Rate and Bus Termination Settings

## Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $\mathbf{1}$  (=  $2^0$ ) and ending with switch number  $\mathbf{6}$  (=  $2^5$ ).

DIP-1		DIP-3				address
$(2^{0})$	$(2^1)$	$(2^2)$	$(2^3)$	(24)	$(2^5)$	(decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••	•••			•••
1	1	1	1	1	1	63



## **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

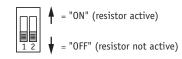
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

5k
0k
0k
5k

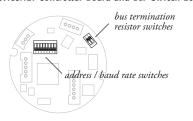
## **Bus Termination**

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

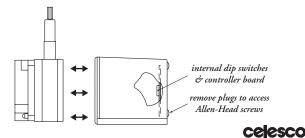
The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



## **DeviceNET Controller Board and DIP Switch Location**



to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.



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# Ordering Information:

# Model Number:



Sample Model Number:

## PT1DN - 30 - UP - SG - 500 - TR - SC5

R range:

measuring cable exit:

B cable guide: **(** baud rate:

spring-loaded guide 500 k bits/sec.

terminating resistor:

30 inches

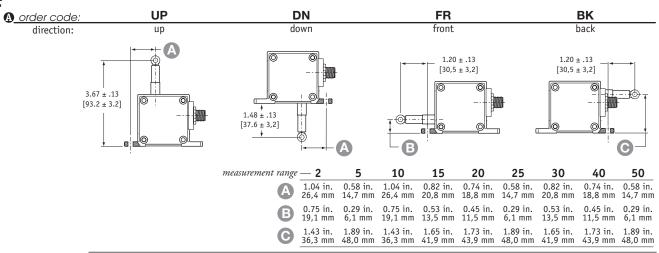
**B** electrical connection:

5 meter cordset with straight plug

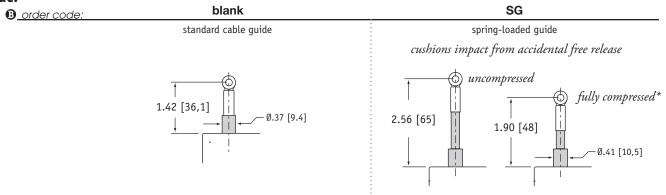
# Full Stroke Ranae:

R <u>order code:</u>	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.2	5%	•	0.1	5%	9 9 9		0.10%	
potentiometer cycle life:	2,500,00	0 cycles		500,000	) cycles			250,000 cycle	S
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
maximum cable acceleration:	11 G's	3 G's	11 G's	5 G's	4 G's	3 G's	5 G's	4 G's	3 G's

# Cable Exit:



# Cable Guide:



\*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

# PT1DN • Cable-Extension Transducer: DeviceNET®

# Ordering Information (cont.)

**Baud Rate:** 

125 250 500 @ order code: 125 kbaud 250 kbaud 500 kbaud

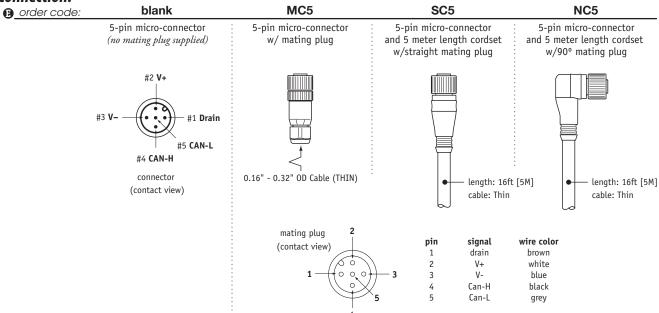
**Terminating Resistor:** 

NR **TR** 

terminating resistor

no terminating resistor

**Electrical Connection:** 



version: 4.0 last updated: April 28, 2010

# **Cable-Extension Position Transducer**

# **Incremental Encoder Output**

Ranges: 0-25, 0-50 in. • 0-625, 0-1250 mm

**Compact Size • OEM Applications** 

# **Specification Summary:**

## **GENERAL**

Full Stroke Range Options	0-25 to 0-50 inches
Output Signal	incremental encoder (quadrature)
Accuracy 0.04% f	full stroke contact factory for higher accuracy
Repeatability	± 0.02% full stroke
Resolution Options	25 to 1250 pulses per inch
Measuring Cable Options	.019-in. dia. nylon-coated stainless steel
Enclosure Material glass-filled polyc	arbonate and black anodized aluminum
Sensor	optical encoder
Maximum Retraction Acceleration	see ordering information
Weight	1 lb. max.

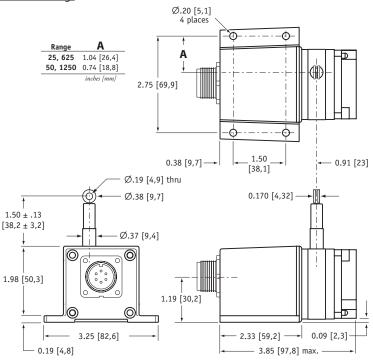
## **ELECTRICAL**

Input Voltage	see ordering information
Input Current	see ordering information

## **ENVIRONMENTAL**

Enclosure	NEMA 4, IP 65
Operating Temperature	0° to 160°F (-17° to 71°C)
Vibration	up to 10 G's to 2000 Hz maximum

Outline Drawing



dimensions are in inches [mm], tolerances are ±0.03 inches [0,8 mm]

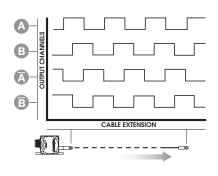
# PT1E



The heart of the PT1E is an incremental optical encoder which delivers a quadrature formated digital pulse train. This compact transducer is available with several resolution options for a wide variety of applications from high accuracy position feedback to slow velocity feedback requirements.

The PT1E has many options available including full stroke measurement ranges from 0-2 inches up to 0-50 inches, different output drivers and alternate measuring cable exits.

## Output Signal



celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# PT1E • Cable-Extension Transducer: Incremental Encoder Ouput

# Ordering Information:

# Model Number:

Sample Model Number:

PT1E - 25 - UP - 50 - AB-TTL - MC4 - SG

R range: 25 inches measuring cable exit: up

B resolution:
electrical connection:

electrical connectiooutput signal:cable guide:

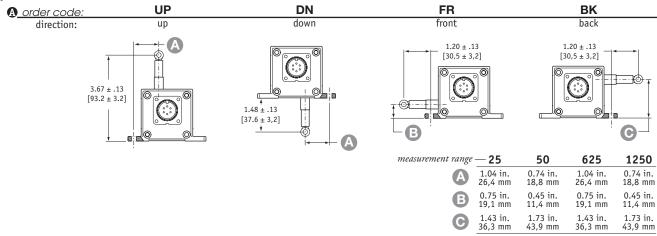
50 pulses per inch 4-pin micro connector

TTL/CMOS driver, Channels A,B spring-loaded guide

# Full Stroke Range:

<b>®</b> order code:	25	50	625	1250
full stroke range, min:	25 in.	50 in.	625 mm	1250 mm
cable tension (±20%):	12 oz.	6 oz.	3,3 N	1,6 N
cable acceleration, max.:	11 G's	4 G's	11 G's	4 G's
resolution options:	50, 500, 1000, 1250 pulses per inch	25, 250, 500, 625 pulses per inch	2, 20, 40, 50 pulses per mm	1, 10, 20, 25 pulses per mm

# Cable Exit:



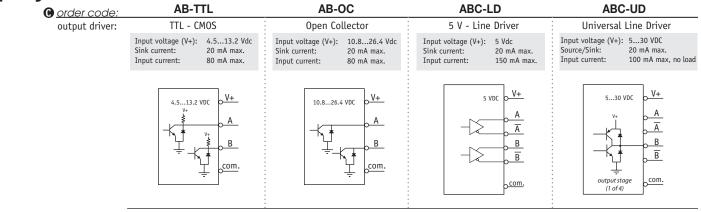
# **Resolution:**

<b>B</b> order code:	50	500	1000	1250
25-inch full stroke range:	50 ±1 pulses per inch	500 ±10 pulses per inch	1000 ±20 pulses per inch	1250 ±24 pulses per inch
<b>B</b> order code:	25	250	500	625
<b>50-inch</b> full stroke range:	25 ±0.5 pulses per inch	250 ±5 pulses per inch	500 ±10 pulses per inch	625 ±12 pulses per inch
<b>B</b> _order code:	2	20	40	50
625 mm full stroke range:	2 ±0,04 pulses per mm	20 ±0,4 pulses per mm	40 ±0,8 pulses per mm	50 ±1 pulses per mm
<b>B</b> order code:	1	10	20	25
1250 mm full stroke range:	1 ±0,02 pulses per mm	10 ±0,2 pulses per mm	20 ±0,4 pulses per mm	25 ±0,5 pulses per mm

# PT1E • Cable-Extension Transducer: Incremental Encoder Ouput

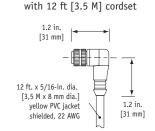
# Ordering Information (cont.)

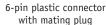


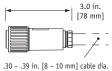


# **Electrical Connection:**

C25 MC4 **M6** norder code: 4-pin micro-connector

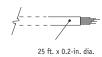






16 AWG max conductor size connector: MS3102E-14S-6P mating plug: MS3106E-14S-6S

25-ft. instrumentation cable 24 AWG, shielded



[7,5 M x 5 mm dia.] 24 AWG. shielded

## 4-pin mating plug and cordset

color

RED-BI

RED-W

GRE

pin



/CMOS

	TIL/CMUS
code	Open Collector
LK TR.	input voltage
HT TR.	channel A
D	channel B
EN	common

# 6-pin mating plug

D



TTL/CMOS Open Collector	5 V Line Driver Universal Line Driver
input voltage	input voltage
common	common
channel A	channel A
channel B	channel B
-	channel A'
	channel R'

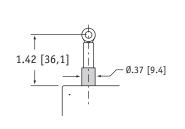
25-ft. cable



	TTL/CMOS	5 V Line Driver
color	Open Collector	Universal Line Driv
red	input voltage	input voltage
black	common	common
green	channel A	channel A
white	channel B	channel B
blue	-	channel A'
brown	_	channel B'

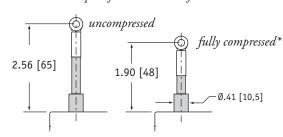
# Cable Guide:

blank SG 1 order code: standard cable guide



spring-loaded guide

cushions impact from accidental free release



\*note: start of full stroke range begins at **full compression** point

version: 4.0 last updated: April 28, 2010

# 0/4...20 mA Output

Ranges: 0-2 to 0-50 inches

**Compact Size • OEM Applications** 

# CE

# **Specification Summary:**

GENEKAL	
Full Stroke Range Options .	0-2 to 0-50 inches
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	$\dots$ ± 0.28% to ±0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	019-in. dia. nylon-coated stainless steel
Enclosure Material	. glass-filled polycarbonate and black anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Accel	erationsee ordering information
Weight	1 lb. max.

## **ELECTRICAL**

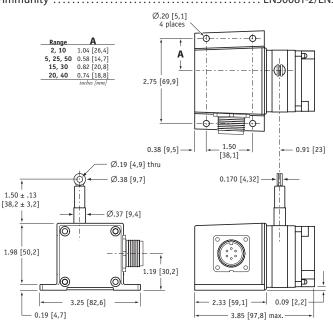
Input Voltage	see ordering information
Input Current	
Maximum Loop Resistance (Load)	(loop supply voltage - 8)/0.020
	38 mA max.
Impedance	100M ohms@100 VDC, min.
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span
Thermal Effects	
Zero	0.01% f.s./°F, max.
Span	

## **ENVIRONMENTAL**

Enclosure	NEMA 4, IP 65
Operating Temperature	0° to 200°F (-17° to 90°C)
Vibration	. up to 10 G's to 2000 Hz maximum

## **EMC COMPLIANCE PER DIRECTIVE 89/336/EEC**

EN50081-2/EN50082-2 Emission/Immunity .....



dimensions are in inches [mm], tolerances are 0.03 inches [0,8 mm]

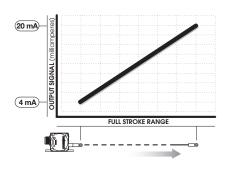
# PT1MA



The PT1MA adds 4...20 mA position feedback signal to Celesco's compact line of cable-extension transducers. The PT1MA is available with full stroke ranges from as little as 2 inches on up to 50 inches with adjustable zero and span settings to precisely match the full scale output to your exact measurement range.

The PT1MA offers several options including forward and reverse 0...20 and 4...20 mA output signals, alternate measuring cable exits and a couple different electrical connection options.

## Output Signal



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tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# Ordering Information:

# Model Number:



Sample Model Number:

PT1MA - 30 - UP - 420E - MC4 - SG

R range:

neasuring cable exit:

Output signal:

30 inches 4...20mA

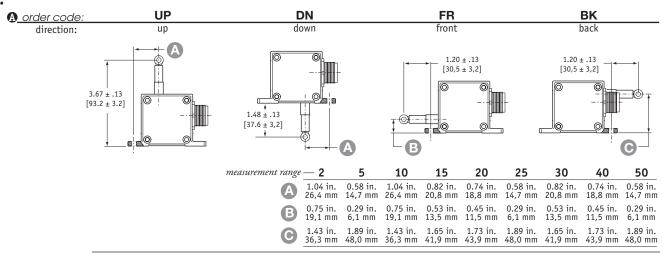
• electrical connection: cable guide:

4-pin micro connector spring-loaded guide

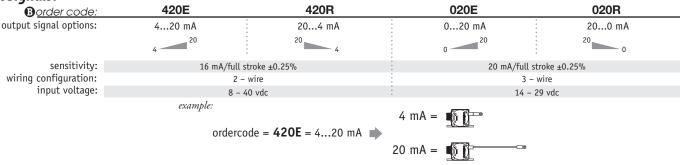
Full Stroke Ranae:

<b>®</b> order code:	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.2	8%	e e e	0.1	8%			0.15%	
potentiometer cycle life:	2,500,00	0 cycles	* * * * * * * * * * * * * * * * * * *	500,000	) cycles	**************************************		250,000 cycle	S
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
maximum cable acceleration:	11 G's	3 G's	11 G's	5 G's	4 G's	3 G's	5 G's	4 G's	3 G's

# Cable Exit:

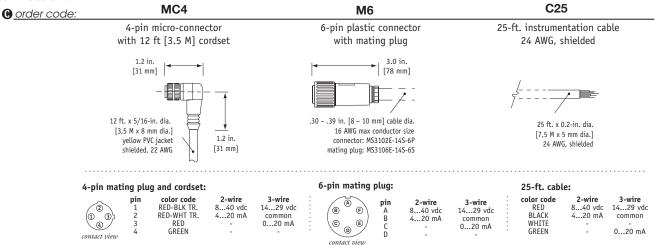


# **Output Signals:**

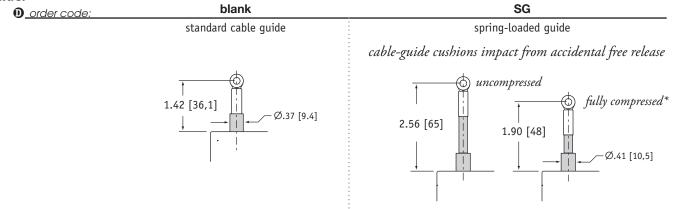


# Ordering Information (cont.)

# **Electrical Connection:**



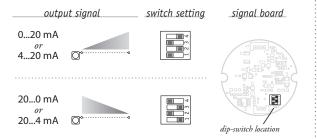
# Cable Guide:

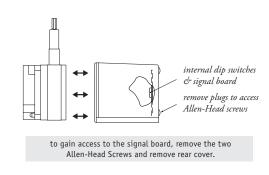


\*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

## Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





version: 7.0 last updated: May 12, 2010



# **RS232 Data Communication**

Ranges: 0-2 to 0-50 inches

**Compact Size • OEM Applications** 

# **Specification Summary:**

## **GENERAL**

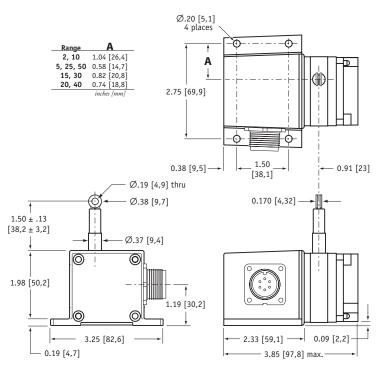
Full Stroke Ranges	0-2 to 0-50 inches
Electrical Interface	RS232
Format	Hex
Accuracy	± 0.25 to 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable	0.019-in. dia. nylon-coated stainless steel
Enclosure Materialglass-fille	d polycarbonate and anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	1 lb., max.

#### **ELECTRICAL**

Input Voltage	922 VDC
Input Current	40 mA
Baud Rate	9600 (selectable to 38.4K)
Update Rate	32 msec

#### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4, IP 65
Operating Temperature0° to 185	6°F (-17° to 85°C)
Vibration up to 10 G's to 200	00 Hz maximum



dimensions are in inches [mm], tolerances are 0.03 inches [0,8 mm]

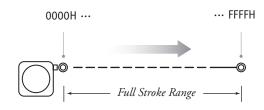
# PT1232



The PT1232, part of our compact line of cable extension transducers, delivers position feedback via RS232 serial communication to your data acquisition or controller system. The PT1232 sends a raw 16-bit position count from 0000 to FFFF (hex). Additionally this device can be set to continuously send data or send data only when polled.

As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

## Output Signal

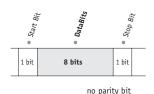


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# I/O Format:

## **Data Format**



## **Data Frame**

## 6 byte Hex string:

STX	CMD	B <sub>0</sub>	B <sub>1</sub>	B <sub>2</sub>	ETX	
<b>STX</b> = 0x02	CMD = Command Code*		B <sub>0</sub> - B <sub>2</sub> =	- Data Field*	<b>ETX</b> = 0x03	

\* -see below

Important! All communications to/from the transducer are in HEX!

#### **User Commands:**

	User Command				Sensor Response			
Description	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version <sup>(4)</sup>	date <sup>(5)</sup>	date <sup>(5)</sup>
Get Serial Number	0x15	0x00	0x00	0x00	0x15	Se	erial number <sup>(</sup>	3)
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status <sup>(2)</sup>

## (1)CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes  $(B_0 \text{ and } B_1)$  of the data field.  $B_0$  is the MSB (most significant byte) and B<sub>1</sub> is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

## (2)Status

Haar Caramana

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

## (3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

Canaar Daananaa

# (4)Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

# (5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 -12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

### **Baud Rate**

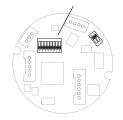
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	9600
1	0	19200
0	1	38400
1	1	9600

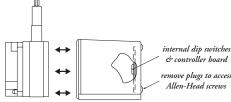


### RS232 Controller Board and DIP Switch Location

## baud rate switches



to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.



remove plugs to access Allen-Head screws

# Ordering Information:

# Model Number:

Sample Model Number:

PT1232 - 50 - UP - M6 - SG

**A** measuring cable exit: B electrical connection: 50 inches up (top exit) 6-pin plastic connector

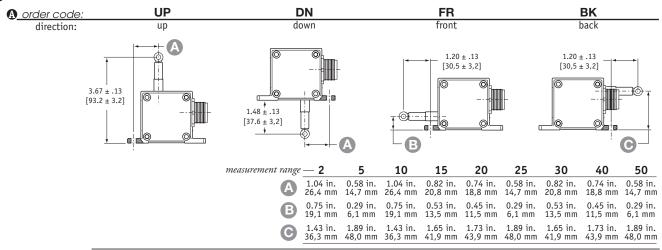
**G** cable guide

spring loaded

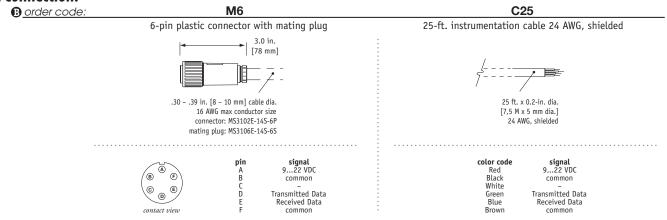
Full Stroke Ranae:

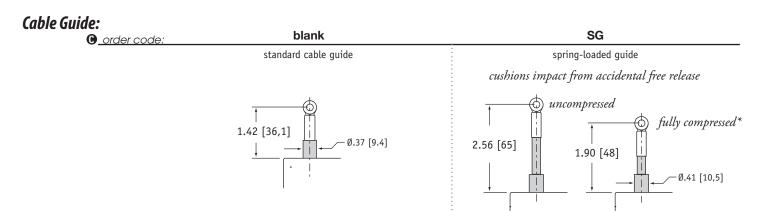
® order code:	2	5	10	15	20	25	30	40	50	
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	
accuracy (% of f.s.):	0.2	5%	• • •	0.1	5%					
potentiometer cycle life:	2,500,00	0 cycles		500,000 cycles 25						
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.	
maximum cable acceleration:	11 G's	3 G's	11 G's	5 G's	4 G's	3 G's	5 G's	4 G's	3 G's	

# Cable Exit:



# **Electrical Connection:**





\*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

version: 3.0 last updated: April 28, 2010

# **Precision Potentiometric Output Ranges: 0-10 to 0-250 inches Industrial Grade • High Cycle Applications**

# PT5A

CE

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-10 to 0-250 inches
Output Signal Options	voltage divider (potentiometer)
Accuracy	±0.18% full stroke <i>see ordering information</i>
Repeatability	see ordering information
Resolution	essentially infinite
Measuring Cable Options	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	. plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Measuring Cable Velocity	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

### **ELECTRICAL**

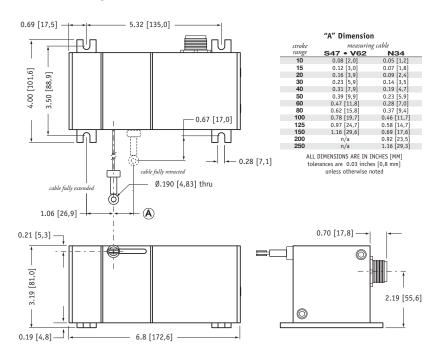
GENERAL

Input Resistance Options500, 1K, 5K, 10K or bridge, see ordering infor	mation
Power Rating, Wattsee ordering infor	mation
Recommended Maximum Input Voltagesee ordering infor	mation
Output Signal Change Over Full Stroke Range94% ±4% of input v	oltage

### **ENVIRONMENTAL**

Ŀ	:nclosure	NEMA 4/6, IP 65/6/
(	Operating Temperature	40° to 200°F (-40° to 90°C)
١	/ibration up to	o 10 G's to 2000 Hz maximum

### Outline Drawing

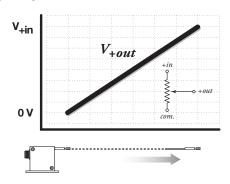




The PT5A potentiometric cable-extension transducer uses a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5A installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5A offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orienta-

# Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

# PT5A • Cable-Extension Transducer: Precision Potentiometric Output

# Ordering Information:

# **Model Number:**

Sample Model Number:

PT5A - 100 - N34 - FR - 500 - M6

R range:

measuring cable:

100 inches

B cable exit:

.034 nylon-coated stainless

front

Output signal:

500 ohm potentiometer

electrical connection:

6-pin plastic connector

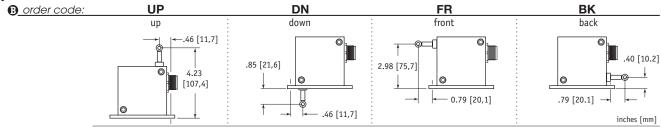
# Full Stroke Range:

<b>®</b> order code:	10	15	20	25	30	40	50	60	80	100	125	150	200	250			
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.			
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%			
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%			
potentiometer cycle life:		2,500,000 cycles 500,000 cycles										250,000 cycles					
cable tension (20%):		41 ounces										21 ounces					
max. cable velocity/acceleration:		300 in./sec • 5 G's												120 in./sec ● 2 G's			

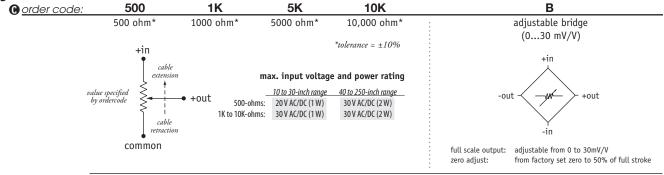
# **Measuring Cable:**

**N34 S47** V62 A order code: .034 nylon-coated stainless steel .047 stainless steel .062 thermoplastic available in all ranges all ranges up to 150 inches all ranges up to 150 inches Ø.190 in. (4,83 mm) thru Ø.190 in. (4,83 mm) thru Ø.190 in. (4,83 mm) thru - 0.047 in. (1,19 mm) dia. 0.034 in. 0.062 in. (0,86 mm) dia. (1,57 mm) dia. 0.170 in. (4,32 mm) - 0.170 in. (4,32 mm) -0.170 in. (4,32 mm)

# Cable Exit:



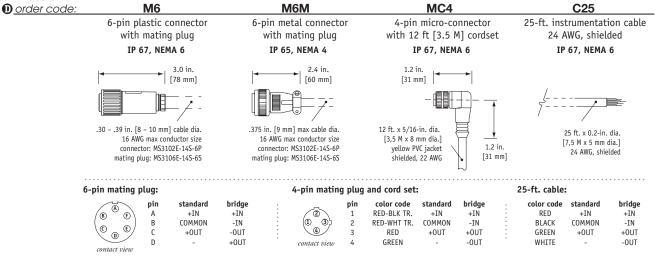
# **Output Signals:**



# PT5A • Cable-Extension Transducer: Precision Potentiometric Output

# Ordering Information (cont.)

# **Electrical Connection:**



# Position and Velocity Output Signals **Ranges: 0-10 to 0-250 inches Industrial Grade • High Cycle Applications**

# Specification Summary:

# Full Stroke Range Options ......0-10 to 0-250 inches Output Signal .......voltage divider (potentiometer) Accuracy ..... ± 0.75% to ±0.18% full stroke, see ordering information Resolution ......essentially infinite Sensor ...... plastic-hybrid precision potentiometer Potentiometer Cycle Life ......see ordering information Power Rating, Watts .......see ordering information Output Signal Change Over Full Stroke Range......94% ±4% of input voltage

### **VELOCITY**

**GENERAL** 

DC voltage
. better than $\pm 0.10\%$ of output at any velocity
±0.10% of reading
on see ordering information
tach generator
none required
—varies slightly with measuring cable
354 mV ±4%
352 mV ±4%
351 mV ±4%
350 ohms ±10%
per second)±3% rms

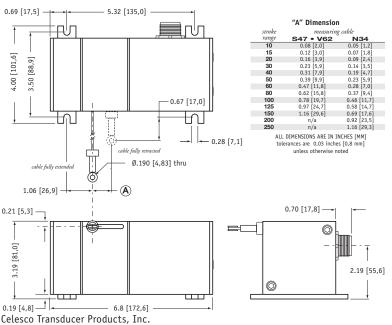
### **GENERAL**

Measuring Cable Options......stainless steel, nylon-coated or thermoplastic Enclosure Material..... hard anodized aluminum

### **ENVIRONMENTAL**

20630 Plummer Street . Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

Operating Temperature ......-40° to 200°F (-40° to 90°C) Vibration...... up to 10 G's to 2000 Hz maximum



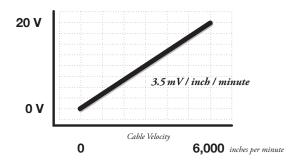
# PT5AV



The PT5AV is a combination position and velocity transducer. A precision plastic-hybrid potentiometer provides accurate position feedback while a self-generating DC tachometer provides a velocity signal that is proportional to the speed of the traveling measuring cable.

Like Celesco's other transducers, the PT5AV installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5AV also has an optional unique thermoplastic measuring cable that has virtually an infinite fatigue life for high-cycle applications.

# Output Signal





# PT5AV • Cable-Extension Transducer: Position and Velocity Output Signals

# Ordering Information:

# **Model Number:**

PT5AV - \_\_\_\_

Sample Model Number:

PT5AV - 100 - N34 - FR - 500 - M6

R range:

**A** measuring cable:

B cable exit: • output signal: • electrical connection:

.034 nylon-coated stainless front

100 inches

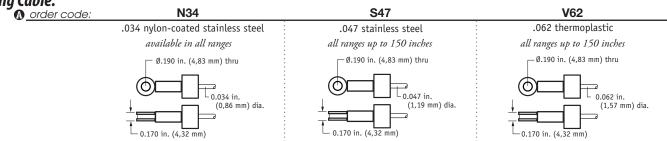
500 ohm potentiometer 6-pin plastic connector

Full Stroke Ranae:

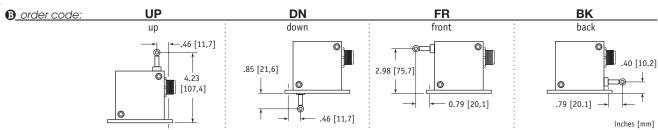
our one manyer																
<b>R</b> <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250		
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.		
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%		
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%		
potentiometer cycle life:		2,500,000 cycles 500,000 cycles										250,000 cycles				
cable tension (20%):		41 ounces											21 o	unces		
. cable velocity/acceleration:		300 in./sec ● 5 G's														

Measuring Cable:

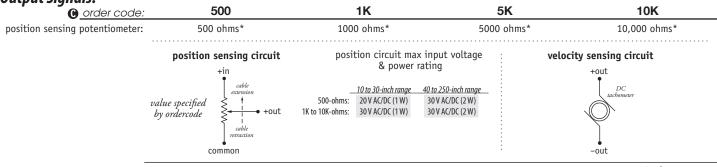
max.



# Cable Exit:



**Output Signals:** 

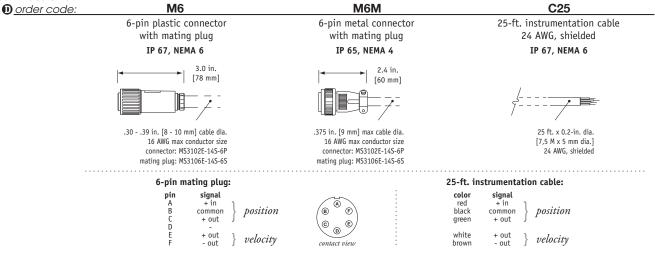


\*-tolerance = ±10%

# PT5AV • Cable-Extension Transducer: Position and Velocity Output Signals

# Ordering Information (cont.)

# **Electrical Connection:**



# **CANbus • SAE J1939**

**Ranges: 0-10 to 0-250 inches** 

# **Industrial Grade • High Cycle Applications**

# PT5CN

# **Specification Summary:**

### **GENERAL**

Full Stroke Ranges	0-10 to 0-250 inches
Electrical Interface	CANbus SAE J1939
Protocol	Proprietary B
Accuracy	$\pm$ 0.25% to $\pm$ 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	. plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

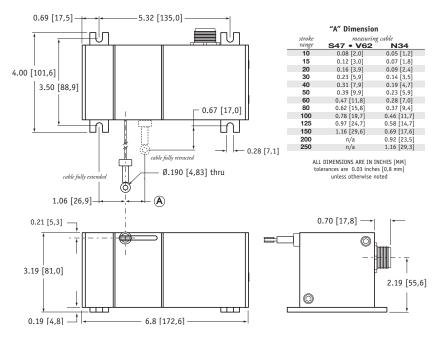
### **ELECTRICAL**

Input Voltage	7 - 18 VDC
Input Current	60 mA max.
Baud Rate	125K, 250K, or 500K via DIP switches
Update Rate	10 ms. (20 ms. available—contact factory)

### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4/6, IP 65/67
Operating Temperature	40° to 185°F (-40° to 85°C)
Vibrationup 1	to 10 G's to 2000 Hz maximum

### Outline Drawing

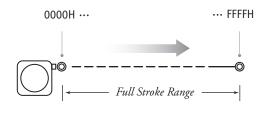




The PT5CN cable extension position transducer communicates linear position via the CANbus SAE J1939 interface providing a precision position feedback to your PLC. The PT5DN is offered in full stroke ranges up to 250 inches and a thermoplastic measuring cable for high cycle and rugged applications.

Because the PT5CN uses a potentiometer as it's sensing element, the position signal is "absolute" and does not have to be reset to a "home" position upon startup.

Output Signal



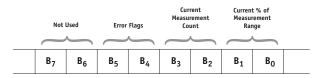
<u>celesco</u>

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

### I/O Format: **Data Frame** 29 bits 6 bits 0-8 bytes 1 bit l bit 15 bits 1 bit 1 bit

repetition = 8 msec.

### **Data Field**



 $B_0$  = LSB current % of measurement range byte **B**<sub>1</sub> = MSB current % of measurement range byte  $B_4 - B_5 = \text{error flags}$ 

B<sub>2</sub> = LSB current measurement count byte MSB current measurement count byte **B**<sub>6</sub> - **B**<sub>7</sub> = not used

### Identifier

	Message Priority Future Use			e Priority Future Use J1939 Reference Proprietary B						Data Field Type*							Not Used Node ID**												
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			(	)			F	=			ı	F				5			3	3			3	3			F	=	

\*Sensor field data can be factory set to customer specific value. \*\*Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

### Setting the Address (Node ID) and Baud Rate

### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 = 2^0$  and ending with switch number  $6 (= 2^5)$ .

### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

address setting:

(20)	$(2^1)$	$(2^2)$	$(2^3)$	$(2^4)$	$(2^5)$	(decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
1	1	1	1	1	1	63

DIP-1 DIP-2 DIP-3 DIP-4 DIP-5 DIP-6 address

	DIP-7	DIP-8	baud rate
(	0	0	125k
{	1	0	250k
	0	1	500k
	1	1	125k
	{	0 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	\[ \begin{pmatrix} \textbf{DIP-7} & \textbf{DIP-8} \\ 0 & 0 & \\ 1 & 0 & \\ 0 & 1 & \\ 1 & 1 & 1 \end{pmatrix} \]



### **Current % of Measurement Range**

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at 0x0000 at the beginning of the stroke and ends at 0x03E8.

Example:	Hex	Decimal	Percent
	0000	0000	0.0%
	0001	0001	0.1%
	0002	0002	0.2%
		•••	
	03E8	1000	100.0%

### **Current Measurement Count**

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies bytes  $B_0$  and  $\boldsymbol{B_1}$  of the data field.  $\boldsymbol{B_0}$  is the LSB (least significant byte) and  ${\bf B_1}$  is the MSB (most significant byte).

The CMC starts at 0x0000 with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at OxFFFF. This holds true for all ranges.

### Error Flags

0x55 (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

OxAA (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

# Converting CMC to Inches

If required, the CMC can easily be converted a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

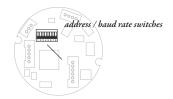
$$\left(\begin{array}{c} \text{CMC} \\ \hline 65.535 \end{array}\right)$$
 X FSR

### Example:

If the full stroke range is 30 inches and the current position is 0x0FF2 (4082 Decimal) then,

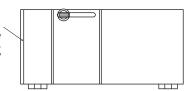
$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

### **CANBus Controller Board and DIP Switch Location**





removing spring-side end cover could cause spring to become unseated and permanently damaged.





internal dip switches & controller board

to gain access to the controller board, remove four Allen-Head Screws and remove end cover

# Ordering Information:

# Model Number:

Sample Model Number:

PT5CN - 50 - S47 - FR - J - 500 - 32 - SC5

- R range: measuring cable:
- ŏ measuring cable exit: interface:
- 0 baud rate:
- node ID: electrical connection:

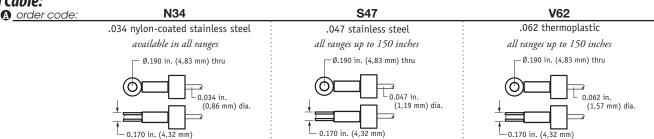
50 inches .047 stainless steel CANbus SAE J1939

500 k bits/sec. 32 decimal 5-meter cordset with straight plug

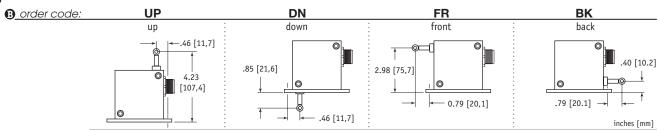
Full Stroke Range:

<b>®</b> <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,500,000 cycles			500,000 cycles						250,000 cycles			
cable tension (20%):	41 ounces									21 o	unces			
max. cable velocity/acceleration:	300 in./sec ● 5 G's											120 in./s	ec • 2 G's	

**Measuring Cable:** 



# Cable Exit:



# **Baud Rate:**

<b>D</b> order code:	125	250	500
	125 kbaud	250 kbaud	500 kbaud

# **Node ID:**

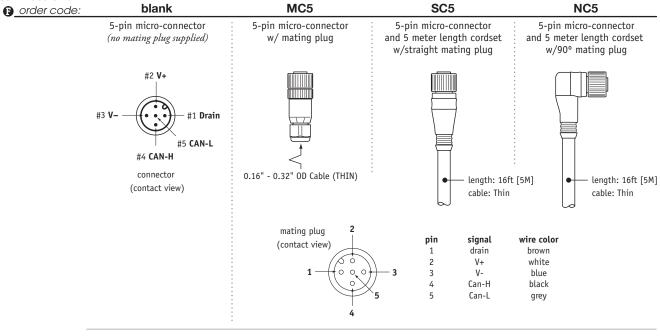
0 2 62 63 **B** order code:

select address (0 - 63 Decimal)

# celesco

# Ordering Information (cont.)

# **Electrical Connection:**



version: 4.0 last updated: April 16, 2008

# 0...5, 0...10, -5...+5, -10...+10 VDC Output Options Ranges: 0-10 to 0-250 inches **Industrial Grade • High Cycle Applications**

# PT5DC

CE

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-10 to 0-250 inches
Output Signal Options	05, 010, -5+5, -10+10 VDC
Accuracy	to ±0.18% full stroke <i>see ordering information</i>
Repeatability	see ordering information
Resolution	essentially infinite
Measuring Cable Options	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Measuring Cable Velocity	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

### **ELECTRICAL**

CENEDAL

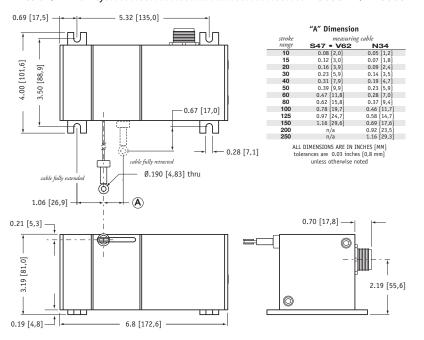
Input	. 14.5-40 VDC (10.5-40 VDC for 05 and -5+5 volt output)
Input Current	10 mA maximum
Output Impedence	1000 ohms
Maximum Load	5000 ohms
Zero and Span Adjustme	entsee ordering information

### **ENVIRONMENTAL**

Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

En	nission/Imm	nunity	 	 	EN50081-2	/ EN50082-2

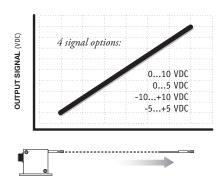




The PT5DC cable-extension transducer uses a unique thermoplastic cable that has virtually an infinite fatique life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5DC installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5DC offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orienta-

# Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# PT5DC • Cable-Extension Transducer: 0...10 • −10...+10 VDC Output Signal Options

# Ordering Information:

# Model Number:

PT5DC - \_\_\_\_\_ - \_\_\_ - \_\_\_ - \_\_\_ - \_\_\_ - \_\_\_ 0

Sample Model Number:

• electrical connection:

PT5DC - 100 - N34 - FR - Z10 - M6

R range: 100 inchesM measuring cable: .034 nylon-coated stainles:

B cable exit: front

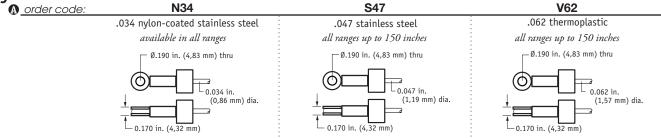
G output signal: 0...10 vdc

6-pin plastic connector

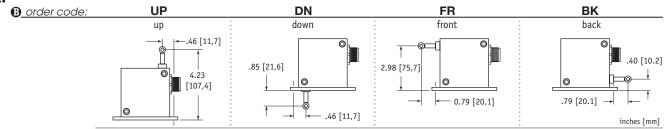
# Full Stroke Range:

® order code:	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:	2,500,000 cycles				500,000 cycles						250,000 cycles			
cable tension (20%):		41 ounces									21 o	unces		
max. cable velocity/acceleration:	300 in./sec ● 5 G's										120 in./s	ec • 2 G's		

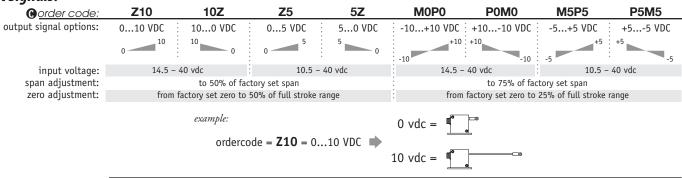
# **Measuring Cable:**



# Cable Exit:



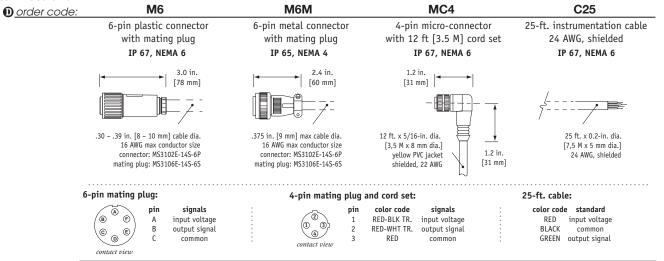
# **Output Signals:**



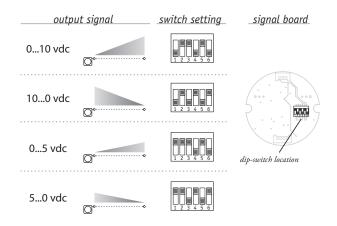
# PT5DC • Cable-Extension Transducer: 0...10 • −10...+10 VDC Output Signal Options

# Ordering Information (cont.)

# **Electrical Connection:**

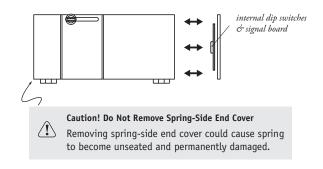


# Output Signal Selection (does not apply to -5...+5 & -10...+10 vdc options)



The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.

To gain access to the signal board, remove four Allen-Head Screws and remove end cover bracket.



version: 4.0 last updated: May 28, 2008

# **DeviceNET®**

Ranges: 0-10 to 0-250 inches

**Industrial Grade** 

# PT5DN

# Specification Summary:

### **GENERAL**

Full Stroke Ranges	0-10 to 0-250 inches
Electrical Interface	CANbus ISO 11898
Protocol	DeviceNET version 2.0
Accuracy	$\dots \pm 0.25\%$ to $\pm 0.10\%$ full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	. plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

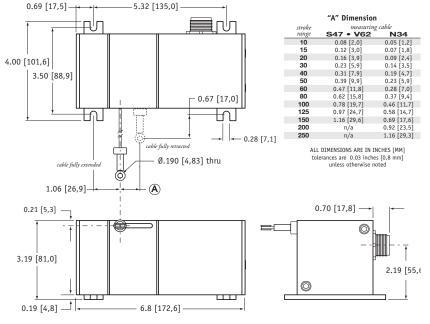
### **ELECTRICAL**

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	063 set via DIP switches – default setting: 63
Baud Rate	125K, 250K or 500K set via DIP switches
	.available @ http://www.celeso.com/download

### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4/6, IP 67
Operating Temperature	40° to 185°F (-40° to 85°C)
Vibration	. up to 10 G's to 2000 Hz maximum

### Outline Drawing

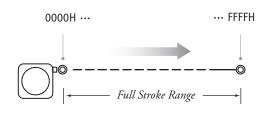




The PT5DN, using a high cycle plastic-hybrid potentiometer, communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 250".

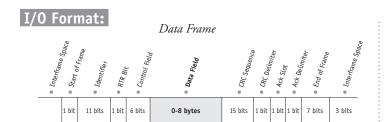
As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT5DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

Output Signal



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### Data Field Full Stroke Not Used Not Used Range\* Count\* $B_6$ $B_1$ $\mathbf{B}_{\mathbf{0}}$ $B_3$ $B_2$ **B**<sub>7</sub> $B_5$ B<sub>4</sub> $B_0$ = LSB current measurement byte **B**<sub>2</sub> = LSB full stroke range byte $B_4 - B_7 = \text{not used}$ **B**<sub>1</sub> = MSB current measurement byte **B**<sub>3</sub> = MSB full stroke range byte

### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes ( $B_2$  and  $B_3$ ) of the data field.

B2 is the LSB (least significant byte) and B3 is the MSB (most significant byte).

This value is expressed in inches.

### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

### Example:

If the full stroke range is 30 inches and the current position is OFF2 Hex (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

### Address Setting (Node ID), Baud Rate and Bus Termination Settings

### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number 1 (=  $2^0$ ) and ending with switch number 6 (=  $2^5$ ).

<b>DIP-1</b> (2 <sup>0</sup> )	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••		•••	•••	•••	•••
1	1	1	1	1	1	63

### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

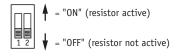
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate			
0	0	125k			
1	0	250k			
0	1	500k			
1	1	125k			

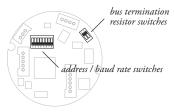
### **Bus Termination**

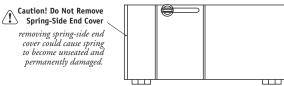
The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



### DeviceNET Controller Board and DIP Switch Location







### internal dip switches & controller board

to gain access to the controller board, remove four Allen-Head Screws and remove end cover bracket.

# Ordering Information:

# Model Number:



Sample Model Number:

PT5DN - 50 - S47 - FR - 500 - TR - SC5

R range: measuring cable: B measuring cable exit: 50 inches .047 stainless steel

**6** baud rate:

front 500 k bits/sec.

**①** terminating resistor: **B** electrical connection: 5-meter cordset with straight plug

Full Stroke Range:

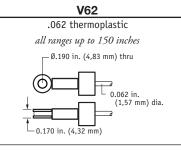
<b>®</b> <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,500,000 cycles		cles			500,000 cycles				250,000 cycles			
cable tension (20%):		41 ounces									21 o	unces		
max. cable velocity/acceleration:		300 in./sec ● 5 G's			i's				120 in./sec • 2 G's					

Measuring Cable:

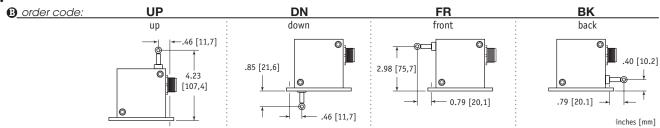
.034 nylon-coated stainless steel available in all ranges Ø.190 in. (4,83 mm) thru 0.034 in (0,86 mm) dia.

**N34** 

**S47** .047 stainless steel all ranges up to 150 inches Ø.190 in. (4,83 mm) thru 0.047 in. (1,19 mm) dia. 0.170 in. (4,32 mm)



# Cable Exit:



# **Baud Rate:**

@ order code: 125 250 500 125 kbaud 250 kbaud 500 kbaud

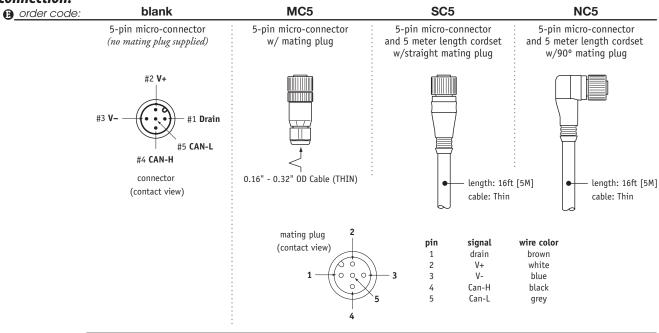
# **Terminating Resistor:**

NR n order code. TR

terminating resistor no terminating resistor

# Ordering Information (cont.)

# **Electrical Connection:**



# **Incremental Encoder Output** Ranges: 0-50 to 0-250 inches **Industrial Grade • High Cycle Applications**

# PT5E

CE

# **Specification Summary:**

G	E	N	E	R	A	L

Full Stroke Range Options	0-50 to 0-250 inches
Output Signal Options	incremental encoder (quadrature)
Accuracy	see ordering information
Repeatability	see ordering information
Resolution	10 to 250 pulses per inch
Measuring Cable Options	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	optical encoder
Maximum Measuring Cable Velocity	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

### **ELECTRICAL**

Input Voltage ......see ordering information Input Current.....see ordering information

### **ENVIRONMENTAL**

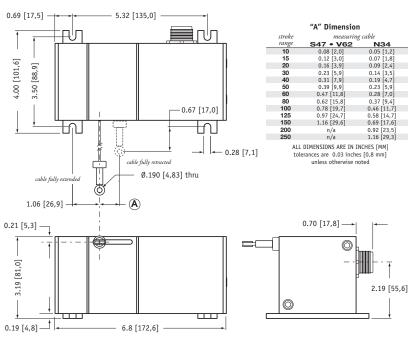
Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	0° to 160°F (-17° to 71°C)
Vibration	o 10 G's to 2000 Hz maximum



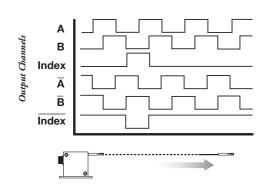
The PT5E encoder-based cable-extension transducer offers a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5E installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5E offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orienta-

# Outline Drawing



Output Signal



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# PT5E • Cable-Extension Transducer: Incremental Encoder Output

# Ordering Information:

# Model Number:

Sample Model Number:

PT5E - 100 - N34 - FR - 100 - AB-TTL - M

R range: measuring cable: 100 inches .034 nylon-coated stainless

front

B cable exit: resolution:

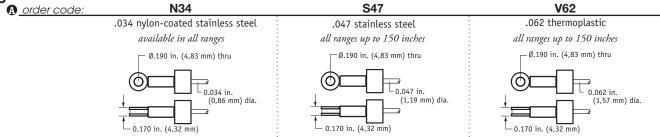
output signal:electrical connection:

100±2 pulses per inch TTL/CMOS compatible driver 6-pin plastic connector

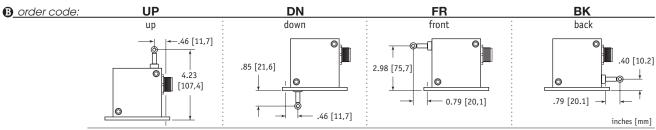
Full Stroke Range:

(R) <u>order code:</u>	50	100	150	200	250	1250	2500	3750	5000	6250
full stroke range, min:	50 in.	100 in.	150 in.	200 in.	250 in.	1250 mm	2500 mm	3750 mm	5000 mm	6250 mm
♠ accuracy (± % of f.s.):	.1	.07	.06	.05	.04	.1	.07	.06	.05	.04
repeatability (± % of f.s.):	.02	.01	.01	.01	.01	.02	.01	.01	.01	.01
cable tension (±20%):		41 ounces		21 o	unces		11,4 N		5,8	N
max. cable velocity • acceleration:	30	0 in./sec • 5	G's	120 in./s	ec • 2 G's	8	M/sec • 5 G	i's	3 M/sec	• 2 G's

**Measuring Cable:** 



# Cable Exit:



# **Resolution:**

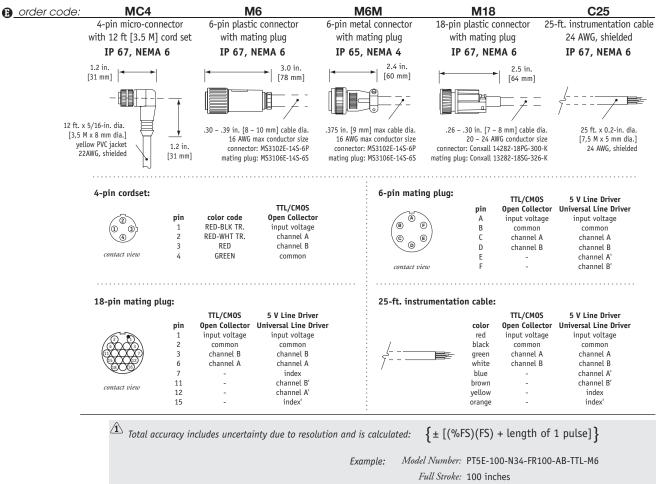
<b>©</b> order code:	10	100	200	250
resolution for <b>english</b> ranges:	10 ±0.2 pulses per inch	100 ±2 pulses per inch	200 ±4 pulses per inch	250 ±5 pulses per inch
	_ , ,	_ , ,	- 1	- 1 1
	_	-	40	40.5
<b>@</b> _order_code:_	.5	5	10	12.5

# Ordering Information (cont.)

# **Output Signals:**

<b>D</b> order code:	AB-TTL	AB-OC	ABC-LD	ABC-UD	ABZC-UD
output driver:	TTL/CMOS compatible	open collector	5-volt line driver	universal line driver (no index)	universal line driver (with index)
input voltage:	4.513.2 VDC	10.826.4 VDC	5 VDC	530 VDC	530 VDC
max. source/sink current:	20 mA sink	20 mA sink	20 mA sink	20 mA source/sink	20 mA source/sink
max. input current:	80 mA	80 mA	150 mA	100 mA, no load	100 mA, no load
	4.5-13.2 VDC V+  A  A  B  Com.	10.8-26.4 VDC V+ A B com.	5 VDC V+ A A B B index index com.	5-30 VDC 0V+ 0com. 0A A A B B B Output stage (1 of 4)	530 VDC  V+  com.  A  A  B  B  output stage (1 of 6)  index

# **Electrical Connection:**



version: 5.0 last updated: December 26, 2007

Accuracy:  $[.07\% (100 \text{ in.}) + 1/100 \text{ in.}] = \pm .08 \text{ inches}$ 

# 0/4...20 mA Output

Ranges: 0-10 to 0-250 inches

# **Industrial Grade**

# PT5MA

CE

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-10 to 0-250 inches
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	±0.18% full stroke <i>see ordering information</i>
Repeatability	see ordering information
Resolution	essentially infinite
Measuring Cable Options	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	
Potentiometer Cycle Life	
Maximum Measuring Cable Velocity	
Maximum Retraction Acceleration	
Weight	5 lbs. max.

### **ELECTRICAL**

CENEDAL

Input Voltage	see ordering information
Maximum Loop Resistance (Load)	(loop supply voltage – 8)/0.020
Circuit Protection	38 mA max.
Impedance	
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span

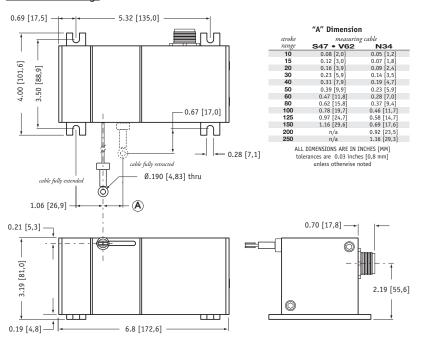
### **ENVIRONMENTAL**

Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

### **EMC COMPLIANCE PER DIRECTIVE 89/336/EEC**

Emission / Immunity..... EN50081-2 / EN50082-2

### Outline Drawing

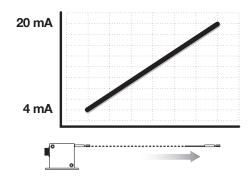




The PT5MA potentiometric cable-extension transducer uses a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5MA installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5MA offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orienta-

# Output Signal



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celesco

# PT5MA • Cable-Extension Transducer: 0/4...20 mA Output Signal

# Ordering Information:

# Model Number:

Sample Model Number:

### PT5MA - 100 - N34 - FR - 420E - M6

**A** measuring cable:

100 inches

B cable exit:

.034 nylon-coated stainless

front

• output signal: 4...20 mA

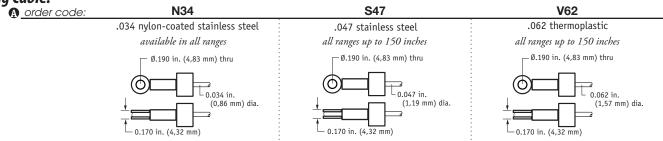
• electrical connection: 6-pin plastic connector

# Full Stroke Range:

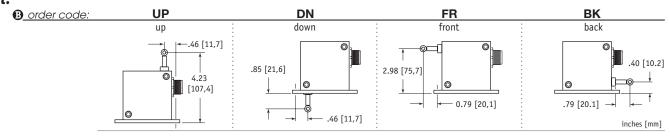
<b>®</b> <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,500,000 cycles						500,00	0 cycles			250	,000 cyc	les
cable tension (20%):		41 ounces									21 o	unces		
ax. cable velocity/acceleration:	300 in./sec • 5 G's									120 in./se	ec • 2 G's			

**Measuring Cable:** 

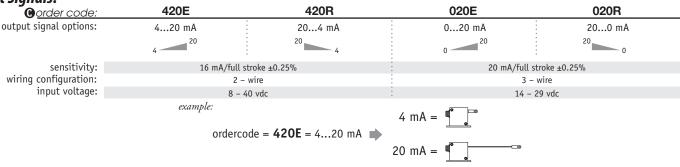
max



# Cable Exit:



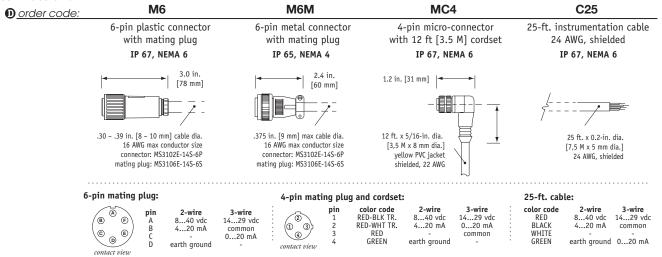
**Output Signals:** 



# PT5MA • Cable-Extension Transducer: 0/4...20 mA Output Signal

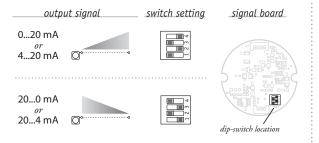
# Ordering Information (cont.)

# **Electrical Connection:**



# Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.



Allen-Head Screws and remove end cover bracket. internal dip switches & signal board

To gain access to the signal board, remove four

Caution! Do Not Remove Spring-Side End Cover Removing spring-side end cover could cause spring to become unseated and permanently damaged.

version: 6.0 last updated: May 12, 2010

# **RS232 Data Communication**

# **Ranges: 0-10 to 0-250 inches**

# **Industrial Grade**

# PT5232

# **Specification Summary:**

G	Ŀ١	ΝE	K	۱ı
г.	.11	C+		١.,

Full Stroke Ranges	0-2 to 0-50 inches
Electrical Interface	RS232
Format	Hex
Accuracy	± 0.75 to 0.18% full stroke
Repeatability	see ordering information
Resolution	± 0.003% full stroke
Measuring Cable	thermoplastic or stainless steel
Enclosure Material	hard-anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Cable Velocity • Acceleration	see ordering information
Weight	5 lbs., max.

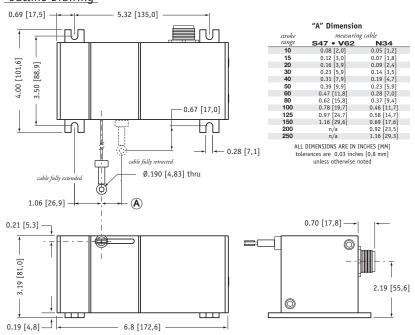
### **ELECTRICAL**

Input Voltage	922 VDC
Input Current	40 mA
Baud Rate	9600 (selectable to 38.4K)
Update Rate	32msec

### **ENVIRONMENTAL**

Environmental Suitability	NEMA 6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration up to	o 10 G's to 2000 Hz maximum

### Outline Drawing





The PT5232, delivers position feedback via RS232 serial communication to your data acquisition or controller system. The PT5232 sends a raw 16-bit position count from 0000 to FFFF (hex). Additionally this device can be set to continuously send data or send data only when polled.

As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

# Output Signal

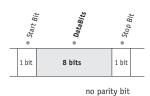


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# I/O Format:

# **Data Format**



### **Data Frame**

### 6 byte Hex string:

STX	CMD	B <sub>0</sub>	B <sub>1</sub>	B <sub>2</sub>	ETX	
<b>STX</b> = 0x02	CMD = Con	nmand Code*	B <sub>0</sub> - B <sub>2</sub> =	- Data Field*	<b>ETX</b> = 0x03	

\* -see below

**Important!** All communications to/from the transducer are in **HEX!** 

### **User Commands:**

		User Cor	mmand		Sensor Response					
Description	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>		
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version <sup>(4)</sup>	date <sup>(5)</sup>	date <sup>(5)</sup>		
Get Serial Number	0x15	0x00	0x00	0x00	0x15	se	erial number <sup>(</sup>	(3)		
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00		
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00		
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status <sup>(2)</sup>		

### (1)CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the MSB (most significant byte) and B<sub>1</sub> is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

### (2)Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows: 0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

### (3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

### (4) Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

### (5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 -12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

### **Baud Rate**

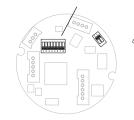
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	9600
1	0	19200
0	1	38400
1	1	9600

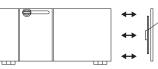


### RS232 Controller Board and DIP Switch Location

### baud rate switches







# Ordering Information:

# Model Number:

Sample Model Number:

# PT5232 - 50 - N34 - UP - M6

R range: 50 inches

measuring cable: .034 nylon-coated stainless

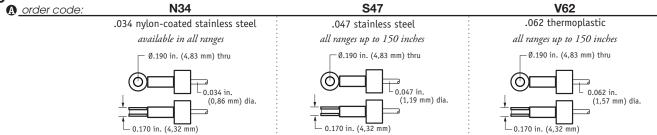
B measuring cable exit: up (top exit)

electrical connection: 6-pin plastic connector

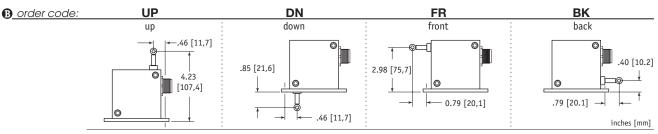
# Full Stroke Ranae:

<b>®</b> <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,500,000 cycles						500,00	0 cycles			250	,000 cyc	les
cable tension (20%):		41 ounces								21 o	unces			
max. cable velocity/acceleration:		300 in./sec ● 5 G's										120 in./s	ec • 2 G's	

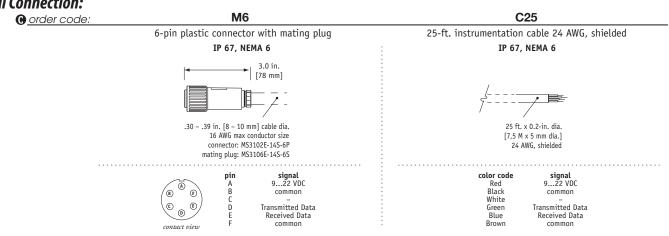
# **Measuring Cable:**



# Cable Exit:



# **Electrical Connection:**



version: 3.0 last updated: July 10, 2008

# Mates To Virtually Any Encoder Ranges: 0-50 to 0-250 inches Available With or Without Encoder

# PT5600

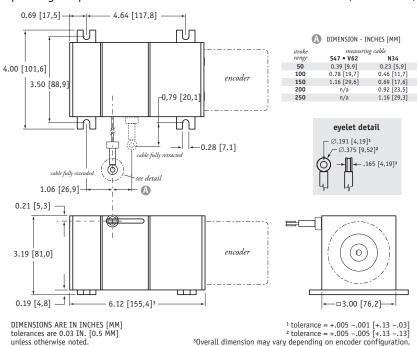
# **Specification Summary:**

### **GENERAL**

Full Stroke Range Options	0-50 to 0-250 inches
Motion Conversion Ratio	. 8 inches per turn, see ordering information
Accuracy the lesser of 0.02% fu	all stroke or 0.04% of measurement range
Measuring Cable Options	stainless steel or thermoplastic
Module Material	hard anodized aluminum
Maximum Allowable Rotational Sensor To	orque 1.0 in-lbs.
Weight	5 lbs. max.

### **ENVIRONMENTAL**

Operating Temperature ......-40° to 200°F (-40° to 90°C)





Our unique linear-to-rotational, industrial-grade string encoder module mates to virtually any encoder, giving you a cost-effective linear position measurement solution that precisely fits your requirements. The PT5600 takes just minutes to install, fits easily into tight areas, does not require perfectly parallel alignment, and provides reliable and precise position measurements without needing periodic adjustments.

For any high resolution or absolute encoder requirement, the PT5600 delivers the ultimate in flexibility. To order, simply select the measurement range and encoder mounting style—it's that easy! We even supply all the necessary encoder mounting tools and attaching hardware. If you can't find your encoder mounting style or you want us to provide the encoder, please give us a call.

# Ordering Information:

# Model Number:



Sample Model Number:

PT5600 - 100 - N34 - FR - F01

R range: 100 inches

measuring cable: .034 nylon-coated stainless
 cable exit: front

rotational sensor mounting style: F01 (2.5-in. sq. flange)

» Trying to reorder but can't find your existing model number? Please contact factory for help.

# Full Stroke Range:

® order code:	50	100	150	200	250	
full stroke range, min:	50 in.	100 in.	150 in.	200 in.	250 in.	
cable tension (±20%):	41 ounces	41 ounces	41 ounces	21 ounces	21 ounces	

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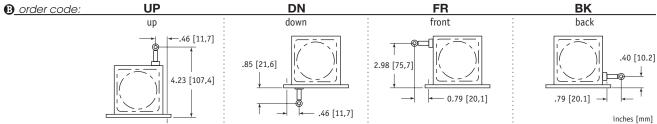
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

# PT5600 • Cable Reel Mates To Virtually Any Encoder

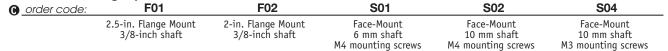
# **Measuring Cable:**

N34 **S47** V62 A order code: .034 nylon-coated stainless steel .062 thermoplastic .047 stainless steel measuring cable: all ranges all ranges up to 150 inches all ranges up to 150 inches available stroke ranges: conversion ratio:  $1 \text{ turn} = 8.002 \pm 0.022 \text{ inches}$  $1 \text{ turn} = 8.042 \pm 0.022 \text{ inches}$  $1 \text{ turn} = 8.077 \pm 0.022 \text{ inches}$ 

# Cable Exit:

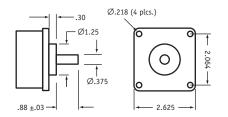


# **Rotational Sensor Mounting Style:**



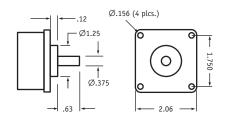
Note: If you don't see your encoder style, please contact factory. All encoder types supported.

# F01 - 2½-inch Sq. Flange Mount (3/8-inch shaft)



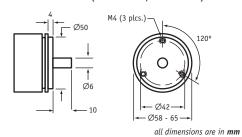
all dimensions are in inches

### FO2 - 2-inch Sq. Flange Mount (3/8-inch shaft)

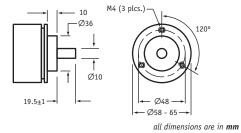


all dimensions are in inches

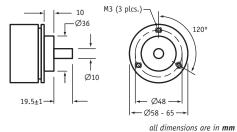
### **S01** - Face-Mount (6mm shaft/M4 screws)



S02 - Face-Mount (10mm shaft/M4 screws)



### **S04** - Face-Mount (10mm shaft/M3 screws)



version: 4.2 last updated: September 16, 2008



**CANbus • SAE J1939** 

Ranges: 0-2 to 0-60 inches

**Industrial Grade** 

# **Specification Summary:**

### **GENERAL**

Full Stroke Ranges	0-2 to 0-60 inches
Electrical Interface	CANbus SAE J1939
Protocol	Proprietary B
Accuracy	$\dots$ ± 0.25% to ± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable stainle	ess steel, nylon-coated or thermoplastic
Enclosure Materialpow	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	re

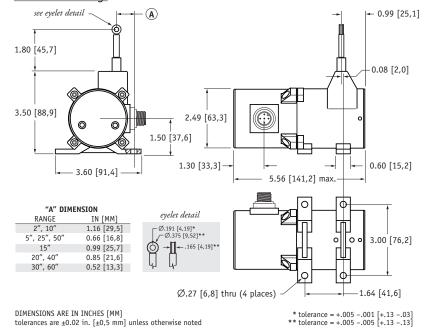
### **ELECTRICAL**

Input Voltage	7 - 18 VDC
Input Current	60 mA max.
Baud Rate	125K, 250K, or 500K via DIP switches
Update Rate	10 ms. (20 ms. available—contact factory)

### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	40° to 185°F (-40° to 85°C)
Vibration u	ip to 10 G's to 2000 Hz maximum

### Outline Drawing



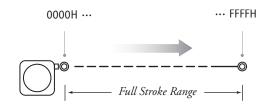
# PT8CN



The PT8CN, using a high cycle plastic-hybrid potentiometer, communicates to your PLC via the CANbus SAE J1939 interface. Suitable for factory and harsh environment applications requiring linear position feedback in ranges up to 60".

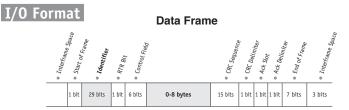
As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT8CN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

# Output Signal



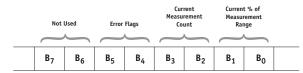
celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311



repetition = 8 msec

### Data Field



 $B_0$  = LSB current % of measurement range byte  $B_1$  = MSB current % of measurement range byte  $B_4$  -  $B_5$  = error flags

 $B_2$  = LSB current measurement count byte  $B_3$  = MSB current measurement count byte  $B_6$  -  $B_7$  = not used

### Identifier

	Mess	age Pr	ority	Fut U:	ure se		<b>J1939 Reference</b> Proprietary B			Data Field Type*					Not Used Node ID**														
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			(	)				=			1	F				5			3	3			3	3				=	

\*Sensor field data can be factory set to customer specific value. \*\*Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

### Setting the Address (Node ID) and Baud Rate

### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $\mathbf{1}$  (=  $2^0$ ) and ending with switch number  $\mathbf{6}$  (=  $2^5$ ).

### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

address setting:

| DIP-7 DIP-8 baud rate | 0 | 0 | 125k | | 1 | 0 | 250k | | 0 | 1 | 500k | |

1

DIP-3  $(2^{0})$  $(2^1)$  $(2^{2})$  $(2^3)$ (24) $(2^5)$ (decimal) 0 0 0 0 0 0 0 0 0 0 2 1

125k

	4	
	•	= "0"
	i	
12345678	*	= "1"
	'	

baud rate settin

# Current % of Measurement Range

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at **0x0000** at the beginning of the stroke and ends at **0x03E8**.

Example:	Hex	Decimal	Percent
	0000	0000	0.0%
	0001	0001	0.1%
	0002	0002	0.2%
	•••		
	03E8	1000	100.0%

### **Current Measurement Count**

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies bytes  ${f B}_0$  and  ${f B}_1$  of the data field.  ${f B}_0$  is the LSB (least significant byte) and  ${f B}_1$  is the MSB (most significant byte).

The **CMC** starts at **0x0000** with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at **0xFFFF**. This holds true for all ranges.

### Error Flags

**0x55** (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

**OxAA** (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

### Converting CMC to Inches

1

If required, the CMC can easily be converted a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

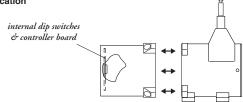
### Example:

If the full stroke range is **30 inches** and the current position is **0x0FF2** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

### **CANBus Controller Board and DIP Switch Location**





to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.

# Ordering Information:

# Model Number:

Sample Model Number:

PT8CN - 50 - AL - N34 - T1 - CG - J - 500 - 32 - SC

50 inches

aluminum .034 nylon-coated stainless

standard

ange:

standard CANbus SAE J1939

500 k bits/sec.

32 decimal 5-meter cordset with straight plug

# Full Stroke Ranae:

<b>®</b> order code:	2	5	10	15	20	25	30	40	50	60
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.15%	0.15%	0.15%	0.10%	0.10%	0.10%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

\*-1 cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Enclosure Material:**

SS 316 A order code:

powder-painted aluminum 303 stainless steel 316 stainless steel

# **Measuring Cable:**

N34 **S47** V62 B order code: Ø.062-inch thermoplastic Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel available in all ranges all ranges up to 30 inches only 5, 15, 20, 25, 30-inch ranges only

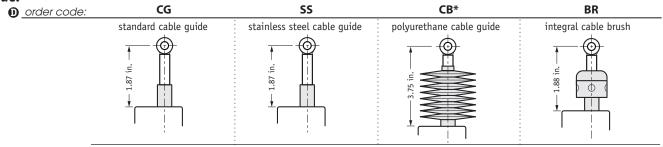
# **Measuring Cable Tension:**

**T1 T2 T3** @ order code: standard tension medium tension high tension 2, 10-inch: 39 oz. 116 oz. 65 oz. full stroke range 15-inch: 26 oz. 43 oz. 77 oz. cable tension 20, 40-inch: 20 oz. 33 oz. 60 oz. specifications 5, 25, 50-inch: 16 oz. 26 oz. 47 oz. 30, 60-inch: 13 oz. 22 oz. 40 oz.

tension tolerance: + 30%

	maximum acceleration	maximum acceleration	maximum acceleration
aluminum enclosure:	15 G	25 G	40 G
stainless steel enclosure:	6 G	12 G	18 G

# Cable Guide:



\*note: all ranges up to 25 inches only

# Ordering Information (cont.)

# **Baud Rate:**

 F order code:
 125
 250
 500

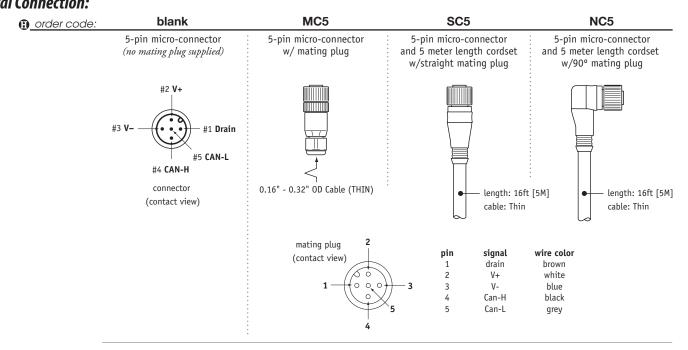
 125 kbaud
 250 kbaud
 500 kbaud

# Node ID:

 Gorder code:
 0
 1
 2
 ...
 62
 63

select address (0 - 63 Decimal)

# **Electrical Connection:**



version: 7.0 last updated: April 29, 2009

# **DeviceNET®**

Ranges: 0-2 to 0-60 inches

**Industrial Grade** 

# **Specification Summary:**

### **GENERAL**

Full Stroke Ranges	0-2 to 0-60 inches
Electrical Interface	CANbus ISO 11898
Protocol	DeviceNET version 2.0
Accuracy	$\dots$ ± 0.25% to ± 0.10% full stroke
Repeatability	$\dots \pm 0.02\%$ full stroke
Resolution	± 0.003% full stroke
Measuring Cable stainle	ess steel, nylon-coated or thermoplastic
Enclosure Materialpowe	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	re

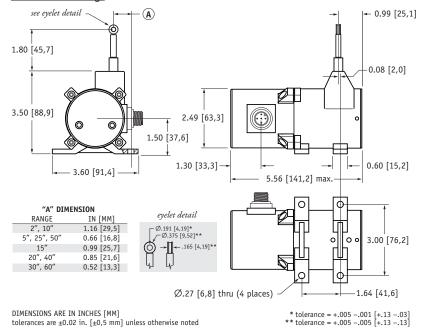
### **ELECTRICAL**

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	063 set via DIP switches — default setting: 63
Baud Rate	125K, 250K or 500K set via DIP switches
EDS File	.available @ http://www.celeso.com/download

### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	40° to 185°F (-40° to 85°C)
Vibration	up to 10 G's to 2000 Hz maximum

### Outline Drawing



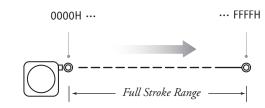
# PT8DN



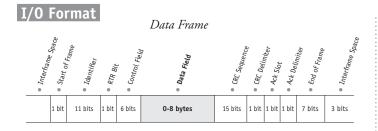
The PT8DN, using a high cycle plastic-hybrid potentiometer, communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 60".

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT8DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

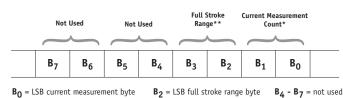
# Output Signal



celesco



# Data Field



 $\mathbf{B_1} = \mathsf{MSB}$  current measurement byte

 $\mathbf{B}_{\mathbf{3}}^{-}$  = MSB full stroke range byte

### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes  $(B_0 \text{ and } B_1)$  of the data field.  $B_0$  is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B2 and B3) of the data field.

B2 is the LSB (least significant byte) and B3 is the MSB (most significant byte).

This value is expressed in inches.

### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

Example:

If the full stroke range is 30 inches and the current position is OFF2 Hex (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

### Address Setting (Node ID), Baud Rate and Bus Termination Settings

### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $\mathbf{1}$  (=  $2^0$ ) and ending with switch number  $\mathbf{6}$  (=  $2^5$ ).

<b>DIP-1</b> (20)	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••	•••	•••	•••	•••
1	1	1	1	1	1	63



### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

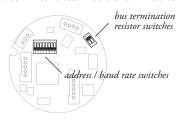
DIP-7	DIP-8	baud rate					
0	0	125k					
1	0	250k					
0	1	500k					
1	1	125k					
= "0"   = "1"							

### **Bus Termination**

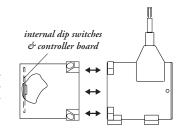
The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.

### **DeviceNET Controller Board and DIP Switch Location**

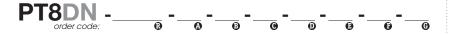


to gain access to the controller board, remove four Allen-Head Screws and remove rear cover



# Ordering Information:

#### Model Number:



#### Sample Model Number:

PT8DN - 50 - AL - N34 - T1 - CG - 500 - TR - SC

range:

50 inches

enclosure **(A) (B) (C)** measuring cable:

.034 nylon-coated stainless

measuring cable tension:

standard

ŏ cable guide: standard 500 k bits/sec.

baud rate:
terminating resistor:
electrical connection:

5-meter cordset with straight plug

Full Stroke Ranae:

R order code:	2	5	10	15	20	25	30	40	50	60
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.15%	0.15%	0.15%	0.10%	0.10%	0.10%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

<sup>\*-1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Enclosure Material:**

A order code: SS 316

powder-painted aluminum 303 stainless steel 316 stainless steel

# **Measuring Cable:**

**B** <u>order</u> code: **N34 S47** V62 Ø.062-inch thermoplastic Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel available in all ranges all ranges up to 30 inches only 5, 15, 20, 25, 30-inch ranges only

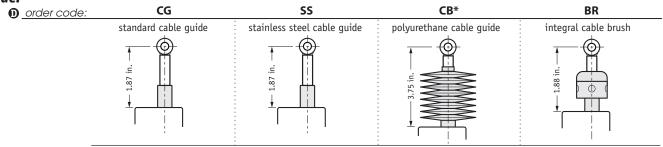
# **Measuring Cable Tension:**

**T1 T2 T3** order code: standard tension medium tension high tension 2, 10-inch: 39 oz. 65 oz. 116 oz. 15-inch: 26 oz. 43 oz. 77 oz. full stroke range cable tension 20, 40-inch: 20 oz. 33 oz. 60 oz. specifications 5, 25, 50-inch: 26 oz. 47 oz. 16 oz. 30, 60-inch: 13 oz. 22 oz. 40 oz.

tension tolerance: ± 30%

	maximum acceleration	maximum acceleration	maximum acceleration
aluminum enclosure:	15 G	25 G	40 G
stainless steel enclosure:	6 G	12 G	18 G

# Cable Guide:



\*note: all ranges up to 25 inches only

# PT8DN • Cable-Extension Transducer: DeviceNET®

# Ordering Information (cont.)

# **Baud Rate:**

© order code: 125 250 500 125 kbaud 250 kbaud 500 kbaud

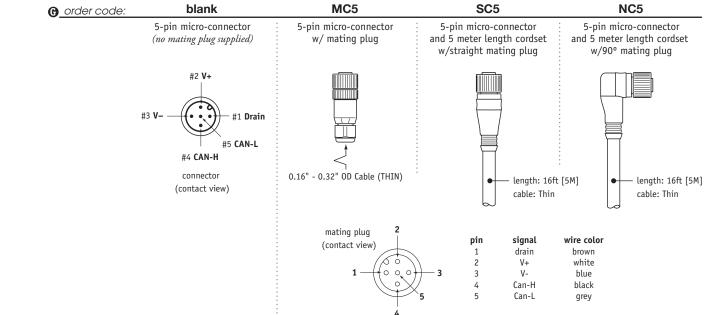
# **Terminating Resistor:**

• order code: TR NR

terminating resistor

no terminating resistor

# **Electrical Connection:**



version: 4.0 last updated: April 29, 2009

# Precision Potentiometric Output Ranges: 0-2 to 0-60 inches Industrial Grade

# PT8101

 $C \in$ 

# **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options	0-2 to 0-60 inches
Output Signal Options	voltage divider (potentiometer)
Accuracy	±0.10% full stroke <i>see ordering information</i>
Repeatability	± 0.02% full stroke
Resolution	essentially infinite
Measuring Cable Optionsnylor	n-coated stainless steel or thermoplastic
Enclosure Materialpow	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	re

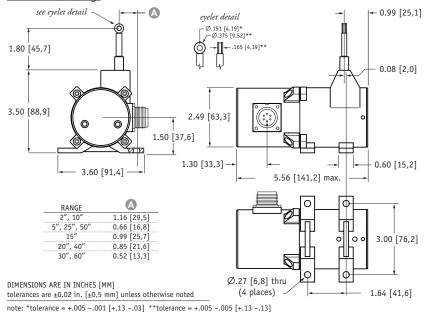
#### **ELECTRICAL**

Input Resistance Options500, 1K, 5K,	10K or bridge, see ordering information
Power Rating, Watt	see ordering information
Recommended Maximum Input Voltage	see ordering information
Output Signal Change Over Full Stroke Range.	$\dots 94\% \pm 4\%$ of input voltage

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

#### Outline Drawing

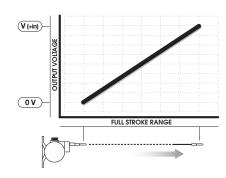




The PT8101, using a high cycle plastic-hybrid potentiometer, operates with any basic panel meter or programmable controller in factories and harsh environments requiring linear position measurements in ranges up to 60".

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT8101: installs in minutes by mounting it's body to a fixed surface and attaching it's cable to the movable object, works without perfect parallel alignment, and when it's stainless-steel cable is retracted, it measures only 5".

### Output Signal



celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# PT8101 • Cable-Extension Transducer: Precision Potentiometric Output

# Ordering Information:

# Model Number:

Sample Model Number:

PT8101 - 0030 - 111 - 1110

enclosure/cable tension:

measuring cable:

output signal: electrical connection: **G** cable guide option:

aluminum/standard (13 oz.) .034 nylon-coated stainless 500 ohm potentiometer 6-pin plastic connector

standard nylon cable guide

Full Stroke Ranae:

R <u>order code:</u>	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.15%	0.15%	0.15%	0.10%	0.10%	0.10%
potentiometer cycle life*:	$2.5 \times 10^6$	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

<sup>\*–1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

**Enclosure Material and Measuring Cable Tension:** 

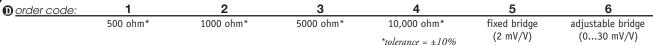
<b>♠</b> order code:	1		5	2	3	6	6	4	8	7	•	9
enclosure:		alun	ninum			303 sta	ainless			316 sta	inless	
cable tension:	stand	dard me	dium	high	standard	med	ium	high	standard	med	ium	high
max. acceleration:	15	G 2	5 G	40 G	6 G	12	G	18 G	6 G	12	G	18 G
		Range:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.
	(	Standard:	39 oz.	16 oz.	39 oz.	26 oz.	20 oz.	16 oz.	13 oz.	20 oz.	16 oz.	13 oz.
cable tension option		Medium:	65 oz.	26 oz.	65 oz.	43 oz.	33 oz.	26 oz.	22 oz.	33 oz.	26 oz.	22 oz.
specifications	l	High:	116 oz.	47 oz.	116 oz.	77 oz.	60 oz.	47 oz.	40 oz.	60 oz.	47 oz.	40 oz.

tension tolerance: ± 30%

**Measuring Cable:** 

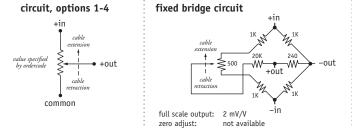
**B** order code:  $\emptyset$ .034-inch nylon-coated stainless steel Ø.062-inch thermoplastic Ø.047-inch stainless steel all ranges up to 30 inches only available in all ranges 5, 15, 20, 25, 30-inch ranges only

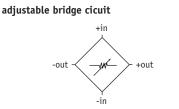
**Output Signals:** 



max. input voltage and power rating, options: 1 - 4

2-inch, 5-inch range 10-inch to 60-inch range 500-ohms: 20 V AC/DC (1 W) 30 V AC/DC (2 W) 30 V AC/DC (1 W) 30 V AC/DC (2 W) 1K to 10K-ohms:



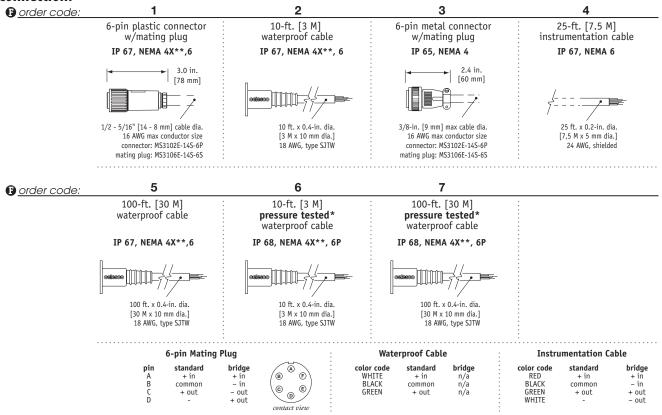


full scale output: adjustable from 0 to 30mV/V zero adjust:

# PT8101 • Cable-Extension Transducer: Precision Potentiometric Output

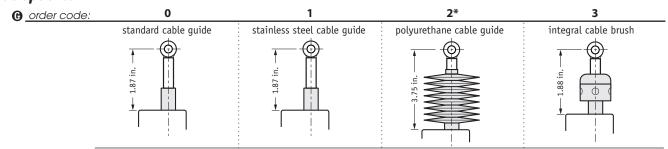
# Ordering Information:





<sup>\*–</sup>Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. \*\*–Applies to stainless steel enclosure only.

# **Cable Guide Options:**



\*note: all ranges up to 25 inches only

version: 5.0 last updated: April 28, 2009

# **Incremental Encoder Output**

Ranges: 0-30, 0-60 in. • 0-625, 0-1250 mm

Industrial Grade • 20 to 500 ppi

# Specification Summary:

#### **GENERAL**

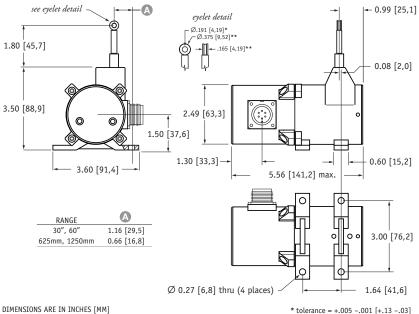
Full Stroke Range Options	0-30 to 0-60 inches
Output Signal	incremental encoder (quadrature)
Accuracy	4% full stroke <i>contact factory for higher accuracy</i>
Repeatability	$\dots \dots \pm 0.02\%$ full stroke
Resolution Options	20 to 500 pulses per inch
Measuring Cable Optionsr	nylon-coated stainless steel or thermoplastic
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	optical encoder
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) End	closure

#### **ELECTRICAL**

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	0° to 160°F (-17° to 71°C)
Vibration up to	10 G's to 2000 Hz maximum

#### Outline Drawing



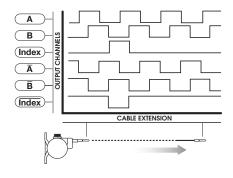
\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13] PT8150



With its incremental optical encoder and industrial design, this rugged transducer provides the highest accuracy and longest life of any measurement device of its kind. For measurements up to 60 inches, this model is available in a variety of resolutions and output stages to fit virtually any requirement.

The PT8150 offers numerous advantages over other industrial-grade sensors: It installs in minutes by mounting its body to a fixed surface and attaching it's cable to the movable object, fits into areas unsuited for rod-type measurement devices, and works without perfect parallel alignment.

### Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

tolerances are  $\pm 0.02$  in.  $[\pm 0.5$  mm] unless otherwise noted



# PT8150 • Cable-Extension Transducer: Incremental Encoder Ouput

# Ordering Information:

### Model Number:

Sample Model Number:

#### PT8150 - 0030 - 111 - 1110

• enclosure/cable tension:

B measuring cable: output signal:

resolution:

electrical connection: G cable guide option:

30 inches aluminum/standard (12 oz.) .034 nylon-coated stainless

TTL/CMOS driver

200 ±4 pulses per inch 6-pin plastic connector standard nylon cable guide

# Full Stroke Range:

<b>®</b> <u>order code:</u>	0030	0060	0625	1250
full stroke range, min:	30 in.	60 in.	625 mm	1250 mm

# **Enclosure Material and Measuring Cable Tension:**

A order code:	1	5	2	3	6	4	8	7	9
enclosure:		aluminum		İ	303 stainless		1	316 stainless	
cable tension:	standard	medium	high	standard	medium	high	standard	medium	high
max. acceleration:	15 G	25 G	40 G	6 G	12 G	18 G	6 G	12 G	18 G

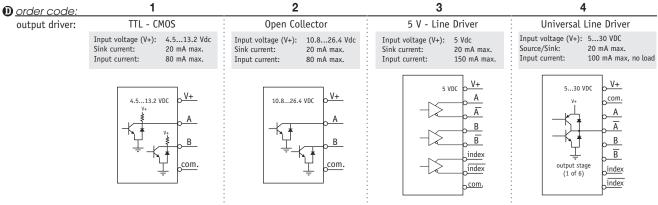
cable tension option specifications (tension tolerance: ± 30%)

Range: 30 in. 60 in. 625 mm 1250 mm Standard: 4,5 N 4,5 N 16 oz. 16 oz. Medium: 26 oz. 26 oz. 7,2 N 7,2 N 47 oz. High: 47 oz. 13,1 N 13,1 N

# **Measuring Cable:**

3 B order code Ø.062-inch thermoplastic Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel 30 in. and 625 mm ranges only available in all ranges 30 in. and 625 mm ranges only

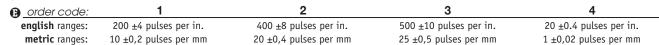
# **Output Signals:**



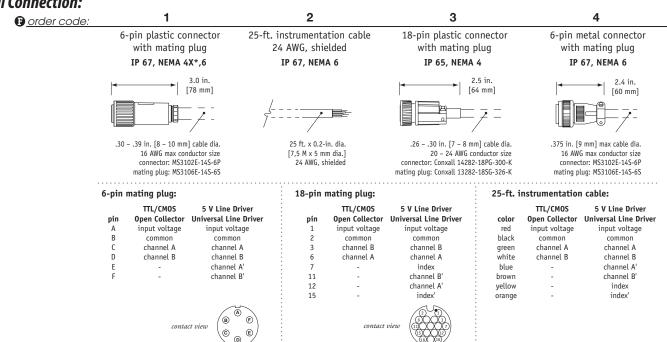
# PT8150 • Cable-Extension Transducer: Incremental Encoder Output

# Ordering Information:

#### **Resolution:**

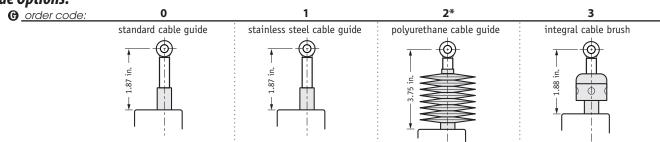


#### **Electrical Connection:**



<sup>\* –</sup>applies to stainless steel enclosure only.

# **Cable Guide Options:**



\*note: bellows limits measuring cable travel to 25 inches. If ordering this option, select 30 inch [625 mm] full stroke range.

version: 4.0 last updated: April 29, 2009

# RS232 Data Communication Ranges: 0-2 to 0-60 inches

# **Industrial Grade**

# PT8232

# **Specification Summary:**

G	Εľ	NE.	KAL
_		-	

Full Stroke Ranges	0-2 to 0-60 inches
Electrical Interface	RS232
Format	HEX
Accuracy	$\pm$ 0.25% to $\pm$ 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable stainle	ess steel, nylon-coated or thermoplastic
Enclosure Materialpow	der-painted aluminum or stainless steel
Sensor	. plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	re

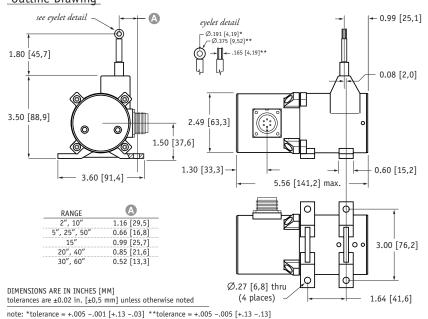
#### **ELECTRICAL**

Input Voltage	99 VDC
Input Current	40 mA
Baud Rate	9600 (selectable to 38.4K)
Update Rate	32 msec

#### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup to	10 G's to 2000 Hz maximum

# Outline Drawing

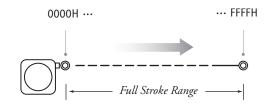




The PT8232 delivers position feedback via RS232 serial communication to your data acquisition or controller system. The PT8232 sends a raw 16-bit count from 0000H to FFFFH. Additionally this device can be set to continuously send data or send data only when polled.

As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

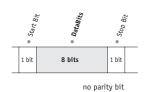
#### Output Signal



celesco

# I/O Format

#### **Data Format**



#### **Data Frame**

#### 6 byte Hex string:

STX	CMD	B <sub>0</sub>	B <sub>1</sub>	B <sub>2</sub>	ETX	
<b>STX</b> = 0x02	CMD = Con	nmand Code*	B <sub>0</sub> - B <sub>2</sub> =	Data Field*	<b>ETX</b> = 0x03	

\* -see below

Important! All communications to/from the transducer are in HEX!

#### **User Commands:**

	User Command				Sensor Response				
Description	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version <sup>(4)</sup>	date <sup>(5)</sup>	date <sup>(5)</sup>	
Get Serial Number	0x15	0x00	0x00	0x00	0x15	se	rial number <sup>(</sup>	3)	
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00	
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00	
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status <sup>(2)</sup>	

#### (1) CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the MSB (most significant byte) and  $B_1$  is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### (2)Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

#### (3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

#### (4)Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

# (5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 - 12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

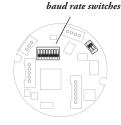
#### **Baud Rate**

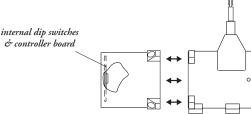
The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	9600
1	0	19200
0	1	38400
1	1	0600



# RS232 Controller Board and DIP Switch Location





to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.

# Ordering Information:

### Model Number:

Sample Model Number:

PT8232 - 50 - AL - N34 - T1 - CG - M6

R range: A enclosure

**B** measuring cable: .034 nylon-coated stainless measuring cable tension: standard

200 inches

aluminum

① cable guide:

standard **B** electrical connection: 6-pin plastic connector

Full Stroke Ranae:

<b>®</b> <u>order code:</u>	2	5	10	15	20	25	30	40	50	60
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.15%	0.15%	0.15%	0.10%	0.10%	0.10%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

<sup>\*-1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Enclosure Material:**

A order code: SS 316 powder-painted aluminum 303 stainless steel 316 stainless steel

# **Measuring Cable:**

**B** <u>order</u> code: **N34 S47** V62 Ø.062-inch thermoplastic Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel available in all ranges 5, 15, 20, 25, 30-inch ranges only all ranges up to 30 inches only

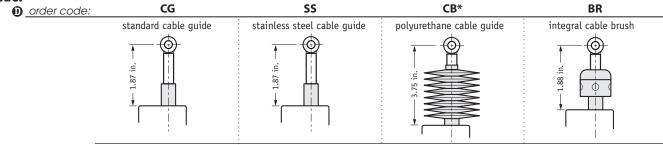
# **Measuring Cable Tension:**

**T1 T2 T3** • order code: standard tension medium tension high tension 2, 10-inch: 39 oz. 65 oz. 116 oz. 15-inch: 26 oz. 43 oz. 77 oz. full stroke range cable tension 20, 40-inch: 20 oz. 33 oz. 60 oz. specifications 5, 25, 50-inch: 47 oz. 16 oz. 26 oz. 30, 60-inch: 13 oz. 22 oz. 40 oz.

tension tolerance: ± 30%

	maximum acceleration		maximum acceleration	maximum acceleration
aluminum enclosure:	15 G	:	25 G	40 G
stainless steel enclosure:	6 G	:	12 G	18 G

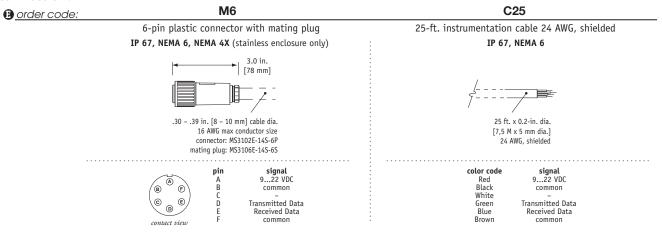
# Cable Guide:



\*note: all ranges up to 25 inches only

# Ordering Information (cont.)

# **Electrical Connection:**



# 0/4...20 mA Output • Hazardous Area Certification Ranges: 0-2 to 0-60 inches

# **Industrial Grade**







# PT8420

# **Specification Summary:**

GENEKAL	
Full Stroke Range Options	0-2 to 0-60 inches
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	$\pm$ 0.28% to $\pm$ 0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable Options	nylon-coated stainless steel or thermoplastic
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) E	Enclosure

#### **ELECTRICAL**

Input Voltage	see ordering information
Input Current	
Maximum Loop Resitance (Load)	(loop supply voltage - 8)/0.020
Circuit Protection	38 mA max.
Impedence	
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span
Thermal Effects	
Zero	0.01% f.s./°F, max.
Snan	0.01% fs /0F may

#### **ENVIRONMENTAL**

Enclosure NEMA 4/	4X/6, IP 6//68
Hazardous Area Certificationsee orderi	
Operating Temperature40° to 200°F	(-40° to 90°C)
Vibration up to 10 G's to 2000	

#### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

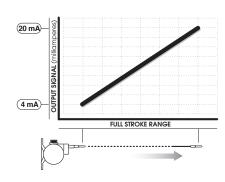
Emission/Immunity			EN500	81-2/EN50082-2		
see eyelet detail —	A	eyelet detail	<b>-</b>	• 0.99 [25,1]		
1.80 [45,7]		Ø.191 [4,19]* Ø.375 [9,52]**  → 165 [4,19]**		1		
†		H H	/	0.08 [2,0]		
3.50 [88,9]		2.49 [63,3]				
	1.50 [37,6					
3.60 [9	91,4]	30 [33,3] - 5.	.56 [141,2] max.	0.60 [15,2]		
RANGE 2", 10"	A 1.16 [29,5]					
5", 25", 50" 15"	0.66 [16,8] 0.99 [25,7]			3.00 [76,2]		
20", 40" 30", 60"	0.85 [21,6] 0.52 [13,3]					
DIMENSIONS ARE IN INCHES [M tolerances are ±0.02 in. [±0,5 i		Ø.27 [6,8] th d (4 places)	ru 191 L	1.64 [41,6]		
note: *tolerance = +.005001 [+.1303] **tolerance = +.005005 [+.1313]						



The PT8420 with its 4-20 mA feedback signal, is ideal for monitoring the stroke of a hydraulic cylinder and other applications requiring position data acquistion in harsh environments.

As a member of Celesco's family of NEMA 4-rated cable-extension transducers, the PT8420 provides a feedback signal that is proportional to the linear movement of a traveling stainless-steel extension cable. Simply mount the body of the transducer to a fixed surface and attach the extension cable to the moving object.

### Output Signal



celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# **Ordering Information:**

# Model Number:

Sample Model Number:

#### PT8420 - 0030 - 111 - 1110

nange:

enclosure/cable tension:

measuring cable:

output signal:

electrical connection: **G** cable guide option:

30 inches aluminum/standard (13 oz.) .034 nylon-coated stainless 4...20mA, 2-wire 6-pin plastic connector

standard nylon cable guide

Full Stroke Ranae:

® order code:	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.28%	0.28%	0.18%	0.18%	0.18%	0.18%	0.18%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

<sup>\*-1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Enclosure Material and Measuring Cable Tension:**

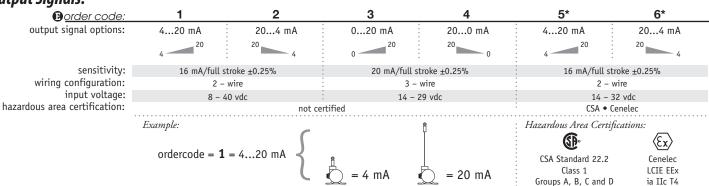
A <u>order code:</u>	1		5	2	3	6	6	4	8	7		9
enclosure:		alum	ninum			303 sta	ainless			316 sta	inless	
cable tension:	stand	dard med	dium	high	standard	med	ium	high	standard	medi	um	high
max. acceleration:	15	G 25	5 G	40 G	6 G	12	G	18 G	6 G	12	G	18 G
		Range:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.
	(	Standard:	39 oz.	16 oz.	39 oz.	26 oz.	20 oz.	16 oz.	13 oz.	20 oz.	16 oz.	13 oz.
cable tension option	~	Medium:	65 oz.	26 oz.	65 oz.	43 oz.	33 oz.	26 oz.	22 oz.	33 oz.	26 oz.	22 oz.
specifications	l	High:	116 oz.	47 oz.	116 oz.	77 oz.	60 oz.	47 oz.	40 oz.	60 oz.	47 oz.	40 oz.

tension tolerance: ± 30%

# Measuring Cable:

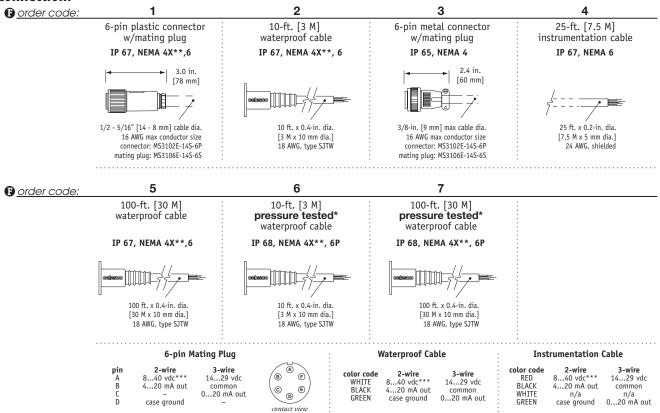
2 3 Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel Ø.062-inch thermoplastic 5, 15, 20, 25, 30-inch ranges only available in all ranges all ranges up to 30 inches only

# **Output Signals:**



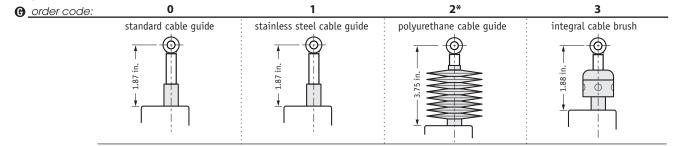
\*IMPORTANT: intrinsically safe when powered from a CSA certified zener barrier rated 28 VDC max, 110 mA max per installation drawing#677984

# **Electrical Connection:**



\*-Test pressure: 100 feet [30 meters] H2O (40 PSID) Test Medium: Air; Duration: 2 hours. \*\*-applies to stainless steel enclosure only. \*\*\*14-32 VDC for hazardous area option.

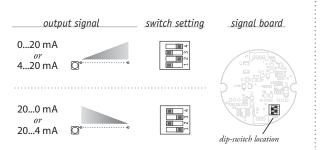
# **Cable Guide Options:**

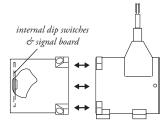


\*note: all ranges up to 25 inches only

#### Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





To gain access to the signal board, remove four Allen-Head Screws and

version: 7.0 last updated: May 12, 2010



# 0...5, 0...10, -5...+5, -10...+10 VDC Output Options Ranges: 0-2 to 0-60 inches

# **Industrial Grade**

# PT8510

CE

# Specification Summary:

### **GENERAL**

Full Stroke Range Options	0-2 to 0-60 inches
Output Signal Options	05, 010, -5+5, -10+10 VDC
Accuracy ± 0.28% to :	±0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable Optionsnylon	-coated stainless steel or thermoplastic
Enclosure Materialpow	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	re

#### **ELECTRICAL**

Input Voltage	see ordering information
Input Current	10 mA maximum
Output Impedence	1000 ohms
Maximum Load	5000 ohms
Zero and Span Adjustment	see ordering information

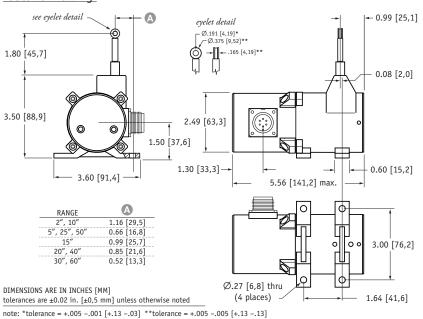
#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

#### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

Emission/Immunity......EN50081-2 / EN50082-2

#### Outline Drawing

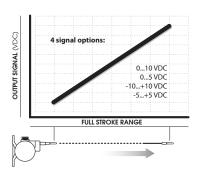




The PT8510 can operate from an unregulated 14.5 to 40 VDC power supply while providing an output signal that is proportional to the linear movement of it's measuring cable. The PT8510 has a maximum measurement range up to 60" and has 4 output signal options to choose from: 0...10, 0...5, -10...+10 and -5...+5 Vdc.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT8510 offers numerous benefits. It installs in minutes, fits into areas unsuited for rod-type measurement devices, and works without perfectly parallel alignment.

### Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# PT8510 • Cable-Extension Transducer: 0...10 • -10...10 VDC Ouput Signal Options

# **Ordering Information:**

# Model Number:

Sample Model Number:

#### PT8510 - 0030 - 111 - 1110

• enclosure/cable tension: measuring cable:

(B) output signal:

(B) electrical connection: **G** cable guide option:

30 inches aluminum/standard (9 oz.) .034 nylon-coated stainless

0...10 vdc

6-pin plastic connector standard nylon cable guide

# Full Stroke Ranae:

<b>®</b> <u>order code:</u>	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.28%	0.28%	0.18%	0.18%	0.18%	0.18%	0.18%	0.15%	0.15%	0.15%
potentiometer cycle life*:	$2.5 \times 10^6$	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

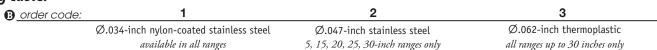
<sup>\*-1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Enclosure Material and Measuring Cable Tension:**

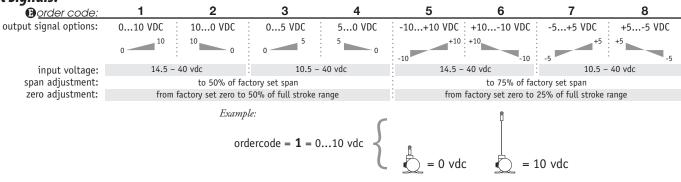
A order code:	1		5	2	3	6	ô	4	8	7	7	9
enclosure:		alum	inum		1	303 st	ainless			316 sta	ainless	
cable tension:	stan	dard med	lium	high	standard	med	lium	high	standard	med	ium	high
max. acceleration:	15	G 25	5 G	40 G	6 G	12	? G	18 G	6 G	12	G	18 G
		Range:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.
	(	Standard:	39 oz.	16 oz.	39 oz.	26 oz.	20 oz.	16 oz.	13 oz.	20 oz.	16 oz.	13 oz.
cable tension option	~	Medium:	65 oz.	26 oz.	65 oz.	43 oz.	33 oz.	26 oz.	22 oz.	33 oz.	26 oz.	22 oz.
specifications	l	High:	116 oz.	47 oz.	116 oz.	77 oz.	60 oz.	47 oz.	40 oz.	60 oz.	47 oz.	40 oz.

tension tolerance:  $\pm 30\%$ 

# **Measuring Cable:**

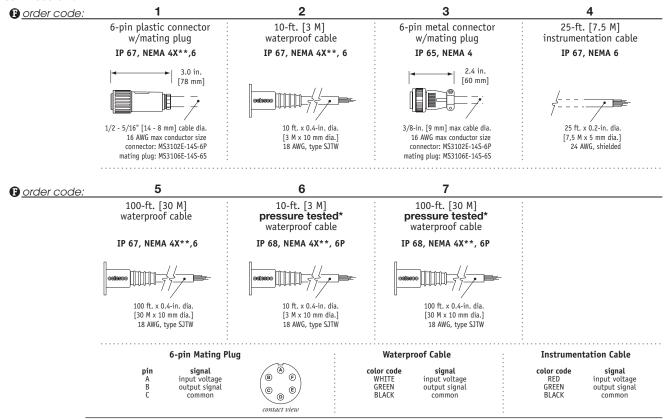


# **Output Signals:**



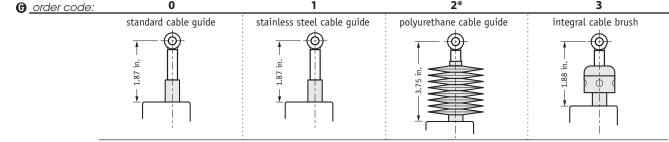
# PT8510 • Cable-Extension Transducer: 0...10 • -10...10 VDC Ouput Signal Options

#### **Electrical Connection:**



\*-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. \*\*-Applies to stainless steel enclosure only.

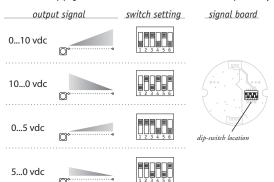
# Cable Guide Options:

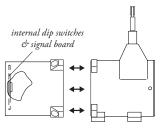


\*note: all ranges up to 25 inches only

# Output Signal Selection (does not apply to -5...+5 & -10...+10 vdc options)

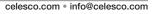
The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





To gain access to the signal board, remove four Allen-Head Screws and remove rear cover.

version: 5.0 last updated: April 28, 2009



# Mates To Virtually Any Encoder Ranges: 0-25 to 0-50 inches Available With or Without Encoder

# PT8600

# **Specification Summary:**

Full Stroke Range Options	0-25, 0-50 in. and 0-625, 0-1250 mm
Motion Conversion Ratio:	
English Ranges	5 inches per turn, see ordering information
Metric Ranges	125 mm per turn, see ordering information
Accuracy	$.\pm 0.04\%fullstroke, {\it contactfactoryforbetteraccuracy}$
Measuring Cable Options	see ordering information
	powder-painted aluminum
Maximum Allowable Rotational	Sensor Torque
Weight	3 lbs. max.

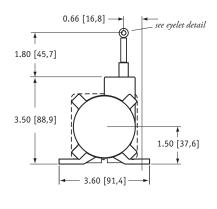
#### **ENVIRONMENTAL**

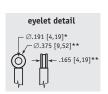
Operating Temperature ......-40° to 200°F (-40° to 90°C)

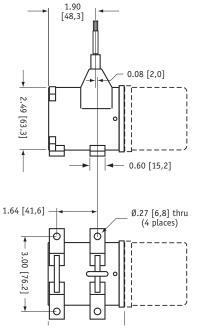
Our unique linear-to-rotational, industrial-grade string encoder module mates to virtually any encoder giving you a cost-effective linear position measurement solution that precisely fits your requirements. The PT8600 takes just minutes to install, fits easily into tight areas and does not require perfectly parallel alignment. To order, simply select the stroke range, the cable tension and the mounting style that matches your encoder.

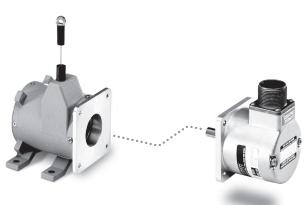
If you want us to provide the encoder or you don't see the mounting style you need, please give us a call.

#### Outline Drawing









# PT8600 • Cable Reel Mates To Virtually Any Encoder

# Ordering Information:

# **Model Number:**

Sample Model Number:

PT8600 - 0025 - 111 - BR - F01

25 inches standard (12 oz.)

♠ measuring cable tension:

.034 nylon-coated stainless cable brush

measuring cable:
cable guide option:

rotational sensor mounting style: F01 (2.5-in. sq. flange)

» Trying to reorder but can't find your existing model number? Please contact factory for help.

# Full Stroke Range:

R order code:	0025	0050	0625	1250
full stroke range, min:	25 in.	50 in.	625 mm	1250 mm

# **Measuring Cable Tension:**

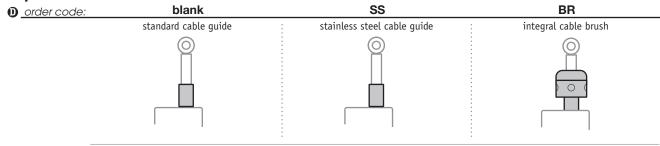
♠ order code:	1	2	
cable tension (±30%)	standard tension	high tension	
25, 50-inch ranges:	17 oz. [5 G max. acceleration]	50 oz. [15 G max. acceleration]	
625, 1250-mm ranges:	4,2 N [8 G max. acceleration]	13,9 N [30 G max. acceleration]	

# **Measuring Cable:**

B order code:	1	2*
measuring cable:	.034 nylon-coated stainless steel	.047 stainless steel
conversion f english ranges:	$1 \text{ turn} = 5.000 \pm 0.0094 \text{ in.}$	1 turn = $5.034 \pm 0.0094$ in.
ratio ( <b>metric</b> ranges:	1 turn = 125,001 ± 0,2394 mm	1 turn = 125,879 ± 0,2394 mm

\*25-inch and 625-mm ranges only

# Cable Guide Options:



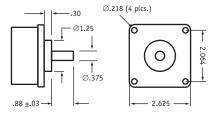
celesco

# Rotational Sensor Mounting Style:

Order code:	F01	F02	S01	S02	S04
	2.5-in. Flange Mount 3/8-inch shaft	2-in. Flange Mount 3/8-inch shaft	Face-Mount 6 mm shaft M4 mounting screws	Face-Mount 10 mm shaft M4 mounting screws	Face-Mount 10 mm shaft M3 mounting screws

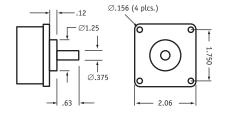
Note: If you don't see your encoder style, please contact factory. All encoder types supported.

# F01 - 21/2-inch Sq. Flange Mount (3/8-inch shaft)



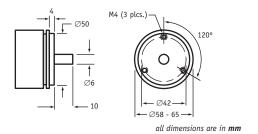
all dimensions are in inches

#### FO2 - 2-inch Sq. Flange Mount (3/8-inch shaft)

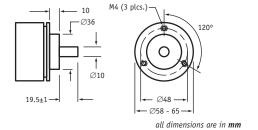


all dimensions are in **inches** 

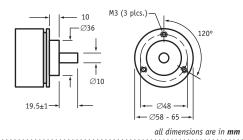
# S01 - Face-Mount (6mm shaft/M4 screws)



S02 - Face-Mount (10mm shaft/M4 screws)



#### **S04** - Face-Mount (10mm shaft/M3 screws)



version: 3.0 last updated: June 7, 2009

CANbus • SAE J1939

**Ranges: 0-75 to 0-550 inches** 

**Industrial Grade** 

# **Specification Summary:**

# GENERAL

Full Stroke Range Options—on this datashee	<i>t</i> 0-75 to 0-550 inches
Electrical Signal Interface	CANbus SAE J1939
Protocol	Proprietary B
Accuracy	± 0.10% full stroke
	± 0.02% full stroke
	± 0.003% full stroke
Measuring Cable Options	nylon-coated stainless steel or thermoplastic
	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life2	50,000, minbefore signal degradation can occur
Maximum Retraction Acceleration	see ordering information
	see ordering information
Weight, Aluminum (Stainless Steel) Enclos	ure 8 lbs. (16 lbs.) max.

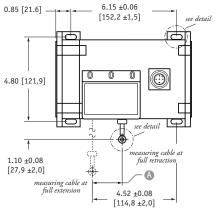
#### **ELECTRICAL**

Input Voltage	7 - 18 VDC
Input Current	60 mA max.
Address Setting/Node ID	063 set via DIP switches
Baud Rate	125K, 250K or 500K set via DIP switches
Update Rate	10 ms. (20 ms. available-contact factory)

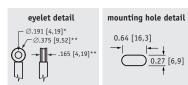
#### **ENVIRONMENTAL**

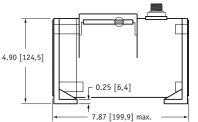
Enclosure	NEMA 4/4X/6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

# Fig. 1 – Outline Drawing (26 oz. cable tension only)



A DIMENSION (INCHES)									
MEASURING CABLE									
RANGE	Ø.034 in.	Ø.047 in.	Ø.062 in.						
75	0.22	0.29	0.37						
100	0.29	0.39	0.49						
150	0.44	0.59	0.73						
200	0.58	0.79	0.98						
250	0.73	0.98	1.22						
300	0.88	1.18	1.47						
350	1.02	1.38	1.71						
400	1.17	1.57	1.96						
450	1.31	1.77	n/a						
500	1.46	1.97	n/a						
550	1.61	n/a	n/a						





DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

5.16 [131,1] max.

4.75 ±0.06
[120,7 ±2,0]

5.30 [134,6]

\* tolerance = +.005 -.001 [+.13 -.03 \*\* tolerance = +.005 -.005 [+.13 -.13]

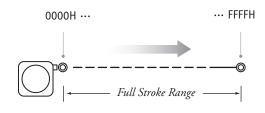
# PT9CN



The PT9CN communicates linear position feedback via the CANbus SAE J1939 interface. The PT9CN has been designed for factory and harsh environment applications requiring full stroke ranges up to 550".

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT9CN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

# Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# I/O Format: **Data Frame** 0-8 bytes

repetition = 8 msec

#### Data Field

Not	Used	Error	Flags	Measu	rent rement unt	Curren Measur Rar		
B <sub>7</sub>	B <sub>6</sub>	B <sub>5</sub>	B <sub>4</sub>	В <sub>3</sub>	B <sub>2</sub>	B <sub>1</sub>	В <sub>0</sub>	

 $B_0$  = LSB current % of measurement range byte = MSB current % of measurement range byte  $B_4 - B_5 = \text{error flags}$ 

B<sub>2</sub> = LSB current measurement count byte MSB current measurement count byte  $B_6 - B_7 = \text{not used}$ 

#### Identifier

	Mess	age Pr	iority	Fut U:	ure se					efere etary						Da	ta Fie	eld Ty	pe*			Not	Used		N	lode 1	[D**		
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			(	)			F	=			ı	F				5			3	3				3			F	F	

\*Sensor field data can be factory set to customer specific value.

#### Setting the Address (Node ID) and Baud Rate

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number 1 (= 20) and ending with switch number  $6 (= 2^5)$ .

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

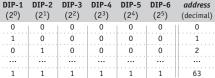
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

address setting.

DIP-7 DIP-8 baud rate 0 1 0 250k

Λ

1



baud rate setting:

#### **Current % of Measurement Range**

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at 0x0000 at the beginning of the stroke and ends at 0x03E8.

Example:	Hex	Decimal	Percent
	0000	0000	0.0%
	0001	0001	0.1%
	0002	0002	0.2%
		•••	
	03E8	1000	100.0%

#### **Current Measurement Count**

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies bytes  $B_0$  and  ${\bf B_1}$  of the data field.  ${\bf B_0}$  is the LSB (least significant byte) and  $B_1$  is the MSB (most significant byte).

The CMC starts at 0x0000 with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at OxFFFF. This holds true for all ranges.

#### **Error Flags**

0x55 (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

OxAA (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

#### **Converting CMC to Inches**

500k

125k

If required, the CMC can easily be converted a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

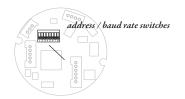
$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

#### Example:

If the full stroke range is 30 inches and the current position is OxOFF2 (4082 Decimal) then,

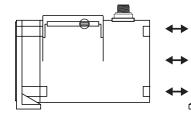
$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

#### **CANBus Controller Board and DIP Switch Location**



Caution! Do Not Remove Spring-Side End Cover

removing spring-side end cover could cause spring to become unseated and permanently damaged.



internal dip switches & controller board

to gain access to the controller board, remove four Allen-Head Screws and remove end cover bracket.

<sup>\*\*</sup>Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

# PT9CN • Cable-Extension Transducer: CANbus SAE J1939

# Ordering Information:

# **Model Number:**

#### Sample Model Number:

PT9CN - 200 - AL - N34 - 26 - FR - J - 500 - 32 - SC5

R range:
A enclosure
B measuring cable:

200 inches aluminum .034 nylon-coated stainless

measuring cable tension:

front (horizontal) CANbus SAE J1939

① cable exit: ② interface: ③ baud rate:

baud rate: 500 k bits/sec.
node ID: 32 decimal
electrical connection: 5-meter cordset with straight plug

Full Stroke Range:

<b>R</b> order code:	75	100	150	200	250	300	350	400	450*	500*	550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

\* - 52 oz. cable tension strongly recommended

# **Enclosure Material:**

• AL SS

powder-painted aluminum 303 stainless

# **Measuring Cable:**

order code:

N34

S47

V62

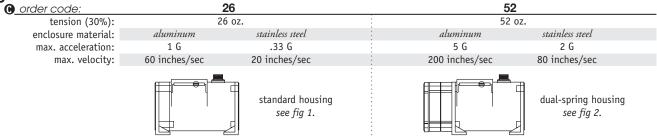
Ø.034-inch nylon-coated stainless steel

available in all ranges

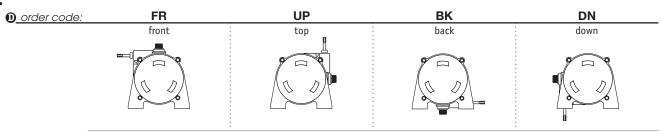
all ranges up to 500 inches

all ranges up to 400 inches

# **Measuring Cable Tension:**



# Cable Exit:



# **Baud Rate:**

© order code: 125 250 500 125 kbaud 250 kbaud 500 kbaud

#### Node ID:

(h) order code: 0 1 2 3 ... 61 62 63

select address (0 - 63 Decimal)

# Ordering Information:

# **Electrical Connection:**

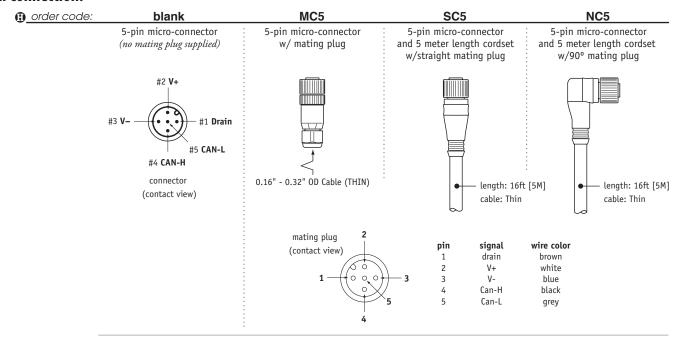
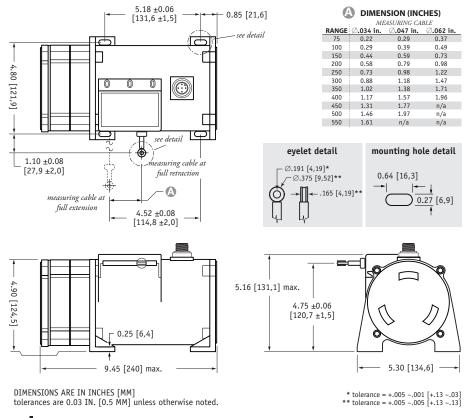


Fig. 2 – Outline Drawing (52 oz. cable tension only)



version: 6.0 last updated: February 26, 2008

# **Cable-Extension Position Transducer**

**CANbus** • **SAE J1939** 

Ranges: 0-600 to 0-1700 inches

**Industrial Grade** 

# <Extended Range> PT9C

# **Specification Summary:**

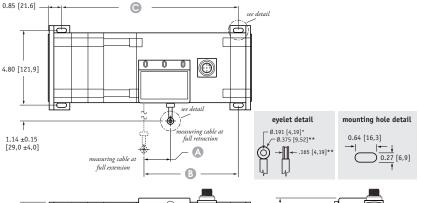
GENERAL	
Full Stroke Range Options—on this datasheet	0-600 to 0-1700 inches
Electrical Signal Interface	CANbus SAE J1939
Protocol	
Accuracy	± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable	nylon-coated stainless steel
Enclosure Material powder-painted	l aluminum or stainless steel
Sensor plastic-hyb	
Potentiometer Cycle Life250,000, min. – befo	ore signal degradation can occur
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	see ordering information
Weight, Aluminum (Stainless Steel) Enclosure	14 lbs. (28 lbs.) max.

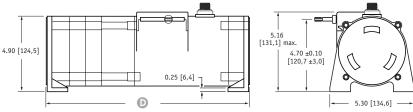
#### **ELECTRICAL**

Input Voltage	
Input Current	
Address Setting/Node ID	063 set via DIP switches
Baud Rate	125K, 250K or 500K set via DIP switches
Update Rate	10 ms. (20 ms. available-contact factory)

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum





	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.
A	1.76 [44,7]	1.58 [40,1]	1.98 [50,2]	1.49 [37,8]	1.86 [47,2]	2.11 [53,6]
<b>B</b>	4.52 ±0.15 [114,8 ±4,0]			46 ±0.15 [138,7 ±4		
	10.40 ±0.08 [264,2 ±2,0]		11	.34 ±0.08 [288,0 ±2	2,0]	
D	12.15 [308,6] max.			13.09 [332,5] max.		

full stroke range

DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

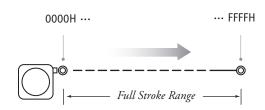
\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]



The PT9CN communicates linear position feedback via the CANbus SAE J1939 interface. The PT9CN has been designed for factory and harsh environment applications requiring full stroke ranges up to 1700".

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT9CN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

### Output Signal







# I/O Format:

# 

repetition = 8 msec.

# Not Used | Current | Current | Current | Geasurement | Count | Current | Count | Current | Count | Co

 $B_0$  = LSB current % of measurement range byte  $B_1$  = MSB current % of measurement range byte  $B_4$  -  $B_5$  = error flags

 $B_2$  = LSB current measurement count byte  $B_3$  = MSB current measurement count byte  $B_6$  -  $B_7$  = not used

#### Identifier

	Mess	age Pr	iority	Fut Us	ure se				939 R Propri							Da	ta Fi	eld Ty	pe*			Not	Used		N	ode 1	D**		
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			(	)			F	=			ı	F				5			3	3			3	3			ı	=	

\*Sensor field data can be factory set to customer specific value. \*\*Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

address setting

#### Setting the Address (Node ID) and Baud Rate

#### Address Setting (Node ID)

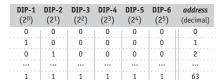
The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number  $6 (= 2^5)$ .

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.



 band rate setting:
 DIP-7
 DIP-8
 band rate

 0
 0
 125k

 1
 0
 250k

 0
 1
 500k

 1
 1
 125k



#### Current % of Measurement Range

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at **0x0000** at the beginning of the stroke and ends at **0x03E8**.

Example:	Hex	Decimal	Percent
	0000	0000	0.0%
	0001	0001	0.1%
	0002	0002	0.2%
	03E8	1000	100.0%

#### **Current Measurement Count**

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies bytes  $\mathbf{B_0}$  and  $\mathbf{B_1}$  of the data field.  $\mathbf{B_0}$  is the LSB (least significant byte) and  $\mathbf{B_1}$  is the MSB (most significant byte).

The CMC starts at 0x0000 with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at 0xFFFF. This holds true for all ranges.

#### Error Flags

**0x55** (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

**OxAA** (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

#### Converting CMC to Inches

If required, the CMC can easily be converted a linear measurement expressed in inches instead of just

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} CMC \\ \hline 65535 \end{array}\right)$$
 X FSR

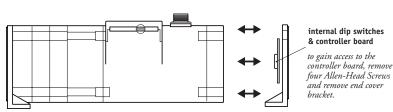
#### Example:

If the full stroke range is **30 inches** and the current position is **0x0FF2** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

#### **CANBus Controller Board and DIP Switch Location**





# PT9CN Extended Range • Cable-Extension Transducer: CANbus SAE J1939

# Ordering Information:

# **Model Number:**

Sample Model Number:

PT9CN - 1200 - AL - FR - J - 500 - 32 - SC5

range: 1200 inches
 enclosure aluminum
 cable exit: front (horizontal)
 interface: CANbus SAE J1939
 baud rate: 500 k bits/sec.

(g) node ID: 32 decimal
(g) electrical connection: 5-meter cordset with straight plug

# Full Stroke Range:

•	000			1000		1000		1=00		4=00
order code:	600	800		1000		1200		1500		1700
full stroke range, min:	600 in.	800 in.	:	1000 in.	:	1200 in.	:	1500 in.	:	1700 in.
cable tension (30%):	25 oz.	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.	.019-in. dia.	:	.019-in. dia.	:	.019-in. dia.	:	.014-in. dia.	:	.014-in. dia.
measuring cable:	nylon-coated	nylon-coated		nylon-coated		nylon-coated	:	nylon-coated		nylon-coated
_	stainless	stainless	:	stainless		stainless	:	stainless		stainless

# **Enclosure Material:**

♠ order code:	AL	SS
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max. velocity:	60 inches/sec.	20 inches/sec.

# Cable Exit:

<b>B</b> order code:	FR	UP	ВК	DN
	front	top	back	down

# **Baud Rate:**

norder code:	125	250	500
	125 kbaud	250 kbaud	500 kbaud

# **Node ID:**

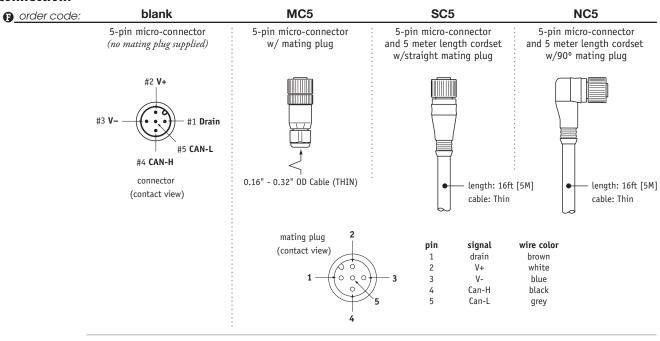
① 1 2 3 ... 61 62 63

select address (0 - 63 Decimal)

# PT9CN Extended Range • Cable-Extension Transducer: CANbus SAE J1939

# Ordering Information:

# **Electrical Connection:**



# **DeviceNET®**

Ranges: 0-75 to 0-550 inches

# **Industrial Grade**

# **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options—on this datashed	<i>et</i> 0-75 to 0-550 inches
Electrical Signal Interface	CANbus ISO 11898
Protocol	DeviceNET Version 2.0
Accuracy	± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable Options	nylon-coated stainless steel or thermoplastic
	. powder-painted aluminum or stainless steel
	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	250,000, min. –before signal degradation can occur
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	see ordering information
Weight, Aluminum (Stainless Steel) Enclo	sure

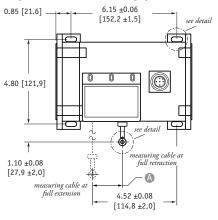
#### **ELECTRICAL**

Input Voltage	bus powered
Input Current	
Address Setting/Node ID	063 set via DIP switches — default setting: 63
Baud Rate	125K, 250K or 500K set via DIP switches
EDS File	available @ http://www.celeso.com/download

#### **ENVIRONMENTAL**

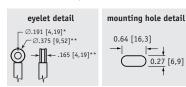
Enclosure	NEMA 4/4X/6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

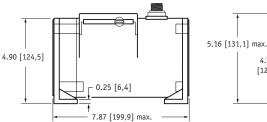
#### Fig. 1 – Outline Drawing (26 oz. cable tension only)



	MEASURING CABLE						
RANGE	Ø.034 in.	Ø.047 in.	Ø.062 in.				
75	0.22	0.29	0.37				
100	0.29	0.39	0.49				
150	0.44	0.59	0.73				
200	0.58	0.79	0.98				
250	0.73	0.98	1.22				
300	0.88	1.18	1.47				
350	1.02	1.38	1.71				
400	1.17	1.57	1.96				
450	1.31	1.77	n/a				
500	1.46	1.97	n/a				
550	1.61	n/a	n/a				

A DIMENSION (INCHES)





DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

1,1] max. 4.75 ±0.06 [120,7 ±2,0] 5.30 [134,6]

> \* tolerance = +.005 -.001 [+.13 -.03 \*\* tolerance = +.005 -.005 [+.13 -.13

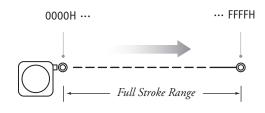
# PT9DN



The PT9DN communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 550".

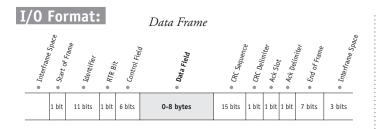
As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT9DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

# Output Signal

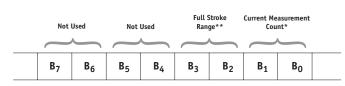


Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799





#### Data Field



 $B_0$  = LSB current measurement byte **B**<sub>1</sub> = MSB current measurement byte

**B<sub>2</sub>** = LSB full stroke range byte B3 = MSB full stroke range byte

#### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B2 and B3) of the data field.

B<sub>2</sub> is the LSB (least significant byte) and B<sub>3</sub> is the MSB (most significant byte).

This value is expressed in inches.

#### Example:

	Decimal	Full Stroke
Hex Value	Equivalent	Range
001E	30	30 inches

#### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

#### Example:

If the full stroke range is 30 inches and the current position is OFF2 Hex (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

#### Address Setting (Node ID), Baud Rate and Bus Termination Settings

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number  $6 (= 2^5)$ .

<b>DIP-1</b> (20)	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••	•••	•••		•••
1	1	1	1	1	1	63
		= "0"				

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

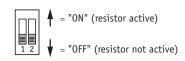
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k
0	1	500k
1	1	125k

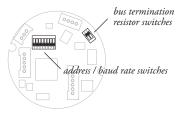
#### **Bus Termination**

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.

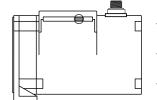


#### **DeviceNET Controller Board and DIP Switch Location**





removing spring-side end cover could cause spring to become unseated and permanently damaged.



# internal dip switches & controller board

controller board, remove four Allen-Head Screws

# PT9DN • Cable-Extension Transducer: DeviceNET®

# Ordering Information:

# Model Number:

Sample Model Number:

PT9DN - 200 - AL - N34 - 26 - FR - 500 - TR - SC5

range: 200 inches

R range:
 enclosure
 measuring cable:

measuring cable: .034 nylon-coated stainless
 measuring cable tension: 26 oz.
 cable exit: front (horizontal)
 havid exits foot (hitter)

O cable exit: front (horizontal)
baud rate: 500 k bits/sec.
terminating resistor: yes
electrical connection: 5-meter cordset with straight plug

Full Stroke Ranae:

order code:	75	100	150	200	250	300	350	400	450*	500*	550*	
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.	_

\* – 52 oz. cable tension strongly recommended

# **Enclosure Material:**

order code:

AL

powder-painted aluminum

303 stainless

# **Measuring Cable:**

© order code: N34 S47 V62

0.034-inch nylon-coated stainless steel available in all ranges all ranges up to 500 inches

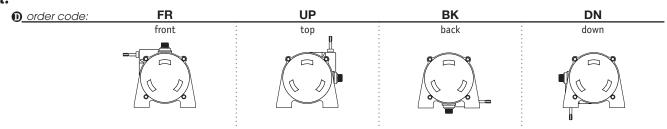
N34 S47 V62

0.062-inch thermoplastic all ranges up to 500 inches all ranges up to 400 inches

# Measuring Cable Tension:

<b>@</b> order code:		26	52	
tension (30%):	2	6 oz.	52 o	Z.
enclosure material:	aluminum	stainless steel	aluminum	stainless steel
max. acceleration:	1 G	.33 G	5 G	2 G
max. velocity:	60 inches/sec	20 inches/sec	200 inches/sec	80 inches/sec
		standard housing see fig 1.		dual-spring housing see fig 2.

# Cable Exit:



# **Baud Rate:**

<b>6</b> order code:	125	250	500	
-	125 khaud	250 khaud	500 khaud	_

# Ordering Information:

# **Terminating Resistor:**

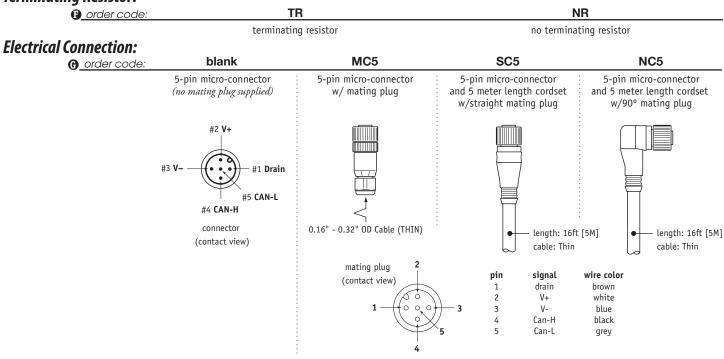
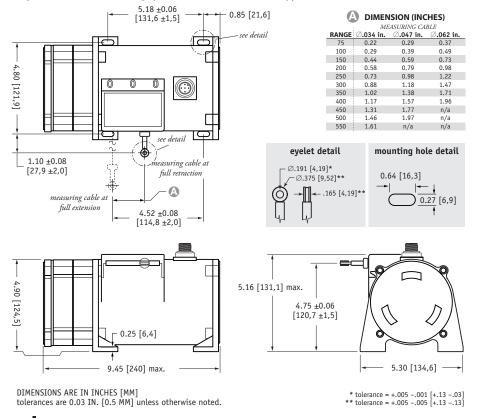


Fig. 2 – Outline Drawing (52 oz. cable tension only)



version: 5.0 last updated: May 24, 2006

# **DeviceNET®**

# Ranges: 0-600 to 0-1700 inches

# **Industrial Grade**

# <Extended Range> PT9D

# **Specification Summary:**

GE	NEKAL
Full	Stroke

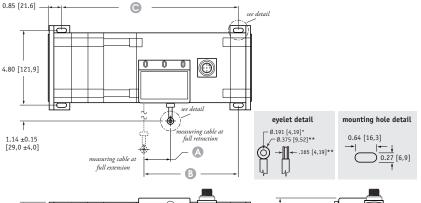
Full Stroke Range Options—on this datasheet	0-600 to 0-1700 inches
Electrical Signal Interface	CANbus ISO 11898
Protocol	DeviceNET Version 2.0
Accuracy	± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	
Measuring Cable	nylon-coated stainless steel
Enclosure Material po	
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life250,0	000, min. –before signal degradation can occur
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	
Weight, Aluminum (Stainless Steel) Enclosure	14 lbs. (28 lbs.) max.

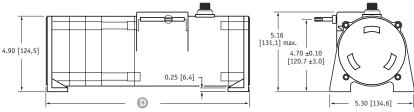
#### **ELECTRICAL**

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	063 set via DIP switches — default setting: 63
Baud Rate	125K, 250K or 500K set via DIP switches
	available @ http://www.celeso.com/download

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	. up to 10 G's to 2000 Hz maximum





	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.
A	1.76 [44,7]	1.58 [40,1]	1.98 [50,2]	1.49 [37,8]	1.86 [47,2]	2.11 [53,6]
<b>B</b>	4.52 ±0.15 [114,8 ±4,0]		5.	46 ±0.15 [138,7 ±4,		
	10.40 ±0.08 [264,2 ±2,0]		11	.34 ±0.08 [288,0 ±2		
D	12.15 [308,6] max.			13.09 [332,5] max.		

full stroke range

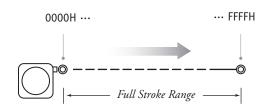
DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

The PT9DN communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 1700".

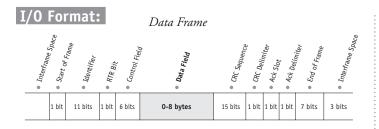
As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT9DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

# Output Signal





# PT9DN Extended Range • Cable-Extension Transducer: DeviceNET®



#### Data Field Full Stroke Not Used Range\*\* Not Used Count\* $B_4$ $B_7$ $B_6$ **B**<sub>5</sub> $B_3$ $B_2$ $B_1$ $B_0$ = LSB current measurement byte **B<sub>2</sub>** = LSB full stroke range byte **B**<sub>1</sub> = MSB current measurement byte B3 = MSB full stroke range byte

#### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B2 and B3) of the data field.

B<sub>2</sub> is the LSB (least significant byte) and B<sub>3</sub> is the MSB (most significant byte).

This value is expressed in inches.

#### Example:

	Decimal	Full Stroke
Hex Value	Equivalent	Range
001E	30	30 inches

#### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

#### Example:

If the full stroke range is 30 inches and the current position is OFF2 Hex (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

#### Address Setting (Node ID), Baud Rate and Bus Termination Settings

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number  $6 (= 2^5)$ .

<b>DIP-1</b> (20)	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••	•••	•••	•••	•••
1	1	1	1	1	1	63
↑ = "0" 12345578						

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

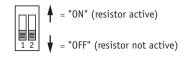
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate		
0	0	125k		
1	0	250k		
0	1	500k		
1	1	125k		

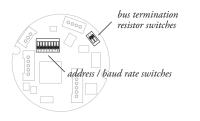
#### **Bus Termination**

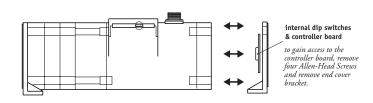
The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



#### **DeviceNET Controller Board and DIP Switch Location**





#### celesco

# PT9DN Extended Range • Cable-Extension Transducer: DeviceNET®

# Ordering Information:

# Model Number:



Sample Model Number:

PT9DN - 1200 - AL - FR - 500 - TR - SC5

R range: ange.
enclosure
cable exit:
baud rate:
terminating resistor:
electrical connection:

front (horizontal) 500 k bits/sec.

5-meter cordset with straight plug

# Full Stroke Range:

R order code:	600	800		1000		1200		1500		1700
full stroke range, min:	600 in.	800 in.	:	1000 in.	:	1200 in.	:	1500 in.	:	1700 in.
cable tension (30%):	25 oz.	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.	.019-in. dia.	:	.019-in. dia.	:	.019-in. dia.	:	.014-in. dia.	:	.014-in. dia.
measuring cable:	nylon-coated	nylon-coated		nylon-coated		nylon-coated	:	nylon-coated		nylon-coated
-	stainless	stainless	:	stainless	:	stainless	:	stainless	:	stainless

# **Enclosure Material:**

<b>A</b> order code:	AL	SS
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max. velocity:	60 inches/sec.	20 inches/sec.

# Cable Exit:

<b>B</b> order code:	FR	UP	ВК	DN
	front	top	back	down

# **Baud Rate:**

<b>(</b> order code:	125	250	500		
	125 kbaud	250 kbaud	500 kbaud		

# **Terminating Resistor:**

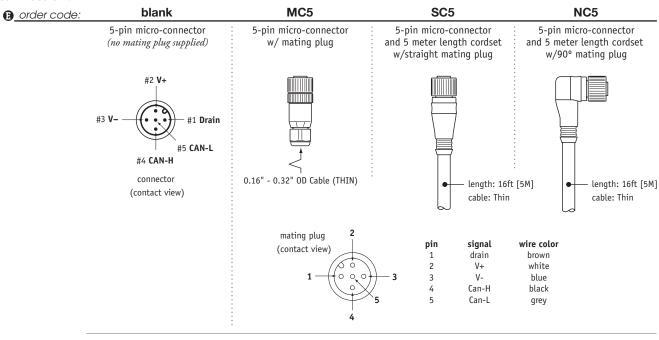
note: order code: TR NR

no terminating resistor terminating resistor

#### PT9DN Extended Range • Cable-Extension Transducer: DeviceNET®

#### Ordering Information:

#### **Electrical Connection:**



#### **Precision Potentiometric Output Ranges: 0-75 to 0-550 inches Industrial Grade**

## PT9101

CE

#### **Specification Summary:**

GENERAL	
Full Stroke Range Options—on this datasheet0-75 to 0-550 in	nches
Output Signal voltage divider (potention	neter)
Accuracy ± 0.10% full s	stroke
Repeatability ± 0.02% full s	stroke
Resolutionessentially in	ıfinite
Measuring Cable Optionsnylon-coated stainless steel or thermop	olastic
Enclosure Materialpowder-painted aluminum or stainless	steel
Sensor plastic-hybrid precision potention	meter
Potentiometer Cycle Life250,000 before signal degradation can	occur
Maximum Retraction Acceleration see ordering inform	nation
Maximum Velocitysee ordering inform	nation
Weight, Aluminum (Stainless Steel) Enclosure 8 lbs. (16 lbs.)	max.

#### **ELECTRICAL**

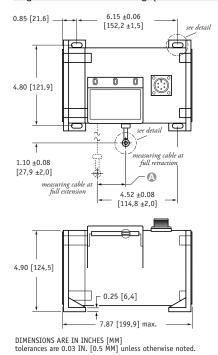
GENERAL

Input Resistance Options 500, 1K, 5K, 10	K Ω, bridge, <i>see ordering information</i>
Power Rating, Watts	. 2.0 at 70°F derated to 0 at 250° F
Recommended Maximum Input Voltage	30V (AC/DC)
Output Signal Change Over Full Stroke Range	94% ±4% of input voltage

#### **ENVIRONMENTAL**

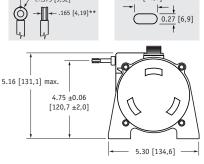
Enclosure	NEMA 4/4X/6, IP 6//68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	. up to 10 G's to 2000 Hz maximum

Fig. 1 – Outline Drawing (26 oz. cable tension only)



		Mi	EASURING CA.	BLE
	RANGE	Ø.034 in.	Ø.047 in.	Ø.062 in.
	75	0.22	0.29	0.37
	100	0.29	0.39	0.49
	150	0.44	0.59	0.73
	200	0.58	0.79	0.98
	250	0.73	0.98	1.22
	300	0.88	1.18	1.47
	350	1.02	1.38	1.71
	400	1.17	1.57	1.96
	450	1.31	1.77	n/a
	500	1.46	1.97	n/a
	550	1.61	n/a	n/a
eyelet de	1	nounting h	ole detail	
Ø.191 [4,19 Ø.375 [9]			0.64 [16,3]	l <b>⊢</b> ı

A DIMENSION (INCHES)

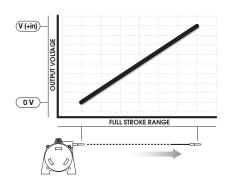


\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

The PT9101 is a work-horse for demanding longrange applications requiring a linear position measurements in ranges up to 1700 inches. Available with either a 500, 1K, 5K, or 10K ohm potentiometer, the PT9101 operates with any basic panel meter or programmable controller.

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT9101 offers numerous benefits. It installs in minutes, works without perfect parallel alignment, and when it's stainless-steel cable is retracted, it measures only 6".

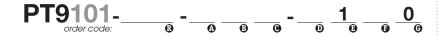
#### Output Signal



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#### Ordering Information:

#### Model Number:



Sample Model Number:

PT9101 - 0500 - 111 - 1110

- enclosure/cable tension:
- measuring cable: • cable exit:

output signal: 500 ohm potentiometer 6-pin plastic connector

500 inches

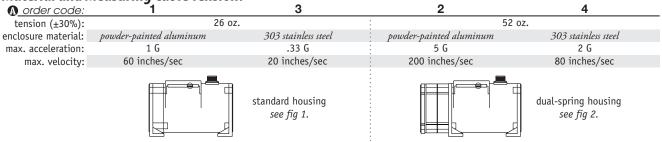
aluminum/26 oz. .034 nylon-coated stainless

Full Stroke Range:

R order code:	0075	0100	0150	0200	0250	0300	0350	0400	0450*	0500*	0550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

\* – 52 oz. cable tension strongly recommended

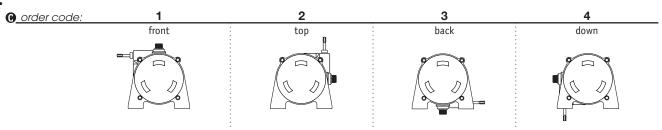
#### **Enclosure Material and Measuring Cable Tension:**



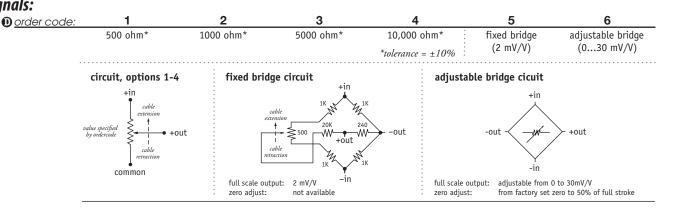
#### **Measuring Cable:**

**B** order code ∅.062-inch thermoplastic Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel available in all ranges all ranges up to 500 inches all ranges up to 400 inches

#### Cable Exit:

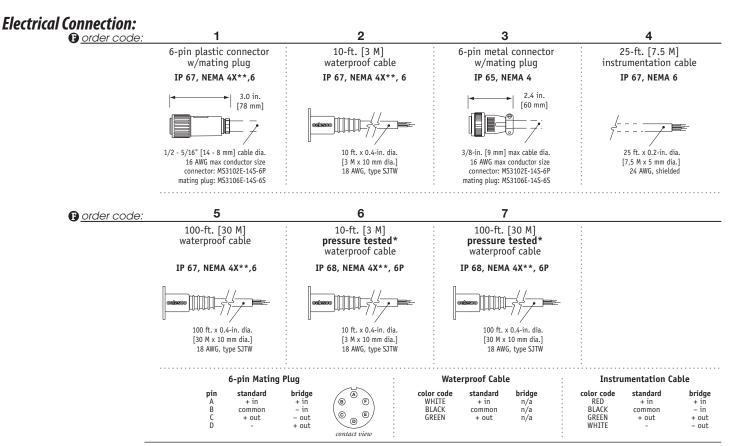


#### **Output Signals:**



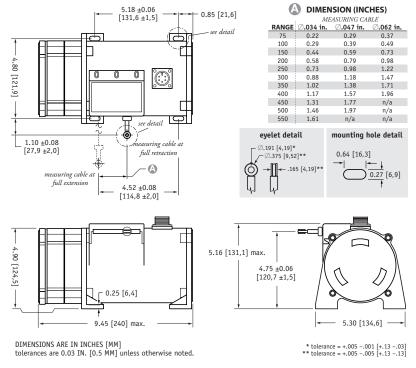
#### PT9101 • Cable-Extension Transducer: Precision Potentiometric Output

#### Ordering Information:



Notes: \*-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours.

Fig. 2 – Outline Drawing (52 oz. cable tension only)



version: 5.0 last updated: July 18, 2006

<sup>\*\* –</sup>NEMA 4X applies to stainless steel enclosure only.

#### **Precision Potentiometric Output** Ranges: 0-600 to 0-1700 inches **Industrial Grade**

## < Extended Range > PT9101

#### **Specification Summary:**

GENERAL	
Full Stroke Range Options—on this datasheet	0-600 to 0-1700 inches
Output Signal	voltage divider (potentiometer)
Accuracy	± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	essentially infinite
Measuring Cable	nylon-coated stainless steel
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	250,000 before signal degradation can occur
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	ıre

#### **ELECTRICAL**

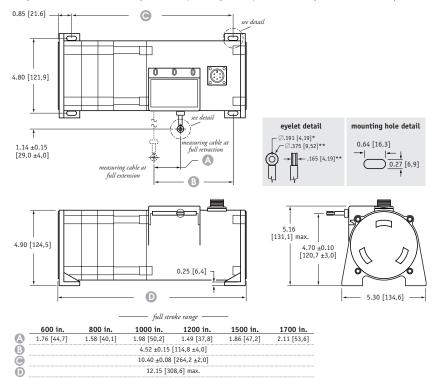
CENEDAL

Input Resistance Options 500, 1K, 5K	$K$ , 10K $\Omega$ , bridge, see ordering information
Power Rating, Watts	2.0 at 70°F derated to 0 at 250° F
Recommended Maximum Input Voltage	30V (AC/DC)
Output Signal Change Over Full Stroke Range	94% ±4% of input voltage

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	. up to 10 G's to 2000 Hz maximum

#### Fig. 1 - Outline Drawing for Output Signal Options 1-4 (500-10K ohms)



12.15 [308,6] max.

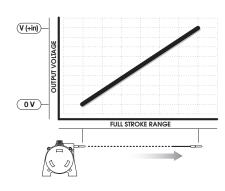
\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]



The PT9101 is a work-horse for demanding longrange applications requiring a linear position measurements in ranges up to 1700 inches. Available with either a 500, 1K, 5K, or 10K ohm potentiometer, the PT9101 operates with any basic panel meter or programmable controller.

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT9101 offers numerous benefits. It installs in minutes, works without perfect parallel alignment, and when it's stainless-steel cable is retracted, it measures only 6".

#### Output Signal



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DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

#### PT9101 Extended Range • Cable-Extension Transducer: Precision Potentiometric Output

#### Ordering Information:

#### Model Number:

PT9101-\_\_\_\_\_\_ - \_\_\_ 1 \_\_\_ - \_\_\_ 1 \_\_\_ 0 \_\_\_ 0 \_\_\_ 0

Sample Model Number:

#### PT9101 - 1200 - 111 - 1110

A enclosure:
C cable exit:

1200 inches aluminum front

output signal:
electrical connection:

500 ohm potentiometer 6-pin plastic connector

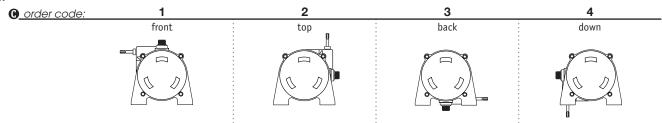
#### Full Stroke Range:

-											
R order code:	0600		0800		1000		1200		1500		1700
full stroke range, min:	600 in.	:	800 in.	:	1000 in.	:	1200 in.		1500 in.	:	1700 in.
cable tension (30%):	25 oz.	:	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.		.019-in. dia.		.019-in. dia.		.019-in. dia.	:	.014-in. dia.		.014-in. dia.
measuring cable:	nylon-coated		nylon-coated		nylon-coated		nylon-coated	:	nylon-coated		nylon-coated
	stainless	:	stainless								

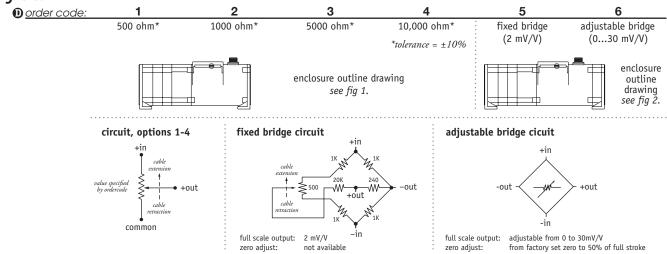
#### **Enclosure Material:**

3 A order code: powder-painted aluminum 303 stainless steel enclosure material: 1G .33G max. acceleration: 60 inches/sec. max. velocity: 20 inches/sec.

#### Cable Exit:

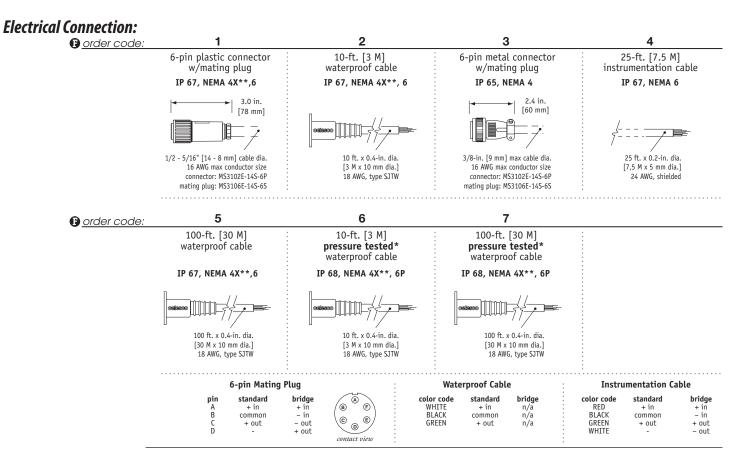


#### **Output Signals:**



#### PT9101 Extended Range • Cable-Extension Transducer: Precision Potentiometric Output

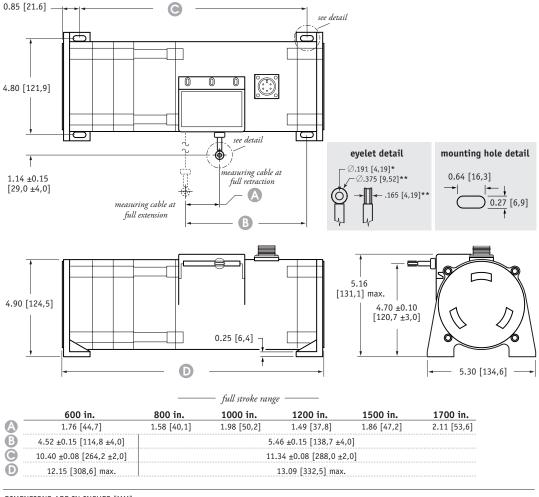
#### Ordering Information:



Notes: \*-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours.

<sup>\*\* -</sup>NEMA 4X applies to stainless steel enclosure only.

Fig. 2 – Outline Drawing for Output Signal Options 5-6 (bridge, adj. bridge)



DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

version: 4.0 last updated: January 24, 2007

<sup>\*</sup> tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

#### Incremental Encoder Output Ranges: 0-75 to 0-550 inches Industrial Grade

## PT9150

#### **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options—on this datasheet.	0-75 to 0-550 inches
Output Signal	incremental encoder (quadrature)
Output Driver Options	ITL/CMOS, open collector or line driver
Accuracy 0.04% fu	Il stroke contact factory for higher accuracy
Repeatability	$\dots \pm 0.02\%$ full stroke $\pm 1/2$ pulse max.
Resolution Options	10 to 250 pulses per inch
Measuring Cable Optionsnylon-	-coated stainless steel or thermoplastic
Enclosure Materialpowo	der-painted aluminum or stainless steel
Sensor	optical incremental encoder
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	see ordering information
Weight, Aluminum (Stainless Steel) Enclosur	e 8 lbs. (16 lbs.) max.

#### **ELECTRICAL**

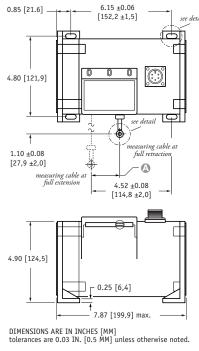
#### **ENVIRONMENTAL**

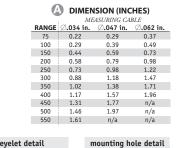
# CE (C)

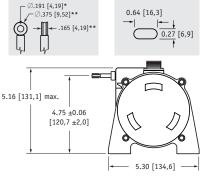
With its incremental optical encoder and industrial design this rugged transducer provides the highest accuracy and longest life of any measurement device of its kind. This model is available in a wide variety of resolutions and output stages to fit virtually any requirement.

It can measure up to 1700", yet when its cable is retracted it is only 6" long. Its small size and low-cost-to-measurement ratio offers remarkable flexibility and value.

Fig. 1 – Outline Drawing (26 oz. cable tension only)

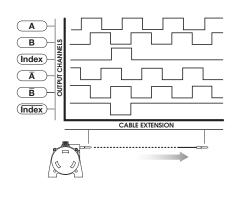






\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

#### Output Signal



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#### PT9150 • Cable-Extension Transducer: Incremental Encoder Output Signal

#### Ordering Information:

#### **Model Number:**

#### Sample Model Number:

#### PT9150 - 0500 - 111 - 1110

R range:A enclosure/cable tension:B measuring cable:Cable exit:

500 inches aluminum/26 oz. .034 nylon-coated stainless

cable exit: front
output signal: TTL/C
resolution: 100 ±
electrical connection: 6-pin

TTL/CMOS driver 100 ±2 pulses per inch 6-pin plastic connector

#### Full Stroke Range:

english ranges

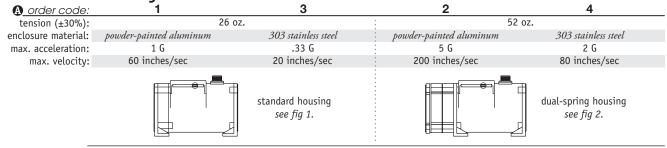
<b>®</b> order code:	0075	0100	0150	0200	0250	0300	0350	0400	0450*	0500*	0550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

metric ranges

<b>®</b> order code:	2500	3750	5000	6250	7500	8750	10000	11250	12500*	13750*	
full stroke range, min:	2500 mm	3750 mm	5000 mm	6250 mm	7500 mm	8750 mm	10000 mm	11250 mm	12500 mm	13750 mm	

<sup>\*-52</sup> oz. cable tension strongly recommended

#### **Enclosure Material and Measuring Cable Tension:**



#### **Measuring Cable:**

© order code:

1
2
Solution in nylon-coated stainless steel

available in all ranges

2
Solution in stainless steel

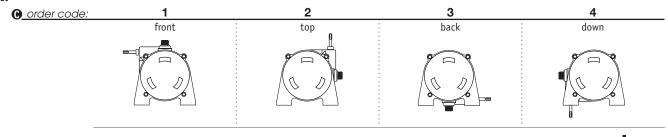
available in all ranges

2
Solution in stainless steel

all ranges up to 500 in. [12500 mm]

all ranges up to 400 in. [10000 mm]

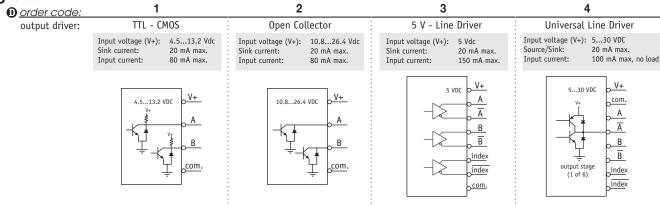
#### Cable Exit:



#### PT9150 • Cable-Extension Transducer: Incremental Encoder Output Signal

#### Ordering Information:

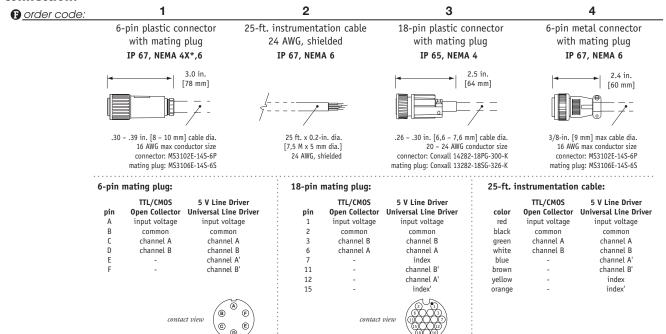
#### **Output Signals:**



#### **Resolution:**

<b>6</b> order code:	1	2	3	4
english ranges:	100 ±2 pulses per in.	200 ±4 pulses per in.	250 ±5 pulses per in.	10 ±0.2 pulses per in.
metric ranges:	5 ±0,1 pulses per mm	10 ±0,2 pulses per mm	12,5 ±0,25 pulses per mm	0,5 ±0,01 pulses per mm

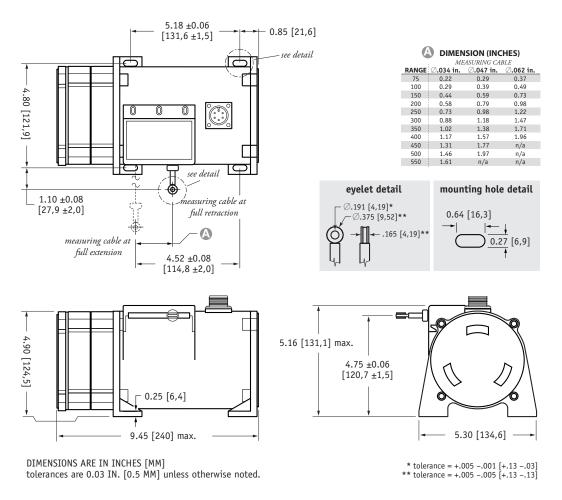
#### **Electrical Connection:**



\* -applies to stainless steel enclosure only.

#### PT9150 • Cable-Extension Transducer: Incremental Encoder Output Signal

Fig. 2 – Outline Drawing (52 oz. cable tension only)



#### **Incremental Encoder Output** Ranges: 0-600 to 0-1700 inches **Industrial Grade**

## <Extended Range> PT9150

#### **Specification Summary:**

GE	NE	:RA	L
			-

<i>sheet</i> 0-600 to 0-1700 inches
incremental encoder (quadrature)
TTL/CMOS, open collector or line driver
4% full stroke <i>contact factory for higher accuracy</i>
± 0.02% full stroke
10 to 250 pulses per inch
nylon-coated stainless steel
powder-painted aluminum or stainless steel
optical incremental encoder
see ordering information
see ordering information
closure

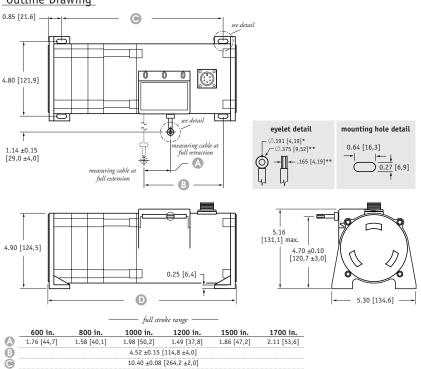
#### **ELECTRICAL**

Input Current. . . . . . see ordering information

#### **ENVIRONMENTAL**

Enclosure ..... .....NEMA 4/4X/6, IP 67/68 ..... up to 10 G's to 2000 Hz maximum

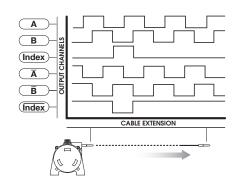
#### Outline Drawing



With its incremental optical encoder and industrial design this rugged transducer provides the highest accuracy and longest life of any measurement device of its kind. This model is available in a wide variety of resolutions and output stages to fit virtually any requirement.

It can measure up to 1700", yet when its cable is retracted it is only 6" long. Its small size and low-costto-measurement ratio offers remarkable flexibility and value.

#### Output Signal



DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

12.15 [308,6] max.

\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

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#### PT9150 Extended Range • Cable-Extension Transducer: Incremental Encoder Output Signal

#### Ordering Information:

#### Model Number:

Sample Model Number:

#### PT9150 - 0800 - 111 - 1110

R range: 500 inches A enclosure: aluminum cable exit: front output signal: TTL/CMOS driver

100 ±2 pulses per inch (B) resolution: (F) electrical connection: 6-pin plastic connector

#### Full Stroke Range:

#### english ranges

<b>®</b> order code:	0600	0800	1000	1200	1500	1700
full stroke range, min:	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.
cable tension (30%):	25 oz.	25 oz.	24 oz.	24 oz.	23 oz.	23 oz.
	.034-in. dia.	.019-in. dia.	.019-in. dia.	.019-in. dia.	.014-in. dia.	.014-in. dia.
measuring cable:	nylon-coated stainless	nylon-coated stainless	nylon-coated stainless	nylon-coated stainless	I nylon-coated stainless	nylon-coated stainless

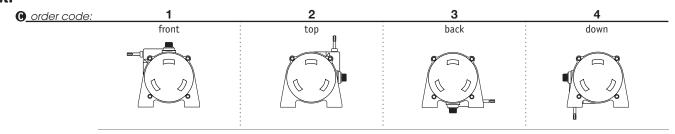
metric ranges

<b>®</b> order code:	15000	20000		25000		30000	3	5000		40000
full stroke range, min:	15.000 mm	20.000 mm	:	25.000 mm	:	30.000 mm	35.	000 mm		40.000 mm
cable tension (30%):	7,0 N	7,0 N	:	6,7 N	:	6,7 N	:	6,4 N	:	6,4 N
	0,86-mm dia.	0,48-mm dia.		0,48-mm dia.		0,48-mm dia.	0,36	-mm dia.		0,36-mm dia.
measuring cable:	nylon-coated	nylon-coated		nylon-coated		nylon-coated	noı	n-coated		non-coated
	stainless	stainless		stainless		stainless	st	ainless		stainless

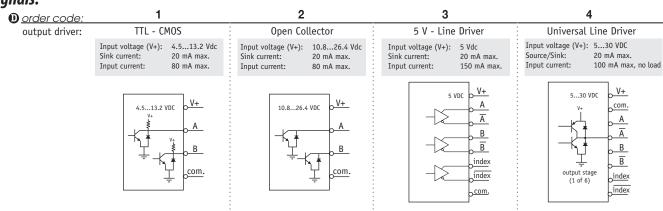
#### **Enclosure Material:**

A <u>order code:</u>	1	3
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max. velocity:	60 inches/sec.	20 inches/sec.

#### Cable Exit:



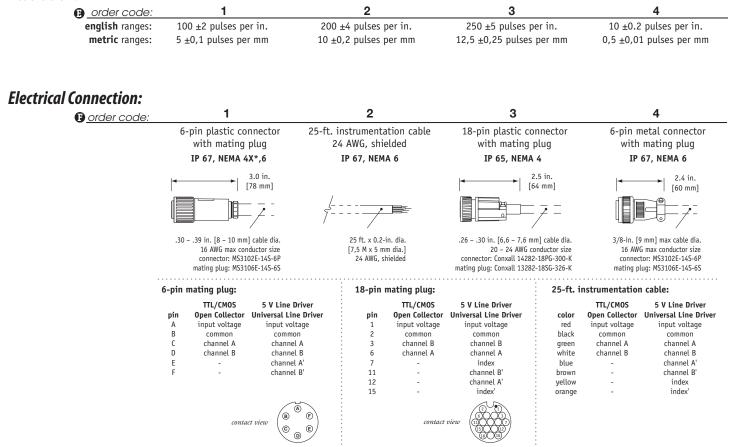
#### **Output Signals:**



#### PT9150 Extended Range • Cable-Extension Transducer: Incremental Encoder Output Signal

#### Ordering Information:

#### **Resolution:**



<sup>\* -</sup>applies to stainless steel enclosure only.

#### **RS232 Data Communication**

#### **Ranges: 0-75 to 0-550 inches**

#### **Industrial Grade**

## PT9232

#### **Specification Summary:**

GENERAL	
Full Stroke Ranges	ıes
Electrical InterfaceRS2	32
FormatH	EX
Accuracy ± 0.10% full stro	ke
Repeatability $\pm$ 0.02% full stro	ke
Resolution	ke
Measuring Cable stainless steel, nylon-coated or thermoplas	tic
Enclosure Materialpowder-painted aluminum or stainless ste	
Sensor plastic-hybrid precision potentiome	
Potentiometer Cycle Life250,000 cycles before signal degradation may occ	cur
Maximum Retraction Acceleration see ordering informati	ion
Maximum Velocity informati	ion
Weight, Aluminum (Stainless Steel) Enclosure 8 lbs. (16 lbs.), ma	ax.

#### **ELECTRICAL**

CENEDAL

Input Voltage	922 VDC
Input Current	40 mA
Baud Rate	9600 (selectable to 38.4K)
Update Rate	32 msec

#### **ENVIRONMENTAL**

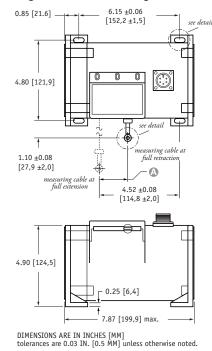
Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

## The PT9232 delivers position feedback via RS232 se-

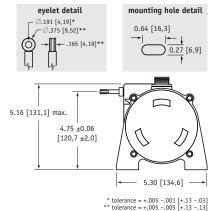
rial communication to your data acquisition or controller system. The PT9232 sends a raw 16-bit count from 0000H to FFFFH. Additionally this device can be set to continuously send data or send data only when polled.

As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

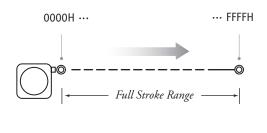
#### Fig. 1 – Outline Drawing



A DIMENSION (INCHES) MEASURING CABLE Ø.047 in 100 0.29 0.39 0.49 150 0.73 200 0.98 250 0.73 0.98 1.22 350 1.02 1.38 1.71 1.31 n/a 500



Output Signal

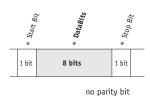


Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

celesco

#### I/O Format:

#### **Data Format**



#### **Data Frame**

#### 6 byte Hex string:

STX	CMD	B <sub>0</sub>	B <sub>1</sub>	B <sub>2</sub>	ETX	
<b>STX</b> = 0x02	CMD = Command Code*		B <sub>0</sub> - B <sub>2</sub> =	Data Field*	<b>ETX</b> = 0x03	

\* -see below

Important! All communications to/from the transducer are in HEX!

#### **User Commands:**

		User Cor	nmand			Sensor F	Response	
Description	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version <sup>(4)</sup>	date <sup>(5)</sup>	date <sup>(5)</sup>
Get Serial Number	0x15	0x00	0x00	0x00	0x15	se	erial number <sup>(</sup>	3)
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status <sup>(2)</sup>

#### (1)CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the MSB (most significant byte) and  $B_1$  is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### (2)Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

#### (3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

#### (4)Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

#### (5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 - 12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

#### **Baud Rate**

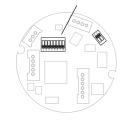
The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	9600
1	0	19200
0	1	38400
1	1	0600

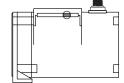


#### RS232 Controller Board and DIP Switch Location

#### baud rate switches







internal dip switch
& controller board
to gain access to the
controller board, re
four Allen-Head Se
and remove end co

celesco

#### Ordering Information:

#### Model Number:

Sample Model Number:

PT9232 - 200 - AL - N34 - 26 - FR - M6

R range: 200 inches aluminum

B measuring cable: .034 nylon-coated stainless

measuring cable tension: 26 oz.

• cable exit: front (horizontal)
• electrical connection: 6-pin plastic connector

#### Full Stroke Ranae:

® order code:	75	100	150	200	250	300	350	400	450*	500*	550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

\*-52 oz. cable tension strongly recommended

#### **Enclosure Material:**

Order code:

AL

powder-painted aluminum

SS

303 stainless

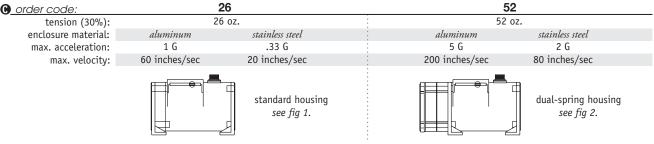
#### **Measuring Cable:**

**19** order code: N34 S47 V62

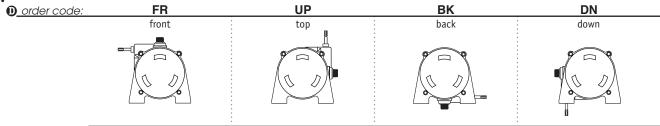
Ø.034-inch nylon-coated stainless steel available in all ranges Ø.047-inch stainless steel all ranges up to **500 inches** 

Ø.062-inch thermoplastic all ranges up to 400 inches

#### Measuring Cable Tension:



#### Cable Exit:



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#### Ordering Information:

#### **Electrical Connection:**

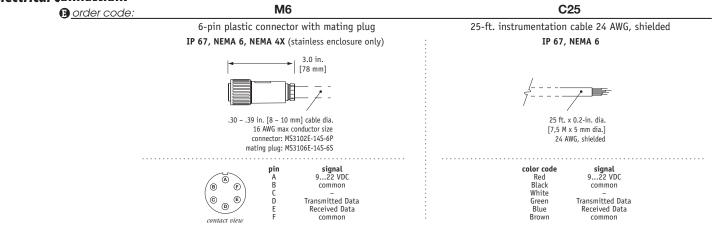
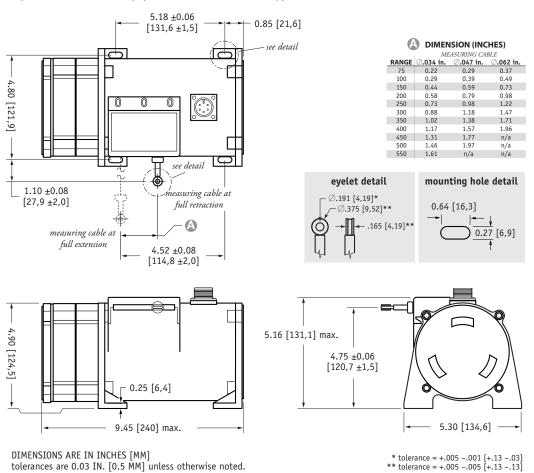


Fig. 2- Outline Drawing (52 oz. cable tension only)



celesco

version: 6.0 last updated: July 11, 2008

#### **RS232 Data Communication**

#### Ranges: 0-600 to 0-1700 inches

#### **Industrial Grade**

## <Extended Range> PT9232

#### **Specification Summary:**

GENERAL	
Full Stroke Ranges	0-600 to 0-1700 inches
Electrical Interface	RS232
Format	HEX
Accuracy	± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	
Measuring Cable	nylon-coated stainless steel
Enclosure Material power	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life 250,000	cycles before signal degradation may occur
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	see ordering information
Weight, Aluminum (Stainless Steel) Enclosure	8 lbs. (16 lbs.), max.

#### **ELECTRICAL**

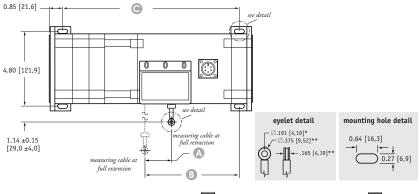
CENEDAL

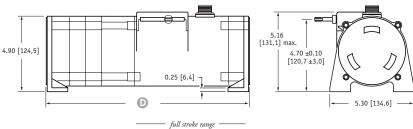
Input Voltage	922 VDC
Input Current	40 mA
Baud Rate	9600 (selectable to 38.4K)
Update Rate	32msec

#### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup to	10 G's to 2000 Hz maximum
- 4	

#### Outline Drawing





	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.
A	1.76 [44,7]	1.58 [40,1]	1.98 [50,2]	1.49 [37,8]	1.86 [47,2]	2.11 [53,6]
<b>B</b>	4.52 ±0.15 [114,8 ±4,0]		5.	46 ±0.15 [138,7 ±4,	.0]	
	10.40 ±0.08 [264,2 ±2,0]		11	.34 ±0.08 [288,0 ±2	,0]	
D	12.15 [308,6] max.			13.09 [332,5] max.		

DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]



The PT9232 delivers position feedback via RS232 serial communication to your data acquisition or controller system. The PT9232 sends a raw 16-bit count from 0000H to FFFFH. Additionally this device can be set to continuously send data or send data only when polled.

As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

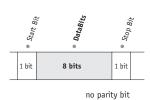
Output Signal





#### I/O Format:

#### **Data Format**



#### **Data Frame**

#### 6 byte Hex string:

STX	CMD	B <sub>0</sub>	B <sub>1</sub>	B <sub>2</sub>	ETX	
<b>STX</b> = 0x02	CMD = Con	nmand Code*	B <sub>0</sub> - B <sub>2</sub> =	Data Field*	<b>ETX</b> = 0x03	

\* -see below

**Important!** All communications to/from the transducer are in **HEX!** 

#### **User Commands:**

		User Cor	nmand			Sensor F	Response	
Description	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>	<cmd></cmd>	<b<sub>0&gt;</b<sub>	<b<sub>1&gt;</b<sub>	<b<sub>2&gt;</b<sub>
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version <sup>(4)</sup>	date <sup>(5)</sup>	date <sup>(5)</sup>
Get Serial Number	0x15	0x00	0x00	0x00	0x15	se	erial number <sup>(</sup>	(3)
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status <sup>(2)</sup>

#### (1)CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes  $(B_0 \text{ and } B_1)$  of the data field.  $B_0$  is the MSB (most significant byte) and B<sub>1</sub> is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### (2)Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

#### (3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

#### (4)Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

#### (5) Date

This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 -12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

#### **Baud Rate**

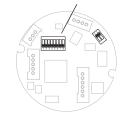
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

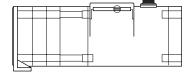
DIP-7	DIP-8	baud rate
0	0	9600
1	0	19200
0	1	38400
1	1	9600



#### RS232 Controller Board and DIP Switch Location

#### baud rate switches







#### Ordering Information:

#### Model Number:

Sample Model Number:

#### PT9232 - 1200 - AL - FR - M6

R range: A enclosure aluminum B cable exit: front (horizontal) **@** electrical connection: 6-pin plastic connector

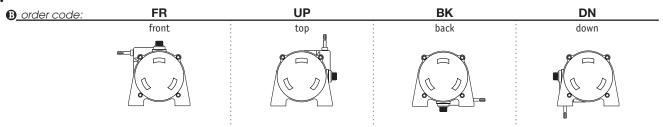
#### Full Stroke Ranae:

R order code:	600	800		1000		1200		1500		1700
full stroke range, min:	600 in.	800 in.	:	1000 in.	:	1200 in.	:	1500 in.	:	1700 in.
cable tension (30%):	25 oz.	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.	.019-in. dia.		.019-in. dia.	:	.019-in. dia.	:	.014-in. dia.	:	.014-in. dia.
measuring cable:	nylon-coated	nylon-coated		nylon-coated	:	nylon-coated		nylon-coated		nylon-coated
	stainless	stainless		stainless	:	stainless		stainless	:	stainless

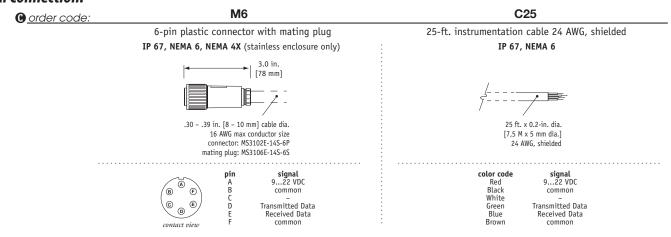
#### **Enclosure Material:**

A order code:	AL	SS
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max velocity:	60 inches/sec.	20 inches/sec

#### Cable Exit:



#### **Electrical Connection:**



version: 4.0 last updated: July 11, 2008

#### Position and Velocity Output Signals Ranges: 0-75 to 0-550 inches Industrial Grade

## PT9301

#### **Specification Summary:**

#### **GENERAL**

#### **POSITION**

Output Signal voltage divider (potenti Accuracy ± 0.10% fu	-
Repeatability ± 0.02% fu	
Resolutionessential	ly infinite
Sensor plastic-hybrid precision potent	iometer
Potentiometer Cycle Life 250,000, min. – before signal degradation	can occur
Input Resistance Options 500, 1K, 5K or 10K $\Omega$ –see ordering inf	ormation
Power Rating, Watts 2.0 at 70°F derated to 0 a	at 250° F
Recommended Maximum Input Voltage	(AC/DC)
Output Signal Change Over Full Stroke Range94% ±4% of input	voltage

#### **VELOCITY**

Output Signal	DC tachometer output
Linearity	better than ±0.10% of output at any velocity
Repeatability	±0.10% of reading
Maximum Velocity • Retraction Accele	rationsee ordering information
Sensor	tach generator
Input Voltage	none required
Output Voltage @ 100 inches per minu	ute 361 mV ±3%
Output Impedance	350 ohms ±10%
Output Ripple (for velocity ≥ 1.29 inch	es per second)±3% rms

#### **GENERAL**

Measuring Cable Options	. nylon-coated stainless steel or thermoplastic
Enclosure Material	powder-painted aluminum or stainless steel
Weight, Aluminum (Stainless Steel) E	nclosure 8 lbs. (16 lbs.) max.

#### **ENVIRONMENTAL**

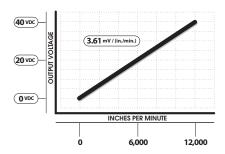
Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	. up to 10 G's to 2000 Hz maximum



The PT9301 is a combination position and velocity transducer for demanding long-range applications requiring a linear position measurements in ranges up to 1700". A precision plastic-hybrid potentiometer provides accurate position feedback while a self-generating DC tachometer provides a velocity signal that is proportional to the speed of the traveling stainless-steel measuring cable.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT9301 offers numerous benefits. It installs in minutes, functions properly without perfectly parallel alignment, and when its cable is retracted, it measures only 6".

Velocity Output Signal



#### PT9301 • Cable-Extension Transducer: Position and Velocity Output Signals

#### Ordering Information:

#### **Model Number:**

PT9301-\_\_\_\_\_ -\_\_ -\_\_ 1\_ \_\_ 0\_

Sample Model Number:

#### PT9301 - 0500 - 111 - 1110

- R range:
  A enclosure/cable tension:
  B measuring cable:
- 500 inches ension: aluminum/26 oz. .034 nylon-coated stainless
- G cable exit: fro output signal: 50

500 ohm position / DC tachometer velocity

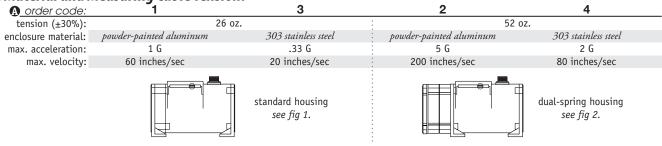
electrical connection: 6-pin plastic connector

#### Full Stroke Range:

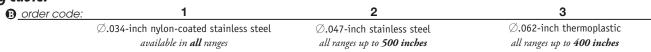
<b>R</b> order code:	0075	0100	0150	0200	0250	0300	0350	0400	0450*	0500*	0550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

\* – 52 oz. cable tension strongly recommended

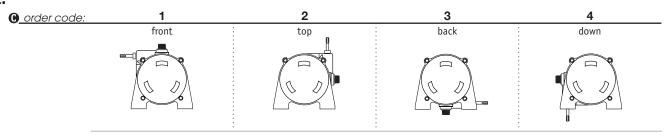
#### **Enclosure Material and Measuring Cable Tension:**



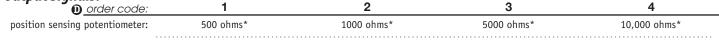
#### **Measuring Cable:**

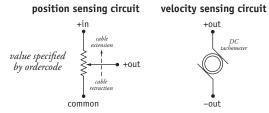


#### Cable Exit:



#### **Output Signals:**



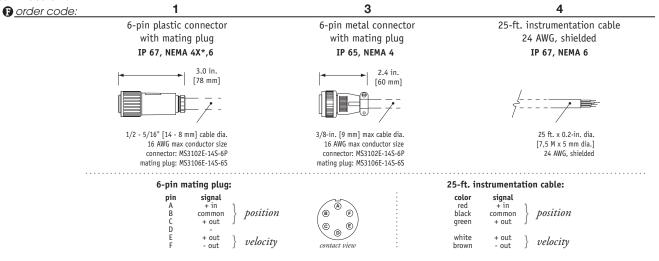


\*\_tolerance = ±10%

#### PT9301 • Cable-Extension Transducer: Position and Velocity Output Signals

#### Ordering Information:





<sup>\* –</sup>applies to stainless steel enclosure only

#### Fig. 1 – Outline Drawing (26 oz. cable tension only)

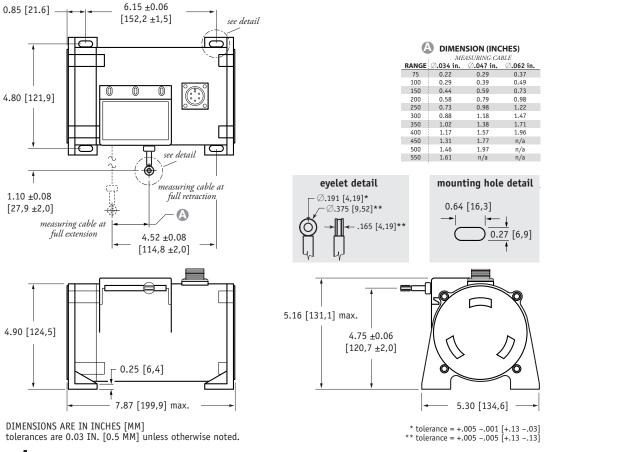
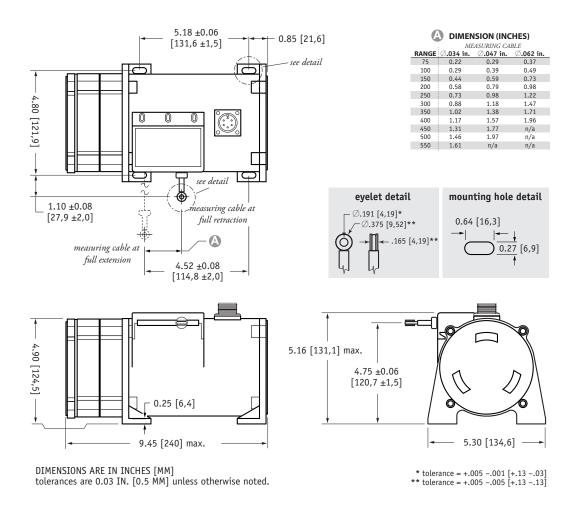


Fig. 2 – Outline Drawing (52 oz. cable tension only)



#### **Cable-Extension Position Transducer**

#### Position and Velocity Output Signals Ranges: 0-600 to 0-1700 inches **Industrial Grade**

## <Extended Range> PT9301

#### **Specification Summary:**

#### **POSITION**

Output Signalvoltag	
Repeatability	
Resolution	essentially infinite
Sensor plastic-hybri	d precision potentiometer
Potentiometer Cycle Life 250,000, min. – before	e signal degradation can occur
Input Resistance Options 500, 1K, 5K or 10k	$(\Omega$ –see ordering information
Power Rating, Watts 2.0 at 1	70°F derated to 0 at 250° F
Recommended Maximum Input Voltage	30V (AC/DC)
Output Signal Change Over Full Stroke Range	94% $\pm$ 4% of input voltage

#### **VELOCITY**

Output Signal	DC tachometer output
Linearityk	petter than ±0.10% of output at any velocity
Repeatability	±0.10% of reading
Maximum Velocity • Retraction Accelera	ationsee ordering information
Sensor	tach generator
Input Voltage	none required
Output Voltage @ 100 inches per minut	e 361 mV ±3%
Output Impedance	350 ohms ±10%
Output Ripple (for velocity ≥ 1.29 inche	s per second)±3% rms

#### **GENERAL**

Measuring Cable	nylon-coated stainless steel
Enclosure Material	powder-painted aluminum or stainless steel
Weight, Aluminum (Stainless Steel) E	nclosure

#### **ENVIRONMENTAL**

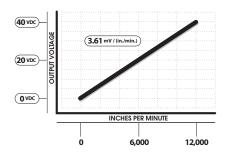
Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup	to 10 G's to 2000 Hz maximum



The PT9301 is a combination position and velocity transducer for demanding long-range applications requiring a linear position measurements in ranges up to 1700". A precision plastic-hybrid potentiometer provides accurate position feedback while a self-generating DC tachometer provides a velocity signal that is proportional to the speed of the traveling stainless-steel measuring cable.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT9301 offers numerous benefits. It installs in minutes, functions properly without perfectly parallel alignment, and when its cable is retracted, it measures only 6".

Velocity Output Signal



#### PT9301 Extended Range • Cable-Extension Transducer: Position and Velocity Output Signals

#### Ordering Information:

#### **Model Number:**

Sample Model Number:

PT9301 - 1200 - 111 - 1110

G cable exit: output signal:

500 ohm position / DC tachometer velocity electrical connection: 6-pin plastic connector

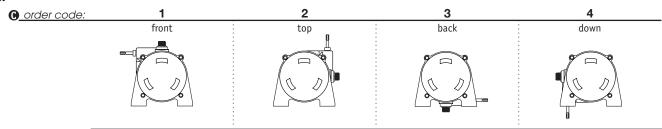
#### Full Stroke Range:

® order code:	0600	0800		1000		1200		1500		1700
full stroke range, min:	600 in.	800 in.	:	1000 in.	:	1200 in.		1500 in.	:	1700 in.
cable tension (30%):	25 oz.	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.	.019-in. dia.	:	.019-in. dia.	:	.019-in. dia.	:	.014-in. dia.	:	.014-in. dia.
measuring cable:	nylon-coated	nylon-coated		nylon-coated		nylon-coated	:	nylon-coated		nylon-coated
	stainless	stainless		stainless		stainless	:	stainless		stainless

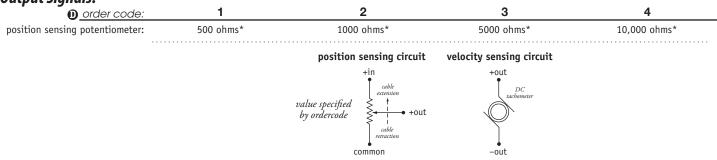
#### **Enclosure Material:**

<b>♠</b> <u>order code:</u>	1	3
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max. velocity:	60 inches/sec.	20 inches/sec.

#### Cable Exit:



#### **Output Signals:**

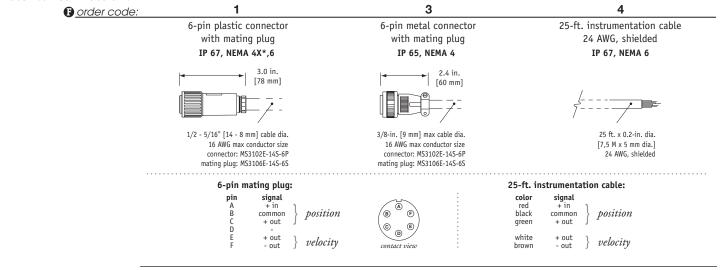


\*\_tolerance = ±10%

#### PT9301 Extended Range • Cable-Extension Transducer: Position and Velocity Output Signals

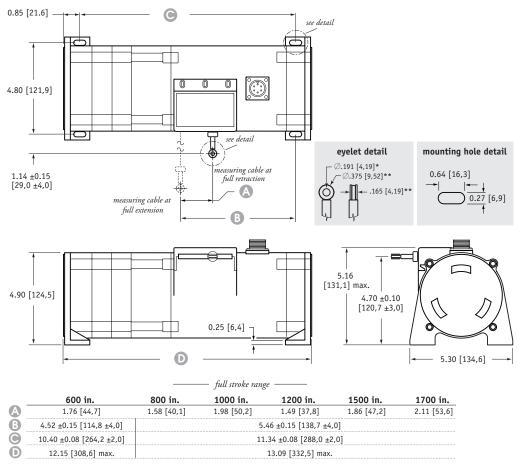
#### Ordering Information:





<sup>\* –</sup>applies to stainless steel enclosure only





DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

version: 3.0 last updated: January 24, 2007

<sup>\*</sup> tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

#### 0/4...20 mA Output • Hazardous Area Certification Ranges: 0-75 to 0-550 inches

**Industrial Grade** 



## PT9420

#### **Specification Summary:**

#### **FI FCTRICAL**

LLLCTRICAL	
Input Voltage	see ordering information
Input Current	20 mA max.
Maximum Loop Resistance (Load)	(loop supply voltage – 8)/0.020
Circuit Protection	38 mA max.
Impedance	100M ohms @ 100 VDC, min.
Output Signal Adjustment	
Zero Adjustment	. from factory set zero to 50% of full stroke range
	to 50% of factory set span

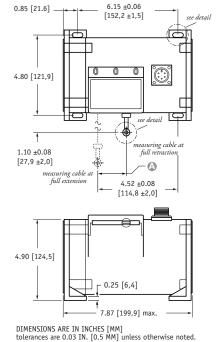
#### **ENVIRONMENTAL**

ZITTING ITINE	
Enclosure	NEMA 4/4X/6, IP 67/68
Hazardous Area Certification	see ordering information
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	
Thermal Effects	·
Zero	0.01% f.s./°F, max.
Span	0.01%/°F, max.

#### **EMC COMPLIANCE PER DIRECTIVE 89/336/EEC**

Emission / Immunity ..... .....EN50081-2 / EN50082-2

#### Fig. 1 – Outline Drawing (26 oz. cable tension only)



	150	0.44	0.59	0./3			
	200	0.58	0.79	0.98			
	250	0.73	0.98	1.22			
	300	0.88	1.18	1.47			
	350	1.02	1.38	1.71			
	400	1.17	1.57	1.96			
	450	1.31	1.77	n/a			
	500	1.46	1.97	n/a			
	550	1.61	n/a	n/a			
eyelet d	etail		mounting hole detail				
_ Ø.191 [4,19	)]*			_			
Ø.375 [9	,52]**		0.64 [16,3	]			
o d ≤ m	.165 [4,19]		<b>→</b>  -	<b>-</b> - ↓			
	.105 [4,19]			0.27 [6,9]			
				<u> </u>			
4) 4				'			
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_				<u>L</u>			
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	I	ا_	s19/ c	1 <b>V</b> ()			
5.16 [131,1] max.							
			/	//			
4	ļ	Y		_ \			
	75 ±0.06		(1	$_{7}$			
	ļ	/					
	75 ±0.06						
	75 ±0.06						
	75 ±0.06						
	75 ±0.06		5 20 [3]				
	75 ±0.06		5.30 [13	34,6]			
	75 ±0.06	-					
	75 ±0.06	* tolera	5.30 [1: ance = +.0050 ance = +.0050	001 [+.1303]			

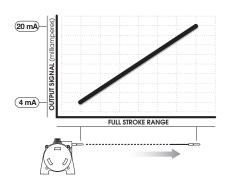
A DIMENSION (INCHES)

RANGE Ø.034 in.

The PT9420 is a great value for demanding longrange applications requiring a 4 - 20 mA linear position feedback signal. Sealed to meet NEMA 4 standards, this Cable-Extension Transducer will perform even under the harshest of environmental conditions.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT9420 offers numerous benefits. It installs in minutes, functions properly without perfectly parallel alignment, and when its cable is retracted, it measures only 6".

#### Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

#### PT9420 • Cable-Extension Transducer: 0/4...20 mA Output Signal

#### Ordering Information:

#### Model Number:

Sample Model Number:

PT9420 - 0500 - 111 - 1110

R range:

• enclosure/cable tension:

aluminum/26 oz. .034 nylon-coated stainless

B measuring cable:

.034 nylon-coat

cable exit:output signal:electrical connection:

4...20 mA, 2-wire 6-pin plastic connector

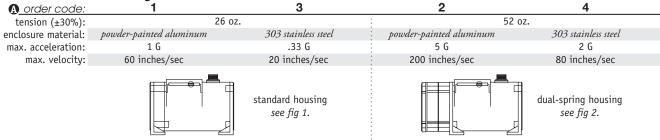
500 inches

Full Stroke Range:

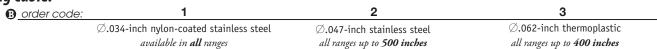
<b>®</b> order code:	0075	0100	0150	0200	0250	0300	0350	0400	0450*	0500*	0550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

\* – 52 oz. cable tension strongly recommended

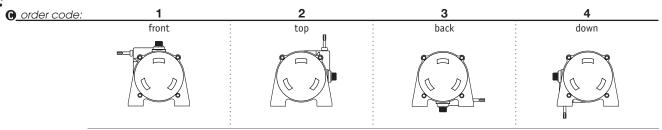
#### **Enclosure Material and Measuring Cable Tension:**



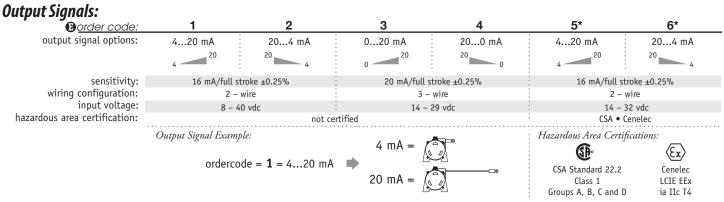
#### Measuring Cable:



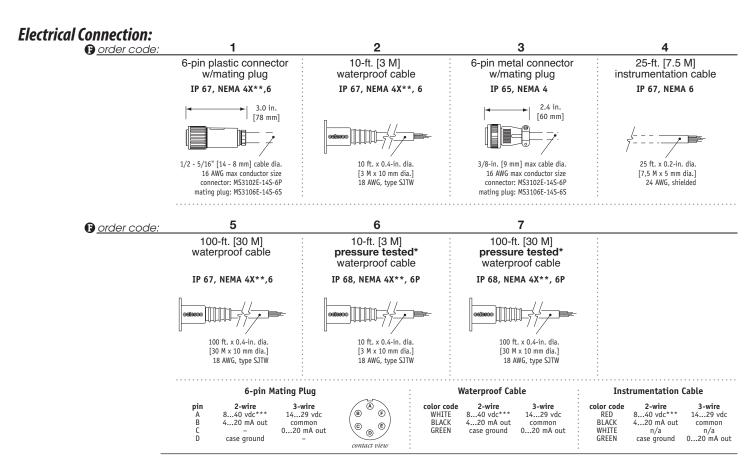
#### Cable Exit:



#### **Ordering Information:**

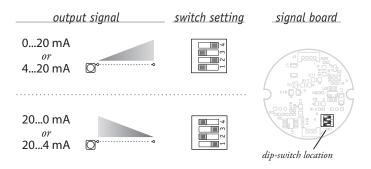


\*IMPORTANT: intrinsically safe when powered from a CSA certified zener barrier rated 28 VDC max, 110 mA max per installation drawing#677984



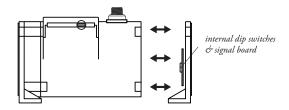
Notes:  $\begin{cases} * & -\text{Test pressure: } 100 \text{ feet } [30 \text{ meters}] \text{ } H_2O \text{ } (40 \text{ PSID}); \text{ Test Medium: Air; Duration: } 2 \text{ hours.} \\ ** & -\text{NEMA } 4X \text{ applies to stainless steel enclosure only.} \\ *** & -14-32 \text{ } VDC \text{ for hazardous area option.} \end{cases}$ 

#### Output Signal Selection:



The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.

To gain access to the signal board, remove four Allen-Head Screws and remove end cover bracket.

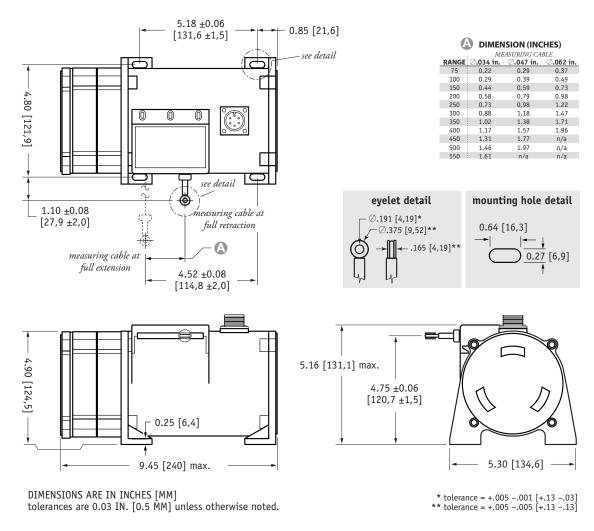




#### Caution! Do Not Remove Spring-Side End Cover

Removing spring-side end cover could cause spring to become unseated and permanently damaged.

Fig. 2 – Outline Drawing (52 oz. cable tension only)



version: 7.0 last updated: May 12, 2010

#### **Cable-Extension Position Transducer**

#### 0/4...20 mA Output • Hazardous Area Certification Ranges: 0-600 to 0-1700 inches **Industrial Grade**







## <Extended Range> PT942

#### Specification Summary:

Full Stroke Range Options—on this a	datasheet 0-600 to 0-1700 inches
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	± 0.12% full stroke
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	nylon-coated stainless steel
Enclosure Material	powder-painted aluminum or 303 stainless steel
	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	. 250,000, min. –before signal degradation can occur
Maximum Retraction Acceleration	/ Velocitysee ordering information

**ELECTRICAL** 

**GENERAL** 

Input Voltage	see ordering information
Input Current	20 mA max.
Maximum Loop Resistance (Load)	(loop supply voltage – 8)/0.020
Circuit Protection	38 mA max.
Impedance	
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span

**ENVIRONMENTAL** 

ENVINORMENTAL	
Enclosure	NEMA 4/4X/6, IP 67/68
Hazardous Area Certification	see ordering information
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration up to 1	
Thermal Effects	
Zero	0.01% f.s./°F, max.
Span	0.01%/ºF, max.

#### **EMC COMPLIANCE PER DIRECTIVE 89/336/EEC**

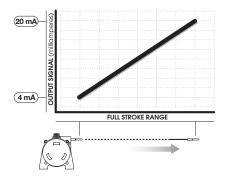
Emission / Immunity......EN50081-2 / EN50082-2



The PT9420 is a great value for demanding longrange applications requiring a 4 - 20 mA linear position feedback signal. Sealed to meet NEMA 4 standards, this Cable-Extension Transducer will perform even under the harshest of environmental conditions.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT9420 offers numerous benefits. It installs in minutes, functions properly without perfectly parallel alignment, and when its cable is retracted, it measures only 6".

Output Signal

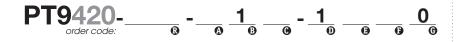




#### PT9420 Extended Range • Cable-Extension Transducer: 0/4...20 mA Output Signal

#### Ordering Information:

#### Model Number:



Sample Model Number:

PT9420 - 1200 - 111 - 1110

A enclosure/cable tension:

aluminum

1200 inches

• cable exit:

Output signal: electrical connection:

4...20 mA, 2-wire 6-pin plastic connector

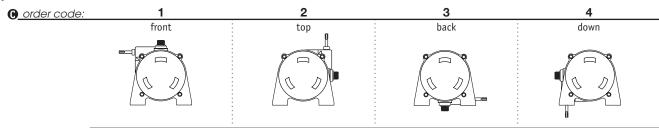
#### Full Stroke Range:

® order code:	0600		0800		1000		1200		1500		1700
full stroke range, min:	600 in.	:	800 in.	:	1000 in.	:	1200 in.		1500 in.	:	1700 in.
cable tension (30%):	25 oz.	:	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.		.019-in. dia.	:	.019-in. dia.		.019-in. dia.	:	.014-in. dia.		.014-in. dia.
measuring cable:	nylon-coated		nylon-coated	:	nylon-coated		nylon-coated	:	nylon-coated		nylon-coated
_	stainless	:	stainless								

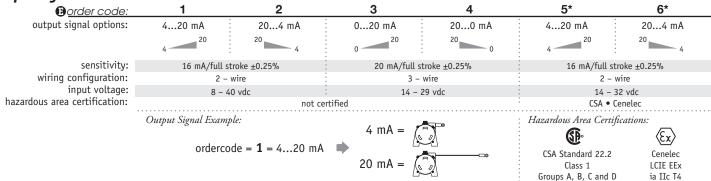
#### **Enclosure Material:**

A order code:	1	3
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	<b>.</b> 33G
max. velocity:	60 inches/sec.	20 inches/sec.

#### Cable Exit:



#### **Output Signals:**

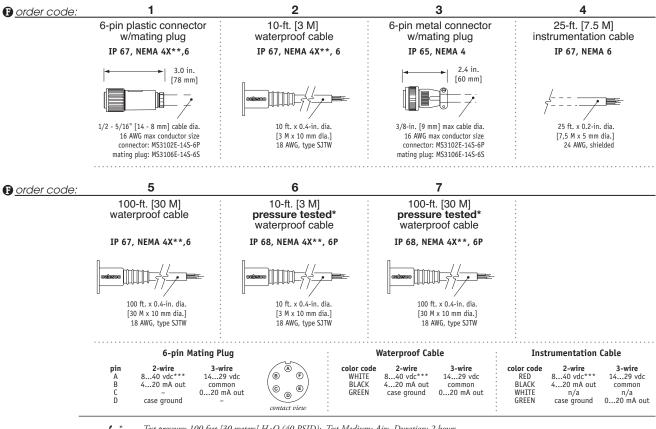


\*IMPORTANT: intrinsically safe when powered from a CSA certified zener barrier rated 28 VDC max, 110 mA max per installation drawing#677984

#### PT9420 Extended Range • Cable-Extension Transducer: 0/4...20 mA Output Signal

#### Ordering Information:

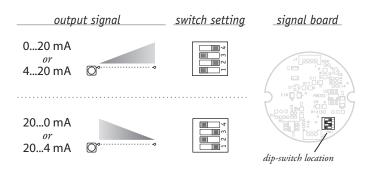
#### **Electrical Connection:**



–Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. -NEMA 4X applies to stainless steel enclosure only.

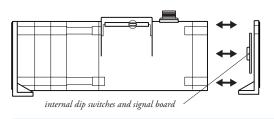
#### -14-32 VDC for hazardous area option.

#### **Output Signal Selection:**



The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.

To gain access to the signal board, remove four Allen-Head Screws and remove end cover bracket.

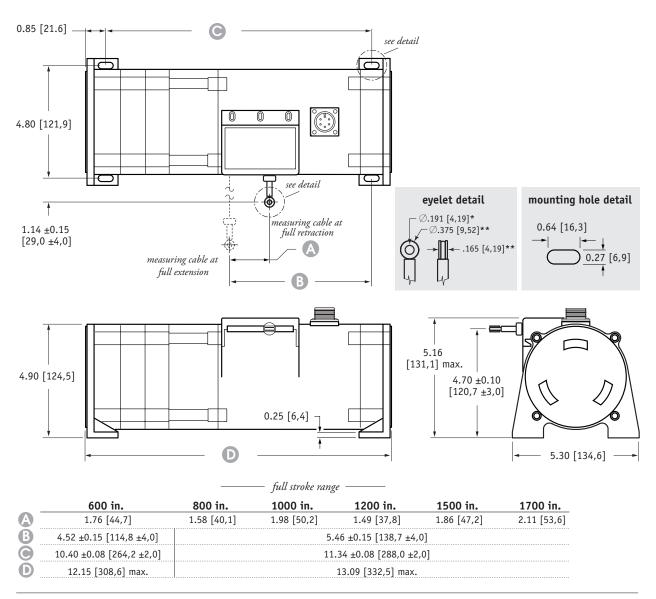


#### Caution! Do Not Remove Spring-Side End Cover

Removing spring-side end cover could cause spring to become unseated and permanently damaged.

# PT9420 Extended Range • Cable-Extension Transducer: 0/4...20 mA Output Signal

#### Outline Drawing



DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

<sup>\*</sup> tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

# 0...5, 0...10, -5...+5, -10...+10 VDC Output Options

# **Ranges: 0-75 to 0-550 inches**

# **Industrial Grade**

# PT9510

# CE

# **Specification Summary:**

GENERAL	
Full Stroke Range Options—on this datasheet	0-75 to 0-550 inches
Output Signal Options	010, 05, -5+5, -10+10 VDC
Accuracy	± 0.12% full stroke
Repeatability	± 0.05% full stroke
Resolution	
Measuring Cable Optionsny	lon-coated stainless steel or thermoplastic
Enclosure Material p	owder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life250,	000, min. –before signal degradation can occur
Maximum Retraction Acceleration	see ordering information
Maximum Velocity	see ordering information
Weight, Aluminum (Stainless Steel) Enclosure	e 8 lbs. (16 lbs.) max.

#### **ELECTRICAL**

CENEDAL

Input Voltage	14.5-40VDC (10.5-40VDC for 0-5 volt output)
Input Current	10 mA maximum
Output Impedance	1000 ohms
	5000 ohms
	see ordering information

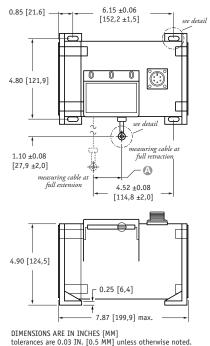
#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

#### **EMC COMPLIANCE PER DIRECTIVE 89/336/EEC**

Emission / Immunity...... EN50081-2 / EN50082-2

#### Fig. 1 – Outline Drawing (26 oz. cable tension only)



350 400 450 500 550 eyelet detail	1.02 1.17 1.31 1.46 1.61	1.38 1.57 1.77 1.97 n/a	1.71 1.96 n/a n/a n/a
450 500 550	1.31 1.46	1.77 1.97	n/a n/a
500 550	1.46	1.97	n/a
550			
	1.61	n/a	n/a
evelet detail			
evelet detail			
	1	mounting h	ole detail
Ø.191 [4,19]*  Ø.375 [9,52]**  .165 [4,19]	**		] <u>−−</u> ↓ 0.27 [6,9]
5.16 [131,1] max. 4.75 ±0.06 [120,7 ±2,0]			
	, ,	· · · >	<

A DIMENSION (INCHES)

7 034 in

0.29

0.73

MEASURING CABLE

.047 in

0.39

0.98

.0<u>62 in.</u>

0.49

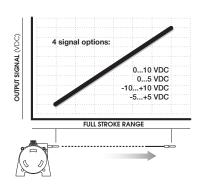
0.98

1.22

The PT9510 can operate from an unregulated 14.5 to 40 VDC power supply while providing a regulated output signal over it's full extended range of up to 1700". It provides a 0 - 10 VDC position feedback signal proportional to the linear movement of it's stainless steel measuring cable.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT9510 offers numerous benefits. It installs in minutes, functions properly without perfectly parallel alignment, and when its cable is retracted, it measures only 6".

#### Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

#### Ordering Information:

#### Model Number:

Sample Model Number:

#### PT9510 - 0500 - 111 - 1110

• enclosure/cable tension: measuring cable:

aluminum/26 oz. .034 nylon-coated stainless G cable exit: front (B) output signal:

0...10 vdc 6-pin plastic connector

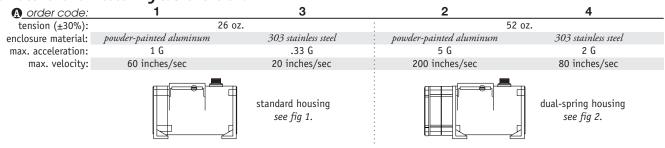
500 inches

# Full Stroke Range:

<b>R</b> order code:	0075	0100	0150	0200	0250	0300	0350	0400	0450*	0500*	0550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

\* – 52 oz. cable tension strongly recommended

# **Enclosure Material and Measuring Cable Tension:**



# **Measuring Cable:**

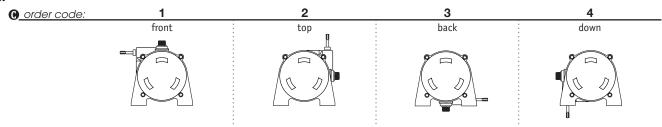
2 3 B order code.

> ∅.034-inch nylon-coated stainless steel available in all ranges

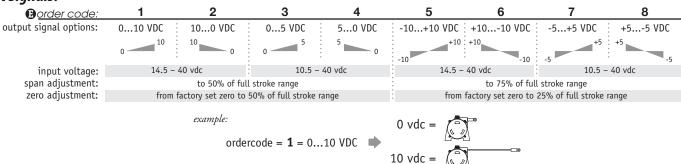
Ø.047-inch stainless steel all ranges up to 500 inches

∅.062-inch thermoplastic all ranges up to 400 inches

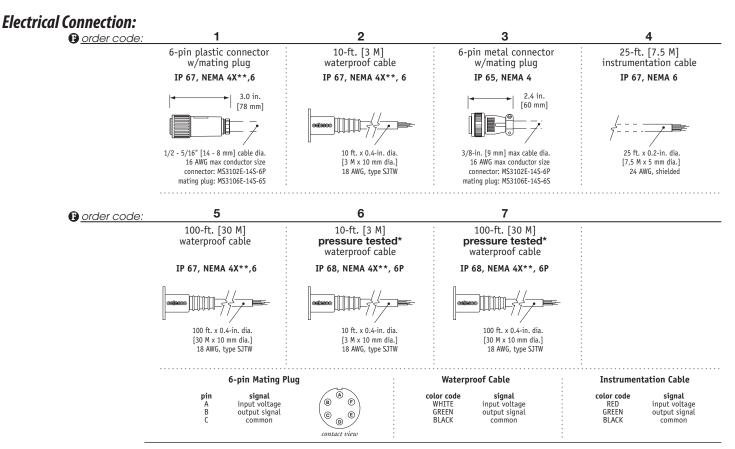
#### Cable Exit:



# **Output Signals:**

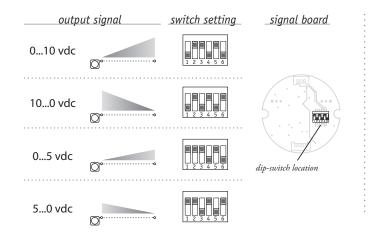


#### **Ordering Information:**



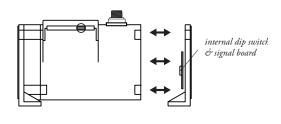
Notes:  $\left\{ \begin{array}{ll} * & - \text{Test pressure: } 100 \text{ feet } [30 \text{ meters] } H_2O \text{ (40 PSID); } \text{ Test Medium: Air; } \text{ Duration: 2 hours.} \\ ** & - \text{NEMA } 4\text{X applies to stainless steel enclosure only.} \end{array} \right.$ 

#### Output Signal Selection (does not apply to -5...+5 & -10...+10 vdc options)



The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.

To gain access to the signal board, remove four Allen-Head Screws and remove end cover bracket.



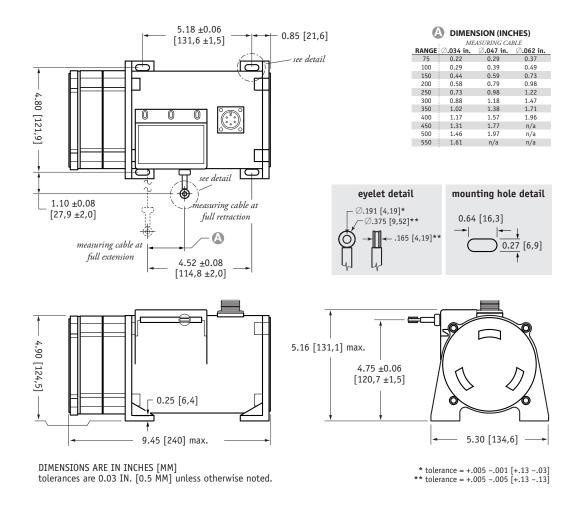


#### Caution! Do Not Remove Spring-Side End Cover

Removing spring-side end cover could cause spring to become unseated and permanently damaged.

# PT9510 • Cable-Extension Transducer: 0...10 • -10...10 VDC Output Signal Options

Fig. 2 – Outline Drawing (52 oz. cable tension only)



# 0...5, 0...10, -5...+5, -10...+10 VDC Output Options Ranges: 0-600 to 0-1700 inches **Industrial Grade**

CE

# <Extended Range> PT951

#### **Specification Summary:**

CENEDAL

GENERAL	
Full Stroke Range Options—on this datasheet	0-600 to 0-1700 inches
Output Signal Options	010, 05, -5+5, -10+10 VDC
Accuracy	± 0.12% full stroke
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	nylon-coated stainless steel
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
	. 250,000, minbefore signal degradation can occur
Maximum Retraction Acceleration	see ordering information
	see ordering information
	e 8 lbs. (16 lbs.) max.
3 '	, ,

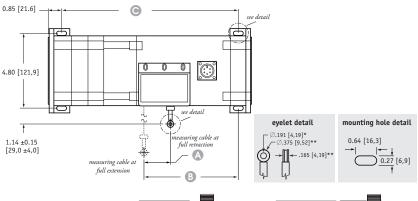
#### **ELECTRICAL** Input Voltage . . ...... 14.5-40VDC (10.5-40VDC for 0-5 volt output)

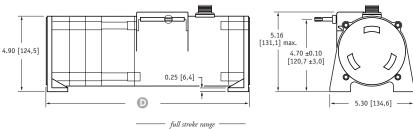
Maximum Output Load......5000 ohms Zero and Span Adjustment ..... see ordering information

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

#### **EMC COMPLIANCE PER DIRECTIVE 89/336/EEC**





	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.			
A	1.76 [44,7]	1.58 [40,1]	1.98 [50,2]	1.49 [37,8]	1.86 [47,2]	2.11 [53,6]			
<b>(3)</b>	4.52 ±0.15 [114,8 ±4,0]		5.	46 ±0.15 [138,7 ±4,	0]				
	10.40 ±0.08 [264,2 ±2,0]		11.34 ±0.08 [288,0 ±2,0]						
D	12.15 [308,6] max.			13.09 [332,5] max.					

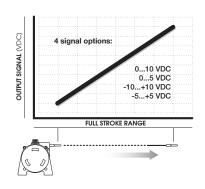
DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

\* tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

The PT9510 can operate from an unregulated 14.5 to 40 VDC power supply while providing a regulated output signal over it's full extended range of up to 1700". It provides a 0 - 10 VDC position feedback signal proportional to the linear movement of it's stainless steel measuring cable.

As a member of Celesco's innovative family of NEMA-4 rated cable-extension transducers, the PT9510 offers numerous benefits. It installs in minutes, functions properly without perfectly parallel alignment, and when its cable is retracted, it measures only 6".

#### Output Signal





tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



# PT9510 Extended Range • Cable-Extension Transducer: 0...10 • -10...10 VDC Output Signal Options

#### Ordering Information:

#### Model Number:

PT9510-\_\_\_\_\_\_ - \_\_\_ 1 \_\_\_\_ - \_\_ 1 \_\_\_\_ 0 \_\_\_ 0 \_\_\_ 0

Sample Model Number:

#### PT9510 - 1200 - 111 - 1110

A enclosure/cable tension: G cable exit:

500 inches aluminum front

(B) output signal: (P) electrical connection: 0...10 vdc 6-pin plastic connector

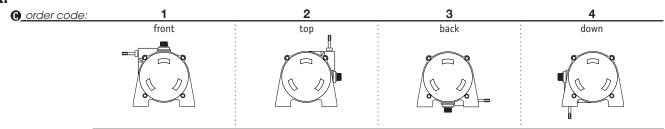
# Full Stroke Range:

R order code:	0600	0800		1000		1200		1500		1700
full stroke range, min:	600 in.	800 in.	:	1000 in.	:	1200 in.		1500 in.	:	1700 in.
cable tension (30%):	25 oz.	25 oz.	:	24 oz.	:	24 oz.	:	23 oz.	:	23 oz.
	.034-in. dia.	.019-in. dia.		.019-in. dia.		.019-in. dia.	:	.014-in. dia.		.014-in. dia.
measuring cable:	nylon-coated	nylon-coated		nylon-coated		nylon-coated	:	nylon-coated		nylon-coated
_	stainless	stainless	:	stainless	- :	stainless	:	stainless		stainless

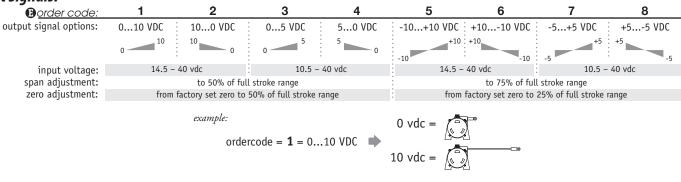
#### **Enclosure Material:**

♠ order code:	1	3
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max. velocity:	60 inches/sec.	20 inches/sec.

#### Cable Exit:

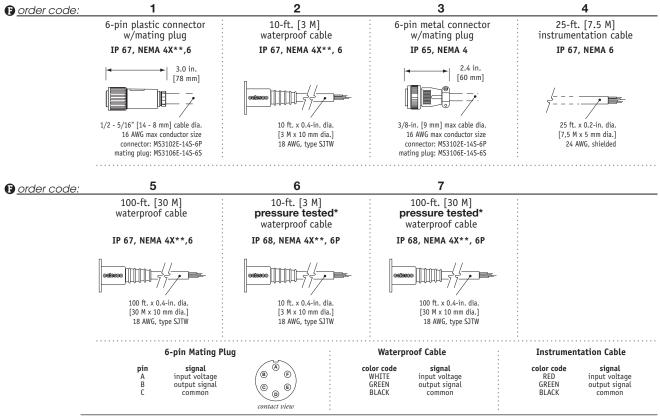


# **Output Signals:**



#### Ordering Information:

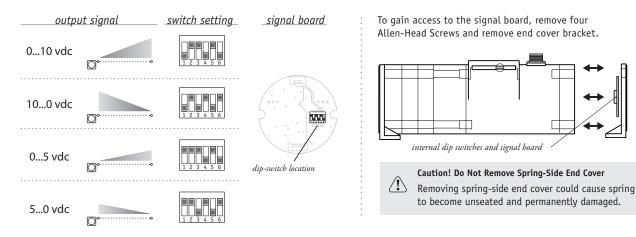




-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. \* -1est pressure: 100 jeer 150 merces -22 .

\*\* -NEMA 4X applies to stainless steel enclosure only.

#### Output Signal Selection (does not apply to -5...+5 & -10...+10 vdc options)



The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.

version: 5.0 last updated: July 11, 2008



# Mates to Virtually Any Encoder Ranges: 0-75 to 0-550 inches Available With or Without Encoder

# PT9600

#### **Specification Summary:**

Full Stroke Dange Ontions ... this database

#### **GENERAL**

Full Stroke Range Options—on this datasheet
Motion Conversion Ratio 12.6 inches per turn, see ordering information
Accuracy
Typical
Bestnot less than 0.001 in. (0.03 mm)
Repeatability $\pm$ 0.02% of measurement $\pm$ 1/2 pulse max.
Measuring Cable Optionsnylon-coated stainless steel or thermoplastic
Enclosure Material Options powder-painted aluminum or stainless steel
Encoder Shaft Coupling aluminum flexible coupling
Maximum Allowable Rotational Sensor Torque 1.0 in-lbs.
Maximum Retraction Acceleration see ordering information
Maximum Velocitysee ordering information
Weight, Aluminum (Stainless Steel) Enclosure

O 75 to O FEO inches

DIMENSION (INCHES)

#### **ENVIRONMENTAL**

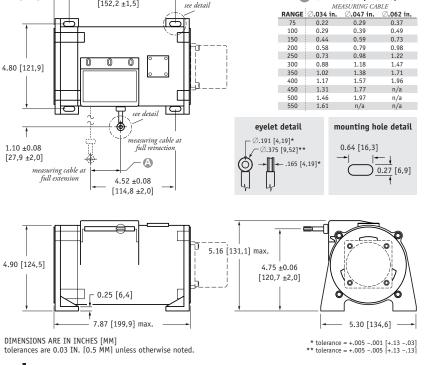
Operating Temperature ......-40° to 200°F (-40° to 90°C)

see detail

#### Fig. 1 – Outline Drawing (26 oz. cable tension only)

6.15 +0.06

[152,2 ±1,5]





Our unique string encoder module mates to virtually any encoder, giving you a cost-effective long-range linear position measurement solution that precisely fits your requirements.

This modular approach delivers the ultimate in flexibility. To order, simply select the measurement range, the cable tension and encoder mounting style—it's that easy! We even supply all the necessary encoder mounting tools and attaching hardware. If you can't find your encoder mounting style or you want us to provide the encoder, please give us a call.



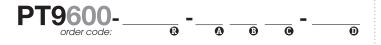
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# PT9600 • Cable Reel Mates To Virtually Any Encoder

#### Ordering Information:

#### Model Number:



Sample Model Number:

#### PT9600 - 0200 - 111 - F01

R range: A enclosure / cable tension: 200 inches aluminum / 26 oz.

**B** measuring cable:

.034 nylon-coated stainless

• cable exit: front none
rotational sensor mounting style: F01 (2.5-in. sq. flange)

» Trying to reorder but can't find your existing model number? Please contact factory for help.

# Full Stroke Range:

R order code:	0075	0100	0150	0200	0250	0300	0350	0400	0450*	0500*	0550*
full stroke range, min:	75 in.	100 in.	150 in.	200 in.	250 in.	300 in.	350 in.	400 in.	450 in.	500 in.	550 in.

 $^*-52$  oz. cable tension strongly recommended

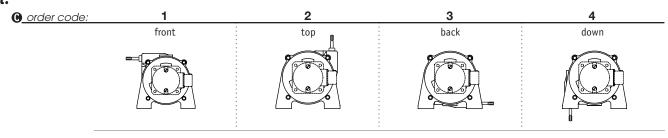
**Enclosure Material and Measuring Cable Tension:** 

A order code:	1	3	2	4
tension (±30%):	26 c	Z.	52 (	DZ.
enclosure material:	powder-painted aluminum	303 stainless steel	powder-painted aluminum	303 stainless steel
max. acceleration:	1 G	.33 G	5 G	2 G
max. velocity:	60 inches/sec	20 inches/sec	200 inches/sec	80 inches/sec
		standard housing see fig 1.		dual-spring housing see fig 2.

# Measurina Cable / Conversion Ratio:

<b>B</b> order code:	1		2		3
measuring cable:	.034 nylon-coated stainless steel	:	.047 stainless steel	:	.062 thermoplastic
conversion ratio, aluminum enclosure:	1 turn = $12.673 \pm 0.010$ in.		1 turn = 12.714 ± 0.010 in.		1 turn = 12.755 ± 0.010 in.
conversion ratio, stainless enclosure:	$1 \text{ turn} = 12.579 \pm 0.010 \text{ in.}$	:	$1 \text{ turn} = 12.620 \pm 0.010 \text{ in.}$	:	1 turn = $12.661 \pm 0.010$ in.
	available in <b>all</b> ranges	:	all ranges up to 500 inches	:	all ranges up to 400 inches

#### Cable Exit:



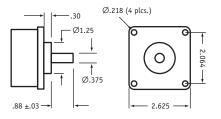
#### Ordering Information:

# Rotational Sensor Mounting Style:

no order code:	F01	F02	S01	S02	S04
	2.5-in. Flange Mount 3/8-inch shaft	2-in. Flange Mount 3/8-inch shaft	Face-Mount 6 mm shaft M4 mounting screws	Face-Mount 10 mm shaft M4 mounting screws	Face-Mount 10 mm shaft M3 mounting screws

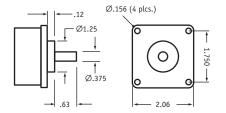
Note: If you don't see your encoder style, please contact factory. All encoder types supported.

#### F01 - 21/2-inch Sq. Flange Mount (3/8-inch shaft)



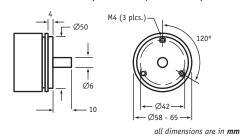
all dimensions are in inches

#### F02 - 2-inch Sq. Flange Mount (3/8-inch shaft)

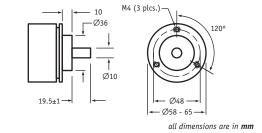


all dimensions are in inches

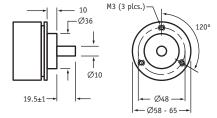
#### SO1 - Face-Mount (6mm shaft/M4 screws)



#### S02 - Face-Mount (10mm shaft/M4 screws)

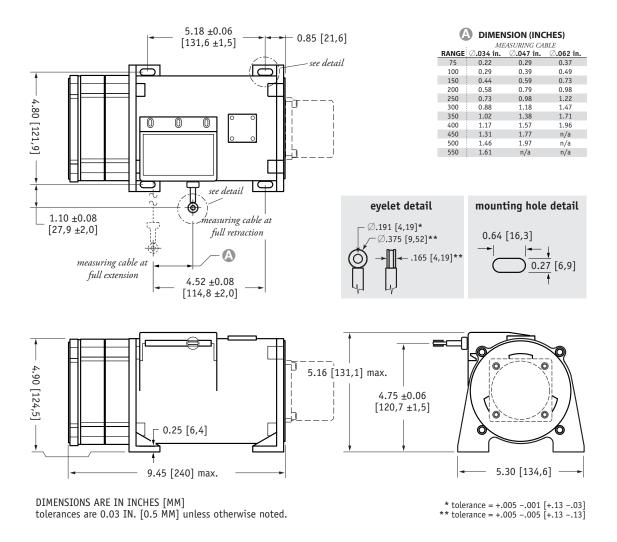


**S04** - Face-Mount (10mm shaft/M3 screws)



all dimensions are in **mm** 

Fig. 2 – Outline Drawing (42 oz. cable tension only)



version: 4.1 last updated: March 26, 2007

# Mates To Virtually Any Encoder Ranges: 0-600 to 0-1700 inches Available With or Without Encoder

# <Extended Range> PT960

### **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options <i>–on this datasheet</i> 0-600 to 0-1700 inches
Motion Conversion Ratio 12.6 inches per turn, see ordering information
Accuracy
Typicalthe lesser of 0.02% f.s. or 0.04% of measurement $\pm 1/2$ pulse max.
Bestnot less than 0.001 in. (0.03 mm)
Repeatability $\dots$ ± 0.02% of measurement ±1/2 pulse max.
Measuring Cablenylon-coated stainless steel
Enclosure Materialpowder-painted aluminum
Encoder Shaft Coupling aluminum flexible coupling
Maximum Allowable Rotational Sensor Torque 1.0 in-lbs.
Maximum Retraction Acceleration
Maximum Velocity information
Weight, Aluminum (Stainless Steel) Enclosure

#### **ENVIRONMENTAL**

-40° to 200°F (-40° to 90°C) Operating Temperature .....





Our unique string encoder module mates to virtually any encoder, giving you a cost-effective long-range linear position measurement solution that precisely fits your requirements.

This modular approach delivers the ultimate in flexibility. To order, simply select the measurement range, the cable tension and encoder mounting style—it's that easy! We even supply all the necessary encoder mounting tools and attaching hardware. If you can't find your encoder mounting style or you want us to provide the encoder, please give us a call.

#### **Ordering Information:**

#### Model Number:



» Trying to reorder but can't find your existing model number? Please contact factory for help.

Sample Model Number:

PT9600 - 1500 - 111 - F01

R range: 1500 inches enclosure: aluminum cable exit: front

rotational sensor mounting style: F01 (2.5-in. sq. flange)

# Full Stroke Range / Conversion Ratio:

® order code:	0600	0800	1000	1200	1500	1700
full stroke range, min:	600 in.	800 in.	1000 in.	1200 in.	1500 in.	1700 in.
cable tension (±30%):	25 oz.	25 oz.	24 oz.	24 oz.	23 oz.	23 oz.
measuring cable:	.034-in. dia. nylon-coated stainless	.019-in. dia. nylon-coated stainless	.019-in. dia. nylon-coated stainless	.019-in. dia. nylon-coated stainless	.014-in. dia. nylon-coated stainless	.014-in. dia. nylon-coated stainless
aluminum enclosure, 1 turn =	12.673 ± .010 in.	12.626 ± .010 in.	$12.626 \pm .010$ in.	12.626 ± .010 in.	12.613 ± .010 in.	12.613 ± .010 in.
stainless steel enclosure, 1 turn =	12.579 ± .010 in.	12.532 ± .010 in.	12.532 ± .010 in.	12.532 ± .010 in.	12.519 ± .010 in.	12.519 ± .010 in.

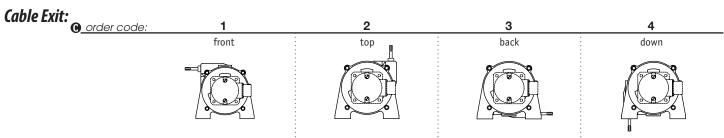
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# PT9600 • Extended Range • Cable Reel Mates To Virtually Any Encoder

#### **Enclosure Material:**

♠ order code:	1	3
enclosure material:	powder-painted aluminum	303 stainless steel
max. acceleration:	1G	.33G
max. velocity:	60 inches/sec.	20 inches/sec.

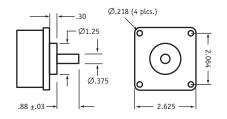


# Rotational Sensor Mounting Style:

nder code:	F01	F02	S01	S02	S04
	2.5-in. Flange Mount	2-in. Flange Mount	Face-Mount	Face-Mount	Face-Mount
	3/8-inch shaft	3/8-inch shaft	6 mm shaft	10 mm shaft	10 mm shaft
			M4 mounting screws	M4 mounting screws	M3 mounting screws

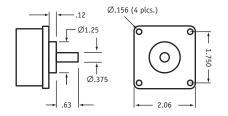
Note: If you don't see your encoder style, please contact factory. All encoder types supported.

#### F01 - 21/2-inch Sq. Flange Mount (3/8-inch shaft)



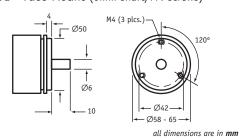
all dimensions are in **inches** 

FO2 - 2-inch Sq. Flange Mount (3/8-inch shaft)

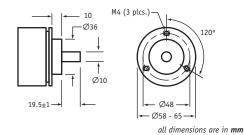


all dimensions are in inches

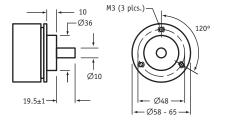
S01 - Face-Mount (6mm shaft/M4 screws)



S02 - Face-Mount (10mm shaft/M4 screws)



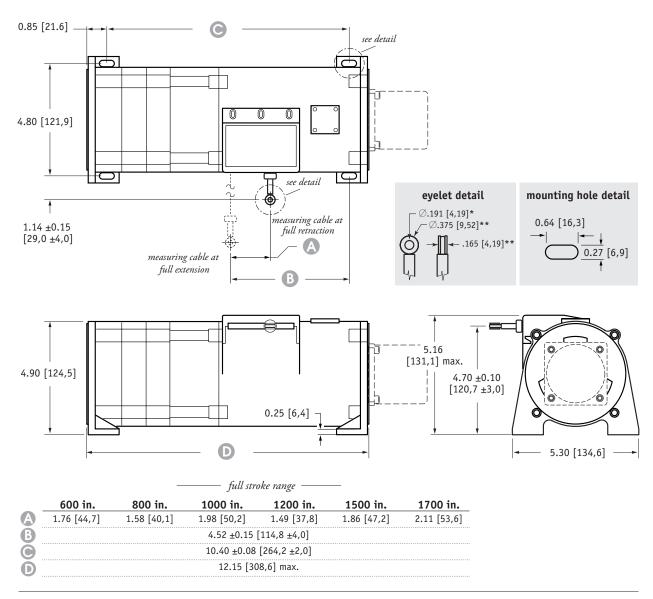
**S04** - Face-Mount (10mm shaft/M3 screws)



all dimensions are in  $\it mm$ 

# PT9600 • Extended Range • Cable Reel Mates To Virtually Any Encoder

#### Outline Drawing



DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

version: 3.1 last updated: March 26, 2007

<sup>\*</sup> tolerance = +.005 -.001 [+.13 -.03] \*\* tolerance = +.005 -.005 [+.13 -.13]

# Precision Potentiometric Output Ranges: 0-2 to 0-100 inches

**Compact Size • OEM Applications** 

# **Specification Summary:**

#### GENERAL Eull Stroke

	0-2 to 0-100 inches
Output Signal Options	voltage divider (potentiometer)
Accuracy ± 0.25%	% to ±0.10% full stroke see ordering information
Repeatability	± 0.02% full stroke
	essentially infinite
Measuring Cable	·
	019-in. dia. nylon-coated stainless steel
with increased or high tension	024-in. dia. nylon-coated stainless steel
Enclosure Material	anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
	2 lbs. max.

#### **ELECTRICAL**

Input Resistance Options	500, 1K, 5K	, 10K ohms	, see ordering	information
Maximum Input Voltage			.see ordering	information
Power Rating			.see ordering	information
Output Signal Change Over Full Stro	ke Range	949	% ±4% of in	out voltage

#### **ENVIRONMENTAL**

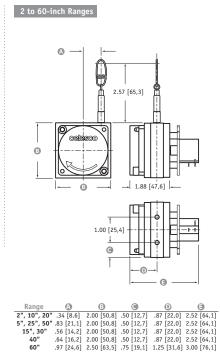
Enclosure	NEMA I
Temperature Coefficient of Sensing Element	88 PPM/°F
Humidity	100% RH @ 90°F (32 C)
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup 1	to 10 G's to 2000 Hz maximum

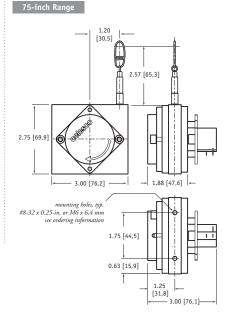
# PTX101

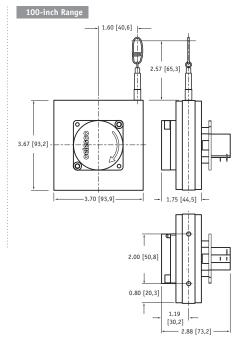


The PTX101 is a low cost, compact and easy-to-use cable-extension transducer. It is available with full-scale measurement ranges from 2 to 100 inches. The PTX101 provides a voltage feedback signal that is proportional to the linear movement of a traveling stainless-steel extension cable.

Simply mount the body of the transducer to a fixed surface and attach the extension cable to the moving object. The PTX101 is recommended for applications where space and money is limited.







All Dimensions are in INCHES [MM] tolerances are  $\pm 0.03$  in. [0,8 mm]

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311



# PTX101 • OEM Series • Cable-Extension Transducer • Precision Potentiometric Output

#### Ordering Information:

#### Model Number:



Sample Model Number:

#### PTX101 - 0025 - 111 - 1110

measuring cable tension:

mounting holes: n sensing circuit:

standard - 5 oz.  $8\mbox{-}32\ x$  .25 in. threaded 500 ohms

P electrical connection:

solder terminals

# Full Stroke Range:

R order code:	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060	0075	0100
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	75 in.	100 in.
accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.10%	0.15%	0.10%	0.10%	0.10%	0.10%	0.10%	0.10%
potentiometer cycle life*:	$2.5 \times 10^{6}$	$2.5 \times 10^6$	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	$2.5 \times 10^{5}$	$2.5 \times 10^5$	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

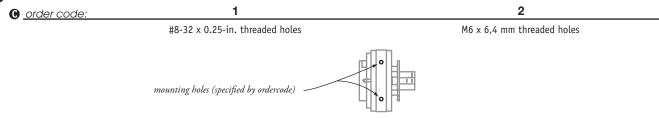
<sup>\*–1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

# **Measuring Cable Tension:**

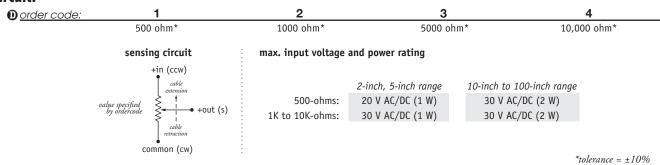
A <u>order code:</u>	1	2**	3**
	standard tension* (max. acceleration)	increased tension*	high tension*
2, 10, 20 inch range:	12 oz. (11 G)	72 oz.	144 oz.
5, 25, 50 inch range:	5 oz. (2 G)	30 oz.	60 oz.
15, 30 inch range:	8 oz. (3 G)	48 oz.	96 oz.
40 inch range:	6 oz. (4 G)	36 oz.	72 oz.
60 inch range:	13 oz. (4 G)	26 oz.	52 oz.
75, 80 inch range:	10 oz. (3 G)	20 oz.	40 oz.
100 inch range:	13 oz. (5 G)	26 oz.	52 oz.

<sup>\*-</sup> tolerance: ±20% \*\*-Options 2, 3 for re-orders only, Option 7 no longer available.

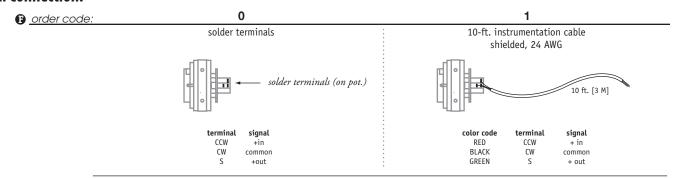
# **Mounting Holes:**



# Sensing Circuit:



# **Electrical Connection:**



version: 4.0 last updated: October 1, 2007

# **OEM Series: Cable-Extension Position Transducer**

# **Incremental Encoder Output**

Ranges: 0-25, 0-150 in. • 0-625, 0-3750 mm

**Compact Size • OEM Applications** 

# PTX150

# **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options	0-25 to 0-150 in., 0-625 to 0-3750 mm
Output Signal	incremental encoder (quadrature)
Accuracy	see ordering information
Repeatability	see ordering information
Resolution Options	25 to 1250 pulses per inch
Measuring Cable	0.019-in. dia. nylon-coated stainless steel
Enclosure Material	anodized aluminum
Sensor	optical encoder
Weight	1 lb. max.

#### **ELECTRICAL**

Input Voltagesee ordering information
Input Currentsee ordering information
Electrical Connection

#### **ENVIRONMENTAL**

Enclosure		NEMA 1
Operating Temperature 0° t	to 1	160°F (-17° to 71°C)
Vibration up to 10 G's	to :	2000 Hz maximum

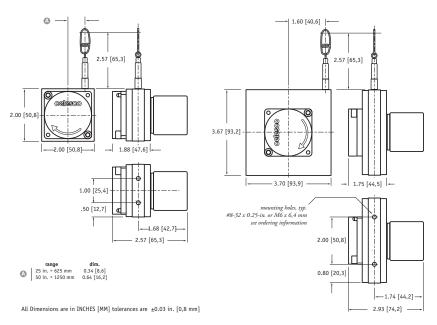


The PTX150 is a low cost, compact and easy to use encoder based cable-extension transducer. It is available with full stroke ranges up to 150 inches. The PTX150 provides an incremental encoder feedback signal.

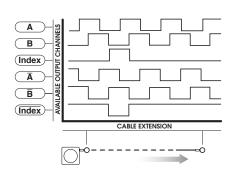
Simply mount the body of the transducer to a fixed surface and attach the extension cable to the moving object. The PTX150 is recommended for application where space and money is limited.

#### Outline (0-25, 0-50 in. range)

# (0-100, 0-150 in. range)



## Output Signal



celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

#### PTX150 • OEM Series • Cable-Extension Transducer • Incremental Encoder Output

#### Ordering Information:

#### Model Number:

Sample Model Number:

#### PTX150 - 0025 - 111 - 1110

R range:

25 inches

mounting holes:

output signal:

8-32 x .25 in. threaded TTL/CMOS driver, Channels A,B

resolution:

500 pulses per inch

# Full Stroke Range:

R order code:	0025	0050	0100	0150	0625	1250	2500	3750
full stroke range, min:	25 in.	50 in.	100 in.	150 in.	625 mm	1250 mm	2500 mm	3750 mm
accuracy:	±0.010 in.	±0.020 in.	±0.040 in.	±0.060 in.	±0.25 mm	±0.50 mm	±1.00 mm	±1.50 mm
repeatability:	±0.005 in.	±0.010 in.	±0.020 in.	±0.030 in.	±0.12 mm	±0.25 mm	±0.50 mm	±0.75 mm
cable tension (±20%):	13 oz.	6 oz.	14 oz.	8 oz.	3,6 N	1,8 N	5,0 N	3,0 N

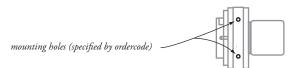
# **Mounting Holes:**

**@** order code:

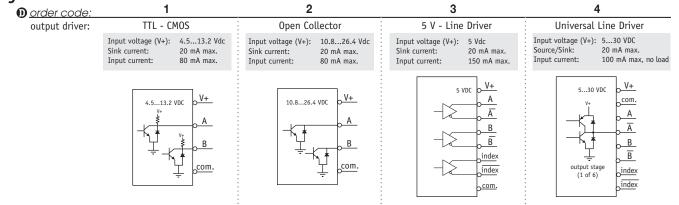
#8-32 x 0.25-in. threaded holes

2

M6 x 6,4 mm threaded holes



# **Output Signals:**



#### **Resolution:**

<b>6</b> order code:	1	2	3	4
25 in. range:	500 ppi	1000 ppi	1250 ppi	50 ppi
50 in. range:	250 ppi	500 ppi	625 ppi	25 ppi
100 in. range:	100 ppi	200 ppi	250 ppi	10 ppi
150 in. range:	100 ppi	200 ppi	250 ppi	10 ppi
625 mm range:	20 ppmm	40 ppmm	50 ppmm	2 ppmm
1250 mm range:	10 ppmm	20 ppmm	25 ppmm	1 ppmm
2500 mm range:	5 ppmm	10 ppmm	12,5 ppmm	0,5 ppmm
3750 mm range:	5 ppmm	10 ppmm	12,5 ppmm	0,5 ppmm

version: 3.0 last updated: July 6, 2009

All PT9000 & PT9000 Extended Range Series Ranges: 0-75 to 0-1700 inches Aluminum or Stainless Steel Enclosure

**RBS9000** 

RBS option offers extra protection against extraordinarily dirty environments

RBS option reduces the cable-exit opening down to a single point to prevent excess debris from entering the spool cavity

RBS option uses two sets of cable brushes to help clean the measuring cable before it is retracted into the enclosure



Designed for extreme applications where exceptional amounts of dirt, spray or some other foreign matter may enter through the standard PT9000 'slot opening' and interfere with the cable reel mechanism.

The RBS9000 reduces the cable opening down to a single-point exit to block most debris from entering the cable-reel area. Because some debris may get drawn into the transducer by the measuring cable upon retraction, we've taken two measures to help reduce that:

First, each RBS9000 is constructed using our nylon-coated measuring cable which has a smooth layer of protection that helps keep debris from clinging to it.

Second, the measuring cable passes through two integral brushes which help wipe away any matter that may be clinging to it.

### **Ordering Information:**

The appropriate PT9000 Series transducer can be selected from any model found in the Celesco PT9000 and PT9000 Extended sections in the Celesco catalog. VLS is used as a prefix for all VLS model designations.



creating RBS model number (example):

PT9101-0600-111-1110 select PT9000 model

**9101-0600-111-1110** remove "PT"

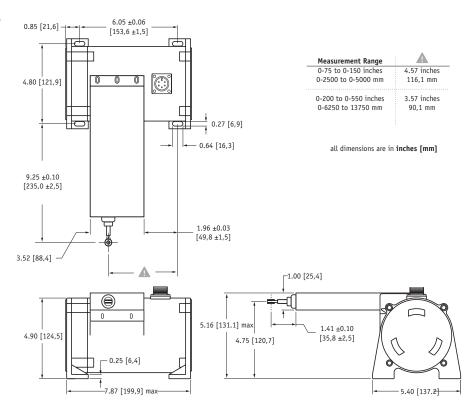
RBS + 9101-0600-111-1110 add "RBS"

**RBS9101-0600-111-1110** completed model number

Important –RBS option only available with nylon-coated measuring cable

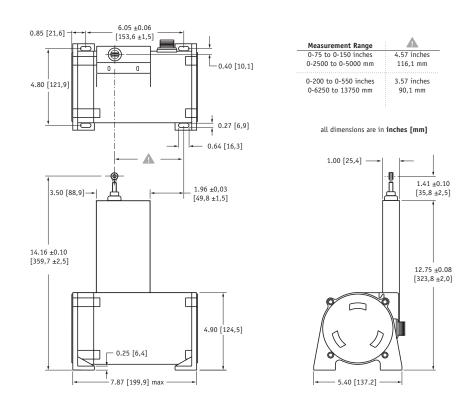
# RBS9000 • Cable Exit Option Outline Drawings —consult factory for extended ranges

# Front Cable Exit Option



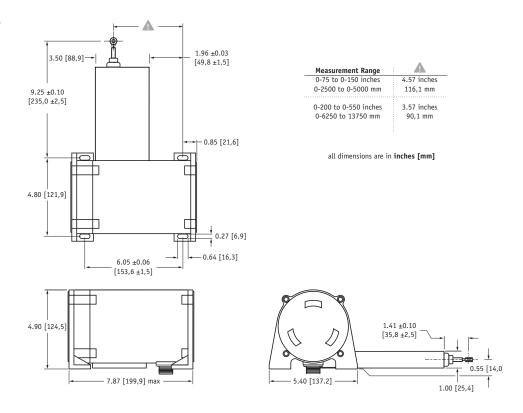
Note: Dimensions not valid for "increased cable tension" option. Consult factory for dimensions.

# **Top Cable Exit Option**



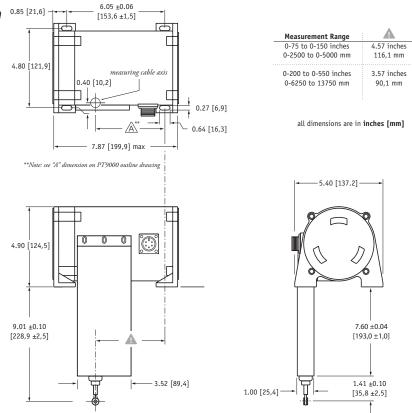
Note: Dimensions not valid for "increased cable tension" option. Consult factory for dimensions.

# **Rear Cable Exit Option**



Note: Dimensions not valid for "increased cable tension" option. Consult factory for dimensions.

# **Bottom Cable Exit Option**



Note: Dimensions not valid for "increased cable tension" option. Consult factory for dimensions. version: 1.0 last updated: March 30, 2005

# **VLS • Velocity Limiting System**

PT8000 Series (except PT8600)
Ranges: 10, 20, 25, 30, 40, 50, 60 inches
Aluminum or Stainless Steel Enclosure



Prevents cable from ever reaching damaging velocity during a free-release.

Ideal for applications requiring frequent connecting and disconnecting.

Provide safer operation for mobile applications.

Eliminates internal damage if a cable is broken.

The patented Celesco Velocity Limiting System (VLS) is an option for PT8000 Series cable extension transducers that limits cable retraction to a safe 40 to 55 inches per second.

The VLS option prevents the measuring cable from ever reaching a damaging velocity during an accidental free release. This option is ideal for mobile applications that require frequent cable disconnection and reconnection. It prevents expensive unscheduled downtime due to accidental cable mishandling or attachment failure.

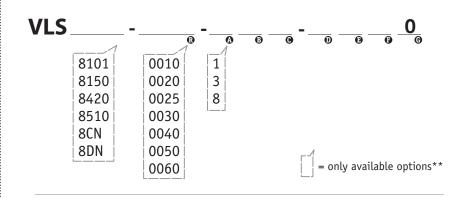
VLS is available for most PT8000 models and options.

#### Exceptions include:

- PT8600-all configurations.
- PT8101, PT8150, PT8420 and PT8510:
- medium and high cable tension
- 2, 5 and 15-inch stroke ranges.

Use the ordering guide to the right to configure the VLS model number.

# Ordering Guide:



creating VLS model number (example):

1. select PT8000 model

PT8101-0060-111-1110

2. remove "PT" from the model number

**8101-0060-111-1110** 

3. add "VLS"

VLS + 8101-0060-111-1110

4. completed model number!

VLS8101-0060-111-1110

\*\*Note: please contact factory for a solution to options not supported.

version: 3.0 last updated: August 7, 2009

# All PT9000 & PT9000 Extended Range Series

Ranges: 0-75 to 0-1700 inches

**Aluminum or Stainless Steel Enclosure** 

# **VLS9000**

Prevents cable from ever reaching damaging velocity during a free-release.

Ideal for applications requiring frequent connecting and disconnecting.

Provides safer operation for mobile applications.

Eliminates internal damage if a cable is broken.

The patent-pending Celesco Velocity Limiting System (VLS) is an option for PT9000 Series cable extension transducers that limits cable retraction to a safe 40 to 55 inches per second for standard spring options and 40 to 80 inches per second for the higher spring tension options.

The VLS prevents a cable from ever reaching a damaging velocity during an accidental free release. This option is ideal for mobile applications that require frequent cable disconnection and reconnection. It prevents expensive unscheduled downtime due to accidental cable mishandling or attachment failure.

VLS is available for the entire Celesco PT9000 Series. Use the ordering guide below to configure a VLS transducer.



# Ordering Information:

The appropriate PT9000 Series transducer can be selected from any model found in the Celesco PT9000 and PT9000 Extended sections in the Celesco catalog. VLS is used as a prefix for all VLS model designations.



creating VLS model number (example):

PT9101-0600-111-1110 select PT9000 model

▼ 9101-0600-111-1110 remove "PT"

VLS + 9101-0600-111-1110 add "VLS"

**VLS9101-0600-111-1110** completed model number

version: 2.0 last updated: September 23, 2005

# **Rotational Position Transducer**

**CANbus** • **SAE J1939** 

Ranges: 0-45° to 0-200 Turns

**Industrial Grade** 

# **Specification Summary:**

#### **GENERAL**

Full Stroke Ranges	0-0.125 to 0-200 turns
Electrial Interface	CANbus SAE J1939
Protocol	Proprietary B
Accuracy	see ordering information
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Enclosure Material powde	er-painted aluminum or stainless steel
Sensorp	lastic-hybrid precision potentiometer
Shaft Loading	up to 10 lbs. radial and 5 lbs. axial
Starting Torque (25°C)	2.0 in-oz., max
Weight, Aluminum (Stainless Steel) Enclosure	3 lbs. (6 lbs.), max.

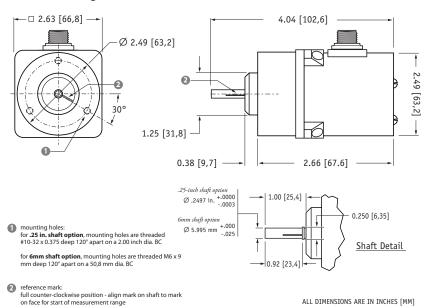
#### **ELECTRICAL**

Input Voltage	7 - 18 VDC
Input Current	60 mA max.
Address Setting (Node ID)	063 set via DIP Switches
Baud Rate	125K, 250K or 500K set via DIP Switches
Update Rate	. 10 ms. (20 ms. available—contact factory)

#### **ENVIRONMENTAL**

Enviromental Suitability	NEMA 4/4X/6, IP67/68
Operating Temperature	40° to 185°F
Vibrationup	to 10 G's to 2000 Hz maximum

#### Outline Drawing



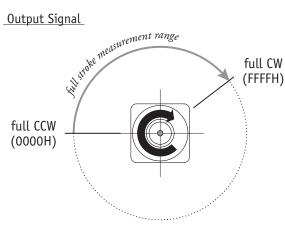
RT8CN



Celesco's model RT8CN communicates rotational position feedback to your PLC via the CANbus SAE J1939 interface. The heart of this sensor is a precision plastic-hybrid position potentiometer which provides a "absolute" position and does not ever have to be reset to a "home" position after a power loss or planned shutdown.

This innovative sensor from Celesco, designed to meet tough NEMA-4 and IP67 environmental standards, is available in full-stroke measurement ranges of 1/8 to 200 turns.

Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311



#### I/O Format:

# **Data Frame**



repetition = 8 msec.

#### **Data Field**

	Not	Used	Error	Flags	Measu	rent rement unt		t % of rement nge	
	B <sub>7</sub>	В <sub>6</sub>	B <sub>5</sub>	B <sub>4</sub>	В3	B <sub>2</sub>	B <sub>1</sub>	В <sub>0</sub>	

= LSB current % of measurement range byte = MSB current % of measurement range byte B<sub>4</sub> - B<sub>5</sub> = error flags

B<sub>2</sub> = LSB current measurement count byte  $\mathbf{B_3} = \mathsf{MSB}$  current measurement count byte **B**<sub>6</sub> - **B**<sub>7</sub> = not used

#### Identifier

	Message Priority Future Use			ure se				939 R Propri							Da	ta Fie	eld Ty	pe*			Not	Used		N	lode 1	[D**			
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			(	)			F	=			-	=			5	5			3	3			3	3			F	•	

<sup>\*</sup>Sensor field data can be factory set to customer specific value.

#### Setting the Address (Node ID) and Baud Rate

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number 6 (= 25).

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

address setting.

baud rate setting:

DIP-1	DIP-2	DIP-3	DIP-4	DIP-5	DIP-6	address
$(2^0)$	$(2^1)$	$(2^2)$	$(2^3)$	$(2^4)$	$(2^5)$	(decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••						
1	1	1	1	1	1	63

DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k
0	1	500k
1	1	125k



#### Current % of Measurement Range

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at 0x0000 at the beginning of the stroke and ends at 0x03E8.

Example:	Hex	Decimal	Percent
	0000	0000	0.0%
	0001	0001	0.1%
	0002	0002	0.2%
		•••	
	03E8	1000	100.0%

#### **Current Measurement Count**

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies bytes  $B_0$  and B<sub>1</sub> of the data field. B<sub>0</sub> is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0x0000 with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at OxFFFF. This holds true for all ranges.

0x55 (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

OxAA (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

#### Converting CMC to Degrees

If required, the CMC can easily be converted a rotary measurement expressed in degrees instead of simply

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65.535 \end{array}\right)$$
 X FSR

#### Example:

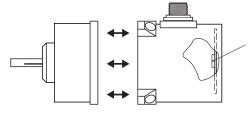
If the full stroke range is 1 turn (360 degrees) and the current position is OxOFF2 (4082 Decimal) then.

$$\left(\frac{4082}{65,535}\right)$$
 X 360 degrees = 22.4 degrees

#### **CANBus Controller Board and DIP Switch Location**



to gain access to the controller board, remove four Allen-Head Screws and separate case halves



internal dip switches & controller board

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<sup>\*\*</sup>Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

#### Ordering Information:

#### **Model Number:**

Sample Model Number:

RT8CN - 100 - AL - 25 - FL - J - 500 - 32 - SC

R range: 100 turns

enclosure: powder-painted aluminum shaft: .25-in diameter

mounting style: flange interface: CANbu

interface: CANbus SAE J1939 baud rate: 500 k bits/sec.

baud rate:
node ID:

node ID: 32
electrical connection: 5-meter cordset with straight plug

# Full Stroke Range:

R order code:	R125	R2	5	R50		1		2		3		5		10		20
clockwise shaft rotations, min:	0.125	: 0.25		0.50	:	1	:	2	:	3	:	5	:	10	:	20
accuracy (% of f.s.):	1.25%	1.25	/o	0.5%		).5%	0	.5%	:	0.2%	:	0.2%	:	0.15%	:	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	2.5 x	106	2.5 x 10 <sup>6</sup>	2.5	5 x 106	2.5	x 106		5 x 10 <sup>5</sup>		5 x 10 <sup>5</sup>		2.5 x 10 <sup>5</sup>		2.5 x 10 <sup>5</sup>

<b>R</b> order code:	30		40		50	80		100		120		140		180		200
clockwise shaft rotations, min:	30	:	40	:	50	80	:	100	:	120	:	140	:	180	:	200
accuracy (% of f.s.):	0.15%	:	0.15%	:	0.15%	0.15%	:	0.15%		0.15%	:	0.15%	:	0.15%	:	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>		2.5 x 10 <sup>5</sup>	: 2	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$

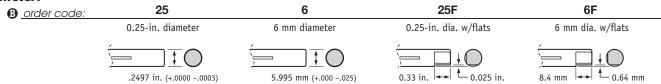
<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

#### **Enclosure Material:**

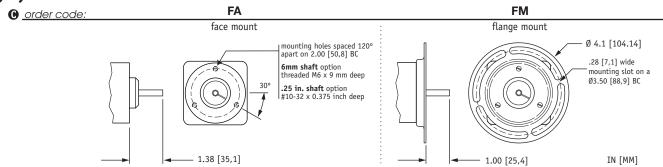
♠ order code:
AL
SS

powder-painted aluminum 303 stainless steel

#### **Shaft Diameter:**



# **Mounting Style:**



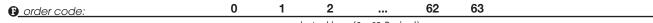
# RT8CN • Rotational Transducer: CANBus SAE J1939

# Ordering Information:

#### **Baud Rate:**

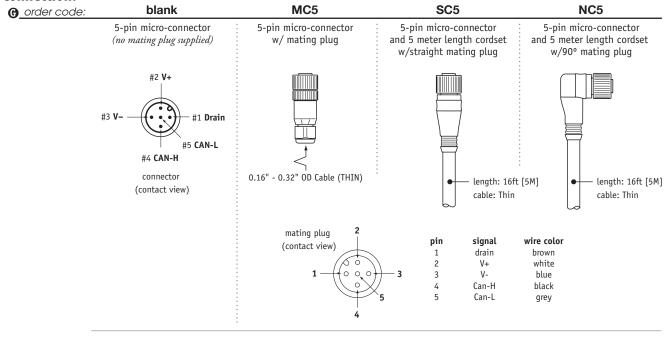
<b>B</b> order code:	125	250	500	
	125 kbaud	250 kbaud	500 kbaud	

#### **Node ID:**



select address (0 - 63 Decimal)

#### **Electrical Connection:**



#### **DeviceNET®**

Ranges: 0-45° to 0-200 Turns

# **Industrial Grade**

# RT8DN

# **Specification Summary:**

#### **GENERAL**

Full Stroke Ranges	0-0.125 to 0-200 turns
Electrial Interface	CANbus ISO 11898
Protocol	DeviceNet Version 2.0
Accuracy	see ordering information
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Enclosure Material pow	der-painted aluminum or stainless steel
Sensor	. plastic-hybrid precision potentiometer
Shaft Loading	up to 10 lbs. radial and 5 lbs. axial
Starting Torque (25°C)	2.0 in-oz., max
Weight, Aluminum (Stainless Steel) Enclosu	re

#### **ELECTRICAL**

Input Voltage	Bus Powered
Input Current	40 mA
Address Setting (Node ID)	063 set via DIP Switches—default setting: 63
Baud Rate	125K, 250K or 500K set via DIP Switches
EDS file	available @ http://www.celesco.com/download

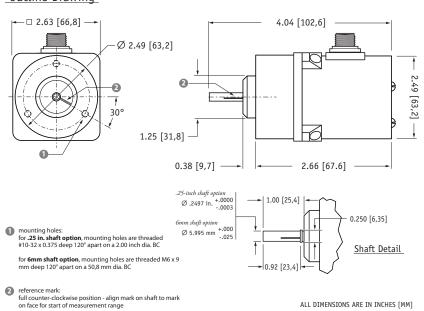
#### **ENVIRONMENTAL**

Enviromental Suitability	NEMA 4/4X/6, IP67/68
Operating Temperature	40° to 200°F
Vibrationup to	o 10 G's to 2000 Hz maximum

Celesco's model RT8DN communicates rotational position feedback via DeviceNET® to your programmable controller. The heart of this sensor is a precision plastic-hybrid position potentiometer which provides a "absolute" position and does not ever have to be reset to a "home" position after a power loss or planned shutdown.

This innovative sensor from Celesco, designed to meet tough NEMA-4 and IP67 environmental standards, is available in full-stroke measurement ranges of 1/8 to 200 turns.

#### Outline Drawing



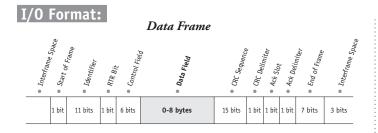
Culstroke measurement range full CW (FFFFH) full CCW (0000H)

Output Signal

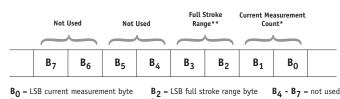
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#### Data Field



 $\mathbf{B_1} = \mathsf{MSB}$  current measurement byte

**B**<sub>3</sub> = MSB full stroke range byte

#### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes (B<sub>0</sub> and B<sub>1</sub>) of the data field. B<sub>0</sub> is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with shaft at the full counter-clockwise position (0° reference mark) and continues in the clockwise direction to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in degrees. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B2 and B3) of the data field.

B2 is the LSB (least significant byte) and B3 is the MSB (most significant byte).

This value is expressed in degrees.

#### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
0168	360	360 degrees

#### Converting CMC to Degrees

If required, the CMC can easily be converted to a rotational measurement expressed in degrees instead of counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

#### Example:

If the full stroke range is 1 turn (360 degrees) and the current position is OFF2 Hex (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 360 deg. = 22.4 degrees

#### Address Setting (Node ID), Baud Rate and Bus Termination Settings

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number  $6 (= 2^5)$ .

<b>DIP-1</b>	DIP-2 (21)	DIP-3 (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	DIP-5	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••	•••	•••	•••	•••
1	1	1	1	1	1	63



#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

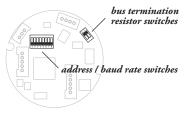
DIP-8	baud rate							
0	125k							
0	250k							
1	500k							
1	125k							
	0							

#### **Bus Termination**

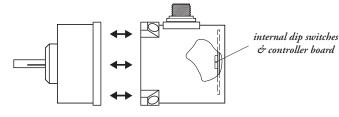
The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.

#### **DeviceNET Controller Board and DIP Switch Location**



to gain access to the controller board, remove four Allen-Head Screws and separate case halves



#### Ordering Information:

#### Model Number:

Sample Model Number:

RT8DN - 100 - AL - 25 - FL - 500 - TR - SC5

R range: A enclosure:

**6** electrical termination:

100 turns powder-painted aluminum

B shaft: mounting style: .25-in diameter

flange

 baud rate: terminating resistor:

500 k bits/sec.

5-meter cordset with straight plug

Full Stroke Range:

R order code:	R125	R25	R50	1	2	3	5	10	20
clockwise shaft rotations, min:	0.125	0.25	0.50	: 1	2	3	5	: 10	20
accuracy (% of f.s.):	1.25%	1.25%	0.5%	0.5%	0.5%	0.2%	0.2%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

<b>R</b> order code:	30		40		50	80		100		120		140		180		200
clockwise shaft rotations, min:	30	:	40	:	50	80	:	100	:	120	:	140	:	180	:	200
accuracy (% of f.s.):	0.15%	:	0.15%	:	0.15%	0.15%	:	0.15%		0.15%	:	0.15%	:	0.15%	:	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>		2.5 x 10 <sup>5</sup>	: 2	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

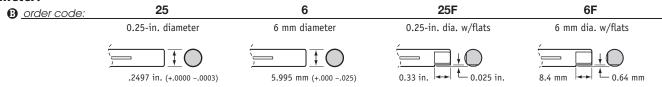
#### **Enclosure Material:**

SS A order code:

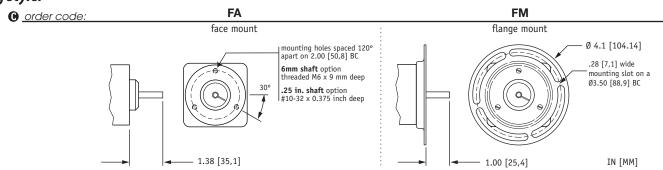
powder-painted aluminum

303 stainless steel

#### **Shaft Diameter:**



# **Mounting Style:**



celesco

# RT8DN • Rotational Transducer: DeviceNET®

# Ordering Information:

### **Baud Rate:**

 D order code:
 125
 250
 500

 125 kbaud
 250 kbaud
 500 kbaud

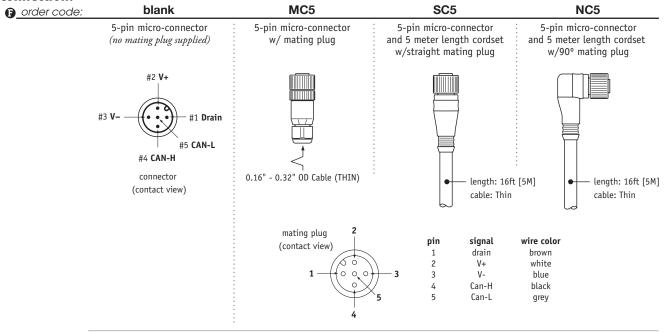
# **Terminating Resistor:**

G order code: TR NR

terminating resistor

no terminating resistor

#### **Electrical Connection:**



# **Precision Potentiometric Output** Ranges: 0-45° to 0-200 Turns **Industrial Grade**

# RT8101

### **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options	0-0.125 to 0-200 turns
Output Signal Options	voltage divider (potentiometer)
Accuracy	see ordering information
Repeatability	± 0.02% full stroke
Resolution	essentially infinite
Enclosure Material Options	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Shaft Loading	up to 10 lbs. radial and 5 lbs. axial
Starting Torque (25°C)	2.0 in-oz., max.
Weight, Aluminum (Stainless Steel) End	closure 3 lbs. (6 lbs.) max.

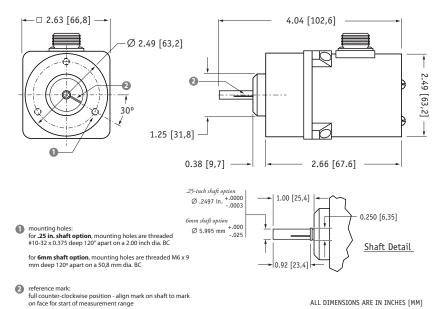
#### **ELECTRICAL**

Input Resistance Options . . . . . . . . 500, 1K, 5K, 10K or bridge, see ordering information Output Signal Change Over Full Stroke Range......94% ±4% of input voltage

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

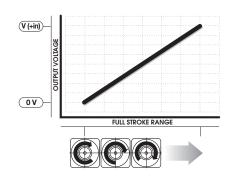
### Outline Drawing



Celesco's model RT8101 provides a voltage feedback signal for rotational position. The sensing element of this device is a precision plastic-hybrid potentiometer which provides superb linearity and resolution.

The RT8101 provides extended rotational position feedback from as little as 1/8 of a turn f.s. all the way up to 200 turns f.s. Because the sensor is potentiometric, the RT8101 is absolute and will maintain position information even after a loss of power.

#### Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

# RT8101 • Rotational Transducer: Precision Potentiometric Ouput

#### Ordering Information:

#### Model Number:

RT8101-\_\_\_\_\_\_ - \_\_\_\_ \_\_ \_\_ \_\_ - \_\_\_\_ 1 \_\_\_ \_\_ 0

Sample Model Number:

#### RT8101 - 0005 - 111 - 1110

5 turns (clockwise shaft rotations) aluminum

A enclosure:

B shaft diameter: mounting style:

.25 inches

**1** output signal: electrical connection: face mount 500 ohm potentiometer 6-pin plastic connector

## Full Stroke Range:

R order code:	R125		0R25		0R50		0001		0002		0003		0005		0010		0020
clockwise shaft rotations, min:	0.125	:	0.25	:	0.50	:	1	:	2	:	3	:	5	:	10	:	20
accuracy (% of f.s.):	1.25%	:	1.25%	:	0.5%	:	0.5%	:	0.5%	:	0.2%	:	0.2%	:	0.15%	:	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	:	2.5 x 10 <sup>6</sup>	:	$2.5 \times 10^{6}$	:	2.5 x 10 <sup>6</sup>	:	2.5 x 10 <sup>6</sup>	:	5 x 10 <sup>5</sup>		5 x 10 <sup>5</sup>		2.5 x 10 <sup>5</sup>		2.5 x 10 <sup>5</sup>

<b>®</b> order code:	0030		0040		0050		0800		0100		0120		0140		0180		0200
clockwise shaft rotations, min:	30	:	40	:	50	:	80	:	100	:	120	:	140	:	180	:	200
accuracy (% of f.s.):	0.15%	:	0.15%	:	0.15%		0.15%		0.15%	:	0.15%		0.15%		0.15%		0.15%
potentiometer cycle life*:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	$2.5 \times 10^5$		2.5 x 10 <sup>5</sup>	:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$						

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

#### **Enclosure Material:**

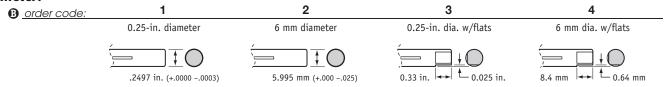
♠ order code:

2

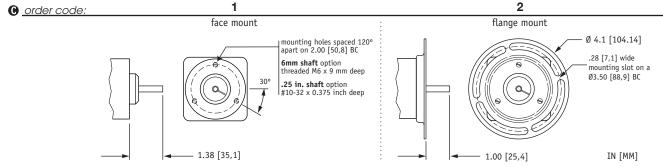
powder-painted aluminum

303 stainless steel

#### **Shaft Diameter:**

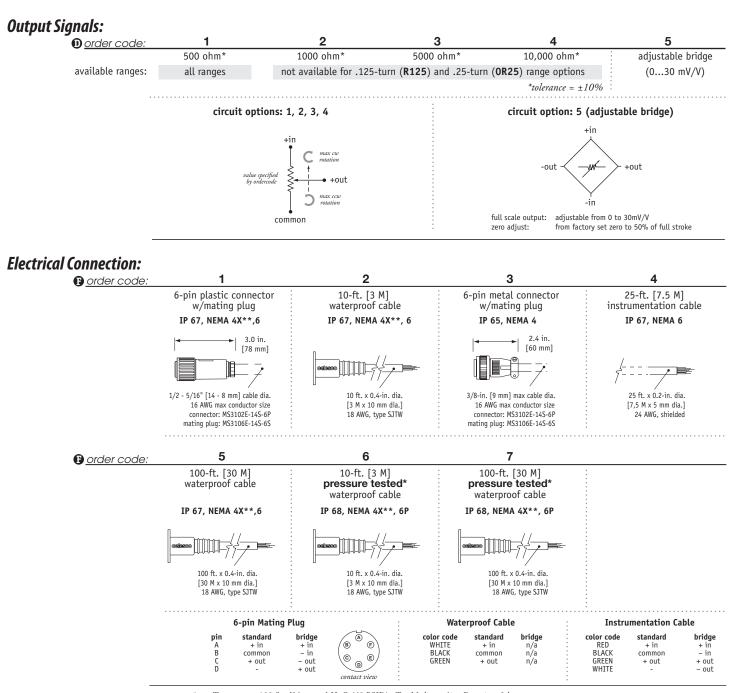


# **Mounting Style:**



#### celesco celesco.com • info@celesco.com

#### Ordering Information:



Notes:  $\left\{ \begin{array}{ll} * & -\textit{Test pressure: } 100 \text{ feet } [30 \text{ meters}] \text{ } H_2O \text{ } (40 \text{ PSID}); \text{ } \textit{Test Medium: Air; } \text{ } \textit{Duration: } 2 \text{ } \textit{hours.} \\ ** & -\textit{NEMA } 4X \text{ } \textit{applies to stainless steel enclosure only.} \end{array} \right.$ 

version: 5.1 last updated: March 20, 2009

# 0/4...20 mA Output

Ranges: 0-45° to 0-200 Turns

# **Industrial Grade**

RT8420

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-0.125 to 0-200 turns
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	see ordering information
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Enclosure Material Options	. powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Shaft Loading	up to 10 lbs. radial and 5 lbs. axial
Starting Torque (25°C)	2.0 in-oz., max.
Weight, Aluminum (Stainless Steel) Enclo	sure

#### **ELECTRICAL**

CENEDAL

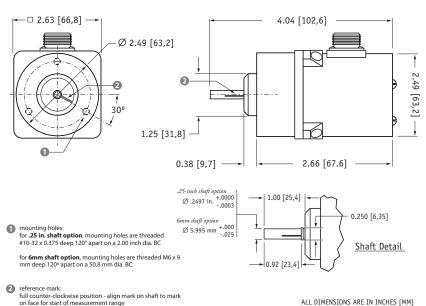
Input Voltage	see ordering information
Input Current	20 mA max.
Maximum Loop Resitance (Load)	(loop supply voltage - 8)/0.020
Circuit Protection	38 mA max.
Impedence	100M ohms@100 VDC, min.
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
	to 50% of factory set span
Thermal Éffects	, ,
Zero	0.01% f.s./°F, max.
Span	0.01% f.s./°F, max.

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibrationup to	10 G's to 2000 Hz maximum

#### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

Emission/Immunity	 EN50081-2/EN50082-2



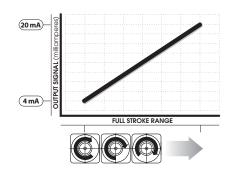
ALL DIMENSIONS ARE IN INCHES [MM]



Celesco's model RT8420 provides extended rotational position feedback from as little as 1/8 of a turn f.s. all the way up to 200 turns f.s. The RT8420 combines the superb linearity and resolution of a plastic-hybrid potententiometer with the durability of Celesco's 4...20 mA circuit to provide an accurate and reliable electrical signal over all ranges.

Additionally, the RT8420 has fully accessible zero and span settings allowing precise matching of the output signal to the required measurement.

#### Output Signal



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Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

# RT8420 • Rotational Transducer: 0/4...20 mA Output Signal

#### Ordering Information:

#### Model Number:

Sample Model Number:

RT8420 - 0005 - 111 - 1110

- A enclosure:
- 5 turns (clockwise shaft rotations) aluminum
- $\bar{\mathbf{B}}$  shaft diameter:
- .25 inches
- face mount
- mounting style:
  output signal:
  electrical connection:
- 4...20 mA signal increasing clockwise 6-pin plastic connector

# Full Stroke Range:

R order code:	R125	0R25	0R50	0001	0002	0003	0005	0010	0020
clockwise shaft rotations, min:	0.125	0.25	0.50	1	2	3	5	10	20
accuracy (% of f.s.):	1.25%	1.25%	0.5%	0.5%	0.5%	0.2%	0.2%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>				

<b>®</b> order code:	0030		0040		0050		0800		0100		0120		0140		0180		0200
clockwise shaft rotations, min:	30	:	40	:	50	:	80	:	100	:	120	:	140	:	180	:	200
accuracy (% of f.s.):	0.15%		0.15%	:	0.15%	:	0.15%		0.15%	:	0.15%		0.15%	:	0.15%		0.15%
potentiometer cycle life*:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	$2.5 \times 10^5$	:	2.5 x 10 <sup>5</sup>	:	2.5 x 10 <sup>5</sup>	:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	$2.5 \times 10^5$	:	$2.5 \times 10^5$

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

#### **Enclosure Material:**

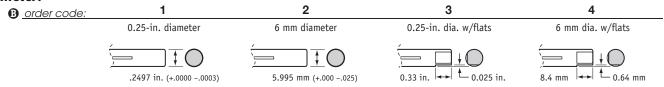
♠ order code:

powder-painted aluminum

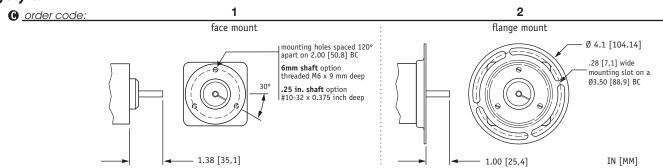
2

303 stainless steel

#### **Shaft Diameter:**

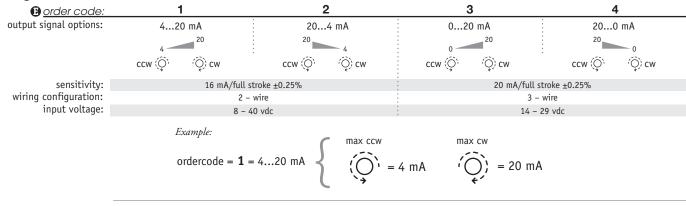


# **Mounting Style:**



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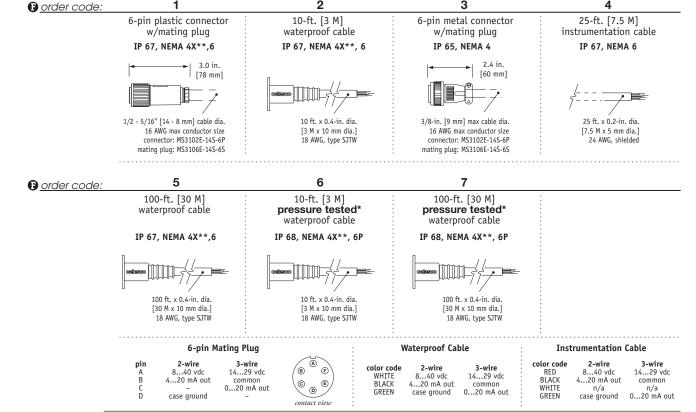
# **Output Signals:**



2

3

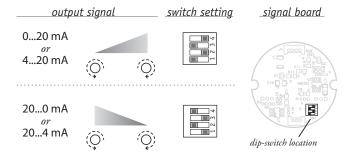


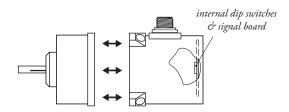


-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. -NEMA 4X applies to stainless steel enclosure only.

#### Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





To gain access to the signal board, remove four Allen-Head Screws and seperate the two case halves.

version: 8.0 last updated: May 12, 2010

# 0...5, 0...10 VDC Output

Ranges: 0-45° to 0-200 Turns

**Industrial Grade** 

# RT8510

 $C \in$ 

# Specification Summary:

0-0.125 to 0-200 turns
05, 010 VDC
see ordering information
± 0.05% full stroke
essentially infinite
powder-painted aluminum or stainless steel
plastic-hybrid precision potentiometer
see ordering information
up to 10 lbs. radial and 5 lbs. axial
2.0 in-oz., max.
closure

#### **ELECTRICAL**

Input	14.5-40 VDC (10.5-40 VDC for 05 volt output)
Input Current	10 mA maximum
Output Impedence	1000 ohms
Maximum Load	5000 ohms
Zero Adjustment f	rom factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span

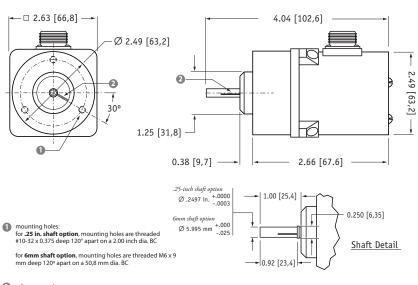
#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	up to 10 G's to 2000 Hz maximum

#### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

Emission/Immunity..... EN50081-2 / EN50082-2

#### Outline Drawing



2 reference mark: full counter-clockwise position - align mark on shaft to mark on face for start of measurement range

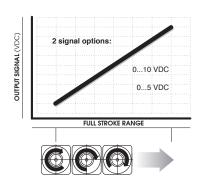
ALL DIMENSIONS ARE IN INCHES [MM]



The RT8510 can operate from an unregulated 14.5 to 40 VDC power supply while providing a regulated output signal over it's full range from 1/8 of a turn up to 200 turns. It provides a 0 - 10 VDC position feedback signal proportional to the rotational position of the shaft

As a member of Celesco's innovative family of NEMA-4/IP67 rotational transducers, the RT8510 offers numerous benefits including a zero and span adjust and a potentiometric sensor which provides an "absolute" feedback signal that is unaffected by power loss.

#### Output Signal



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Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# RT8510 • Rotational Transducer: 0...5, 0...10 VDC Output Signal

#### Ordering Information:

#### Model Number:

Sample Model Number:

RT8510 - 0005 - 111 - 1110

- R range:
- ♠ enclosure:
- aluminum 25 inchos
- B shaft diameter:
- .25 inches
- mounting style:
  cutput signal:
- face mount
- electrical connection:
- 0...10 VDC signal increasing clockwise

5 turns (clockwise shaft rotations)

6-pin plastic connector

## Full Stroke Range:

R order code:	R125		0R25		0R50		0001		0002		0003		0005		0010		0020
clockwise shaft rotations, min:	0.125	:	0.25	:	0.50	:	1	:	2	:	3	:	5	:	10	:	20
accuracy (% of f.s.):	1.25%	:	1.25%	:	0.5%	:	0.5%	:	0.5%	:	0.2%	:	0.2%	:	0.15%		0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	:	2.5 x 10 <sup>6</sup>	:	$2.5 \times 10^{6}$	:	2.5 x 10 <sup>6</sup>	:	2.5 x 10 <sup>6</sup>	:	5 x 10 <sup>5</sup>	:	5 x 10 <sup>5</sup>	:	$2.5 \times 10^{5}$		2.5 x 10 <sup>5</sup>

R order code:	0030		0040		0050	0800		0100		0120		0140		0180		0200
clockwise shaft rotations, min:	30	:	40	:	50	80	:	100	:	120	:	140	:	180	:	200
accuracy (% of f.s.):	0.15%	:	0.15%	:	0.15%	0.15%		0.15%	:	0.15%	:	0.15%	:	0.15%	:	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>5</sup>	:	2.5 x 10 <sup>5</sup>	:	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>		$2.5 \times 10^{5}$	:	2.5 x 10 <sup>5</sup>	:	$2.5 \times 10^5$	:	2.5 x 10 <sup>5</sup>	:	2.5 x 10 <sup>5</sup>

<sup>\*-</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

#### **Enclosure Material:**

A order code:

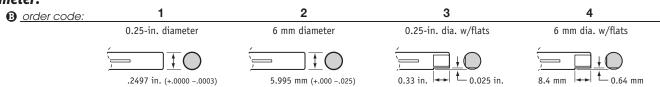
1

powder-painted aluminum

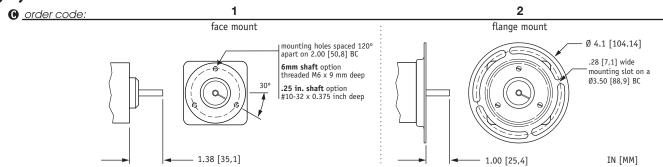
2

303 stainless steel

#### **Shaft Diameter:**



# **Mounting Style:**

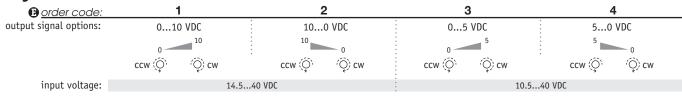


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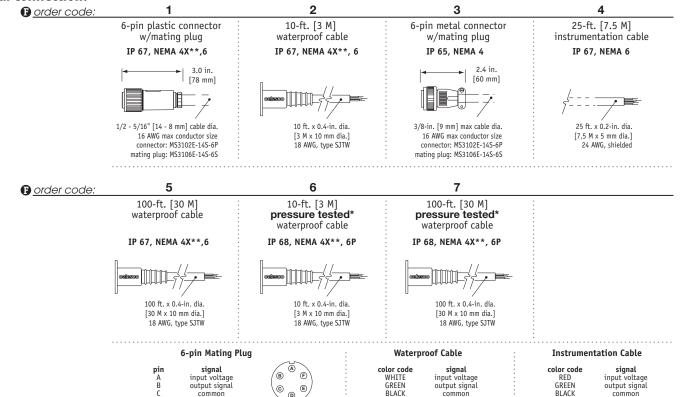
#### RT8510 • Rotational Transducer: 0...5, 0...10 VDC Output Signal

#### Ordering Information:

# **Output Signals:**



#### **Electrical Connection:**



-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. -NEMA 4X applies to stainless steel enclosure only.

output signal common

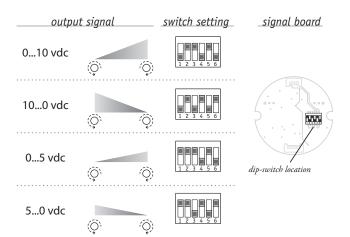
BLACK

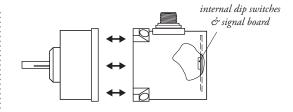
output signal

**BLACK** 

# Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.





To gain access to the signal board, remove four Allen-Head Screws and seperate the two case halves.

version: 6.1 last updated: March 20, 2009

**CANbus** • **SAE J1939** 

Ranges: 0-90° to 0-50 Turns

**Industrial Grade** 

## **Specification Summary:**

#### **GENERAL**

Full Stroke Ranges	0-0.25 to 0-50 turns
Electrical Interface	CANbus SAE J1939
Protocol	Proprietary B
Accuracy	± 0.30% full stroke, see ordering information
Repeatability	$\dots \dots \pm 0.02\%$ full stroke
Resolution	± 0.003% full stroke
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Shaft Loading	up to 35 lbs. radial and 5 lbs. axial
Weight, Aluminum (Stainless Steel) En	closure 5 lbs. (10 lbs.), max.

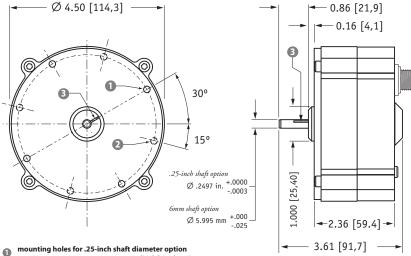
#### **ELECTRICAL**

Input Voltage	7 - 18 VDC
Input Current	60 mA max.
Address Setting (Node ID)	063 set via DIP Switches
Baud Rate	125K, 250K or 500K set via DIP Switches
Update Rate	10 ms. (20 ms. available-contact factory)

#### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4/4X/6, IP 67/68
Operating Temperature	40° to 185°F
Vibrationup	to 10 G's to 2000 Hz maximu

#### Outline Drawing



- #8-32 x 0.180 @ 90° apart on a 4.15 in. dia. BC (4 places)
- mounting holes for 6-mm shaft diameter option M4 x 4.5mm @ 90° apart on a 105.4 mm dia. BC (4 places)
- full counter-clockwise position align mark on shaft to mark on face for start of measurement range

ALL DIMENSIONS ARE IN INCHES [MM]

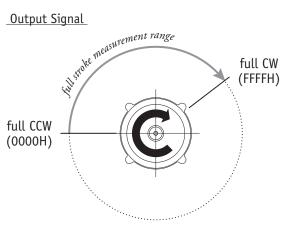
# RT9CN



Celesco's model RT9CN communicates rotational position feedback to your PLC via the CANbus SAE J1939 interface. The heart of this sensor is a precision plastic-hybrid position potentiometer which provides a "absolute" position and does not ever have to be reset to a "home" position after a power loss or planned shutdown.

This innovative sensor from Celesco, designed to meet tough NEMA-4 and IP67 environmental standards, is available in full-stroke measurement ranges of 1/4 to 50 turns.

#### Output Signal



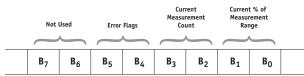
celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

#### I/O Format: **Data Frame** 15 bits 29 bits 1 bit 6 bits 0-8 bytes 1 bit 1 bit 1 bit 7 bits

repetition = 8 msec.

#### **Data Field**



Bo = LSB current % of measurement range byte MSB current % of measurement range byte B4 - B5 = error flags

B2 = LSB current measurement count byte MSB current measurement count byte  $B_6 - B_7 = \text{not used}$ 

#### Identifier

	Mess	age Pr	riority	Fut U:	ure se					efere etary						Da	ıta Fi	eld Ty	pe*			Not	Used		N	lode 1	D**		
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			(	)			ı	F	•		ı	F			5	5				3				3			ı	=	

\*Sensor field data can be factory set to customer specific value.

#### Setting the Address (Node ID) and Baud Rate

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number 1 (= 20) and ending with switch number  $6 (= 2^5)$ .

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

	DIP-7	DIP-8	baud rate
(	0	0	125k
rate setting:	1	0	250k
-	0	1	500k

DIP-2 DIP-3 DIP-4 DIP-5 DIP-6 address  $(2^{1})$  $(2^5)$ (decimal) 0 0 0 0 0 1 0 0 0 0 0 0 0 1 0 0 0 2 63

	<b> </b> = "0"	
12345678	<b>V</b> ="1"	

#### **Current % of Measurement Range**

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is .1 % of the full stroke measurement range.

This value starts at 0x0000 at the beginning of the stroke and ends at 0x03E8.

Example:	Hex	Decimal	Percent
	0000	0000	0.0%
	0001	0001	0.1%
	0002	0002	0.2%
		•••	•••
	03F8	1000	100.0%

#### **Current Measurement Count**

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies bytes  ${f B_0}$  and  $\mathbf{B_1}$  of the data field.  $\mathbf{B_0}$  is the LSB (least significant byte) and  $B_1$  is the MSB (most significant byte).

The CMC starts at 0x0000 with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at OxFFFF. This holds true for all ranges.

#### Error Flags

0x55 (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

OxAA (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

#### **Converting CMC to Degrees**

125k

If required, the CMC can easily be converted a rotary measurement expressed in degrees instead of simply

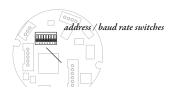
This is accomplished by first dividing the CMC by  $65,\!535$  (total counts over the range) and then multiplying that value by the FSR:

#### Example:

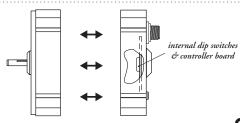
If the full stroke range is 1 turn (360 degrees) and the current position is OxOFF2 (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 360 degrees = 22.4 degrees

#### **CANBus Controller Board and DIP Switch Location**



to gain access to the controller board, remove four Allen-Head Screws and separate case halves



<sup>\*\*</sup>Customer defined, set via Dips 1-6. Bit values shown for example only, see **Address Setting** below.

#### Model Number:

Sample Model Number:

RT9CN - 30 - AL - 25 - J - 500 - 32 - SC5

A enclosure: B shaft:

30 turns powder-painted aluminum .25-in diameter CANbus SAE J1939 500 k bits/sec.

interface:
baud rate: node ID:
electrical connection:

5-meter cordset with straight plug

## Full Stroke Range:

<u>order code:</u>	R25	R50	1	2	3	5	10	20	30	50
clockwise shaft rotations, min:	0.25	0.50	1	2	3	5	10	20	30	50
accuracy (% of f.s.):	0.3%	0.3%	0.3%	0.3%	0.3%	0.2%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>							

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

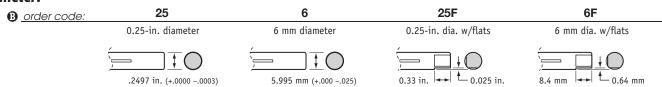
#### **Enclosure Material:**

SS A order code:

powder-painted aluminum

303 stainless steel

# **Shaft Diameter:**



#### **Baud Rate:**

125 250 500 **D** order code: 125 kbaud 250 kbaud 500 kbaud

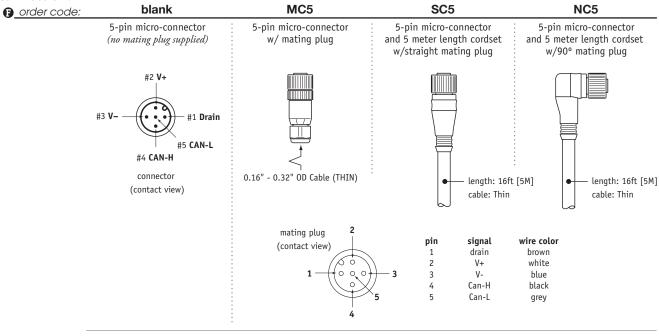
#### **Node ID:**

0 62 63 **B** order code:

select address (0 - 63 Decimal)

#### celesco

#### **Electrical Connection:**



#### **DeviceNET®**

Ranges: 0-90° to 0-50 Turns

**Industrial Grade** 

## **Specification Summary:**

#### **GENERAL**

Full Stroke Ranges	0-0.25 to 0-50 turns
Electrial Interface	CANbus ISO 11898
Protocol	DeviceNet Version 2.0
Accuracy	± 0.30 to 0.15% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Enclosure Material	. powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
	up to 35 lbs. radial and 5 lbs. axial
Weight, Aluminum (Stainless Steel) Er	nclosure 5 lbs. (10 lbs.), max.

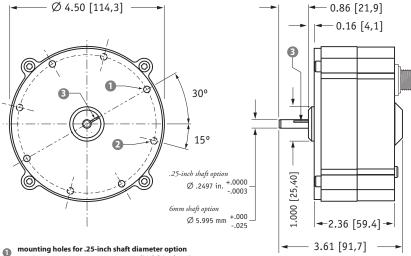
#### **ELECTRICAL**

ηA
63
es
ad

#### **ENVIRONMENTAL**

Enviromental Suitability	NEMA 4/4X/6, IP67/68
Operating Temperature	40° to 200°F
Vibration up	o to 10 G's to 2000 Hz maximum

#### Outline Drawing



- #8-32 x 0.180 @ 90° apart on a 4.15 in. dia. BC (4 places)
- mounting holes for 6-mm shaft diameter option M4 x 4.5mm @ 90° apart on a 105.4 mm dia. BC (4 places)
- reference mark full counter-clockwise position - align mark on shaft to mark on face for start of measurement range

ALL DIMENSIONS ARE IN INCHES [MM]

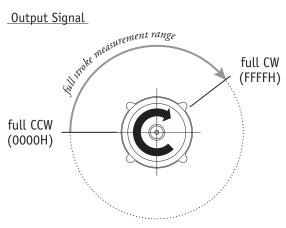
# RT9DN



Celesco's model RT9DN communicates rotational position feedback via DeviceNET® to your programmable controller. The heart of this sensor is a precision plastic-hybrid position potentiometer which provides a "absolute" position and does not ever have to be reset to a "home" position after a power loss or planned shutdown.

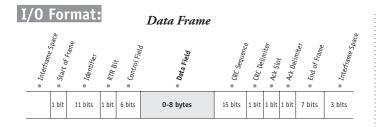
This innovative sensor from Celesco, designed to meet tough NEMA-4 and IP67 environmental standards, is available in full-stroke measurement ranges of 1/4 to 50 turns.

#### Output Signal

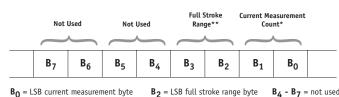


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#### Data Field



**B**<sub>1</sub> = MSB current measurement byte

**B**<sub>3</sub> = MSB full stroke range byte

 $B_4 - B_7 = \text{not used}$ 

#### \*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and B<sub>1</sub> is the MSB (most significant byte).

The CMC starts at 0000H with shaft at the full counter-clockwise position (0° reference mark) and continues in the clockwise direction to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in degrees. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B2 and B3) of the data field.

B<sub>2</sub> is the LSB (least significant byte) and B<sub>3</sub> is the MSB (most significant byte).

This value is expressed in degrees.

#### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
0168	360	360 degrees

#### **Converting CMC to Degrees**

If required, the CMC can easily be converted to a rotational measurement expressed in degrees instead of counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

#### Example:

If the full stroke range is 1 turn (360 degrees) and the current position is OFF2 Hex (4082 Decimal)

$$\left(\frac{4082}{65,535}\right)$$
 X 360 deg. = 22.4 degrees

#### Address Setting (Node ID), Baud Rate and Bus Termination Settings

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $1 (= 2^0)$  and ending with switch number  $6 (= 2^5)$ .

<b>DIP-1</b> (2 <sup>0</sup> )	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)			
0	0	0	0	0	0	0			
1	0	0	0	0	0	1			
0	1	0	0	0	0	2			
•••	•••	•••	•••	•••	•••	•••			
1	1	1	1	1	1	63			

#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

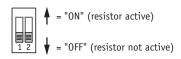
The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k
0	1	500k
1	1	125k

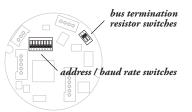
#### **Bus Termination**

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

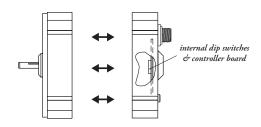
The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



#### **DeviceNET Controller Board and DIP Switch Location**



to gain access to the controller board, remove four Allen-Head Screws and separate case halves



#### Model Number:

Sample Model Number:

RT9DN - 30 - AL - 25 - 500 - TR - SC5

30 turns powder-painted aluminum

A enclosure:
B shaft:

.25-in diameter

**(** baud rate:

500 k bits/sec.

terminating resistor: electrical termination:

5-meter cordset with straight plug

# Full Stroke Range:

<u>order code:</u>	R25	R50	1	2	3	5	10	20	30	50
clockwise shaft rotations, min:	0.25	0.50	1	2	3	5	10	20	30	50
accuracy (% of f.s.):	0.3%	0.3%	0.3%	0.3%	0.3%	0.2%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>							

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

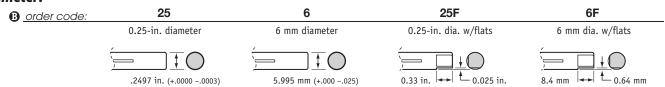
#### **Enclosure Material:**

SS A order code:

powder-painted aluminum

303 stainless steel

#### **Shaft Diameter:**



#### **Baud Rate:**

125 250 500 **6** order code: 125 kbaud 250 kbaud 500 kbaud

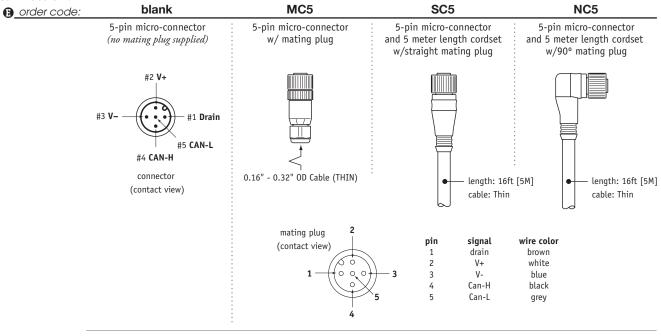
# **Terminating Resistor:**

n order code: **TR** NR terminating resistor no terminating resistor

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# **Electrical Connection:**



version: 1.0 last updated: April 19, 2005

# Precision Potentiometric Output Ranges: 0-90° to 0-50 Turns Industrial Grade

# RT9101

 $c\epsilon$ 

# **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options	0-0.25 to 0-50 turns
Output Signal Options	voltage divider (potentiometer)
Accuracy	±0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.02% full stroke
Resolution	essentially infinite
Enclosure Material Optionspow	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Shaft Loading	up to 35 lbs. radial and 5 lbs. axial
Weight, Aluminum (Stainless Steel) Enclosu	ire 5 lbs. (10 lbs.) max.

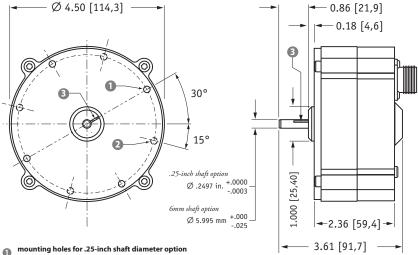
#### **ELECTRICAL**

Input Resistance Options500, 1K, 5K,	10K or bridge, see ordering information
Power Rating, Watt	2.0 at 70°F derated to 0 at 250°
Recommended Maximum Input Voltage	30 V (AC/DC)
Output Signal Change Over Full Stroke Range	94% ±4% of input voltage

#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibrationup to	10 G's to 2000 Hz maximum

#### Outline Drawing



- #8-32 x 0.180 @ 90° apart on a 4.15 in. dia. BC (4 places)
- mounting holes for 6-mm shaft diameter option M4 x 4,5 mm @ 90° apart on a 105,4 mm dia. BC (4 places)

reference mark full counter-clockwise position - align mark on shaft to mark on face for start of measurement range

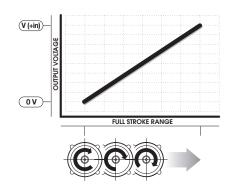
ALL DIMENSIONS ARE IN INCHES [MM]



Celesco's model RT9101 provides a voltage feedback signal for rotational position. The sensing element of this device is a precision plastic-hybrid potentiometer which provied superb linearity and resolution.

This innovative sensor from Celesco, designed to meet tough NEMA-4 and IP67 environmental standards, is available in full-stroke measurement ranges of 1/4 to 50 turns. Because the sensor is potentiometric, the RT9101 is absolute and will maintain position information even after a loss of power.

#### Output Signal



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# RT9101 • Rotational Transducer: Precision Potentiometric Ouput

#### Ordering Information:

#### Model Number:

RT9101-\_\_\_\_\_\_\_ -\_\_\_\_ 1\_ -\_\_\_\_ 1\_ -\_\_\_\_ 0\_

Sample Model Number:

#### RT9101 - 0005 - 111 - 1110

range:

5 turns (clockwise shaft rotations)

A enclosure:

aluminum

B shaft diameter:
Output signal:

25 inches

electrical connection:

500 ohm potentiometer 6-pin plastic connector

# Full Stroke Range:

<b>®</b> order code:	0R25	0R50	0001	0002	0003	0005	0010	0020	0030	0050
clockwise shaft rotations, min:	0.25	0.50	1	2	3	5	10	20	30	50
accuracy (% of f.s.):	0.3%	0.3%	0.3%	0.3%	0.3%	0.2%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>							

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

#### **Enclosure Material:**

A order code:

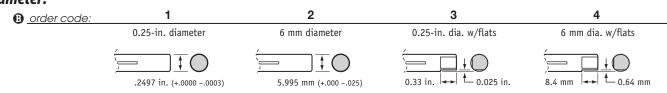
1

2

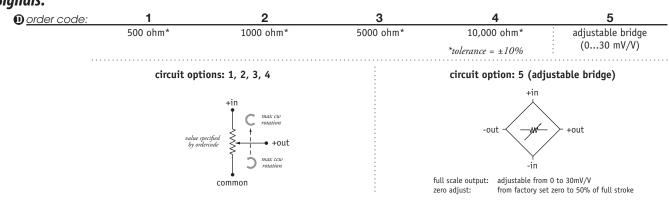
powder-painted aluminum

303 stainless steel

# **Shaft Diameter:**



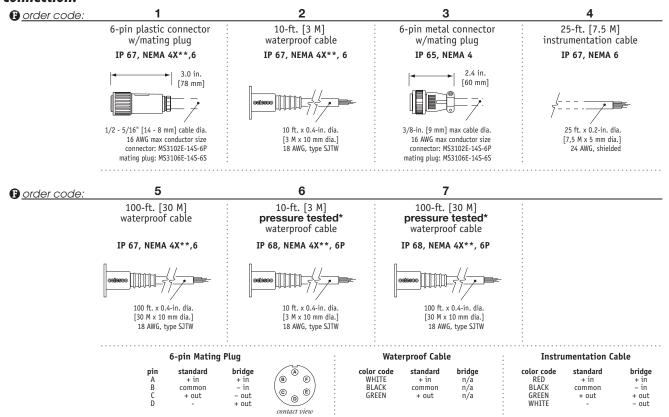
# **Output Signals:**



#### RT9101 • Rotational Transducer: Precision Potentiometric Ouput

#### Ordering Information:

#### **Electrical Connection:**



\*-Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. \*\*-Applies to stainless steel enclosure only.

# 0/4...20 mA Output • Hazardous Area Certification Ranges: 0-90° to 0-50 Turns **Industrial Grade**





# RT9420

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-0.125 to 0-50 turns
Output Signal Options	420 mA (2-wire) and 020 mA (3-wire)
Accuracy	. $\pm$ 0.30% to $\pm$ 0.15% full stroke <i>see ordering information</i>
	± 0.05% full stroke
Resolution	essentially infinite
Enclosure Material Options	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Shaft Loading	up to 35 lbs. radial and 5 lbs. axial
Weight, Aluminum (Stainless Steel	) Enclosure 5 lbs. (10 lbs.) max.

#### **ELECTRICAL**

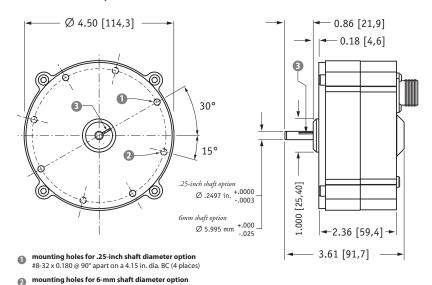
Input Voltage	see ordering information
Input Current	
Maximum Loop Resitance (Load)	(loop supply voltage - 8)/0.020
Circuit Protection	38 mA max.
Impedence	
Output Signal Adjustment	
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span
Thermal Éffects	, ,
Zero	0.01% f.s./°F, max.
Span	0.01% f.s./°F, max.
•	-

#### **ENVIRONMENTAL**

Enclosure	
Hazardous Area Certification	see ordering information
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration	

#### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

Emission/Immunity ...... EN50081-2/EN50082-2

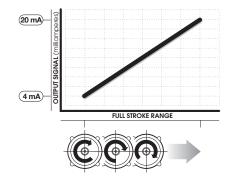


ALL DIMENSIONS ARE IN INCHES [MM]

The RT9420 provides rotational position feedback via 4...20 mA current loop signal. This device combines the superb linearity and resolution of a plastichybrid potentiometer and the durability of Celesco's 4...20mA circuit to provide an accurate and reliable electrical signal. Additionally the zero and span settings are adjustable through access holes in the housing.

This innovative sensor from Celesco, designed to meet NEMA-4 and IP67 standards, is available in full stroke ranges of 1/4 to 50 turns.

#### Output Signal



on face for start of measurement range Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

reference mark

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

M4 x 4,5 mm @ 90° apart on a 105,4 mm dia. BC (4 places)

full counter-clockwise position - align mark on shaft to mark



# RT9420 • Rotational Transducer: 0/4...20 mA Output

#### **Ordering Information:**

#### Model Number:

Sample Model Number:

RT9420 - 0005 - 111 - 1110

A enclosure:

5 turns (clockwise shaft rotations) aluminum

B shaft diameter:

(B) output signal:

4...20 mA signal increasing clockwise

#### Full Stroke Range:

<b>R</b> order code:	R125	0R25	0R50	0001	0002	0003	0005	0010	0020	0030	0050
clockwise shaft rotations, min:	0.125	0.25	0.50	1	2	3	5	10	20	30	50
accuracy (% of f.s.):	0.3%	0.3%	0.3%	0.3%	0.3%	0.3%	0.2%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	$2.5 \times 10^{5}$					

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

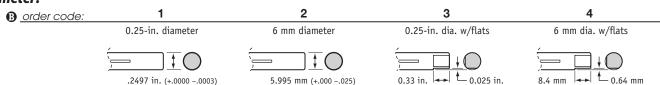
#### **Enclosure Material:**

A order code:

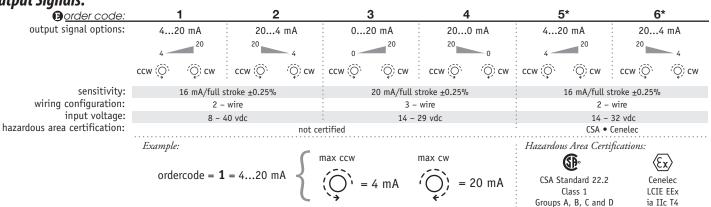
powder-painted aluminum

303 stainless steel

#### **Shaft Diameter:**

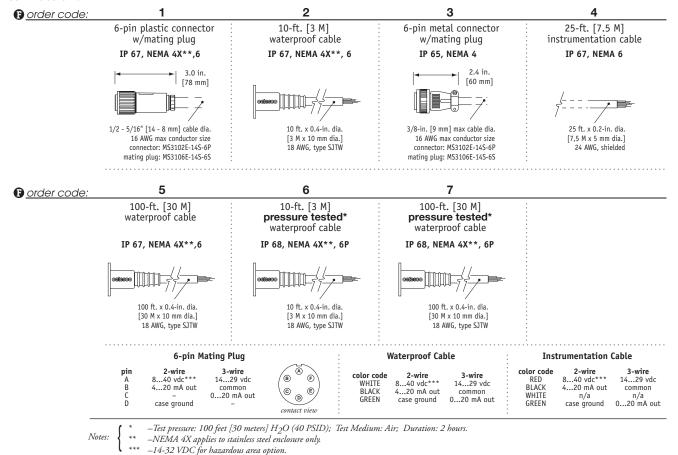


# **Output Signals:**



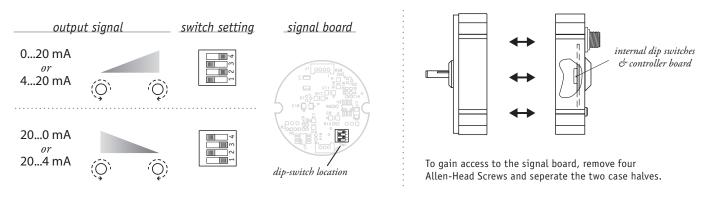
\*IMPORTANT: intrinsically safe when powered from a CSA certified zener barrier rated 28 VDC max, 110 mA max per installation drawing#677984

#### **Electrical Connection:**



## **Output Signal Selection:**

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.



version: 5.0 last updated: May 12, 2010

# 0...5, 0...10 VDC Output

Ranges: 0-90° to 0-50 Turns

# **Industrial Grade**

# RT9510

# **Specification Summary:**

GENERAL	
Full Stroke Range Options	0-0.125 to 0-50 turns
	05, 010 VDC
Accuracy	to ±0.15% full stroke <i>see ordering information</i>
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Shaft Loading	up to 35 lbs. radial and 5 lbs. axial

Weight, Aluminum (Stainless Steel) Enclosure ................ 5 lbs. (10 lbs.) max.

#### **ELECTRICAL**

Input	14.5-40 VDC (10.5-40 VDC for 05 volt output)
Input Current	10 mA maximum
Output Impedence	1000 ohms
	5000 ohms
Zero Adjustment	from factory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span

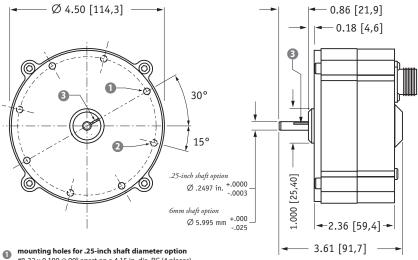
#### **ENVIRONMENTAL**

Enclosure	NEMA 4/4X/6, IP 67/68
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

#### **EMC COMPLIENCE PER DIRECTIVE 89/336/EEC**

Emission/Immunity......EN50081-2 / EN50082-2

#### Outline Drawing



- #8-32 x 0.180 @ 90° apart on a 4.15 in. dia. BC (4 places)
- mounting holes for 6-mm shaft diameter option M4 x 4,5 mm @ 90° apart on a 105,4 mm dia. BC (4 places)
- reference mark full counter-clockwise position - align mark on shaft to mark on face for start of measurement range

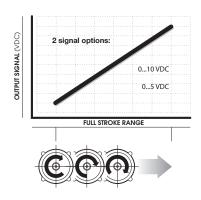
ALL DIMENSIONS ARE IN INCHES [MM]



The RT9510 is an incredibly simple device which provides a regulated 0...10 VDC rotational-position feedback signal with a 14.5...40 VDC unregulated input voltage.

This innovative sensor from Celesco, designed to meet tough NEMA-4 and IP67 environmental standards, is available in full-stroke measurement ranges of 1/4 to 50 turns. Because the sensor is potentiometric, the RT9510 is absolute and will maintain position information even after a loss of power.

#### Output Signal



celesco

Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

# RT9510 • Rotational Transducer: 0...5, 0...10 VDC Output

#### Ordering Information:

#### Model Number:

Sample Model Number:

RT9510 - 0005 - 111 - 1110

- A enclosure:
- 5 turns (clockwise shaft rotations) aluminum

- B shaft diameter:
- .25 inches
- (B) output signal:
- 0...10 VDC signal increasing clockwise
- electrical connection: 6-pin plastic connector

## Full Stroke Ranae:

<b>®</b> order code:	R125	0R25	0R50	0001	0002	0003	0005	0010	0020	0030	0050
clockwise shaft rotations, min:	0.125	0.25	0.50	1	2	; 3	5	10	20	30	50
accuracy (% of f.s.):	0.3%	0.3%	0.3%	0.3%	0.3%	0.3%	0.2%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>								

<sup>\*–</sup>number of times the sensor shaft can be cycled back and forth from beginning to end and back to the beginning before any measurable signal degradation may occur.

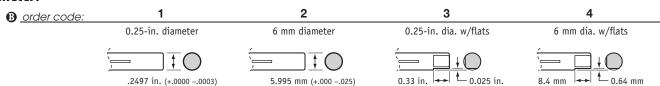
#### **Enclosure Material:**

♠ order code:

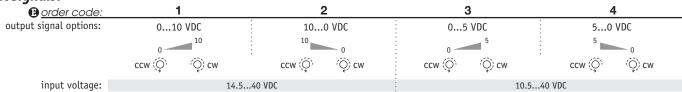
powder-painted aluminum

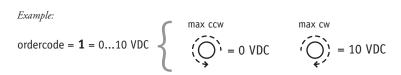
303 stainless steel

#### **Shaft Diameter:**

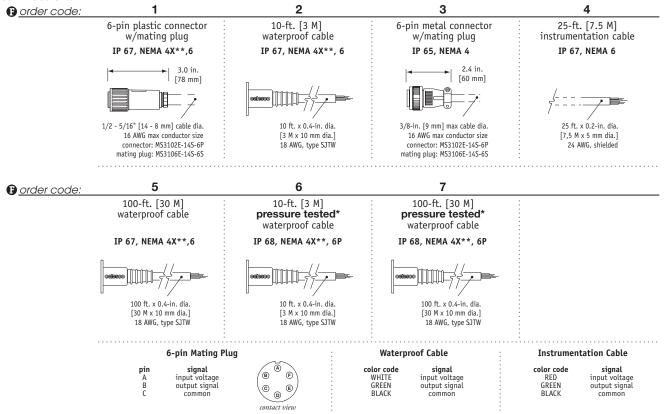


**Output Signals:** 





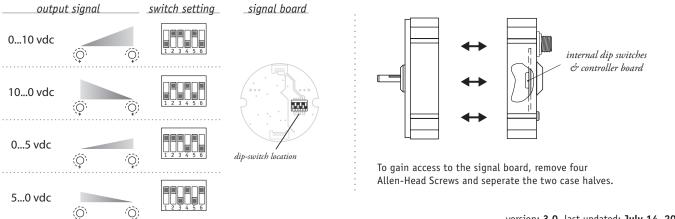




\*–Test pressure: 100 feet [30 meters] H<sub>2</sub>O (40 PSID); Test Medium: Air; Duration: 2 hours. \*\*–Applies to stainless steel enclosure only.

#### Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.



version: 3.0 last updated: July 14, 2008

# **Compact String Encoder**

Ranges: Up to 50 inches
Incremental Encoder Output

Low Cost • Long Life • Fast Delivery

Handy Mounting Bracket

Mounts easily and quickly in several directions

**Designed for Cable Misalignment** 

Long cable life, even when installation isn't perfect

Polycarbonate Enclosure

Withstands impacts and chemicals

"Free-Release" Tolerant

Greatly reduces damage due to mis-handling of cable

#### **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options	0-25, 0-50 inches
Output Signal	incremental encoder (quadrature)
Accuracy	±0.050 inches
Repeatability	± 0.025 inches
Resolution	56.40 ±.32 pulses per inch
Measuring Cable	0.019-in. dia. nylon-coated stainless steel
Measuring Cable Tension	7 oz. (±25%)
Enclosure Material	polycarbonate
Sensor	optical encoder
Weight	5 oz. (w/o mounting bracket) max.

#### **ELECTRICAL**

Input Voltage	5 VDC
Input Current	50 mA max.
Output Driver	TTL compatible
Sink Current	8 mA max.
Electrical Connection	mating plug with 12-inch leads—included
Electrical Connector	Molex 53048-0410
Mating Plug	. Molex 51021-0400 (shell), 50079-8100 (pins)

#### **ENVIRONMENTAL**

Enclosure	
Operating Temperature	14° to 185°F (-10° to 85°C)
Vibration	up to 10 G's to 2000 Hz maximum

# **Ordering Information:**

Item Number:	SE1-25	SE1-50		
full stroke range:	25 in.	50 in.		
accuracy:	± .050 inches	± .050 inches		
cable tension (±25%):	7 oz.	7 oz.		
max. cable acceleration:	15 G	15 G		

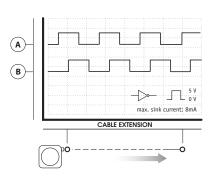
SE<sub>1</sub>



The Celesco SE1 is the digital encoder version of our compact String Pot series. The SE1 is an economical and durable device that utilizes a flexible cable, a spring-loaded spool and an incremental optical encoder to detect and measure linear position.

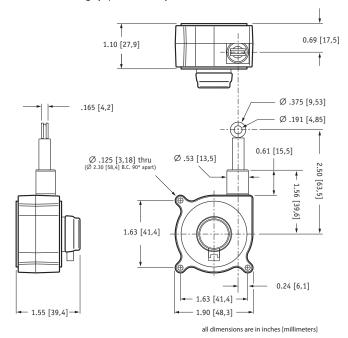
The SE1 is designed for tight spaces, high-cycle applications and generously allows cable misalignment. With a handy mounting bracket included, and 2 basic measurement ranges, the SE1 is a perfect solution for many applications, from light industrial to OEM.

#### Output Signal

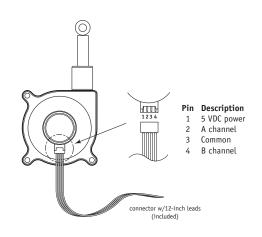


#### Installation Information:

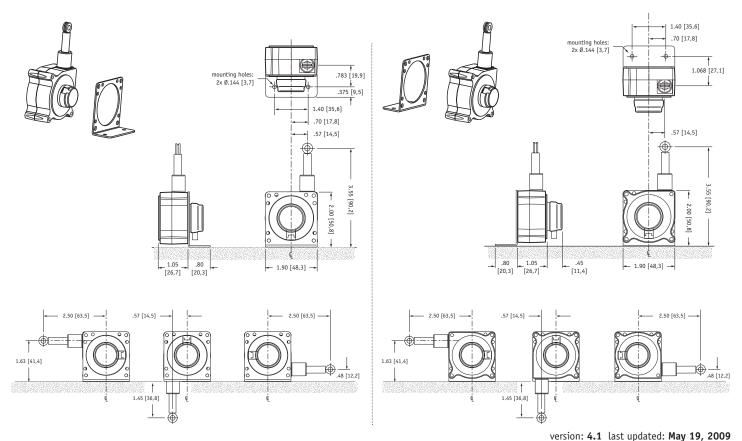
#### Outline Drawing (w/o bracket):



#### **Electrical Connection:**



#### Mounting Options:



celesco

# Ranges: Up to 50 inches **Precision Potentiometric Output** Low Cost • Fast Delivery

Handy Mounting Bracket

Mounts easily and quickly in several directions

**Designed for Cable Misalignment** 

Long cable life, even when installation isn't perfect

**Polycarbonate Enclosure** 

Withstands impacts and chemicals

"Free-Release" Tolerant  $\epsilon$ 

Greatly reduces damage due to mis-handling of cable

#### Specification Summary:

#### **GENERAL**

Full Stroke Range Options	0-4.75, 0-12.5, 0-25, 0-50 inches
Output Signal	voltage divider (potentiometer)
Accuracy	±0.25 to ±1.00% see ordering information
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	0.019-in. dia. nylon-coated stainless steel
Enclosure Material	polycarbonate
Sensor	plastic-hybrid precision potentiometer
Weight	3 oz. (w/o mounting bracket) max.

#### **ELECTRICAL**

Input Resistance	10K ohms, ±10%
Power Rating, Watts	. 2.0 at 70°F derated to 0 at 250°
Recommended Maximum Input Voltage	30 V (AC/DC)
Output Signal Change Over Full Stroke Range	94% ±4% of input voltage

#### **ENVIRONMENTAL**

Enclosure	IP 50
Operating Temperature	0° to 160°F (-18° to 71°C)
Vibration	up to 10 G's to 2000 Hz maximum

# **Ordering Information:**

Item Number:	SP1-4	SP1-12	SP1-25	SP1-50
full stroke range:	4.75 in.	12.5 in.	25 in.	50 in.
accuracy (% of f.s.):	1.00%	0.25%	0.25%	0.25%
potentiometer cycle life:	2.5M cycles	500K cycles	500K cycles	250K cycles
cable tension (±25%):	7 oz.	7 oz.	7 oz.	7 oz.
max. cable acceleration:	15 G	15 G	15 G	15 G

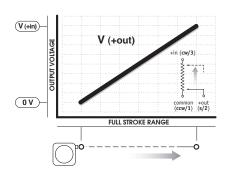




The Celesco SP1 String Pot is a compact, economical and durable device that utilizes a flexible cable, a spring-loaded spool, and a potentiometer to detect and measure linear position.

The SP1 is designed for tight spaces, high-cycle applications and generously allows cable misalignment. With 4 different measurement ranges and handy mounting brackets, the SP1 is a perfect solution for many applications, from light industrial to OEM.

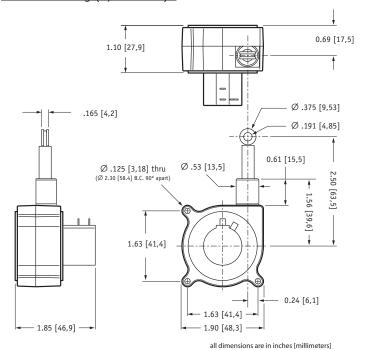
#### Output Signal



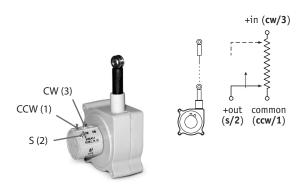
# SP1 • Compact String Pot • Precision Potentiometric Output

#### Installation Information:

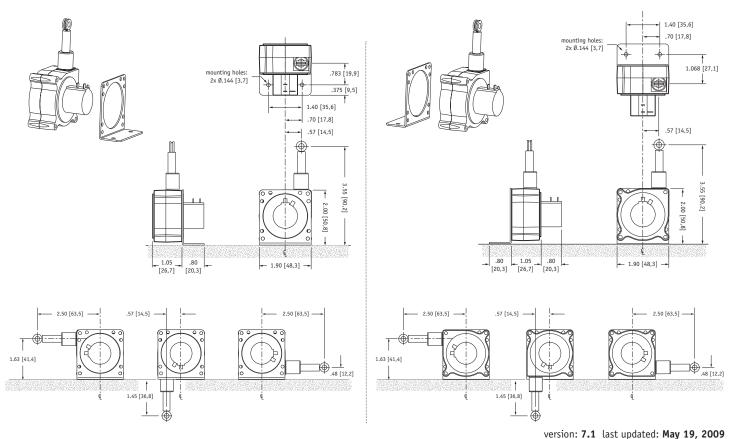
#### Outline Drawing (w/o bracket):



#### **Electrical Connection:**



# Mounting Options:



celesco

Ranges: Up to 50 inches

Precision Potentiometric Output

Water Resistant • Low Cost • Fast Delivery

**40-inch Electrical Cable**Sealed strain relief

Water and Chemical Resistant Design

Polycarbonate enclosure with sealed electrical connections

**Handy Mounting Bracket** 

Mounts easily and quickly in several directions

 $\epsilon$ 

Tolerant of Cable Misalignment

Long cable life, even when installation isn't perfect

## **Specification Summary:**

#### **GENERAL**

Full Stroke Range Options	0-4.75, 0-12.5, 0-25, 0-50 inches
Output Signal	voltage divider (potentiometer)
Accuracy	$\dots \pm 0.25$ to $\pm 1.00\%$ see ordering information
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	. 0.019-in. dia. nylon-coated stainless steel
Enclosure Material	polycarbonate
Mounting Bracket Material	stainless steel
Sensor	plastic-hybrid precision potentiometer
Weight	3 oz. (w/o mounting bracket) max.

#### **ELECTRICAL**

Input Resistance	10K ohms, ±10%
Power Rating, Watts	2.0 at 70°F derated to 0 at 250°
Recommended Maximum Input Voltage	30 V (AC/DC)
Output Signal Change Over Full Stroke Range	94% ±4% of input voltage

#### **ENVIRONMENTAL**

Operating Temperature	0° to 160°F (-18° to 71°C)
Vibration	up to 10 G's to 2000 Hz maximum

# **Ordering Information:**

Item Number:	SP2-4	SP2-12	SP2-25	SP2-50
full stroke range:	4.75 in.	12.5 in.	25 in.	50 in.
accuracy (% of f.s.):	1.00%	0.25%	0.25%	0.25%
potentiometer cycle life:	2.5M cycles	500K cycles	500K cycles	250K cycles
cable tension (±25%):	7 oz.	7 oz.	7 oz.	7 oz.
max. cable acceleration:	15 G	15 G	15 G	15 G

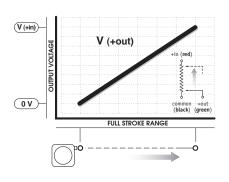
SP2



The SP2 String Pot from Celesco is a compact, economical and water resistant device that utilizes a flexible cable, a spring-loaded spool and a potentiometer to detect and measure linear position.

The SP2 is identical to the SP1 except for an added 40-inch electrical cable with a watertight rubber strain relief. The SP2 has been compactly designed for tight spaces and high cycle applications and generously allows for measuring cable misalignment. With 4 different ranges and a handy mounting bracket, the SP2 is a perfect solution for many applications from light industrial to OEM.

#### Output Signal

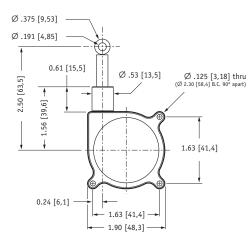


# SP2 • Compact String Pot • Precision Potentiometric Output

#### Installation Information:

#### Outline Drawing (w/o bracket):

# 2.00 [50,8] max. 1.10 [27,9] Electrical Cable, 24 GA, 3 conductor, shielded 40 in. [1 meter] long

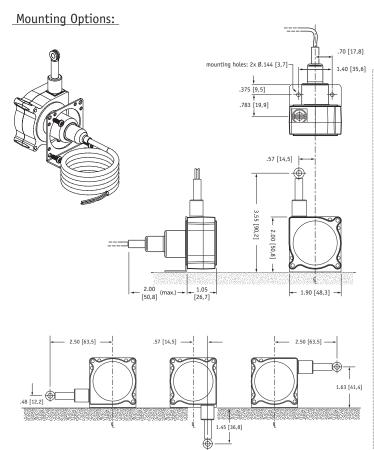


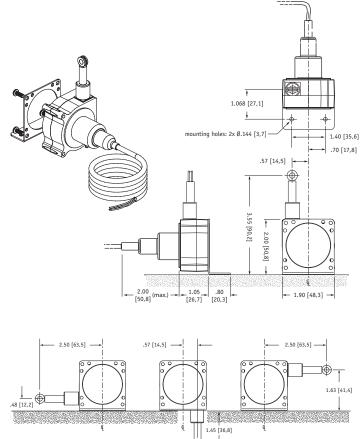
+in (**red**)

**Electrical Connection:** 

+out common (green) (black)

all dimensions are in inches [millimeters]





version: 5.2 last updated: May 19, 2009

celesco

# SR1A

#### **Industrial Low Cost String Pot**

Precision Potentiometric (Voltage Divider) Output 0–62, 0–125 inch Measurement Range Options Designed for Outdoor / Wet environments





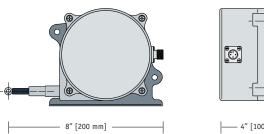
SR1A is a rugged, low-cost, high performance string pot built for wet environments and outdoor applications. Originally designed for off-road construction equipment, the SR1A is the perfect low-cost solution for OEM and stocking distributors.

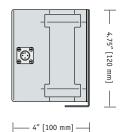
Available in 62-inch and 125-inch stroke ranges, the SR1A is constructed of a rugged polycarbonate enclosure designed to withstand impact from harsh environments and rugged conditions. Each sensor ships with a handy mounting bracket to make just about any installation very simple. Every SR1A ships with a field installable mating connector and optional cordsets are available.

#### **COMPLETE SPECIFICATIONS**

Sensor	plastic-hybrid precision potentiometer
Input Resistance	10K ohms
Maximum Input Voltage	30 volts AC/DC
Resolution	essentially infinite
Repeatability	± 0.1% FS.
Measuring Cable	.034-inch dia. nylon-coated stainless
Maximum Velocity	80 inches (2 meters) per second
Maximum Acceleration	10 G (retraction)
Measuring Cable Tension	23 oz. (6,4 N) ±30%
Cycle Life	250,000 (potentiometer)
Enclosure	polycarbonate
Electrical Connection	M12 Connector (mating plug included)
Weight	2.5 lbs. (1.3 Kg)

Measurement Range, SR1A-62	0–62 in. (0–1575 mm)
Measurement Range, SR1A-125	0–125 in. (0–3175 mm)
Accuracy	± 0.5% FS.
Environmental Suitability	NEMA 6, IP67
Operating Temperature	-40° to 185° F (-40° to 85° C)



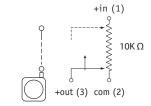


#### **Ordering Information**

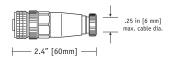
part_number	description
SR1A-125	SR1A String Pot 125-inch Measurement Range includes 4-pin M12 connector
SR1A-62	SR1A String Pot 62-inch Measurement Range includes 4-pin M12 connector
13 ft (4 m) 9036810-0040	Optional Cordset w/ 4-pin M12 connector

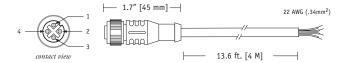
#### **Electrical Connection**

connector pin	colorcode (cordset)
1	brown
2	white
3	blue
4	black
	<b>pin</b> 1 2

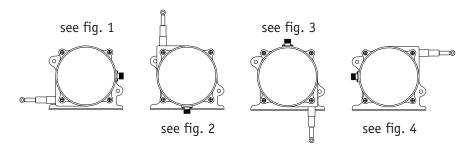




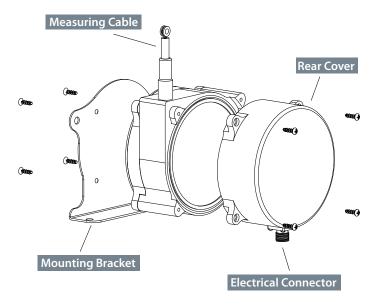


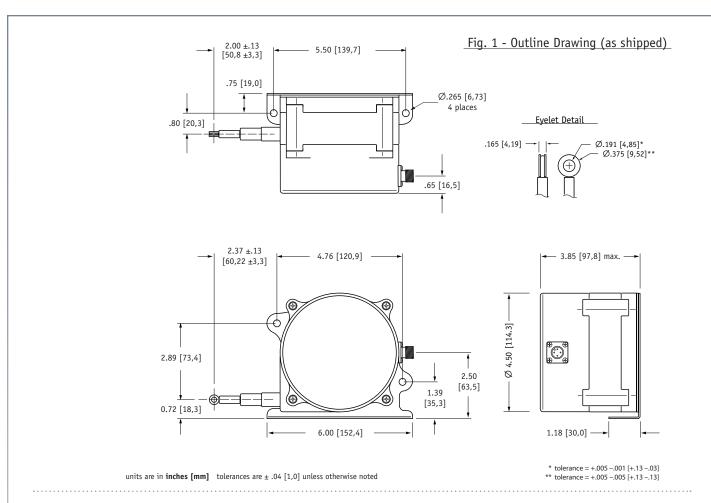


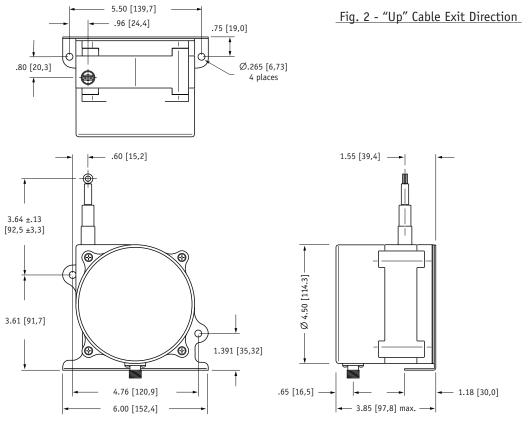
#### Cable Exit Direction Options



#### Changing the Cable Exit







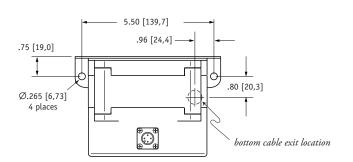
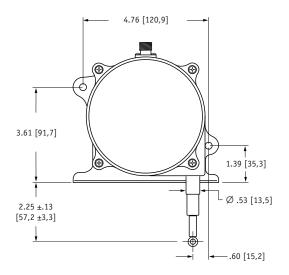
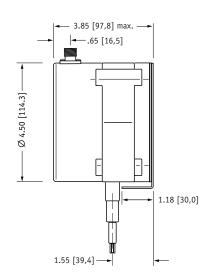


Fig. 3 - "Down" Cable Exit Direction





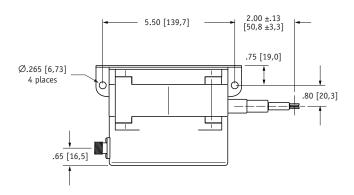
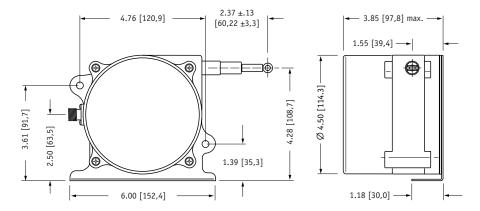


Fig. 4 - "Rear" Cable Exit Direction



# SR1E

#### **Industrial Low Cost String Pot**

Incremental Encoder Output Signal
Linear Position Measurement up to 125 inches (3 meters)
Designed for Outdoor / Wet environments





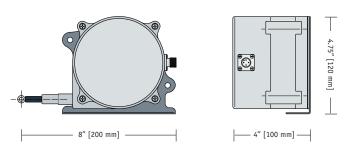
The SR1E is rugged, low-cost, high performance string pot built to withstand wet environments and outdoor applications. Designed for construction equipment and factory use, the SR1E is the perfect low-cost solution for OEM and stocking distributors.

At the heart of this sensor is a robust incremental encoder that delivers a linear resolution of 101 pulses per inch. The SR1E ships with an industry standard push-pull encoder driver that can be powered by 5-30 VDC. (Other resolutions and complimentary channels are available, please consult factory). Each sensor ships with a 4-pin, field installable, M12 connector and an additional 13 ft. (4 m) cordset is also available. Just like the rest of our SR1 series, the SR1E is in stock for quick delivery.

#### **SPECIFICATIONS**

Input Voltage	5-30 VDC
Input Current	100 mA max., no load
Sensor	incremental encoder
Output Driver Type	push-pull (note: Vin = Vout)
Output Driver Current	20 mA max., source/sink
Maximum Velocity	80 inches (2 meters) per second
Maximum Acceleration	10 G (retraction)
Operating Temperature	-4° to 185° F (-20° to 85° C)
Enclosure	polycarbonate
Measuring Cable	.034-inch dia. nylon-coated stainless
Electrical Connection	M12 Connector (mating plug included)
Weight	2.5 lbs. (1.3 Kg)

Full Stroke Range	125 inches (3175 mm)
Output Signal	incremental encoder
Resolution	101 ±2 pulses per inch
Accuracy	± .1% FS.
Repeatability	± .05% FS.
Environmental Suitability	NEMA 6, IP67



#### **Ordering Information**



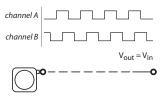
Consult factory for alternate resolution and differential output signals.

### **Electrical Connection**

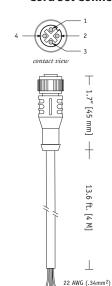
## **Field Installable Connector**



pin	signal
1	530 VDC
2	common
3	channel A
4	channel B



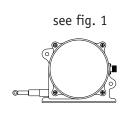
### **Cord Set Connections**

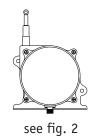


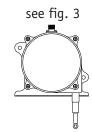
ртп	COHUUCLOI	Signat
1	brown	530 VDC
2	white	common
3	blue	channel A
4	black	channel B

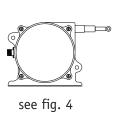
length: 13 ft. (4m) wire size: 22 AWG (.34mm cable material: PVC cable color: gray	2)

# Cable Exit Direction Options









Changing the Measuring Cable Exit and Electrical Connector Direction

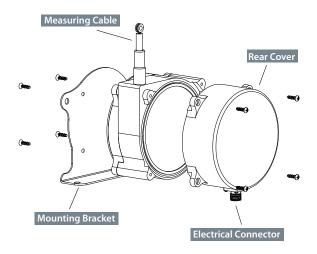
# **Changing Measuring Cable Exit**

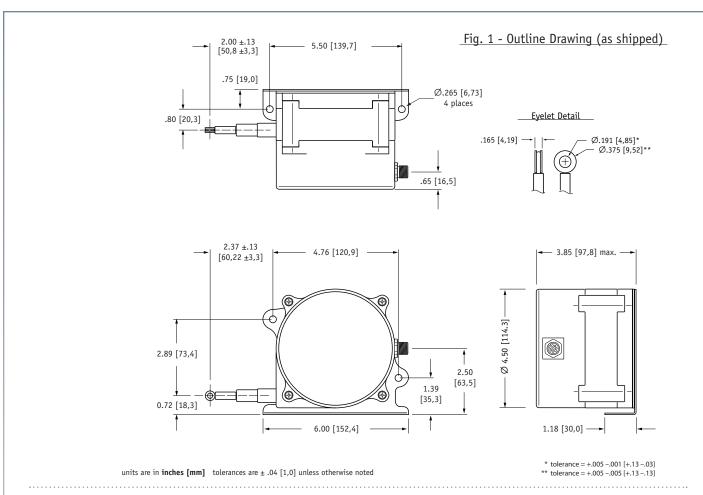
To change the direction of the measuring cable, remove the 4 mounting bracket screws and rotate bracket to one of four available positions. See figures 1 - 4 on the following pages for mounting dimensions.

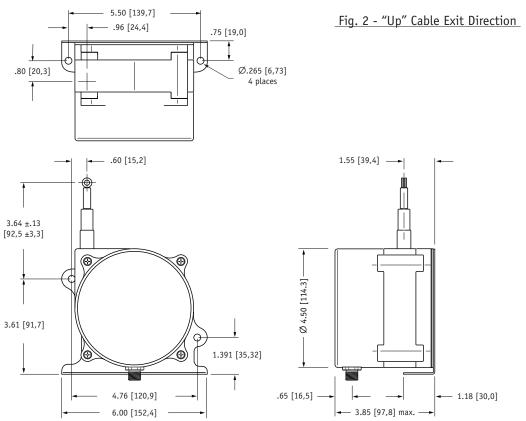
### **Changing Electrical Connector Direction**

To change the position of the electrical connector, remove the 4 rear cover screws and carefully separate rear cover from the sensor body.

Rotate the rear cover to desired position being careful to not tangle the wiring harness that runs to the connector.







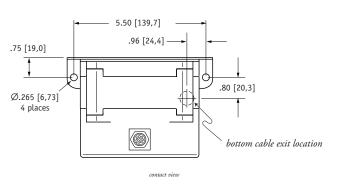
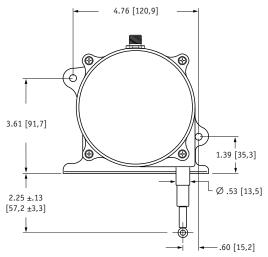
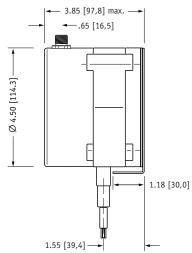


Fig. 3 - "Down" Cable Exit Direction





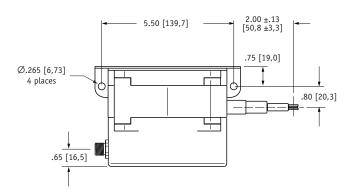
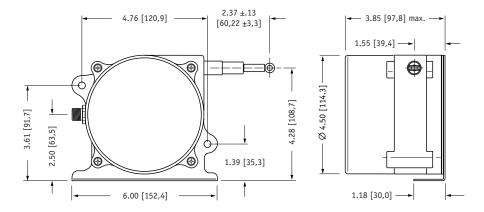


Fig. 4 - "Rear" Cable Exit Direction



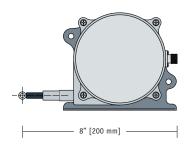
# SR<sub>1</sub>M

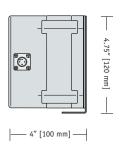
# **Industrial Low Cost String Pot**

User Scalable 4...20 mA Output Signal Linear Position Measurement up to 125 inches (3 meters) Designed for Outdoor / Wet environments









Maximum Full Stroke Range	125 inches (3175 mm)
Minimum Full Stroke Range	1 inch (25 mm)
Output Signal Settings	420 mA, 204 mA
Environmental Suitability	NEMA 6, IP67
Operating Temperature	-40° to 185° F (-40° to 85° C)

### **SPECIFICATIONS**

Input Voltage 10-30 V		
Accuracy, full stroke range ≥ 10 inches (254 mm) .5%		
Accuracy, full stroke range	< 10 inches (254 mm)	consult factory
Repeatability		.1% FS.
Resolution		.0015% FS.
Output Signal Update Rate		1 msec
Maximum Velocity	80 inches (2 m	eters) per second
Maximum Acceleration		10 G (retraction)
Measuring Cable Tension	2:	3 oz. (6,4 N) ±30%
Sensor	plastic-hybrid precision	on potentiometer
Cycle Life	250,000	0 (potentiometer)
Enclosure		polycarbonate
Measuring Cable	.034-inch dia. nylor	n-coated stainless
Electrical Connection	M12 Connector (mati	ng plug included)
Weight		2.5 lbs. (1.3 Kg)

The SR1M is part of a series of rugged, low-cost, high performance string pots built for wet environments and outdoor applications. Designed for the rigors of outdoor construction equipment or the demands of a factory floor, the SR1M is the perfect low-cost solution for OEM and stocking distributors.

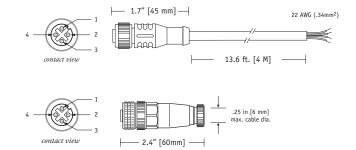
What sets this sensor apart from other string pots, is the internal programmable digital circuitry that gives the customer a one-size-fits-all approach for many applications. The SR1M ships factory calibrated to the full 125-inch (3-meter) measurement range but the output signal can be easily rescaled to match any stroke down to 1 inch (25 mm).

# Ordering Information

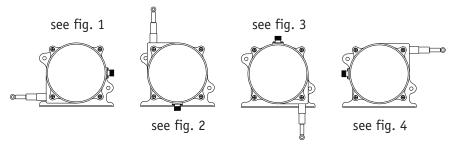


## **Electrical Connection**

i/o signal	connector pin	colorcode (cordset)
1030 vdc	1	brown
n/c	2	white
output signal	3	blue
n/c	4	black



### Cable Exit Direction Options



# Changing the Measuring Cable Exit and Electrical Connector Direction

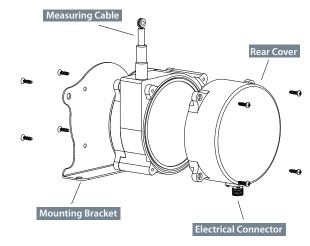
### **Changing Measuring Cable Exit**

To change the direction of the measuring cable, remove the 4 mounting bracket screws and rotate bracket to one of four available positions. See figures 1 - 4 on the following pages for mounting dimensions.

### **Changing Electrical Connector Direction**

To change the position of the electrical connector, remove the 4 rear cover screws and carefully separate rear cover from the sensor body.

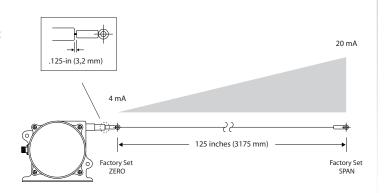
Rotate the rear cover to desired position being careful to not tangle the wiring harness that runs to the connector.



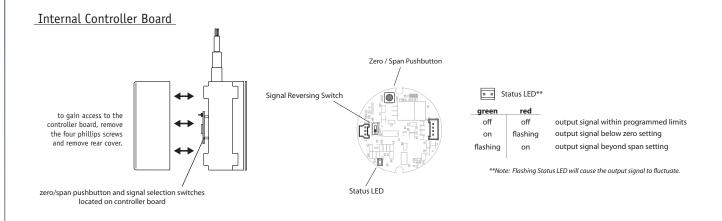
# Factory Calibrated Stroke Range

The full scale output signal is set at the factory to the maximum full stroke range of 125 inches. The ZERO point (output = 4mA) is set at the beginning\* of the stroke range (0 inches) and the SPAN point (output = 20mA) is set to the end of the range (125 inches).

\*Important — The ZERO point is set at the factory with the measuring cable pulled out .125 inches from full retraction. If the measuring cable becomes fully retracted at any time when the sensor is under power, the output signal will begin to fluctuate. This is normal and fluctuation will stop as soon as the cable is extended greater than .125 inches.



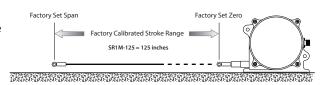
This is for the factory setting only and the ZERO may be reprogrammed at full retraction at any time.



# Changing Output Signal

### Reprogramming ZERO and SPAN:

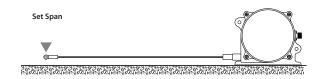
The ZERO and SPAN points have been preset at the factory but can easily be changed to match any desired stroke within the full stroke limits of the sensor. To reprogram the SR1M to your own settings, remove the rear cover to gain access to the internal controller board. Locate the push-button on the circuit board and follow the instructions below.



Please note that ZERO and SPAN points can be set independently. You can set one without setting the other. This operation must be performed with the sensor under power. *Important: when you are finished, disconnect power for at least 2 seconds to permanently set your new settings.* 

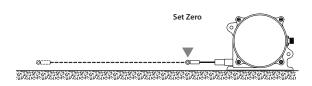
# **Setting Span:**

Set the cable to the desired SPAN point then depress and hold the button until the STATUS LED begins to flash RED. Release the button when the LED begins to flash RED (not GREEN). The flashing will then slow down to about two-second intervals to indicate that the SPAN value is being set into memory. When completed, the STATUS LED will turn off.



### **Setting Zero:**

Set the cable to the desired ZERO point and then depress and hold the button until the STATUS LED begins to flash GREEN. Release the button when the LED begins to flash GREEN (not RED). The flashing will then slow down to about two-second intervals to indicate that the ZERO value is being set into memory. When completed, the STATUS LED will turn off. Remove power for 2 seconds then reconnect.



### **Reversing the Output Signal:**

output signal options (mA)

on off switch settings

output signal options (mA)

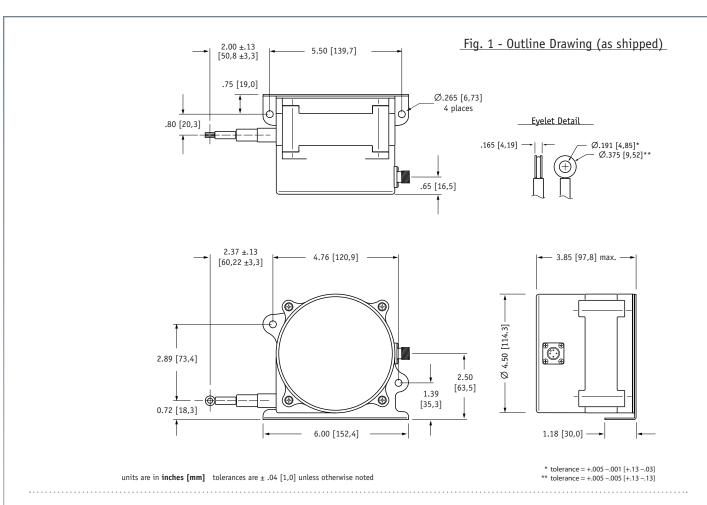
on off switch settings

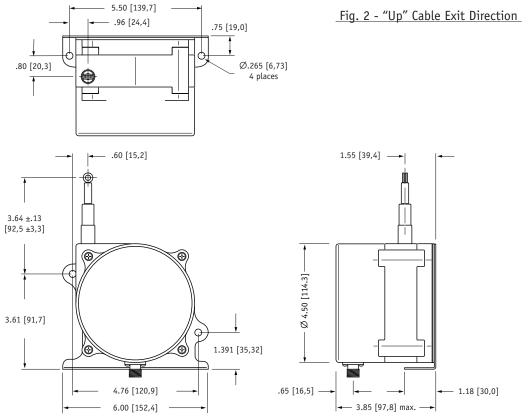
off off options (mA) on

The SR1M leaves the factory set with a 4...20 mA full scale output signal. The signal can be reversed (see illustration) by simply changing a dipswitch located on the controller board.

This may be done without resetting the "zero" and "span" points.

Remove the rear cover to gain access to the board.





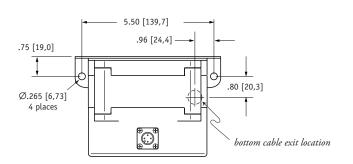
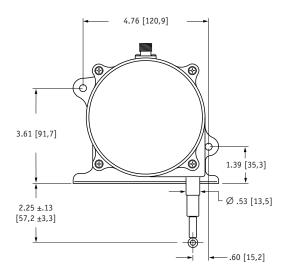
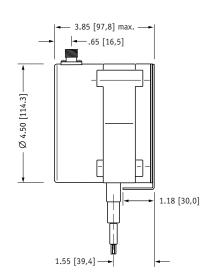


Fig. 3 - "Down" Cable Exit Direction





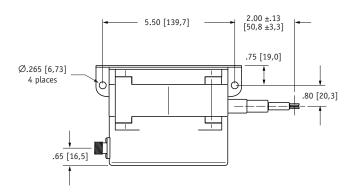
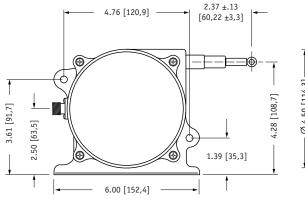
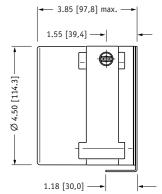


Fig. 4 - "Rear" Cable Exit Direction





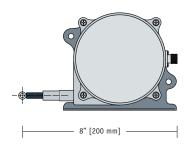
# SR<sub>1</sub>V

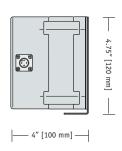
# **Industrial Low Cost String Pot**

User Scalable VDC Output Signal
Linear Position Measurement up to 125 inches (3 meters)
Designed for Outdoor / Wet environments









Maximum Full Stroke Range	125 inches (3175 mm)
Minimum Full Stroke Range	1 inches (25 mm)
Output Signal Settings	0-5, 0-10, -5-+5, -10-+10 VDC
Environmental Suitability	NEMA 6, IP67
Operating Temperature	-40° to 185° F (-40° to 85° C)

## **COMPLETE SPECIFICATIONS**

Input Voltage 1	-30 VDC (10-30 VDC for 0-5, -5-+5 volt signal)
Input Current	50 mA, max.
Maximum Output Lo	d 20 mA
Accuracy, full stroke r	ange ≥ 10 inches (254 mm) .5% FS.
Accuracy, full stroke r	ange < 10 inches (254 mm) consult factory
Repeatability	.1% FS.
Resolution	.0015% FS.
Output Signal Update	Rate 1 msec
Maximum Velocity	80 inches (2 meters) per second
Maximum Acceleration	n 10 G (retraction)
Measuring Cable Ten	ion 23 oz. (6,4 N) ±30%
Sensor	plastic-hybrid precision potentiometer
Cycle Life	250,000 (potentiometer)
Enclosure	polycarbonate
Measuring Cable	.034-inch dia. nylon-coated stainless
Electrical Connection	M12 Connector (mating plug included)
Weight	2.5 lbs. (1.3 Kg)

The SR1V is part of a series of rugged, low-cost, high performance string pots built for wet environments and outdoor applications. Designed for the rigors of outdoor construction equipment or the demands of a factory floor, the SR1M is the perfect low-cost solution for OEM and stocking distributors.

What sets this sensor apart from other string pots, is the internal programmable digital circuitry that gives the customer a one-size-fits-all approach for many applications. The SR1V ships factory calibrated to the full 125-inch (3-meter) measurement range but the output signal can be easily rescaled to match any stroke down to 1 inch (25 mm).

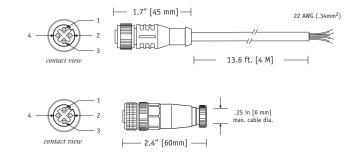
### **Ordering Information**



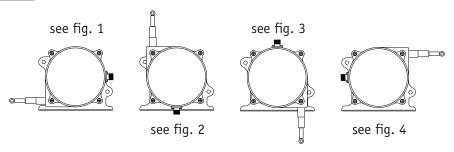


### **Electrical Connection**

connector pin	colorcode (cordset)
1	brown
2	white
3	blue
4	black
	<b>pin</b> 1 2



# Cable Exit Direction Options



# Changing the Measuring Cable Exit and Electrical Connector Direction

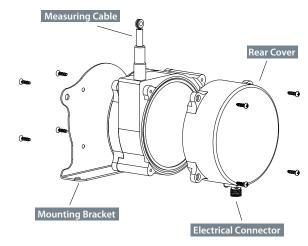
# **Changing Measuring Cable Exit**

To change the direction of the measuring cable, remove the 4 mounting bracket screws and rotate bracket to one of four available positions. See figures 1 - 4 on the following pages for mounting dimensions.

# **Changing Electrical Connector Direction**

To change the position of the electrical connector, remove the 4 rear cover screws and carefully separate rear cover from the sensor body.

Rotate the rear cover to desired position being careful to not tangle the wiring harness that runs to the connector.

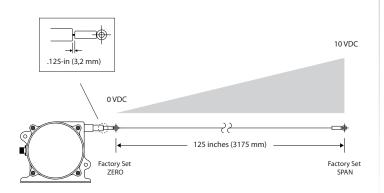


# Factory Calibrated Stroke Range

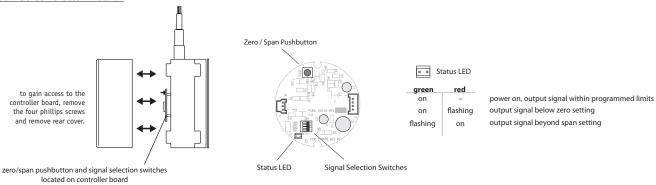
The full scale output signal is set at the factory to the maximum full stroke range of 125 inches. The ZERO point (output = 0 Vdc) is set at the beginning\* of the stroke range (0 inches) and the SPAN point (output = 10 Vdc) is set to the end of the range (125 inches).

\*Important — The ZERO point is set at the factory with the measuring cable pulled out .125 inches from full retraction.

This is for the factory setting only and the ZERO may be reprogrammed at full retraction at any time.



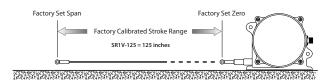
### Internal Controller Board



### Changing Output Signal

### Reprogramming ZERO and SPAN:

Though ZERO and SPAN points have been preset at the factory, they can easily be changed to match any desired stroke within the full stroke limits of the sensor. To reprogram the SR1V to your own settings, remove the rear cover to gain access to the internal controller board. Locate the push-button on the circuit board and follow the instructions below.



Please note that ZERO and SPAN points can be set independently. You can set one without setting the other. This operation must be performed with the sensor under power. *Important: when you are finished, disconnect power for a couple of seconds to permanently set your new settings.* 

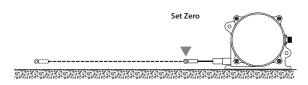
### **Setting Span:**

Set the cable to the desired SPAN limit then depress and hold the button until the STATUS LED begins to flash RED. Release the button (when the LED is flashing RED, not GREEN) and the flashing will slow down to about two-second intervals which indicates the SPAN value is being set into memory. When completed, the STATUS LED will display solid GREEN.

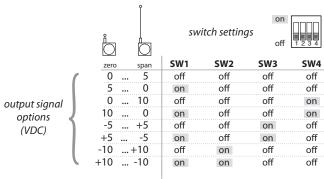


### **Setting Zero:**

Set the cable to the desired ZERO limit and then depress and hold the button until the STATUS LED begins to flash GREEN. Release the button (when the LED is flashing GREEN, not RED) and the flashing will slow down to about two-second intervals which indicates the ZERO value is being set into memory. When completed, the STATUS LED will display solid GREEN. Remove power for 2 seconds then reconnect.



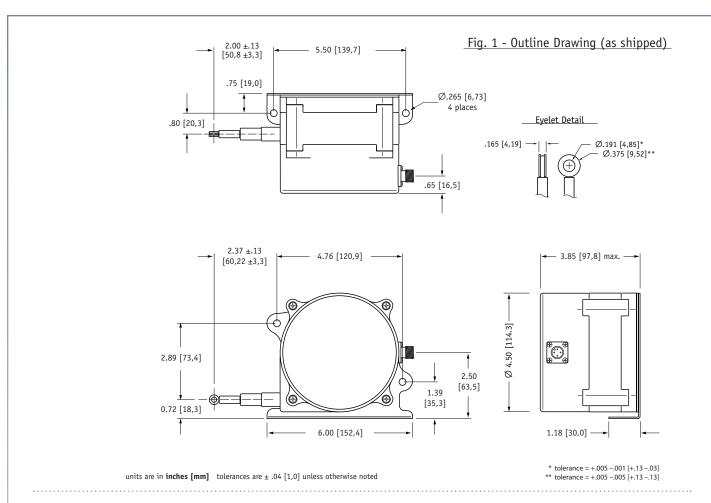
### **Changing the Output Signal:**

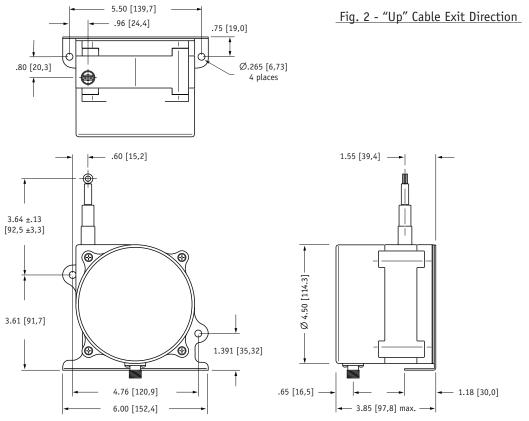


The SR1V leaves the factory set with a 0...10 VDC full scale output signal. The signal can be reversed or changed to either 0...5, -5...+5 or -10...+10 VDC (see illustration) by simply changing a dipswitch located on the controller board.

If you wish to simply reverse the output signal or change it to a different voltage range, you may do so without resetting the "zero" and "span" points.

Remove the rear cover to gain access to the board.





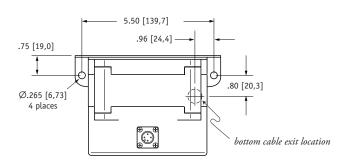
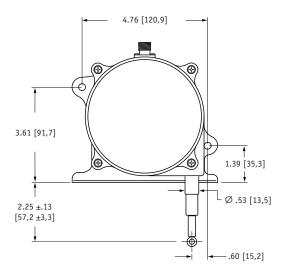
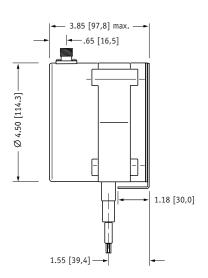


Fig. 3 - "Down" Cable Exit Direction





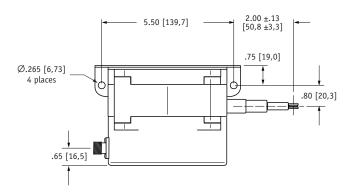
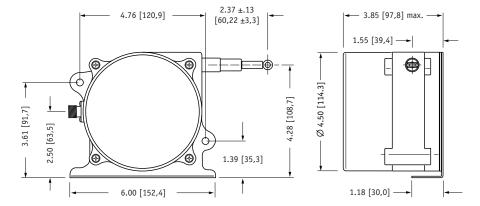


Fig. 4 - "Rear" Cable Exit Direction



# **OEM Series: Cable-Extension Position Transducer**

# **Precision Potentiometric Output**

Ranges: 0-100 to 0-1000 mm

**Compact Size • OEM Applications** 

# **Z**115

# **Specification Summary:**

		L

Full Stroke Ranges	0-100 to 0-1000 mm
Spool Circumference	58 mm, 115 mm (range dependant)
Output Signal	voltage divider (potentiometer)
Accuracy	+0.25 to +0.15% of F.S.*
Repeatability	+0.15% to +0.075% of F.S.*
Resolution	essentially infinite
Measuring Cable	0.034-in dia. nylon-coated stainless steel
Sensor	plastic-hybrid precision potentiometer
Frame Material	zinc-plated steel
	plastic
Weight, max	1 lb.
*specifications will vary with configu	uration please consult factory

specifications will vary with configuration, please consult factory

#### **ELECTRICAL**

Input Resistance	500 or 10K ohms (+10%)
Power Rating, Watts	2.0 at 25°C derating to 0 at 105°C

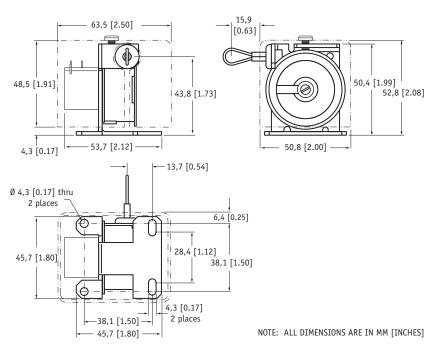
### **ENVIRONMENTAL**

Operating Temperature	25°C to +105°C
Temperature Coefficient of Potentiometer	+100ppm/°C, -150ppm/°C

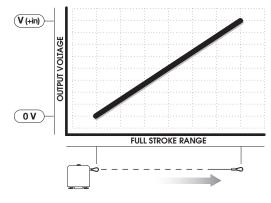
The Z115 Cable-Extension Transducer is a compact, flexible and highly accurate linear position measurement device that can be engineered to OEM specifications.

The standard Z115, can be simply modified to meet specific requirements. Circuits can be added for regulated output. Designs are available with and without covers and can be engineered for drop-in replacement of current assemblies. They allow for custom mounting, custom electrical connections and customer-specified life testing. Quantities are available as small as 100 units.

# Outline Drawing



Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

celesco.com • info@celesco.com

Z115 | 265

# Z115 • OEM Series • Cable-Extension Transducer • Potentiometric Output

# Order Form • Application Worksheet

**Application** please provide a brief description of application. include exact stroke range, velocity of stroke and estimated number of cycles per year.

# Full Stroke Range

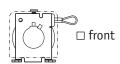
select available range or specify complete requirements



full stroke range (mm):	50
spool circumference (mm):	58
potentiometer turns:	1
spring tension, ±30% (oz):	10

50	100	275	550	1100
58	115	58	58	115
1	1	5	10	10
10	7	10	10	7

# Measuring Cable Exit





□ rear



□ up



□ down

# **Potentiometer**

select value or specify complete requirements including value, voltage and linearity and estimated number of cycles per year



 $\square$  500  $\Omega$ 

 $\sqcap$  10K  $\Omega$ 

□ other:

# **Enclosure**

choose with or without cover or specify custom enclosure requirements



□ cover



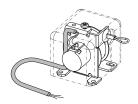
□ no cover

 $\square$  custom enclosure:

# **ELectrical Connection**



□ solder connection



□ instrumentation cable

□ length:

 $\square$  connector manufacturer:

manufacturer's part no.:

version: 1.0 last updated: April 15, 2005

# **OEM Series: Cable-Extension Position Transducer**

# **Precision Potentiometric Output**

Ranges: 0-250 to 0-2400 mm

**Compact Size • OEM Applications** 

# **Z**250

# **Specification Summary:**

GENERAL	
Full Stroke Ranges	0-250 to 0-2400 mm
Spool Circumference	250 mm
Output Signal	voltage divider (potentiometer)
Accuracy	±0.25 to ±0.15% of F.S.*
Repeatability	±0.15% to ±0.075% of F.S.*
Resolution	essentially infinite
	. 0.034-in dia. nylon-coated stainless steel
Sensor	plastic-hybrid precision potentiometer
Frame Material	zinc-plated steel
Cover Material	plastic
Weight, max	1 lb.
*specifications will vary with configuration	please consult factory

### **ELECTRICAL**

Input Resistance	500 or 10K ohms (±10%)
Power Rating, Watts	. 2.0 at 25°C derating to 0 at 105°C

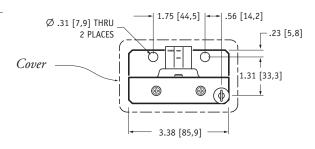
### **ENVIRONMENTAL**

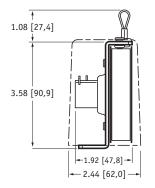
Operating Temperature	25°C to +105°C
Temperature Coefficient of Potentiometer	+100ppm/°C, -150ppm/°C

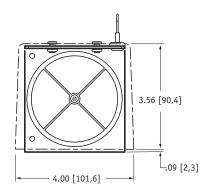
The Z250 Cable-ExtensionTransducer is a compact, flexible and highly accurate linear position measurement device that can be engineered to OEM specifications.

The standard Z250, can be simply modified to meet specific requirements. Circuits can be added for regulated output. Designs are available with and without covers and can be engineered for drop-in replacement of current assemblies. They allow for custom mounting, custom electrical connections and customer-specified life testing. Quantities are available as small as 100 units.

# Outline Drawing

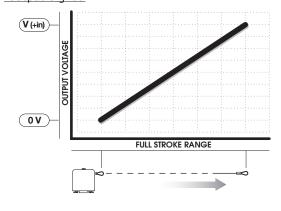






NOTE: All dimensions are in INCHES [MM]

# Output Signal



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799



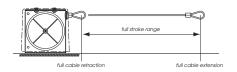
# **Z250 • OEM Series • Cable-Extension Transducer • Potentiometric Output**

# Order Form • Application Worksheet

**Application** please provide a brief description of application. include exact stroke range, velocity of stroke and estimated number of cycles per year.

# Full Stroke Range

select available range or specify complete requirements



full stroke range (mm):	220	1200	2400
spool circumference (mm):	250	250	250
potentiometer turns:	1	5	10

# **Measuring Cable Exit**



□ front



□ rear





□ down

# **Potentiometer**

select value or specify complete requirements including value, voltage and linearity and estimated number of cycles per year



 $\square$  500  $\Omega$ 

 $\square$  10K  $\Omega$ 

□ other:

# **Enclosure**

choose with or without cover or specify custom enclosure requirements



□ cover



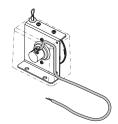
□ no cover

□ custom enclosure:

# **ELectrical Connection**



□ solder connection



□ instrumentation cable

□ length:

□ connector manufacturer:

manufacturer's part no.:

version: 2.0 last updated: July 9, 2008