



FLOW MEASUREMENT AND CONTROL

The banner features a central illustration of a fluid system with labels for 'PRESSURE', 'LEVEL', 'FLOW', and 'TEMPERATURE'. To the left is a vertical menu with the following items: Solenoid valves, Diaphragm Valves, Level Control, Flow Switches, Pressure Switches, Vacuum Switches, Flow Meters, Angle (with an upward arrow icon), Pressure Gauges, Temp Controls, Actuated Valves, Pressure Transducers, and CATALOGUE. The website address 'www.baccara.com.au' is at the top, and a blue bar at the bottom contains the text 'see us on the net or fax for a catalogue'.

www.baccara.com.au

- Solenoid valves
- Diaphragm Valves
- Level Control
- Flow Switches
- Pressure Switches
- Vacuum Switches
- Flow Meters
- Angle
- Pressure Gauges
- Temp Controls
- Actuated Valves
- Pressure Transducers
- CATALOGUE

see us on the net or fax for a catalogue

Catalogue

Phone 61 3 9753 2811

fax 61 3 9753 2840

E mail baccara @ relax.com.au

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WARRANTY & Company Statement

Direct Operated 2/2 & 3/2 Way N.C or N.O Solenoid Valve



General description

Gem-sol 2/2 & 3/2 Way N.C or N.O. Solenoid valves are recommended for heavy duty applications where high performances are required. They can be used for industrial and irrigation control and automation systems. These valves are suitable to work with Air, Water, and Oil; for other fluids or gases Please consult your local distributor.

Notes

1 Valves are inspected at general pressures of 12 bar or less (see table). Higher pressures are available upon request.

2. ADC valves are suitable to work with AC 8W or DC 10W Coils other wattages on request.

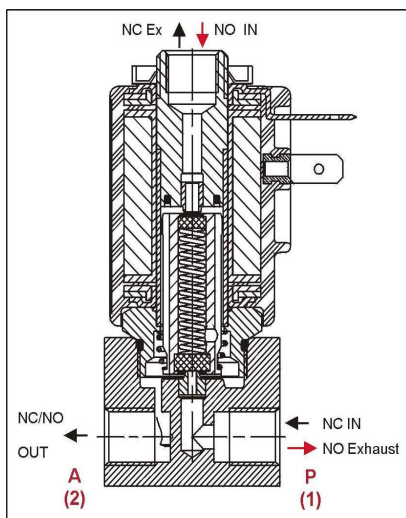
3. Latch valves are also available on request.

4. Valves can be manufactured to your specific requirements, please contact our technical sales department for details.

HOW TO ORDER :

Example: Gem-A-21035N2-311

Is a 1/8" 3/2 N.C. valve 2.4mm orifice, NBR seals brass base slot manual override 24/50AC coil 8W plus connector, .



GEM-A	Body	Port	Function	Orifice	Seals	M/O	Voltage	Power	Con
A=Standard	1 = Mazak	10 = 1/8"bsp	1 = 2w NC	1 = 0.8mm	N = NBR	0 = None	2 = 12	1=AC8W 50Hz	0 = Without
M=Mini	2 = Brass	20 = 1/4"bsp	2 = 2w NO	3 = 1.6mm	V = VITON	1 = Plastic	3 = 24	3= DC10W	1 = With
	3 = St St		3 = 3w NC	5 = 2.4mm	E = EPDM	2 = Slot	5 = 110	4= AC5.5W	50 2 = LED
			4 = 3w NO	6 = 3.0mm	C = Neoprene	3 = Knob	8 = 240	7= DC5.5W	
							9 = other		



Technical Specifications

Function : 2/2 - 3/2 NC & NO
 Port Size: 1/8" & 1/4" Bsp
 Orifice : See table
 KV : See table
 Pressure range: See table
 Temperature range : Fluid : max 80 °C
 Ambient :- 10 °C to 50 °C

Main Valve
 Materials : Mazak, Brass,
 or Stainless Steel 303
Solenoid operator :
 Stainless Steel 300 & 400
seals :
 NBR, VITON or EPDM

Weight (with coil) : 248 gr for Mazak valve
 Media : Air, water, oil

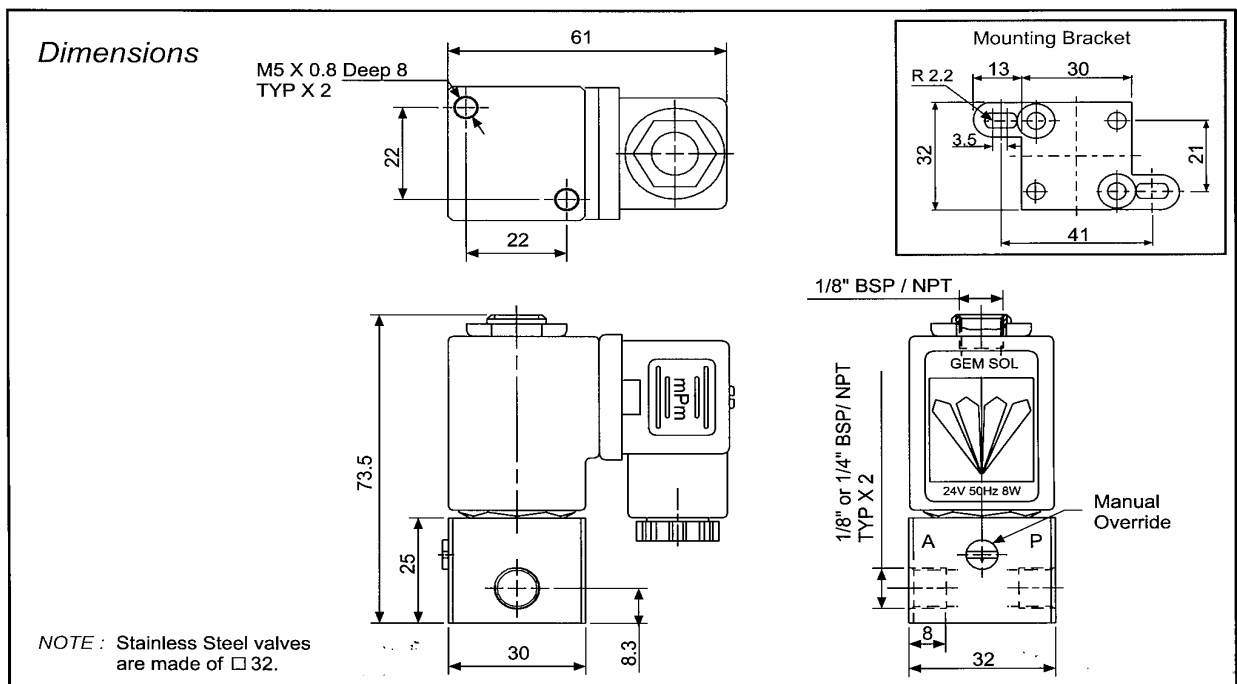
Coil Voltage All Coil Voltages are $\pm 10\%$
 Coil Protection : I P 65

Max Pressure (bar) 2 way & 3 way NC Table

Coil Current / Power	Orifice			
	0.8mm	1.6mm	2.4mm	3.0mm
ADC 3 Way	23	15	8	5.5
AC 8W or DC 10 W	35	17	10	6
AC 5.5W	23	15	8	5.5
ADC 2 Way	60	35	15	10
AC 8W or DC 10W	80	60	30	18
AC 5.5W	60	40	20	15

Max Pressure (bar) 2 way & 3 way NC Table

Coil Current / Power	Orifice			
	0.8mm	1.6mm	2.4mm	3.0mm
ADC 3 Way	25	15	8	6
AC 8W or DC 10 W	30	17	10	7
AC 5.5W	25	15	8	6
ADC 2 Way	25	25	15	10
AC 8W or DC 10W	0.5	1.4	3	3.5
AC 5.5W	0.6	1.7	3.5	4.5



GEM - SOL Pilot Operated 1/4", 3/8", 1/2" 2/2or 3/2 Way NC, NO



General Description

Pilot Operated 2/2 way & 3/2 way valves NC/ NO Solenoid operated are recommended for applications where high flow at high pressure are required.

They can be used as on / off or as part of an automatic control system.

The typical applications are namely :
fire Sprinklers, heating equipment, irrigation, industrial furnaces, car wash machines oil burners, compressor blow down timers.

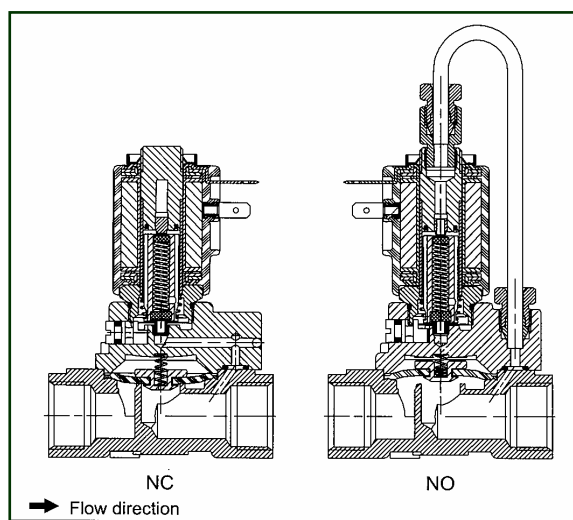
Notes

1. The working pressure is 12 bar but higher pressures up to 20 bar are available on request.
2. A minimum pressure differential of 0.5 bar is required for operation.
3. Valves can be manufactured to your Specific requirements subject to quantity for orders contact our technical sales dept.
4. Latch valves are available on request.

HOW TO ORDER:

Example: Gem-S-2201N2-311

Is a 1/4" 2/2 N.C. valve
NBR seals brass base slot manual override
24/50AC coil 8W plus connector, .



GEM-S	Body	Port	Function	Seals	M/O	Voltage	Power	Con
GEM - S	2 = Brass	20 = 1/4"bsp	1 = 2w NC	N = NBR	0 = None	2 = 12	1=AC8W50hz	0 = Without
	30 = 3/8"bsp	2 = 2w NO	V = VITON	1 = Plastic	3 = 24	3= DC10W	1 = With	
	40 = 1/2"bsp	3 = 3w NC	E = EPDM	2 = Slot	5 = 110	4=AC5.5W50	2 = LED	
		4 = 3w NO		3 = Knob	8 = 240	7=DC5.5W		
			C = NEOPRENE			9= Other		

Function : 2/2 3/2 N.C or N.O.
 Port Size : 1/4" 3/8" & 1/2" bsp

Pressure and flow : See Table
 Temperature range : Fluid : Max 85 °C
 Media : Air, Oil Water, etc,

Main Valve:

Materials in contact with fluid : Brass - hot stamping,
 on request dezinc brass (CZ132)

Solenoid operator :

Stainless Steel 300 & 400 series

Seals :

NBR,VITON and EPDM,

Voltages : all Coil voltages $\pm 10\%$
 AC 8W
 DC 10W

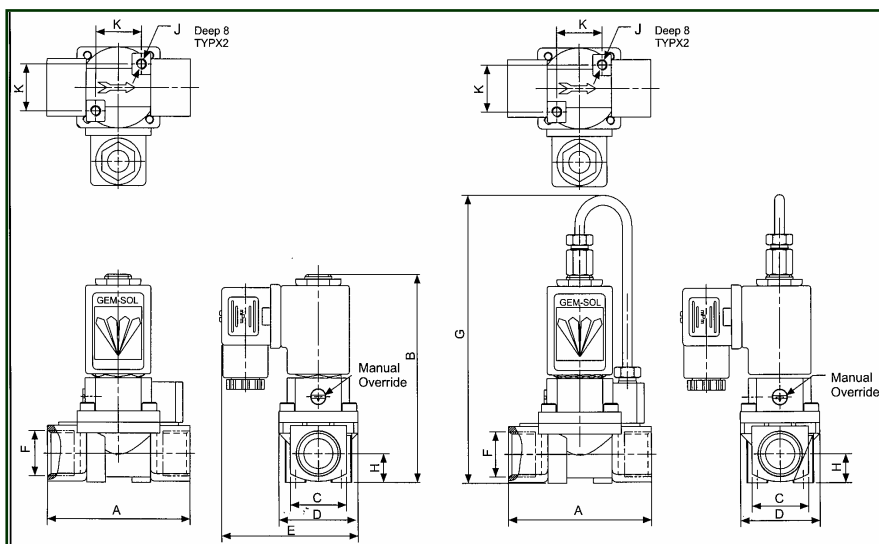
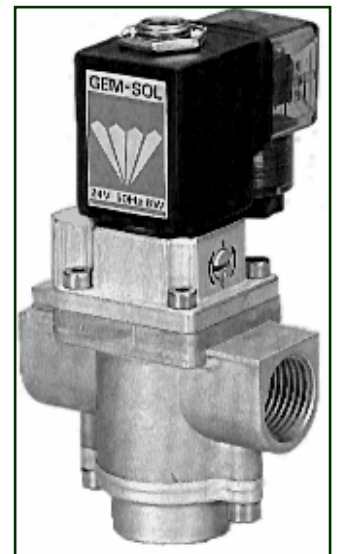
Electrical Protection I P 65

Pressure and flow table 2 way

Size	Orifice mm	Pressure	KV (l/min)
1/4"	8	0.5 - 20	12
3/8"	8		16
1/2"	12		35

Pressure and flow table 3 way

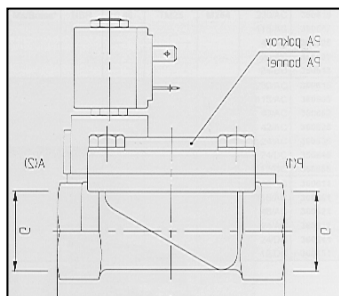
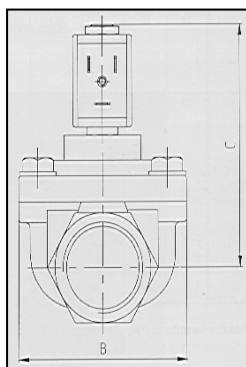
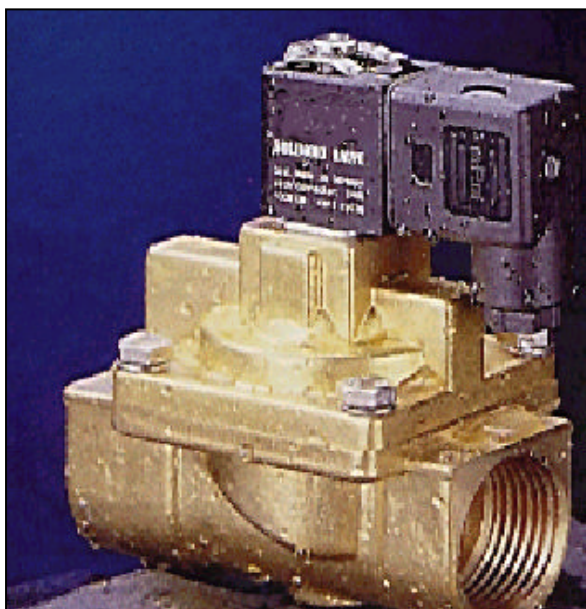
Size	Orifice mm	Pressure	KV (l/min)
1/4"	8	0.8 - 12	18
1/2"	12		50



Dimensions

size	1/4 - 3/8	1/2"
A	58	70
B	89	95
C	22	27
D	32	38
E	62	70
F	Bsp	Bsp
G	125	135
H	11	13.5
J	M5x0.8	M5x.0.8
K	22	22
Weight	466g	562g
3 way	540g	758g

Pilot Operated Diaphragm Valve 2/2 way N.C. 1/2" 3/4" and 1 " Bsp



General Description

Pilot operated 2/2 way valves are recommended for applications where high flow and high pressures are required.

Possible applications

Fire protection, irrigation, and industrial laundries car wash machines, instrumentation, heating and furnace equipment.

Notes

1. The working pressure is up to 10 bar
2. A minimum pressure of 0.5 bar is required
3. Working pressure up to 16 bar on request
4. Max Temperature 85 °C NBR other materials on request
5. Coil power AC 8.5/6.9 VA DC 5Watts
6. Use on Air, Oil, Water, & Low Pressure Steam, Subject to seal material suitability

HOW TO ORDER:

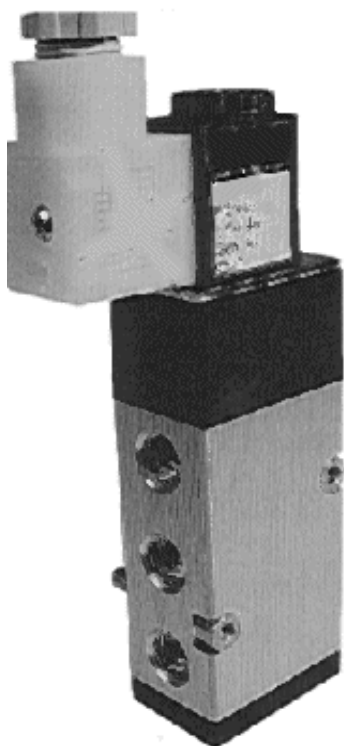
Example: Gem-D-2751N0-311

Is a 3/4" 2/2 N.C. valve
NBR seals brass base
24/50AC coil plus connector, .

Dimensions			
size	A	B	C
1/2"Bsp	64	41.5	91
3/4"Bsp	81	51.5	96
1"Bsp	91	61.5	100

GEM-D	Body	Port	Function	Seals	M/O	Voltage	Power	Con
GEM - D	2 = Brass	50= 1/2" bsp 75 = 3/4" bsp 100= 1" bsp	1 = 2w NC	N = NBR V = VITON E = EPDM T = Teflon	0 = None M = Manual Override	2 = 12 3 = 24 5 = 110 8 = 240	1=AC5W 50Hz0 = Without 3 =DC 5W 2 = LED	1 = With 2 = LED 9 = Other

NAMUR MOUNT 3/2 & 5/2 Solenoid Valves For Pneumatic Actuation

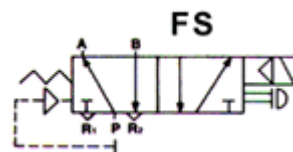
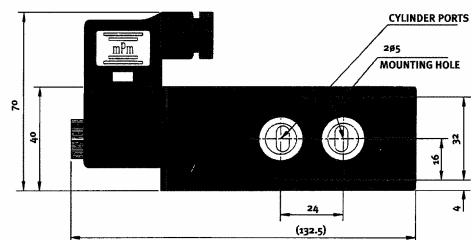
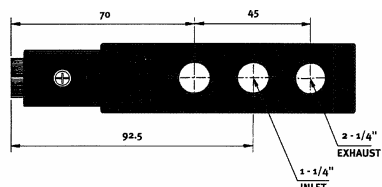


General Description

This type of solenoid valve can be easily mounted to any actuated process valve with this standard interface flange, valve shown is with 6mm orifice 1/4" bsp threaded ports

Notes.

1. Easy assembly to process valve actuator
2. High Flow rate to 10 bar pressure
3. Can be supplied either single or dual solenoid
4. Can also be fitted with silencers or flow restrictors
5. A wide range of connectors are available ie,LEDs



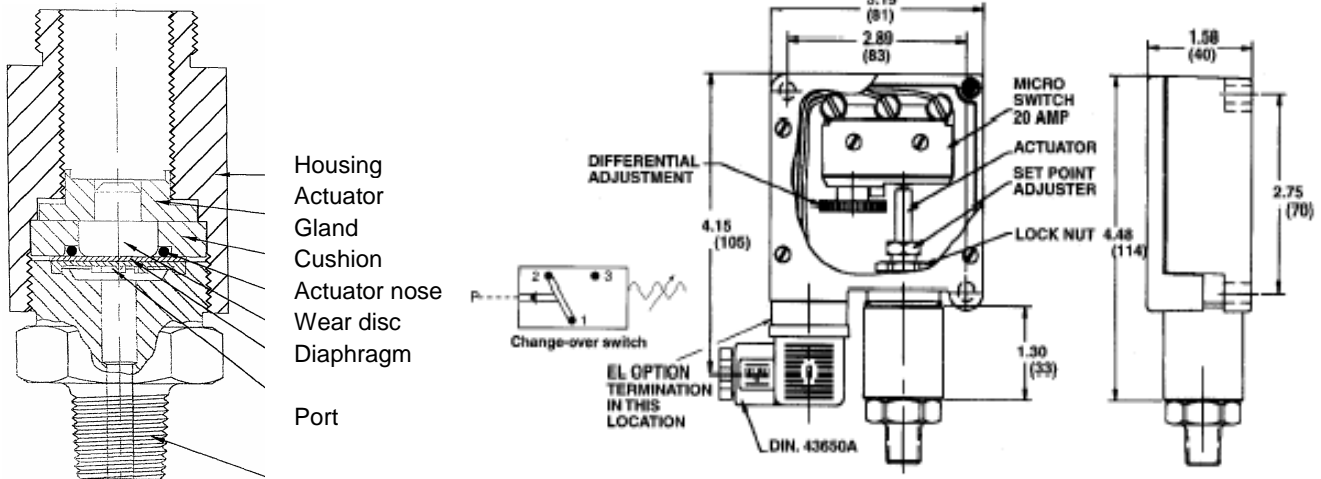
HOW TO ORDER:

Example: Gem-N-2206SM-311

is a 1/4" 5/2 . valve
slot manual override
24/50AC coil plus connector, .

GEM-N	Body	Port	Function	Coils	M/O	Voltage	Power	Con
Gem - N	2 = Aluminum	20 = 1/4"Bsp	3 = 3W NC	0 = air pilot	M = Manual override standard	2 = 12	1=ACW 50Hz	0 = Without
			6 = 5/2 W	S = single		3 = 24	3 =DC	1 = With
				D = double		5 = 110		2 = LED
						8 = 240		

CFIS



Electrical	20 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambient & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,000,000 at 70 bar (1000 psi) Nit rile
Diaphragm material	Nit rile Standard (optional EPDM & VITON)
Housing material	Switch housing - reinforced plastic / Cartridge housing - steel
Maximum overpressure	600 bar (9000psi)
Repeatability	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.45KG (1.0lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	Wetted parts
	PSI	BAR		
1A	15 > 75	1 > 5	Model CFIS has a Adjustable differential From approximately 10 to 25% Of the full set range	Nit rile And Zinc plated steel
1	15 > 70	3.5 > 10		
2	150 > 650	10 > 45		
3	150 > 650	35 > 120		
4A	500 > 1750	70 > 240		
4	1000 > 3500	175 > 420		
5	2500 > 6000	0.35 > 1.7		

How to adjust pressure switch settings

Standard Electrical Circuit		
Wire Colour	DIN 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

1. Adjust clockwise set point adjustment screw indicated above to increase set point, and counter clockwise to decrease.
2. Adjust differential thumb wheel clock wise to increase Dead band and counter clock wise to decrease the dead band
3. Repeat steps 1 & 2 until desired set point and dead band is achieved

PDCA/PDCM Field Adjustable pressure switch with fixed differential

General Description

The PDCA is a inline pressure switch field adjustable ranges from 0.35 bar (5psi) to 420 bar (6000psi) depending on a combination of spring rate and actuator area ref to table opposite for further information.

A proven elastomer 'cushion 'support diaphragm is used on all switches where system pressure exceed 35 bar (500psi) this is a proven concept which prevents any extrusion of the elastomer diaphragm even at pressures up to 545 bar (8000psi).



PDCM. Is a manifold mount version of this switch



Notes

1. Differential range from 15% to 20% of full set range.
2. Over pressure to 600 bar (9000psi)
3. All switches are CE compliant.
4. Can be supplied with Gold Contacts for use with PLCs or where(less than 12volts and 20 milliamp) switching is required.
5. The rate of pressure rise especially in press type applications can adversely effect the switch life cycle expectancy. In this type of application it is recommended that a snubber be fitted.
6. VITON has a much reduced mechanical life.

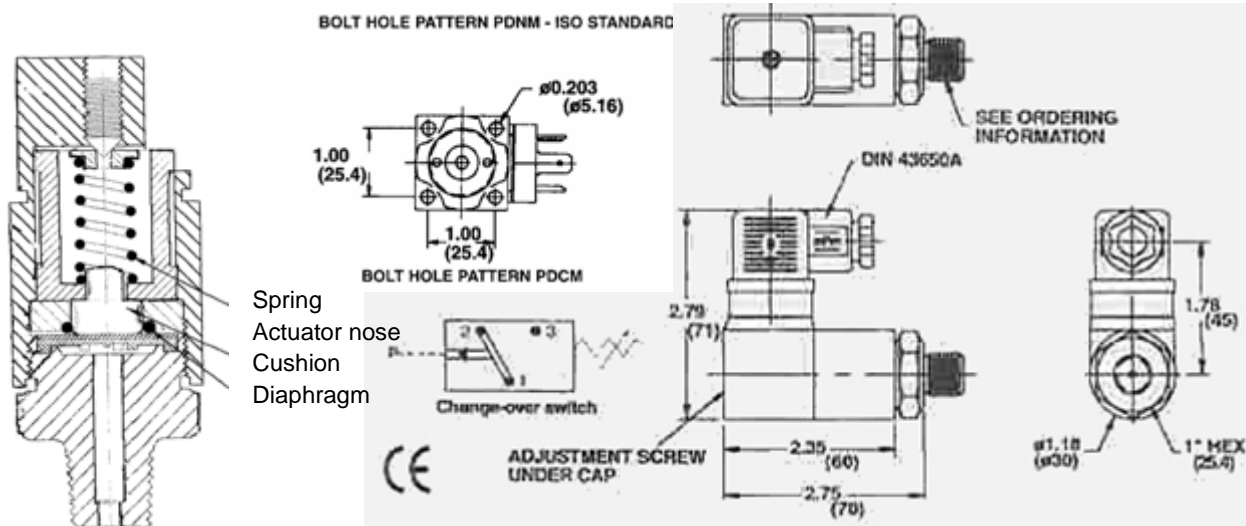
How to Order.

PDCA 2 - 4G - C - HC - 7

this is model PDCA range 2 with 1/4 bsp Male Con change-over (gold) contacts and din connector.

PDCA	2	>	4G	>	C	>	HC	>	7
Model	Range		Medium Connection		Switch		Electrical Connections		Options
PDCA	See table		4G = 1/4bsp Male		C = Change-over		HC = Din 43650A		1 = VITON
PDCM			4B = 1/4 bsp female				cable connection		2 = EPDM
			4BS= 1/4 bsp Female SS				HN = Din 43650A		7 = Gold
			00 = Manifold mount PDCM only				1/2 Conduit (female)		Contacts
			other port thread sizes and options				available on request		

PDCA/PDCM



Electrical	5 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambient & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,000,000 at 70 bar (1000 psi) Nitrile
Diaphragm material	Nitrile Standard (optional EPDM & Viton)
Housing material	Steel - Zinc plated standard (optional 316SS)
Maximum overpressure	600 bar (9000psi)
Repeatability	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.23KG (0.5.0lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	Wetted parts
	PSI	BAR		
1	5 > 25	0.35 > 1.7	Model PDCA has a Fixed differential From approximately 10 to 20% Of the full set range	Nitrile And Zinc plated steel
2	15 > 70	1 > 5		
2A	50 > 150	3.5 > 10		
3	150 > 650	10 > 45		
4A	500 > 1750	35 > 120		
4	1000 > 3500	70 > 240		
5	2500 > 6000	170 > 420		

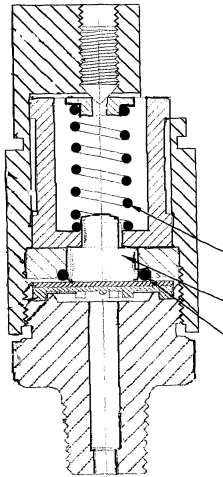
*PDCM = ISO standard manifold mount switch

How to adjust pressure switch settings

Standard Electrical Circuit		
Wire Colour	DIN 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

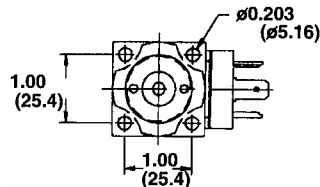
1. Adjusting screw > remove flip top cover .
1/8" Allen adjustment screw underneath.
2. Adjust clockwise set point adjustment to increase set point and counter clockwise to decrease,
3. Replace cap when adjustment is set.

PDCA/PDCM

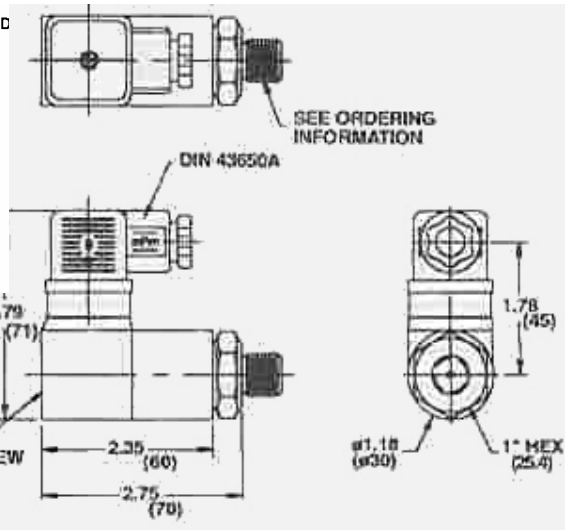
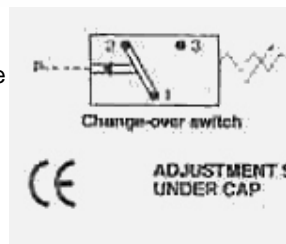


Spring
Actuator nose
Cushion
Diaphragm

BOLT HOLE PATTERN PDNM - ISO STANDARD



BOLT HOLE PATTERN PDCM



Electrical	5 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambient & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,000,000 at 70 bar (1000 psi) Nitrile
Diaphragm material	Nitrile Standard (optional EPDM & Viton)
Housing material	Steel - Zinc plated standard (optional 316SS)
Maximum overpressure	600 bar (9000psi)
Repeatability	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.23KG (0.5.0lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	Wetted parts
	PSI	BAR		
1	5 > 25	0.35 > 1.7	Model PDCA has a Fixed differential From approximately 10 to 20% Of the full set range	Nitrile And Zinc plated steel
2	15 > 70	1 > 5		
2A	50 > 150	3.5 > 10		
3	150 > 650	10 > 45		
4A	500 > 1750	35 > 120		
4	1000 > 3500	70 > 240		
5	2500 > 6000	170 > 420		

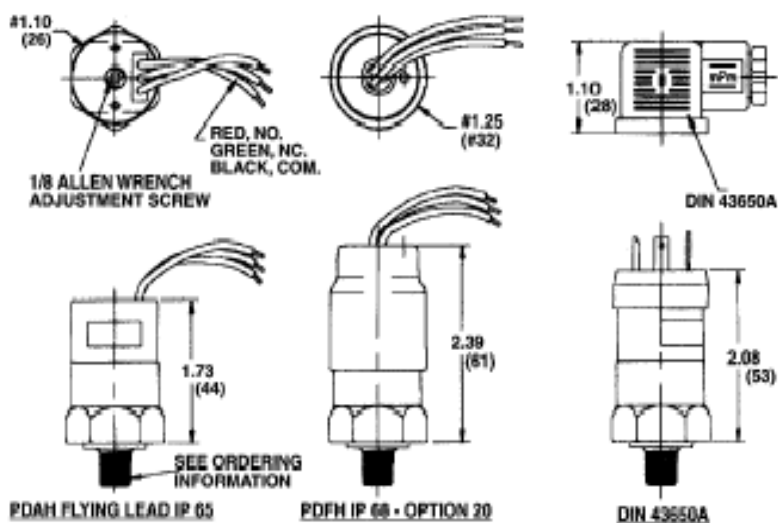
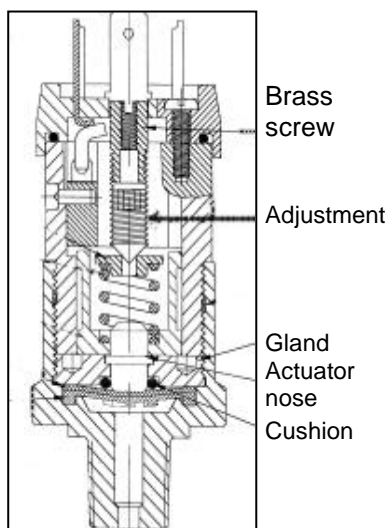
*PDCM = ISO standard manifold mount switch

How to adjust pressure switch settings

Standard Electrical Circuit		
Wire Colour	DIN 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

1. Adjusting screw > remove flip top cover .
1/8" Allen adjustment screw underneath.
2. Adjust clockwise set point adjustment to increase set point
and counter clockwise to decrease,
3. Replace cap when adjustment is set.

PDAH



Electrical	5 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambient & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,000,000 at 70 bar (1000 psi) Nit rile
Diaphragm material	Nit rile Standard (optional EPDM & VI-TON)
Housing material	Steel - Zinc plated standard (optional 316SS)
Maximum overpressure	600 bar (9000psi)
Repeatability	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.23KG (0.50lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	Wetted parts
	PSI	BAR		
1	5 > 25	0.7 > 2	Model PDAH has a Fixed differential From approximately 10 to 20% Of the full set range	Nit rile And Zinc plated steel
2	15 > 70	1.5 > 5		
3	50 > 150	4 > 20		
4	150 > 650	17 > 70		
5	1000 > 3000	70 > 210		
6	2500 > 5000	170 > 350		

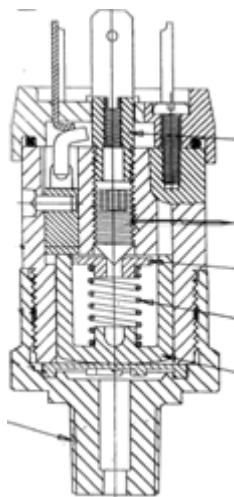
How to adjust pressure switch settings

Standard Electrical Circuit		
Wire Colour	DIN 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

1. Adjusting screw > remove plug remove brass center screw. 1/8" Allen screw underneath.
2. Adjust clockwise set point adjustment to increase set point and counter clockwise to decrease,
3. Replace brass center screw and plug when switch adjustment is achieved

PDA 2		>	4G	>	C	>	HC	>	
Model	Range		Medium Connection		Switch		Electrical Connections		Options
PDA FDA	See table		4G = 1/4 bsp Male 4B = 1/4 bsp female 4BS= 1/4 bsp Female		C = Change-over		HC = DIN 43650A cable connection HN = DIN 43650A 1/2 Conduit (female)		1 = VITON 2 = EPDM 3 = 316 SS 7 = Gold Contacts
			Other port thread sizes and options available on request						

PDA/FDA

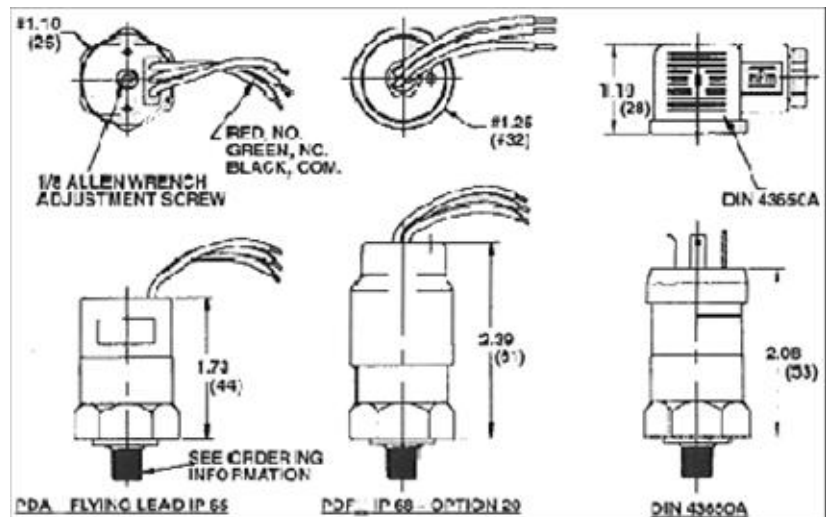


Brass
screw

Adjustment
screw

Spring

Piston



Electrical	5 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambient & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,000,000 at 2 bar (70 psi) Nit rile
Diaphragm material	Nit rile Standard (optional EPDM & VITON)
Housing material	Brass Standard (optional 316SS)
Maximum overpressure	25 bar (350psi) 6: 1 Safety factor
Repeatability	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.14kg (0.3lbs)

Adjustment Ranges

Model	Adjustment range		Differential	Wetted parts
	PSI	BAR		
1	3 - 7	0.2 - 0.5	Model PDA has a Fixed differential From approximately 10 to 15% Of full set range	Nit rile And Brass or St ST
2	5 - 30	0.35 - 2		
4	25 - 100	1.5 - 7		
New				
6	70 - 130	5 - 8.5		

How to adjust pressure switch settings

Standard Electrical Circuit		
Wire Colour	din 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

1. Adjusting screw > remove plug remove brass centre screw. 1/8" Allen screw underneath.
2. Adjust clockwise set point adjustment to increase set point and counter clockwise to decrease,
3. Replace brass center screw and plug when set point is achieved

PMLA/PMHA

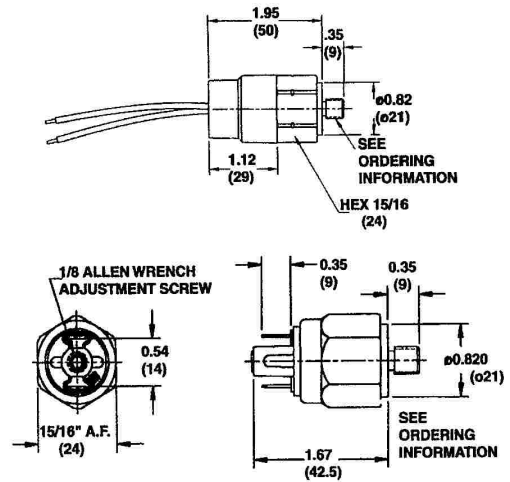
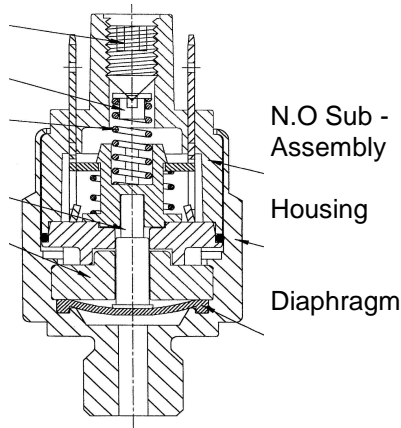
Adjustment Screw

Spring Guide-----

Compression Spring ---

Actuator -----

Gland -----



Electrical	Working Voltage 100Va Max Voltage 42VDC
Protection	Spade Terminals = 00 / Sealed optional = - IP65
Temperature range	PMLA Ambient & Media - 40°F to + 250 °F (- 40° to +120 °C)
Mechanical Life	10,000,000 PMLA at 5 bar (75) PMHA at 70 bar (1000 psi) Nitrile
Diaphragm material	PMLA Kapton / PMHA Nitrile Standard (optional EPDM & Viton)
Housing material	PMLA = Brass/ PMHA zinc plated Steel standard (optional 316SS)
Maximum overpressure	PMLA 35 bar (500 psi) / PMHA 600 bar (9000 Psi)
Repeatedility	± 5% of full set point range @ 20 °C (70 °F)
Weight	0.06KG (0.14.0lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	wetted materials
	PSI	Bar		
PMHA				
1	10 - 30	0.7 - 2	Both Models have a fixed differential Less than 5% of Full Set Point Range.	Brass Kapton Nit rile and Zinc Plated Steel
2	25 - 75	1.5 - 5		
3	65 - 300	4 - 20		
4	500 - 1250	35 - 85		
5	1000 - 3000	70 - 210		

*Option = 30 Rubber boot Electrical protection Cover

*Option 7 may be required for less than 12VDC and 20 Milliamps

Model	Adjustment range	
	Bar	Psi
PMLA		
1	0.15/7	2/10
2	0.5/1.7	7/25
3	1.4/4	20/60
4	3.5/10	50/150

How to adjust pressure switch settings

1.adjust clockwise set point adjustment to increase set point and counter clockwise to decrease,

PJDA Field Adjustable Differential pressure switch



General Description

The PJDA is a differential pressure switch ranges from 1.0 bar (15psi) to 3 bar (45psi)

depending on the spring rating and actuator area ref to table opposite for further information.

A proven elastomer 'cushion' support diaphragm is used on all switches where system pressure exceed 35 bar (500psi) this is a proven concept which prevents any extrusion of the elastomer diaphragm Even at pressures up to 545 bar (8000psi).

Notes

1. Average Switch Differential ranges range from 15% to 20% of full set point range.
2. Over pressure to 35 bar (500psi)

3. All switches are CE compliant.

4. Can be supplied with Gold Contacts for use with PLCs or where (less than 12volts and 20 milliamp) switching is required.

5. VITON has a much reduced mechanical life.

6. typical applications monitor differential pressure Across oil filters to indicate dirty or blocked elements ect.

How to Order.

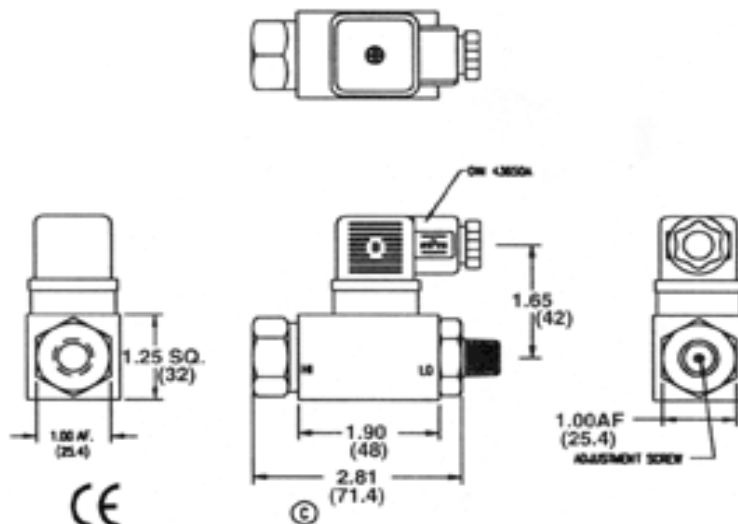
PJDA 2 - 4G/4B - C - HC

This is model PJDA range 2 with 1/4 Bsp Male / 1/4" Bsp female Connections .
Change-over Contacts and Din Plug.

PJDA	2	>	4G	>	C	>	HC	>	2
Model	Range		Medium Connection		Switch		Electrical Connections		Options
PJDA	See table		Low side 4G = 1/4 bsp Male Hi side 4B = 1/4 bsp female		C = Change-over		HC = DIN 43650A cable connection HN = DIN 43650A 1/2 Conduit (female)		1 = VITON 2 = EPDM 7 = Gold Contacts

other port thread sizes and options available on request

PJDA



Electrical	5 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambiant & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,000,000 at 70 bar (1000 psi) Nitrile
Diaphragm material	Nitrile Standard (optional EPDM & Viton)
Housing material	aluminum AL2024 anodized Black
Maximum overpressure	35 bar (500psi)
Repeatedility	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.35KG (0.75.0lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	wetted materials
	PSI	BAR		
1	15 - 25	1.0 - 1.7	10% to 20% of Full Set Point Range.	Nit ile and Zinc plated steel
2	20 - 45	1.3 - 3		

Standard Electrical Circuit		
Wire Colour	din 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

How to adjust pressure switch settings

1. Connect High pressure port to pressure source and adjust with 1/8" Allen screw through center of low port.
2. Adjust clockwise set point adjustment to increase set point and counter clockwise to decrease,
3. Connect low port to outlet side of filter etc.

VDMA Field Adjustable Vacuum switch with fixed differential



General Description

The VDMA is a inline Vacuum switch field adjustable ranges from 16 Kpa (5"hg) to 1 bar (30" Hg) depending on a combination of spring rate and actuator area ref to table opposite for further information.

Notes

1. Differential range from 10% to 20% of full set range.
2. Over pressure to 35 bar (500psi)
3. All switches are CE compliant.
4. Can be supplied with Gold Contacts for use with PLCs or where (less than 12volts and 20 milliamps) switching is required.

How to Order.

VDMA 2 - 4G - C - HC

This is model VDMA range 2 with 1/4 Bsp Male Connection, change-over contacts
Din Electrical Connector

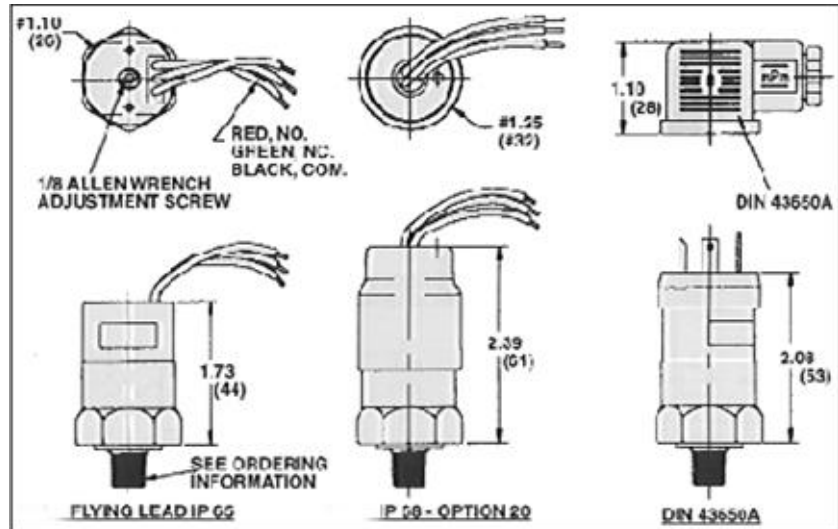
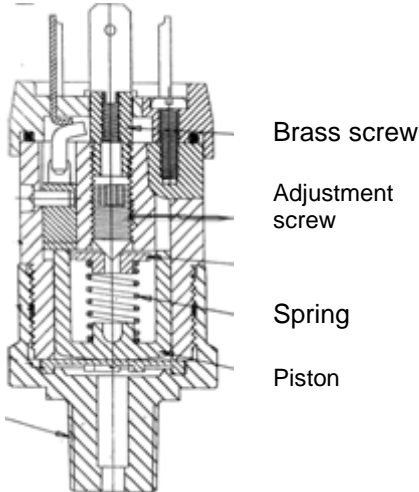
5. VITON has a much reduced mechanical life.

VDMA	2	>	4G	>	C	>	HC	>	2
Model	Range		Medium Connection		Switch		Electrical Connections		Options
VDMA	See table		2G = 1/8 bsp Male 4G = 1/4 bsp Male		C = Change-over		HC = DIN 43650A cable connection HN = DIN 43650A 1/2 Conduit (female)		1 = VITON 2 = EPDM 3. 316 SS 7. Gold Contacts

other port thread sizes and options available on request

Technical Specifications

VDMA



Electrical	5 AMP - 12/24 VDC - 125/250 VAC
Protection	DIN 43650A - IP65
Temperature range	Ambiant & Media - 40°F to + 180 °F (- 40° to +80 °C)
Mechanical Life	10,00000 at cycle rate 60/min. zero to 25" Hg (850Millibar)
Diaphragm material	Nit rile Standard (optional EPDM & VITON)
Housing material	zinc plated steel Standard (optional brass or 316SS)
Maximum overpressure	35 bar (500psi) 6: 1 Safety factor
Repeatedility	± 2% of full set point range @ 20 °C (70 °F)
Weight	0.25kg (0.5lbs)

Adjustment Ranges

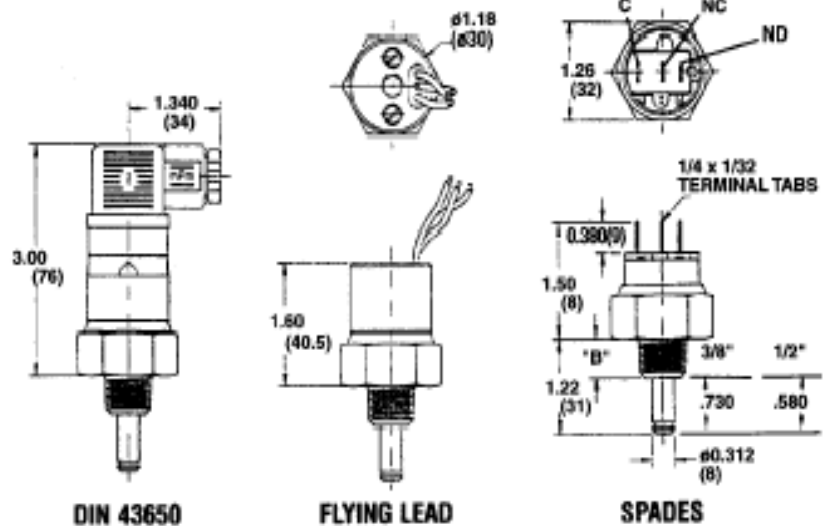
Model	Adjustment range		Average differential	wetted materials
	IN HG	MilliBar		
1	5 - 15	160 - 500	Fixed Differential 10 to 20% Full Set Point Range.	Nit rile and zinc platedsteel
2	12 - 30	400 - 1000		

How to adjust pressure switch settings

Standard Electrical Circuit		
Wire Colour	din 43650 number	C Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

1. Adjusting screw > remove plug remove brass center screw. 1/8" Allen screw underneath.
2. Adjust clockwise set point adjustment to decrease set point and counter clockwise to decrease,
3. Replace brass screw and din plug when set point is achieved

PDTF Factory set temperature switch with fixed differential



General Description

The PDTF is a factory set temperature alarm switch for protection of all types of internal combustion engines , pumps, compressors, gear boxes, hydraulic reservoirs, marine and industrial power plants.

How to Order.

PDTF 100°C R - 6M - C - HC

This is model PDTF set at 100°C with 3/8 Npt Male Connection change over contacts
Din Electrical Connector

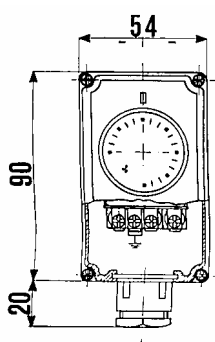
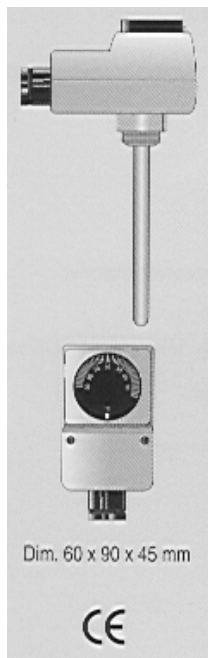
Electrical 5AMP resistive / 2AMP Inductive

Notes

1. Differential range from 9°C (19°F) average
2. Pressure to 25 bar (350psi)
- 3.All switches are CE compliant.

PDTF	2	>	4G	>	C	>	HC	>	
Model	Range		Medium Connection		Switch		Electrical Connections		Options
PDTF	Set Point Rising or Falling		6M = 3/8Npt Male 8M = 1/2 Npt Male		C = Change-over		SP = Spade terminals HC = Din 43650A cable connection HN = Din 43650A 1/2 Conduit (female)		

BTC1 Industrial tank thermostat adjustable insertion type



General Description

This type of Temperature switch is designed to monitor the temperature of air and liquids in HVAC and process applications the sensing element ensures rapid response and accurate switching differentials throughout the range,

1. Can be used as High or low temperature protection
2. Unit is supplied with a copper pocket for simple installation
3. Installation in any position

Electrical	2.5 AMP - 12/24 VDC - 125/250 VAC
Protection	Cable Gland - IP40
Contacts	Change-Over
Mechanical Life	100.000 at cycles
Differential	5 °C
Housing material	Plastic housing max ambient temp 60°C
Maximum over temperature	125°C
Temperature Range	25°C to 90 °C
Weight	0.4 kg (0.9lbs)

Adjustment Ranges

Model	Adjustment range		Average differential	wetted materials
	degrees C	degrees f		
1	25° > 90°	55° > 185°	Fixed Differential 5 °C	Copper Pocket 100 mm

BTC1	1	>	8G	>	C	>	HC	>	
-------------	----------	-------------	-----------	-------------	----------	-------------	-----------	-------------	--

Model	Range	Medium Connection	Switch	Electric Connections
BTC1	25°C > 90°C	8G = 1/2 bsp	C = Change-over	G8 gland

VH Series Flow switches



General Description

The flow of the fluid impinges on the sensing disc fixed to the end of the paddle system.

A permanent magnet on the other end of the paddle system. Is actuating a reed Switch, which is adjustably positioned outside the flow medium.

The reed switch signal can be delayed by use of a relay with a built in time delay. We strongly recommend use of relays in conjunction with all flow switches to avoid excess switch current.

Note.

1. Minimal pressure drop across switch
2. Reliable and simple warning device
3. High repeatability
4. Optimal price performance
5. Over 500 different types for almost any application
6. Line sizes from 8mm to 200 mm

How to Order.

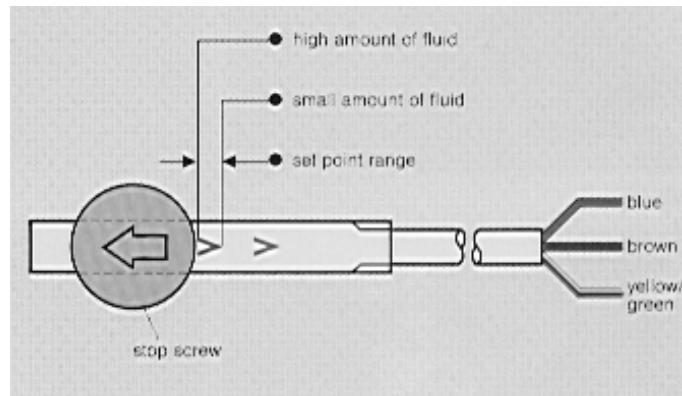
VH320 B R FL

This is model VH3 With 3/4" Bsp brass pipe Tee Reed switch Contact and flying lead

VH3	20	>	B	>	R	>	HC	>	
Model	Line size mm		Medium Connection		Switch		Electrical Connections		Options
VH3	08 = 1/4 Bsp 10 = 3/8 Bsp 15 = 1/2 Bsp 20 = 3/4 Bsp 25 = 1" Bsp 32 = 1 1/4 Bsp 40 = 1 1/2 Bsp insertion type 05 = 1/2 Bsp (2 > 6") 06 = 1/2 Bsp (4 > 8")		B = Brass screwed C = Copper brazed S = St Steel P = PVC		R = Reed Switch		HC = Din Connector FL = Flying lead		NP = Electroless Nickel Plated T = Teflon Coated

VH Series Flow switches

Adjustment



Red arrow N.O. Range Blue arrow N.C. range

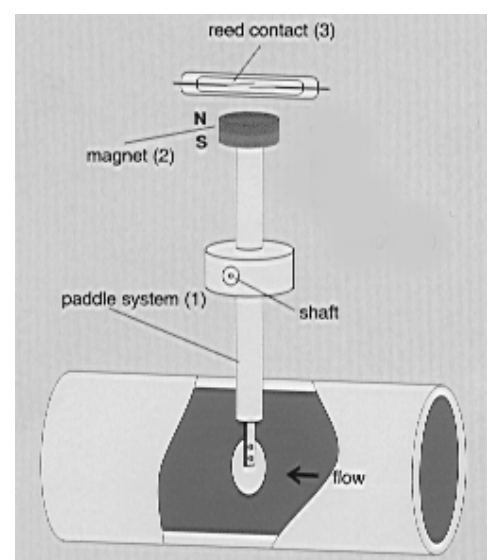
Electrical	Working Voltage 230VAC 48VDC
Protection	CableSealed = - IP65
Temperature range	Media 10°F to + 225°F (- 10°C to +110 °C)
Max switching current	1Amp 26 VA or 20Watts
Set point tolerance	15%
Cable length	1.0 Mtrs Standard
Maximum working pressure	Brass 25 Bar / PVC 10 Bar (20°C)

Adjustment Ranges

Model	line size	Adjustment range L/min H2o	
		Increasing flow	Decreasing flow
VH			
308	1/4"	2.5 > 4	2 > 3.5
310	3/8"	3 > 4.5	2.5 > 4
315	1/2"	4 > 6	3.5 > 5.5
320	3/4"	8 > 11	6.5 > 10
325	1"	14 > 18	12.5 > 16.5
332	1 1/4"	19 > 23.5	17.5 > 22.5
340	1 1/2"	34 > 42	32.5 > 41

	line size	Adjustment range M3/Hr H2O	
		Increasing flow	decreasing flow
305	2"	3 > 3.7	2.6 > 3.5
	3"	9.3 > 11	8.6 > 10
	4"	13 > 16	12 > 15
	6"	33.5 > 36	31 > 35.5
306	4"	5.5 > 6.8	4.2 > 6.2
	6"	12 > 17	10 > 14
	8"	23 > 32	20 > 28

Basic Principles



VISI-Rate Series Flow Meters & Indicators



How to Order.

VRB - B V 05

This is model VRB With 1/2" Npt brass
Threaded connection scale range 5 - 20 L/Min
Verticle and horizontal Flow Direction

General Description

Compact and rugged the VISI- RATE is made from tough polysulphon Construction and measures less than 125mm (5" l) in length, Suitable for permanent instalation in lubrication, cooling irrigation or water treatment systems. The transparent body permits visual inspection of fluid contamination. IE Fluid discoloration.

Note.

1. Extra long flow rate scale (90mm)
2. Dual scale L/min amd (US gals /Min)
3. Better than 95% accuracy of actual flow rates - even with variable fluid paramitors
4. Optimal price performance
5. Can be mounted in any position
6. Pressures up to 200 Psl Temp to 120 °C

VRB	>	B	>	R	>		>	5
Model		Medium Connection		scale reading				Ranges
VRB								
flow Meter		B = 1/2 " Npt		V = Vertical up and Horizontal				05 = 5 >20L/m
VRi		C = 3/4 " Npt		Pipe mount				10 = 10>35L/m
Flow indicator only		D = 1 " Npt		H = Horizontal and Verical Down				15 = 15>55L/m
				Pipe Mount				30 = 30>110L/m

VISI RATE Flow Meters



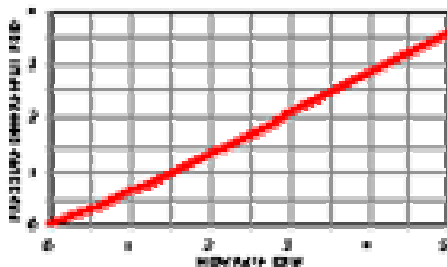
Operating Theory

The VISI RATE flow meter has a low mass axel turbine which is urged towards zero flow rate by a precision torsion spring. As fluid flows past the turbine blades, a rotational torque is imposed onto the turbine and spring causing the turbine to rotate to a position where the spring's return force equils the fluid torque, flow rate is measured by corrilating turbine rotational displacement to flow rate.

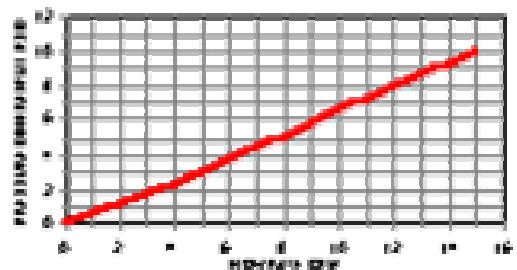
The VISI RATE flow indicator operates without the torsion spring, allowing the turbine to spin freely within the fluid stream.

Materials of construction	polysulphone brass, stainless steel, teflon, and buna-N
Measuring accuracy	± 5% of full scale
Measuring repetability	±1% of Full scale
Maximum operating pressure	200 PSIG
Maximum operating temperature	120 °C
Minimum flow detection VRI indicators	1 l/min
Filtration required	Min 37 micron

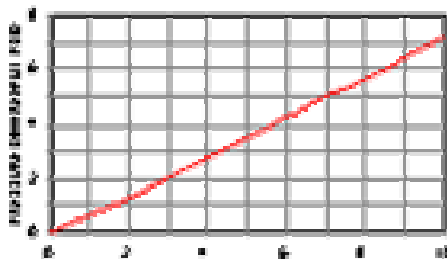
-05 Flowmeters



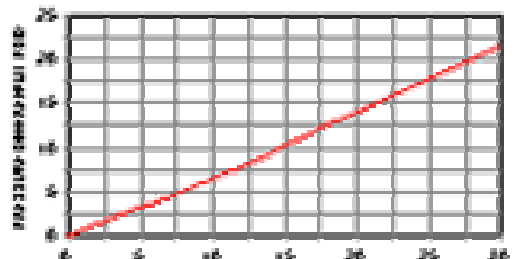
-15 Flowmeters



-10 Flowmeters



-30 Flowmeters



The low cost alternative putting a new twist on flow

Flow Monitors From Lake



General Description

Compact and rugged the flow meter is made from quality material Construction and measures approximately 167mm (7" l) to 182mm (71/2) in length, Suitable for permanent installation in lubrication, cooling irrigation or water treatment systems. This Solid metal body enables easy flow reading regardless of fluid condition I IE Fluid discoloration.

Note.

1. Monitors liquid flows up to 150 G/Min
2. Dual scale L/min amd (US gals /Min)
3. Pressures up to 6000 Psi (420 bar)
4. Temperatures up to 600 °F(315°C)
5. Can be mounted in any position
6. Good viscosity stability
7. No flow straighteners needed
8. Opaque or clear fluids

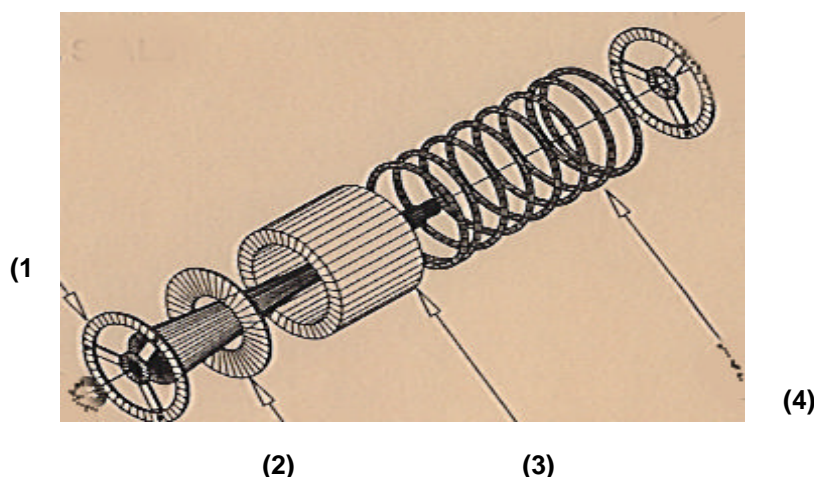
How to Order.

B3B 6WT 05

This is Basic flow meter Brass Body for water
1/2 Bsp Connections max pressure 3500 Psi
flow range 2 - 20 L/min

B	3	B	>	6	W	T	>	0.5
Model	Meter Size	Body Material	Pressure Rating	Media	Connection	Ranges		
B = Basic						01 = 5 L/m		
G = Pneumatic	3 = 1/4 > 1/2"	A = Alum	4 = 600 Psi	A = Air	T = 1/2" Bsp	02 = 8 L/m		
M = with switch	4 + 3/4 > 1"	B = Brass	6 = 3500Psi	W = Water	U = 3/4" Bsp	05 = 20L/m		
N = with 2 switches	5 = 1 1/4 > 1 1/2"	S = St St	7 = 6000Psi	H = Oil	V = 1" Bsp	10 = 35L/m		
T = Test unit					W = 1 1/4" Bsp	15 = 55L/m		
J = Hi Temp unit						20 = 75L/m		
						25 = 95L/m		
						30 = 110L/m		
						40 = 150L/m		
						50 = 200L/m		
						75 = 280L/m		

Sharp Edge Orifice Plate flow Meter



Internal cartridge

1. Guide Disk
2. Floating orifice disk
3. Transfer magnet
4. Return spring

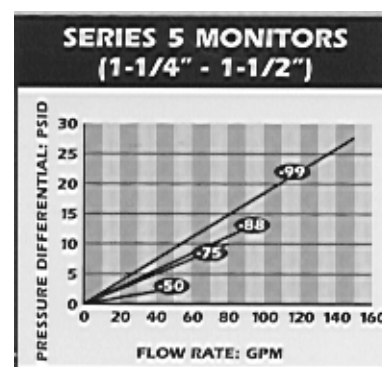
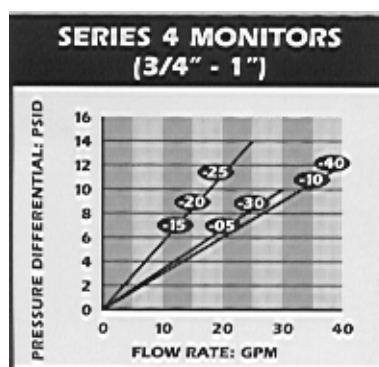
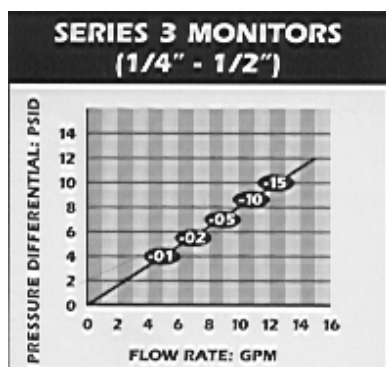
$$F3 = \frac{1}{Sp Gr}$$

SG Correction factor = F3

Materials of construction	Aluminum brass, stainless steel, Lexen outer sleeve
Measuring accuracy	± 2.5% through middle 1/3 of scale 4% within full scale
Measuring repeatability	± 1% of Full scale
Maximum operating pressure	600 PSIG For Air & Gases/ liquids Aluminum and brass 3500Psi
Maximum operating temperature	120° C (250 °F) Standard on request up to 315°C (600 °F)
Minimum flow detection	0.5 l/min
Filtration required	Min 37 micron

Operating Theory

Enclosed in a high pressure casing a high strength magnet(3) in tandem with a sharp edge orifice disk (2) is pressed towards the zero flow position by a linear compression spring (4) a tapered metering pin is positioned concentrically within the annular orifice disk and provides a Variable area opening that increases by the square of linear displacement of the orifice disk. Fluid flow creates pressure differential across the orifice disk pressing the duo against the compression spring. Flow rate is read by aligning the magnetically coupled magnet follower with the graded scale located inside the lexen outer clear sleeve. This type of unit is also available with single or double switches or 4 - 20ma output



BVA Series Flow Meters



BVA 2000 SW P 00

This is model BVA, 2000 L/hr, PVDF float
connection PVC solvent weld ends

General Description

Based on the float Principle with the float moving freely without friction in the measuring tube.

With the measurement taken at the top of the float, the standard scale is for water at 20°C

The Measuring tubes are available In PVC, Trog amid, or Polysulphon, Floats are PVDF or St St

PVC Union Ends solvent weld standard threaded optional

Note.

1. Extra long flow rate scale
2. Scale L/min, Meters 3, or Percentage
3. Better than 4% accuracy of actual Flow or Class 4 to VDI 3513 part 2
4. Must be mounted vertically
5. Good corrosion resistance
6. Visual media contamination

BVA **1000** > **SW** > **P** >

Model Scale reading Medium Connection Float Limit switch

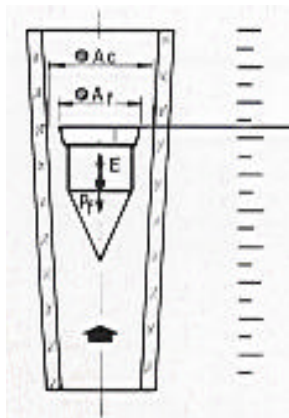
BVA range L/min
flow Meter

SW = Solvent weld
TH = threaded

P = PVDF Standard
S = St St
M = with magnet

L1 = 1 low flow switch
H1 = 1 High flow switch
D2 = Hi & low Switches

BVA Flow Meters

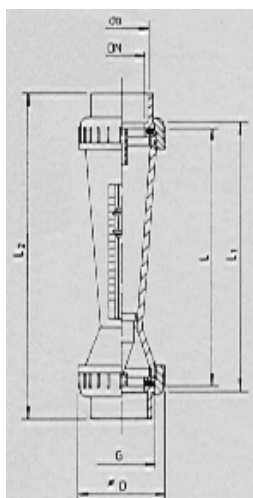


Operation Principle

The fluid flows up through the tapered tube forcing the float to a position with sufficient free area to enable the flow to pass this free area is related to the flow rate, the weight of the float and the density and the viscosity of the fluid.

The pressure drop across the flow meter remains constant over the entire flow range, due to the velocity of the fluid, and the area of the flow increasing as the flow rate increases.

Part N'o	Measuring range Ltrs / Hr H ₂ O	da	DN	L	L1	L2	D
BVA 24	3 > 24	15	10	165	172	199	43
BVA 60	5 > 60	20	15	170	176	199	43
BVA 100	10 > 100	20	15	170	176	199	43
BVA 150	15 > 150	20	15	170	176	199	43
BVA 250	25 > 250	25	20	185	191	229	60
BVA 400	40 > 400	25	20	185	191	229	60
BVA 600	60 > 600	32	25	185	191	229	60
BVA 1000	100 > 1,000	32	25	185	191	229	60
BVA 1500	150 > 1,500	32	25	185	191	403	60
BVA 2000	200 > 2,000	50	40	335	341	417	83
BVA 3000	300 > 3,000	50	40	335	341	417	83
BVA 6000	600 > 6,000	63	50	335	341	457	103
BVA 10000	1000 > 10,000	63	50	335	341	457	103
BVA 15000	1500 > 15,000	75	65	350	356	444	122
BVA 25000	2,500 > 25,000	75	65	350	356	444	122
BVA 50000	10,000 > 50,000	75	65	350	356	444	122



Limit Switch Operation

Maximum flow:

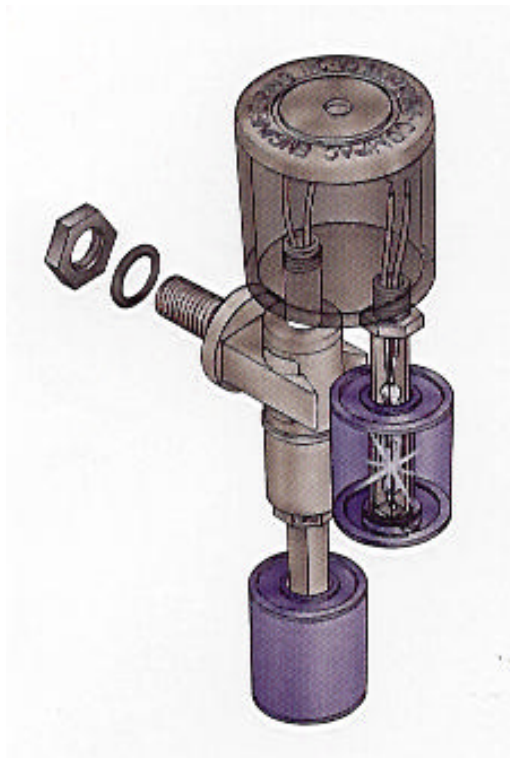
On increasing flow the contact closes when the float reaches the height of the alarm sensor . And remains closed while the float is above the sensor. It opens again when the flow reduces and the float returns to below the sensor.

Minimum Flow:

on reducing flow, the contact closes when the float reaches the height of the alarm sensor. It remains Closed while the float is below the sensor. It opens again when the flow increases and the float rises above the sensor

BLC ERECTA Series Level Switches

NEW



General Description

Based on the Meccano building block system and the float principle, and with the float moving freely without friction in the reservoir

The reading is taken at the middle of the float, can be used for vertical High or low switching or alarms supplied in kit form, or fully assembled constructed from Polypropylene Acetal or Kynar (PTFE)

Note.

1. Easy to assemble
2. No glue required O' ring seals or screw together components
3. Multiple options available
4. Must be mounted vertically
5. Good corrosion resistance
6. Easy installation

How to Order.

BLC 20-1000-2 - P JB

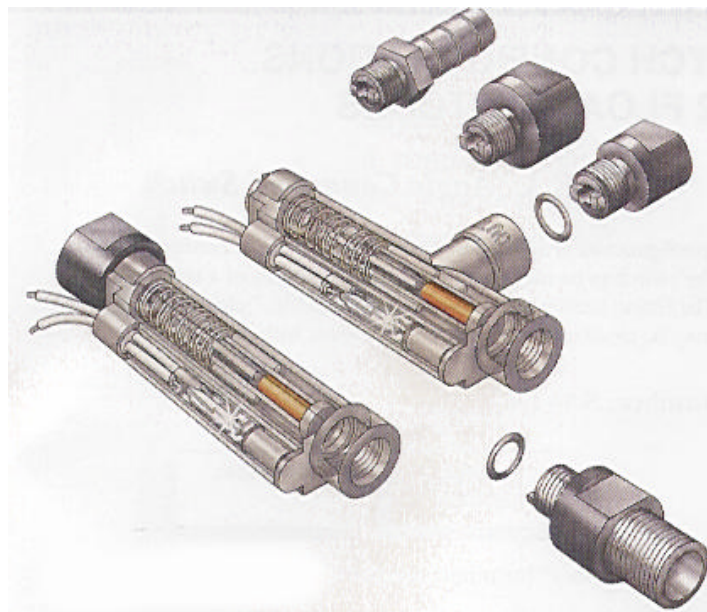
This is model BLC, 1 mtr long, Polypropylene float 2 switches And electrical junction box

BLC20 1000 > SW > P > JB

Model	Length (MM)	Number of Switches	Material	Electrical Housing
20	1000	2	P = Poly Standard A = Acetyl K = Kynar (PTFE)	CH = Control Head JB = Junction Box HC = Hershman Connector

BFS ERECTA Flow Switches

NEW



General Description

Based on the Meccano building block system and the float principle, This low flow switch system is available in three materials

The plastic body is fitted with a titanium spring and Viton O'rings for high integrity operation in corrosive and non-corrosive applications.

constructed from Polypropylene
Acetyl or Kynar (PTFE)

Note.

1. Easy to assemble
2. No glue required O' ring seals or screw together components
3. Multiple options available
4. Can be used on liquids or gases
5. Good corrosion resistance
6. Easy installation

How to Order.

BFS5 20-P-3 - 08- JB

This is model BFS, series 5, Inline body Polypropylene switch set 0.5 G/min 1/2 Nptm ends And electrical Junction Box

BFS5 20 > P > 3 > 8 > JB

Series	Model	Material	Set point G/Min	End fittings	Options
5	19	P = Poly Standard	1 = 0.10	02 = 1/8	Npt LF= Low
	20	A = Acetyl	2 = 0.25	04 = 1/4	Npt Flow Trim
	21	K = Kynar (PTFE)	3 = 0.50	08 = 1/2	Nptm VI= Visual
			4 = 0.75	10 = 1/2	Hose Indicator
			5 = 1.00		JB= Junction Box
					AL= Built in Alarm

BPG Heavy Duty pressure gauges



How to Order.

BPG 2B-LM-10B-D-L

This is model BPG, 21/2" Dial, Brass internals Bottom Entry 0 to 10Bar range Direct mount Liquid filled

General Description

Process gauges suitable for heavy duty service, Available in a variety of materials and Dial sizes both dry and liquid filled designed for OEM applications where reliability and cost matter.

Gauge movements are precision machined to ensure high accuracy and reliability. This modern design serves well for modular construction systems, bringing quality and reliability to a peak.

Note.

1. High reliability and long service life
2. Accuracy class 1.0
3. Copper alloy measuring system
4. Overload capacity 1.3 x
5. Application up to end scale value
6. Easy installation

BPG2	B	>	LM	>	10B	>	D	L
Size mm	Internals	Connection	Pressure Range	Style	Options			
63 mm = 2	Brass = B	Back = CB	duel Scale = D	D = Direct Mount	L = Liquid			
100 mm = 4	St St = S	Bottom = LM	KPA = K	P = Panel Mount	Filled			
150 mm = 6	Monel = M		Bar = B		S = Snubber			
			PSI = P					
			State max pressure Range					



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SIMPLICITY AND INNOVATION

Baccara Automation Control P/L. Is a leading Australian wholsale distributer of day to day Items Established in 1988 we have steadily grown to be a specialist supplier of instruments and engineering products in the Australasean region and have also exported to a number of overseas companys throughout the World.

WARRANTY

Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of one(1) year from the date of shipment. This warranty comprises the entire warranty warranty pertaining to item provided hereunder. Seller makes no other warranty, guarantee or representation of any kind. If the buyer believes the item to be defective, please return item for evaluation Should the buyer disassemble, repair or modifies the unit in any way warranty is no longer valid. NO Returns will be accepted without a Return Goods Authorization number. To obtain RGA number Please Fax 61 3 97532840 with description of problem invoice number and date of purchase.

Phone 61 3 9753 2811 **Fax** 61 3 9753 2840 **E Mail** baccara@relax.com.au

6/9 Hi-Tech Plase Rowville Victoria 3178 Australia
P O Box 2296 Stud Park Victoria 3178 Australia

Solenoid Valves

Pressure Switches

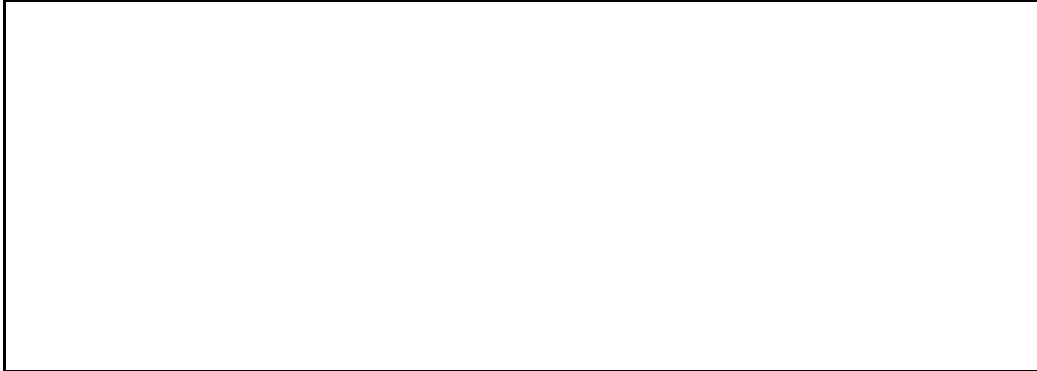
Temperature switches

Flow Meters

Flow Switches

Level Switches

Distributed by:



Baccara Automation Control Pty. Ltd.

Unit 6,9 Hi- Tech place, Rowville

P.O. Box 2296 Stud Park 3178 Vic Australia

ABN 89 007 067 825



Telephone : 61 3 9753 2811

Fax : 61 3 9753 28 40